

APPAREL

HELLY HANSEN WORKWEAR

2019

 TRUSTED BY
PROFESSIONALS

HH[®]
workwear

ALIVE
SINCE / 1877



OUR MISSION

WE MAKE PROFESSIONAL GRADE GEAR
TO HELP PEOPLE STAY AND FEEL ALIVE

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INNOVATION SINCE 1877

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.



1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.



1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. and developed the original Fiberpile - the first fleece. It featured a high warmth to weight ratio and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.



1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.

1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiers, sailors, and at workplaces around the world.



1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH® Lifa Merino) base layer for cold weather conditions was launched in the late 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.



2012 H2FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H2Flow™ Technology in 2012 with the H2Flow™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H2Flow™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

2018 LIFA® MAX - OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.



2019 LIFALOFT™

With increased warmth, lightweight insulation and superior moisture management properties, Lifaloft™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft®, Lifaloft™ is a combination of Lifa®'s unique insulation structure and Primaloft®'s extensive knowledge in synthetic insulation.

FEATURE ICONS GUIDE



2ply construction

Waterproof breathable 2-layer fabric construction. Outer layer fabric is coated with Helly Tech® and DWR treatment. Inner layer is an inside backing fabric, added for comfort.



2.5ply construction

Waterproof breathable 2.5-layer fabric construction. A slightly tighter weave of fabric than 2 ply to get more durability, the 0.5 layer is treated as well to give a deeper protection against the elements.



3ply construction

Waterproof breathable 3-layer fabric construction. An even heavier and tighter weave of fabric with 3 layers to give maximum strength, durability and protections against the elements. 2 layers of fabric is treated while the inner layer is an inside backing fabric, added for comfort.



Adjustable cuffs

Adjustable cuff, either with Velcro or buttons for individual fit and comfort.



Adjustable hem

Adjustable hem at bottom, either with buttons or Velcro for individual fit and comfort.



Adjustable waist

Adjustable waist, with drawstring for individual fit and comfort.



CIS compatible

The 3-in-1 products. The component insulation system (CIS), allows the user to combine an outer layer jacket with a zip-out/zip-in insulator/midlayer. Use the outer jacket for lightweight breathability, the zip out insulator for warmth, or use them together for maximum weather protection.



Detachable hood

Detachable hood, either with snap-away buttons or zippers for less bulk if the hood is not needed.



Helmet compatible

A hood that is large enough to fit over a helmet



Kneepad pockets

Kneepads for extra protection, durability and reinforcement.



Laptop compartment

Separate, padded compartment to place your laptop or tablet in.



Life Pocket™

A pocket engineered to preserve your personal electronics' battery life span



Lightweight fabric

Lightweight construction for minimal weight and increased performance.



No shoulder seams

No shoulder seams to remove bulk and uncomfortable seams to prevent chafing or rashes.



Packable

Packable for ease of carrying and taking up less space



Packable hood

The hood can be packed away in the jacket's collar for storage when not needed.



*Feature icons for illustration purposes only



Quick dry fabric

Quick dry fabric for comfort and increased performance



Reflective elements

Reflective elements on the garment for visibility and safety



Reinforcement fabric

Extra reinforcement fabric on critical areas for durability. Typical areas reinforced are elbows, seat, knees and bottom hem.



Softshell construction

Softshell construction is designed to keep you comfortably warm and dry with a light protection against water and wind resistance.



Ventilation

Ventilation through mechanical venting zippers for optimal temperature control.



Waterproof

100% waterproof material to keep the elements out.



Water resistant

Water resistant fabric and construction. Not 100% Waterproof, and does not prevent the penetration of water completely.



Water repellent

Water repellent fabric and construction. Helps in preventing the first drops of water.



WR zip

Water resistant YKK zippers to keep the elements out.



Flight compatible

Bags are the correct size for bringing as carry on and are compatible with overhead flight compartments.



4 way stretch

4-way stretch fabric in both directions, crosswise and lengthwise. For increased ease of movement and comfort.



Gusset at crotch

Reinforced at the crotch to strengthen and add a more comfortable fit without the pant splitting!



Reversible

The product can be reversed and used inside out to vary style and color. Giving you a 2-in-1 product.



Loop for ID Card

An extra loop for placing your ID card for easy storage and access when needed.



Ruler pocket

A pocket specifically designed to store your ruler



5cm leg extension

The possibility of increasing the leg length by 5cm

FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

1. Building long-term relationships based on trust and mutual respect.
2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
3. Yearly social audits.
4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.



Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the world stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

- Helly Hansen has been prioritizing bluesign approved materials for over 10 years and today almost 90% of our main fabric is bluesign approved. Bluesign is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here we have been driving change beyond regulations and certifications since the 70's by only using water-free dyeing technologies on our LIFA base layers. We are now adopting these types of technologies on a larger scale, helping us save even more water than before.

2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100% of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and instead invest in products with quality and longevity. We don't compromise on quality and want our products to be alive for as long as possible. We have stringent quality controls in the laboratory, in production and via field testing with our ambassadors ensuring products that live up to their expectations and beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.

TRADESMEN



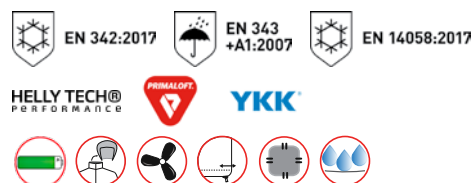
71340 CHELSEA EVOLUTION WINTER JACKET



950

Bring on winter and cold, this jacket will protect you no matter what. The design lines and details follow our already successful Chelsea Evolution concept while the Primaloft® insulation ensures you stay warm throughout your day of work

COLORS: 950 EBONY
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 215 g/sm
 Reinforcement: Cordura® fabric - 260 g/m²
 Insulation body: Primaloft® Black 133 g
 Insulation sleeve/hood: Primaloft® Black 80 g
 Lining: 100% polyester



- EN 342
- EN 343
- EN 14058
- Life Pocket™
- Helly Tech® Performance
- Primaloft® insulation
- YKK® zipper
- No shoulder seams
- Detachable hood
- Adjustable hood
- Collar with adjustment at center back
- YKK® center front zipper with storm flap
- Napoleon pocket with YKK® zipper
- Ventilation zippers under arms
- YKK® hand pockets zipper
- Articulated sleeves
- velcro adjustment at bottom sleeve
- Inner pocket with Velcro closure
- Bottom hem adjustment with cord
- Zipper for entry inside garment for logo applications
- Brushed polyester inside collar
- Extended back for max comfort
- Napoleon Lifepocket
- Taped seams
- Reinforcement in 100% Polyamide

71140 CHELSEA EVOLUTION SHELL JACKET



950

The Chelsea Evolution shell jacket exceeds the known boundaries of tradesman products. This shell jacket combines a lightweight but durable 3-layer Helly Tech® Performance fabric with ventilation zips, extraordinary design, and exceptional comfort. Join the Evolution.

COLORS: 950 EBONY
SIZES: S-4XL
FABRIC: Main: 100% Polyester - 265 g/sm
 Reinforcement: Cordura® fabric - 288 g/m²



- EN 343 3,3
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Cordura® fabric reinforcement on shoulders
- YKK® zipper
- Adjustable hood
- ID-Card loop

74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

AUG 2019

NEW FW19



590

990

Softshell fabric with membrane and fleece backing combined with back panel in 4-way stretch fabric gives you the ultimate Softshell Jacket. The 4-way stretch fabric is strategically placed across the upper back to maximize movability and comfort. The fabric ensures water and wind resistance while the lack of shoulder seams increases the water repellency. This jacket is probably the most versatile jacket you can own

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric: Face: 94% Polyester, 6% Elastane, 305 g.
 Second fabric: 93% Polyamide, 7% Elastane, 310 g.



- 4-Way stretch at center back for max comfort
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Cuffs with velcro adjustment
- Draw cord adjustment at hood
- Bottom hem adjustment
- ID card loop



590

992

77442 CHELSEA EVOLUTION CONSTRUCTION PANT

Our Chelsea Evolution Pant gives you the best of two worlds – a durable pant that guarantees ease in movement. The 4-way stretch fabric combined with our legendary Chelsea cotton fabric delivers this promise. Modern fit, improved pocket solutions, extraordinary design lines combined with our iconic Chelsea features makes this to your new best workmate.

COLORS: 590 NAVY, 992 BLACK
SIZES: 30/30 - 40/32
FABRIC: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/sm
 Secondary:
 79% Cotton, 21% Polyester - 295 g/m²
 Reinforcement:
 Cordura® fabric 219 g

**YKK®**

- Cordura® fabric reinforcement on knees
- 4-Way Stretch
- YKK® zipper
- Articulated knees
- Hanging pockets



590

992

77455 CHELSEA EVOLUTION SERVICE PANT

The Chelsea Evolution Service Pant combines our 4-way stretch with our durable Chelsea cotton fabric that guarantees ease in movement on hot summer days.

COLORS: 590 NAVY, 992 BLACK
SIZES: 30/30 - 40/32
FABRIC: 4-way stretch:
 93% Polyamide, 7% Elastane 310 g/sm
 Secondary:
 79% Cotton, 21% Polyester - 295 g/m²

YKK®

- 4-Way Stretch
- YKK® zipper
- Jeans like front pockets
- Tonal logos
- Cargo Pockets



590

990

72270 CHELSEA EVOLUTION PILE JACKET

AUG 2019

NEW FW19

This jacket combines Polartec® Thermal 300 rough fleece with Polartec® Power stretch for ultimate warmth, durability and movement.

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 366 g/m²



- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- Edge band around neck and along the center front zipper
- Extended Lycra cuffs with hole for thumb



lifa^{loft}
INSULATION BY PRIMALOFT

73230 KENSINGTON HOODED LIFALOFT JACKET

AUG 2019

NEW FW19



590

990

LifaLoft™ is an insulation revolution that will keep you warmer with less weight and bulk due to the unique Lifa® yarn technology. Developed in cooperation with PrimaLoft®, LifaLoft™ is a combination of Lifa® and PrimaLoft®'s extensive knowledge in synthetic insulation. LifaLoft™ insulation is based on a yarn technology that traps more air vs polyester at a lighter weight. The fiber doesn't absorb water and has inherent water repellency without the need for treatment due to the hydrophobic properties of the Lifa® fibers, which makes this insulation technology ideal for all year round adventures in any condition and keeps you warm even when wet. Less carbon and water footprint vs comparable polyester for a lower environmental impact.

lifa^{loft}
INSULATION BY PRIMALOFT

YKK®

AMANN

COLORS: 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main fabric:
100% Polyester, 75 g.
Second fabric:
Face: 94% Polyester, 6% Elastane, 305 g.
Insulation:
70% Polypropylene, 30% Polyester, 80 g.

- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket

73231 KENSINGTON LIFALOFT JACKET

AUG 2019

NEW FW19



590

990

LifaLoft™ is an insulation revolution that will keep you warmer with less weight and bulk due to the unique Lifa® yarn technology. Developed in cooperation with PrimaLoft®, LifaLoft™ is a combination of Lifa® and PrimaLoft®'s extensive knowledge in synthetic insulation. LifaLoft™ insulation is based on a yarn technology that traps more air vs polyester at a lighter weight. The fiber doesn't absorb water and has inherent water repellency without the need for treatment due to the hydrophobic properties of the Lifa® fibers, which makes this insulation technology ideal for all year round adventures in any condition and keeps you warm even when wet. Less carbon and water footprint vs comparable polyester for a lower environmental impact.

lifa^{loft}
INSULATION BY PRIMALOFT

YKK®

AMANN

COLORS: 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main fabric:
100% Polyester, 75 g.
Second fabric:
Face: 94% Polyester, 6% Elastane, 305 g.
Insulation:
70% Polypropylene, 30% Polyester, 80 g.

- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® hand pockets zipper
- Inner pockets
- Elastic cuffs
- Bottom hem adjustment system inside pocket

74230 KENSINGTON HOODED SOFTSHELL JACKET

AUG 2019

NEW FW19

590

990

Softshell fabric with membrane and fleece backing gives you a breathable and water resistant jacket that is built for long work days. The comfort and versatility of a softshell jacket easily makes this your go to jacket!

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 Face: 94% Polyester, 6% Elastane, 305 g.

YKK®

- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Draw cord adjustment at inside hood
- Bottom hem adjustment system inside pocket

74231 KENSINGTON SOFTSHELL JACKET

AUG 2019

NEW FW19

590

990

Softshell fabric with membrane and fleece backing gives you a breathable and water resistant jacket that is built for long work days. The comfort and versatility of a softshell jacket easily makes this your go to jacket!

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 Face: 94% Polyester, 6% Elastane, 305 g.

YKK®

- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- Shaped collar for max comfort
- YKK® center front zipper with back placket
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Cuffs with velcro adjustment
- Bottom hem adjustment system inside pocket

79243 KENSINGTON ZIP HOODIE

AUG 2019

NEW FW19

930

990

When comfort is key there is nothing that beats the Kensington collection! The mix of cotton and elastan gives you a technical and comfortable fabric while all the small details makes this zip hoodie a unique piece in your wardrobe.

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 95% Cotton, 5% Elastane, brushed backside, 330 g.

YKK®

- YKK® center front zipper
- YKK® hand pockets zipper
- Rib around hood for increased comfort
- Rib at bottom- sleeve and hem for increased comfort
- Raised HH Workwear logo

72158 KENSINGTON FLEECE JACKET

Kensington Fleece Jacket is our new statement fleece which is 4 times more wind resistant compared to a regular fleece. The tight knitted Polartec Wind Pro fabric is warm, wind resistant and water resistant and we believe once you have tried it on you simply won't take it off!

COLORS: 590 NAVY, 930 GREY MÉLANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 350 g/m²



EN 14058:2017

**YKK®**

- EN 14058 Cl 1
- Polartec® Wind Pro® fabric
- YKK® center front zipper with back placket and chin protector
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Extended back for max comfort
- No side seams



590

930

990



79245 KENSINGTON SWEATER

AUG 2019

NEW FW19

When comfort is key there is nothing that beats the Kensington collection! The mix of cotton and elastan gives you a technical and comfortable fabric while all the small details makes this sweater a unique piece in your wardrobe.

- Rib around collar for increased comfort
- Rib at bottom sleeve and hem for increased comfort
- Raised HH Workwear logo

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 95% Cotton, 5% Elastane, brushed backside, 330 g.



930

990

79111 KENSINGTON SHIRT

AUG 2019

NEW FW19

By combining extremely comfortable fabric with carefully thought-through details, your result is the Kensington shirt. This shirt gives the traditional flannel shirt a solid facelift and will become a favorite in your wardrobe

- Push button closure at front and on cuffs
- Chest pocket with flap & velcro closure
- No shoulder seams
- Reinforced elbow patches

COLORS: 590 NAVY, 970 DARK GREY
SIZES: XS-4XL
FABRIC: Main fabric:
 100% Cotton, 196 g.
 Second fabric:
 65% Polyester, 35% Cotton, 310 g.



590

970

79242 KENSINGTON LONGSLEEVE

AUG 2019

NEW FW19

When comfort is key there is nothing that beats the Kensington Collection. The long-sleeve is a lightweight and super comfortable alternative when it's too cold for a t-shirt but too warm for a sweater

- Rib at center front for increased comfort
- Raised HH Workwear logo

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 92% Cotton, 8% Elastane, 220 g.



930

990

79246 KENSINGTON T-SHIRT

AUG 2019

NEW FW19

When comfort is key there is nothing that beats the Kensington Collection. The combination of cotton and elastan ensures you are comfortable throughout your workday no matter what

- Raised HH Workwear logo

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 92% Cotton, 8% Elastane, 220 g.



930

990

79811 KENSINGTON BEANIE

AUG 2019

NEW FW19

Classic beanie to keep your head and ears warm on colder days

- Knitted beanie
- HH Workwear logo

COLORS: 590 NAVY, 930 GREY MELANGE, 990 BLACK,
290 DARK ORANGE, 480 ARMY GREEN
SIZES: STD
FABRIC: Main fabric:
100% Acrylic

**79802 KENSINGTON CAP**

COLORS: 990 BLACK
SIZES: STD
FABRIC: 100% Cotton

- Full crown construction
- Snap back
- One size fits most









990

73290 OXFORD WINTER JACKET

SEPT 2019

NEW FW19

The Oxford winter jacket will keep you warm and comfortable through the cold winter. The fabric combinations ensure durability while the fit gives you full movement and ability to get the job done

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: Main fabric:
 100% Polyester, 255 g.
 Second fabric:
 79% Cotton 21% Polyester, 295 g.
 Insulation:
 Primaloft Black Eco - 100 g. in body & 80 g. in sleeves.

**YKK®****AMANN**

- Critically taped
- No shoulder seams
- Articulated sleeves
- Extended back for max comfort
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Inner pocket
- Cuffs with velcro adjustment
- Draw cord adjustment at hood
- Draw cord adjustment at hem
- Zipper for entry inside garment for logo application

**YKK®**

YKK® zipper

Broad center back belt loop
for extra stability & strength

Gusset at crotch

Hanging pocket

Articulated
kneesThigh pocket with flap
and velcro closureKneepad
pocketsReinforcement at
knee and bottom leg

5 cm leg extensions



590

990

77467 OXFORD CONSTRUCTION PANT

AUG 2019

NEW FW19

With the Oxford pant collection we have prepared for the future!
Now offering comfort in 3 different price levels the Oxford
completes our pant range. Lightweight cotton mixed with
3% elastan gives you comfort throughout a long day at work

COLORS: 590 NAVY, 990 BLACK**SIZES:** 30/30-44/32

FABRIC: Main fabric:
79% Cotton 18% Polyester, 3% Elastan, 265 g.
Second fabric:
65% Polyester, 35% Cotton, 310 g.
Reinforcement:
100% Polyamide, 195 g.

YKK®

- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Hanging pocket
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop

YKK

YKK® zipper

Loop with double velcro on both sides for hammer holder

Gusset at crotch

Thigh pocket with flap and velcro closure

Articulated knees

Kneepad pockets

Reinforcement at knee and bottom leg

5 cm leg extensions



590

990

77468 OXFORD WORK PANT

AUG 2019

NEW FW19

With the Oxford pant collection we have prepared for the future! Now offering comfort in 3 different price levels the Oxford completes our pant range. Lightweight cotton mixed with 3% elasthan gives you comfort throughout a long day at work

COLORS: 590 NAVY, 990 BLACK
SIZES: 30/30-44/32
FABRIC: Main fabric:
 79% Cotton 18% Polyester, 3% Elastan, 265 g.
 Second fabric:
 65% Polyester, 35% Cotton, 310 g.
 Reinforcement:
 100% Polyamide, 195 g.

YKK

- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Loop with double velcro on both sides for hammer holder
- Thigh pocket with flap and velcro closure
- Ruler pocket
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Kneepad pockets
- Articulated knees
- 5 cm leg extensions
- Tonal logos
- ID card loop

YKK®

YKK® zipper

Thigh pocket with flap
and velcro closure

Gusset at crotch

Articulated
kneesReinforcement at
bottom leg

5 cm leg extensions



590

990

77466 OXFORD SERVICE PANT

AUG 2019

NEW FW19

With the Oxford pant collection we have prepared for the future! Now offering comfort in 3 different price levels the Oxford completes our pant range. Lightweight cotton mixed with 3% elastan gives you comfort throughout a long day at work

COLORS: 590 NAVY, 990 BLACK**SIZES:** 30/30-44/32

FABRIC: Main fabric:
79% Cotton 18% Polyester, 3% Elastan, 265 g.
Second fabric:
65% Polyester, 35% Cotton, 310 g.
Reinforcement:
100% Polyamide, 195 g.

YKK®

- YKK® zipper
- Plastic covered metal buttons
- Hand pockets
- Back pockets
- Thigh pocket with flap and velcro closure
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at bottom leg
- 5 cm leg extensions
- Tonal logos
- ID card loop

72026 OXFORD FLEECE JACKET

JAN 2019

NEW SS19

COLORS: 590 NAVY, 970, DARK GREY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 251 g/m²



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Extended back for better comfort



590 970 990

72097 OXFORD LIGHT FLEECE JACKET

JAN 2019

NEW SS19

COLORS: 590 NAVY, 970, DARK GREY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 159 g/m²



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Extended back for better comfort



590 970 990





555

999

71351 AKER WINTER JACKET

Versatile and lightweight winter jacket with Primaloft® insulation gives you excellent value for money. Helly Tech® Protection keeps you dry under rough conditions. Reflective striping for extra security.

COLORS: 555 COBALT BLUE/ EVENING BLUE, 999 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²

HELLY TECH®
PROTECTION

PRIMALOFT

YKK®



- Helly Tech® Protection
- Insulation: 100% Polyester, 100 g/m² in body and 80 g/m² in sleeves
- Lining: 100% Polyamide
- Primaloft® insulation
- Taped seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Storm flap with Velcro closure
- YKK® Vislon center front zip
- Hand pockets with YKK® zippers and flap
- Reflective bands at shoulders and arms
- Reflective trims
- HH WW printed artwork on left sleeve
- Velcro adjustment at cuffs
- Draw cord adjustment at hem
- Inner pocket with Velcro closure
- Zipper for entry inside jacket for logo applications



990

71452 AKER WINTER PANT

Versatile and light weight winter pant with Primaloft® insulation. Helly Tech® Protection keeps you dry even on rough days. Reflective striping for extra safety.

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²

HELLY TECH®
PROTECTION

PRIMALOFT

YKK®



- Helly Tech® Protection
- Light insulation: 100% Polyester - 60 g/m²
- Lining: 100% Polyamide
- Primaloft® insulation
- Taped seams
- Adjustable at waist
- Reflective band at legs
- Reflective elements
- Boot zippers with storm flap



999

74051 AKER SOFTSHELL

Classic softshell jacket with great value for money. Chest pocket and our new HH WW badge on the left arm ties this jacket into our new tradesman line.

COLORS: 999 BLACK/DARK GREY
SIZES: S-4XL
FABRIC: 94% Polyester, 6% Elastane - 305 g/m²

YKK®



- Softshell, fleece inside
- YKK® Vislon center front zip
- Chest pocket with YKK® zipper
- Hand pockets with Velcro closure
- Reflective trims
- HH WW badge on left sleeve
- Velcro adjustment at cuffs
- ID-Card loop
- Draw cord adjustment at hem
- Tail drop

71047 CHELSEA SHELL JACKET



530 990

A high-end shell jacket for the professional tradesman working outside in any weather. Helly Tech® Performance waterproof, windproof and breathable fully taped 2-ply construction. Mesh inside for comfort in both cold and warm temperatures. Strategically placed Cordura® fabric 100% Polyamide reinforcements for long durability and protection and reflective elements for added visibility and safety. Waterproof high quality YKK® zippers. Under-arm zippers for venting out excessive heat. Articulated arms for range of movement.

COLORS: 530 RACER BLUE, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 175 g/m²



- Helly Tech® Performance
- EN 343 3,3 Waterproof/Breathable
- 100% Polyester - 175 g/m²
- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Mesh lining: 100% Polyester
- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Fully taped construction
- No shoulder seams
- Articulated sleeves
- Hood with draw cord adjustment
- Water repellent center front zipper
- Reflective elements
- Two hand pockets
- Chest pocket with water repellent zipper
- Inside pocket
- Extended cuffs with Velcro adjustment
- Ventilation zippers under arms
- Bottom hem adjustment with cord
- Loop inside bottom hem for ID -card
- Extended back for improved comfort for extra comfort
- Zipper for entry inside garment for logo applications

76041 CHELSEA LINED JACKET



779 999

Warm and comfortable pile lined version of our bestselling work jacket. Reflective details makes you visible on darker winter days and the combination of articulated elbows and the blended fabric gives a light feel on a jacket that can handle heavy weather.

COLORS: 779 TIMBER/BLACK, 999 BLACK
SIZES: S-4XL
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Insulation: 100% Polyester, 350 g/m²
- YKK® Vislon center front zip
- Extra 80g insulation at shoulders
- No shoulder seams
- Reflective elements
- Brushed micro fleece inside collar and cuffs
- Two pockets at front with zippers
- Two chest pockets with flaps and push button with Velcro closure
- One large inner pocket with Velcro closure
- Plastic covered metal buttons
- Velcro adjustment at cuffs
- Push button adjustment at each side of the waist
- Expansion in back for increased freedom of movement
- Tail drop

76040 CHELSEA JACKET



779 999

Premium work jacket in our successful Chelsea range. Durable and soft cotton/polyester fabric combined with Cordura® reinforcement fabric on shoulders, elbows and bottom hem makes this the perfect combination for hard work. Reflective details for added safety, articulated elbows for comfort and padded shoulders makes you want to use this jacket all day – every day.

COLORS: 779 TIMBER/BLACK, 999 BLACK
SIZES: S-4XL
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



- Reinforcement: 100% Cordura® fabric - 219 g/m²
- YKK® Vislon center front zip
- Extra insulation at shoulders
- No shoulder seams
- Reflective elements
- Brushed micro fleece inside collar and cuffs
- Two pockets at front with zippers
- Two chest pockets with flaps and push button with Velcro closure
- Two large inner pockets with Velcro closure
- Plastic covered metal buttons
- Velcro adjustment at cuffs
- Push button adjustment at each side of the waist
- Expansion in back for increased freedom of movement
- Tail drop



779

999

76042 CHELSEA LINED VEST

Versatile lined vest in our Chelsea tradesman line. Cordura® fabric reinforced shoulders and reflective stripes ensures both durability and safety.

COLORS: 779 TIMBER/BLACK, 999 BLACK
SIZES: S-4XL
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



YKK®



- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Pile lining insulation: 100% Polyester, 350 g/m²
- YKK® Vislon center front zip
- No shoulder seams
- Reflective elements
- Pile lining in collar
- Two pockets at front with zippers
- Two chest pockets with push button closure and Velcro closure
- One large inner pocket with Velcro closure
- Plastic covered metal buttons
- Push button adjustment at each side of the waist
- Expansion in back for increased freedom of movement
- Tail drop



999

77488 CHELSEA LINED CONS. PANT

Our best selling construction pant, and for a reason! The highly durable cotton mix construction with fleece lining makes this pant perfect for cold days. Cordura fabric 100% Polyamide reinforced knee, bottom hem, and hanging pockets for long lasting durability. Raised back for comfort and perfect fit in any position. Extendable leg length to accommodate varying body shapes. Adjustable kneepad position for a perfect fit to your line of work.

COLORS: 999 BLACK/CHARCOAL
SIZES: 30/30-44/32
FABRIC: 79% Cotton, 21% Polyester

- 57% Cotton, 38% Polyester, 5% Elasthan - 160 g/m²
- Rib: 95% Cotton, 5% Elasthan - 220 g/m²
- HH Workwear logo
- Regular fit
- Melange look on fabric
- Neck loop



779

999

76488 CHELSEA CONSTRUCTION PANT NA

Our best-selling work pant, and for a reason! The lightweight and highly durable Chelsea Construction Pant keeps workers comfortable and efficient on any demanding jobsite. These Cordura® reinforced trousers have 100% polyamide reinforced knees, bottom hems, and hanging pockets that will last for years to come. With adjustable kneepad positioning, a gusseted crotch and a high back on the waist for better coverage, the Construction Pant is suitable for any task.

COLORS: 779 TIMBER/BLACK, 999 BLACK/CHARCOAL
SIZES: 30/30-44/32
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



YKK®



- 79% Cotton, 21% Polyester - 295 g/m²
- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Reflective elements
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Loops with double Velcro closure on both sides for hammer holders
- Fly with zip
- Plastic covered metal buttons
- Gusset at crotch
- Two pockets at front
- Two back pockets
- Two hanging pockets in Cordura® fabric with double bottom for extra durability
- Thigh pocket with flap
- Ruler pocket
- Extra button included
- Polyester loops for screwdrivers and pliers
- Broad belt tunnel at back for extra strength and stability
- Knee pad pocket in Cordura® fabric accessible from the inside
- Knee pad position can be adjusted by 5 cm for better fit
- Fold at bottom hem gives option to increase length of leg by 5 cm



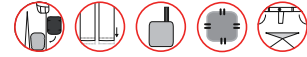
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999

76464 CHELSEA WORKPANT

New version of our best selling Chelsea Construction pant. For those tradesmen who want the comfort and durability of Chelsea, without the hanging pockets. Choose your preference.

COLORS: 779 TIMBER, 999 BLACK
SIZES: 30/30-44/32
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



- Reinforcement: 100% Cordura® fabric - 219 g/m²
- YKK zipper
- Plastic covered metal buttons
- Thigh pocket with flap for accessories/tools
- Two back pockets, one with flap and Velcro closure
- Ruler pocket with double bottom in Cordura® fabric
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Reinforcement at knee and bottom leg
- Knee pad position can be adjusted +/- 5 cm for better fit
- Fold at bottom hem with the option to extend the length by 5 cm



779

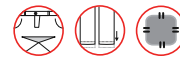
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76485 CHELSEA SERVICE PANT

Our Chelsea service pant is the perfect choice either you working in the mud or just looking for a workpant that makes you look good. Cordura® fabric reinforced pockets and bottom hem for extra durability plus 2 side pockets makes this a versatile favorite.

COLORS: 779 TIMBER, 999 BLACK
SIZES: 30/30 44/32
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²

YKK®



- YKK® zipper
- Plastic covered metal buttons
- Thigh pocket with flap for accessories/tools
- Two back pockets, one with flap and Velcro closure
- Broad center back belt loop for extra stability & strength
- Gusset at crotch
- Fold at bottom hem with the option to extend the length by 5 cm
- Cordura® fabric reinforcements at bottom hem
- Ruler pocket



779

999

76541 CHELSEA BIB

Bib version of our new Chelsea Workpant gives you great comfort and the classic fit.

COLORS: 779 TIMBER/BLACK, 999 BLACK
SIZES: 30/30 50/32
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²



YKK®



- Reinforcement: 100% Cordura® fabric - 219 g/m²
- YKK® zipper
- Fly with zip
- Adjustable elastic suspenders
- Adjustable at waist
- Chest pocket with flap & Velcro closure
- Gusset at crotch
- Two back pockets, one with flap and Velcro closure
- Thigh pocket with flap for accessories/tools
- Ruler pocket
- Knee pad pocket in Cordura® fabric accessible from the inside
- Knee pad position can be adjusted +/- 5 cm for better fit
- Possibility of lengthening bottom hem with 5 cm

76590 CHELSEA SHORTS

Our Chelsea Short is the perfect choice either you working in the mud or just looking for a workpant that makes you look good. Cordura® fabric reinforced pockets for extra durability plus 2 side pockets makes this a versatile favorite for warmer days.

COLORS: 779 TIMBER, 999 BLACK
SIZES: 28-48
FABRIC: 79% Cotton, 21% Polyester - 295 g/m²

**YKK**

- 79% Cotton, 21% Polyester - 295 g/m²
- Reinforcement: 100% Cordura® fabric - 219 g/m²
- Belt loops with Click-on function for additional accessories
- Broad belt tunnel at back for extra strength and stability
- Fly with zip
- Plastic covered metal buttons
- Gusset at crotch
- Two pockets at front
- Two back pockets
- Two large thigh pockets with flaps and Velcro closure for accessories/tools with an extra mobile phone pocket on the left pocket

**76591 MANCHESTER SERVICE PANT**

COLORS: 590 NAVY, 760 KHAKI, 990 BLACK
SIZES: 30/30-44/32
FABRIC: 65% Polyester, 35% Cotton - 245 g/m²



- 65% Polyester, 35% Cotton - 245 g/m²
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
- Two thigh pockets with flaps
- Two back pockets
- Broad belt tunnel at back for extra strength and stability
- Belt loops with Click-on function for additional accessories
- Fold at hem with the option to extend the length by 5 cm

HI VIS



CSA Z96

CSA Z96

This standard addresses apparel intended to provide visibility to wearer in both daytime and nighttime conditions. The standard sets requirements for the minimum area and colour performance for fluorescent background materials and striping for daytime visibility and nighttime visibility when illuminated by headlights. Three garment classes are established based on the amounts of fluorescent background



ANSI/ISEA

ANSI/ISEA 107-15

ANSI 107 addresses clothing intended to provide visibility of the wearer under both daytime and nighttime conditions. The standard sets requirements for the minimum area and colour performance of fluorescent background materials for daytime visibility.

71088 ALTA SHELL JACKET W/4" STRIPING

369

A CORE waterproof, breathable shell jacket with Helly Tech® Performance membrane. CSA Z96 certified with shoulder reflectives for extra visibility. Removable hood, inner pocket and lined for comfort.

COLORS: 369 EN ISO 20471 - YELLOW/CHARCOAL
SIZES: S - 5XL
FABRIC: Main fabric:
 100% Polyester, 200 g.
 Second fabric:
 100% Polyamide 145 g

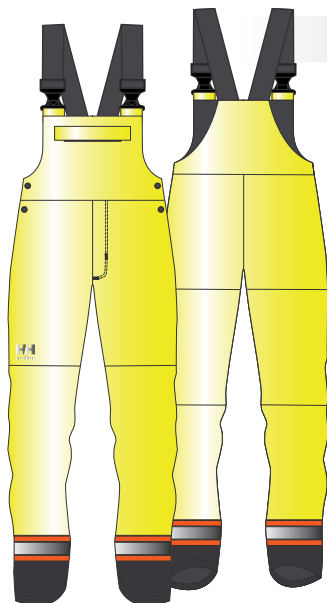


- Helly Tech® Performance
- EN ISO 20471 CL 3 Hi Vis
- EN 343 3.3 Waterproof/Breathable
- 100% Polyester - 200 g/m²
- 100% Polyamide - 140 g/m²
- Lining: 100% Polyamide
- Fully taped construction
- YKK center front zip with stormflap
- Back placket with chin guard in brushed polyester
- Brushed polyester inside collar
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Hood designed to be used with a helmet
- Two hand pockets with flap and velcro closure
- Napoleon pocket, no need to open the jacket to access
- Velcro adjustment at cuffs
- Loop for ID-card
- Extended back for improved comfort
- Zipper for entry inside garment for logo applications

71443 ALTA SHELL BIB CSA

AUG 2019

NEW FW19



369

A CORE waterproof, breathable bib pant for days when high visibility is needed. CSA Z96 certified. Helly Tech® Performance keeps you dry on stormy days. Front pocket and liner for extra comfort.

COLORS: 369 EN ISO 20471 - YELLOW/CHARCOAL
SIZES: S - 5XL
FABRIC: Main fabric:
 100% Polyester, 200 g.
 Second fabric:
 100% Polyamide 145 g

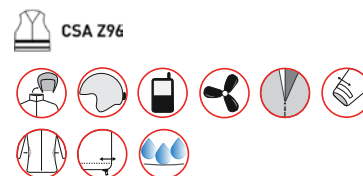


- Helly Tech® Performance
- CSA Z96 Cl 2, Level 2
- AATCC 127
- ASTM E96
- Lining: 100% Polyester
- Fully taped construction
- Adjustable elastic suspenders
- Chest pocket with flap & velcro closure
- Side closure with buttons
- Fly zipper covered by flap
- Bottom hem adjustment with buttons

71275 POTSDAM 3-IN-1 JACKET WITH 4" STRIPING

Serving municipalities and service organizations that need to work in any weather. The 3 in 1 Jacket has become a North American staple for workers exposed to variable conditions and desire strong visibility from a product that will keep them productive all day with minimal down time.

COLORS: 265 FLUORESCENT ORANGE/NAVY,
 369 EN 471 YELLOW/CHARCOAL
SIZES: XS-5XL
FABRIC: 100% Oxford Polyester - 200 g/m²
 Contrast color: 100% Oxford Nylon 140 g/m²



- CSA Z96 Cl 2, Level 2
- WCB BC
- QC MOT
- AATCC 127
- ASTM E96
- 100% Oxford Polyester - 200 g/m²
- Contrast color: 100% Oxford Nylon 140 g/m²
- Lining: 100% Polyamide
- Fully taped construction
- Detachable hood
- Hood designed to be used with a helmet
- Adjustable hood
- Brushed polyester inside collar
- Two chest pockets with zippers
- Mobile phone pocket at right chest
- Two pockets at front with zippers and flaps
- Zip ventilation under arms
- YKK Vislon center front zip, with zip-in opportunity



265

369



265

369

71675 POTSDAM PANT 4" STRIPING

Serving municipalities and service organizations that need to work in any weather. The 3 in 1 Jacket has become a North American staple for workers exposed to variable conditions and desire strong visibility from a product that will keep them productive all day with minimal down time.

COLORS: 265 EN471 ORANGE/NAVY,
369 EN 471 YELLOW/CHARCOAL
SIZES: XS-5XL
FABRIC: 100% Oxford Polyester - 200 g/m²/ Contrast color: 100% Oxford Nylon 140 g/m²



ANSI/ISEA



CSA Z96

HELLY TECH®
PERFORMANCE



- CSA Z96 Cl 2, Level 2
- ANSI/ISEA Class E
- AATCC 127
- 100% Oxford Polyester - 200 g/m²
- Lining: 100% Polyamide
- Fully taped construction
- Elastic at waist
- Broad belt tunnel at back for extra strength and stability
- Detachable back piece with elastic suspenders
- Two pockets at front with zippers and flaps
- Back pocket with flap
- Belt loops with Click-on function for additional accessories
- Thigh pocket with flap
- Ruler pocket
- Knee pad pocket accessible from the inside
- Boot zippers with storm flap and Velcro closure
- Velcro adjustment at hem



260

360

70261 NARVIK JACKET WITH CSA

Hi Vis waterproof PU for all weather.

COLORS: 260 EN471 ORANGE, 360 EN471 YELLOW
SIZES: S-4XL
FABRIC: PU Coated 100% Polyester- 170 g/m²



CSA Z96



- Waterproof fabric and construction
- Two-way zipper at front
- Reflective elements
- Packable hood with draw cord adjustment at front
- Two pockets at front with flaps
- Draw cord adjustment at hem
- Push button adjustment at cuffs
- Tail drop in back
- Two tone base



260

361

70570 NARVIK BIB

COLORS: 260 EN471 ORANGE, 361 EN471 YELLOW
SIZES: XS-4XL
FABRIC: 100% Polyester - 170 g/m², PU coating



ANSI/ISEA



CSA Z96



EN 343
+A1:2007HELLY TECH®
PROTECTION

- EN ISO 20471 CL2,2 Hi Vis
- EN 343 CL 3,1 Waterproof
- 100% Polyester - 170 g/m², PU coating
- Waterproof fabric and construction
- Double layer fabric at knees
- Inner chest pocket with zipper
- Detachable and elastic suspenders
- Boot zippers with storm flap

70620 WAVERLEY PACKABLE STORMSUIT

Hi Vis waterproof, packable denier polyester, used widely in construction, mining and service industries.

COLORS: 360 EN471 YELLOW
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 100% Polyester 300 Denier PU Coated 200 g/m²

 **ANSI/ISEA**  **CSA Z96**



- 100% PVC coated Denier Nylon
- Taped seams
- Removable drawcord hood and serves as carrying case
- Packable
- Jacket: Zipper front closing with external storm flap
- Stand up corduroy lined collar
- Vented chest and back
- Two front chest patch pockets with snap closure
- Snap adjustment at sleeve hem
- Bib Pant: Adjustable suspenders
- Velcro closing fly
- Snap adjustment at waist and leg hem



360



BASE LAYER

Helly Hansen revolutionized the industry in the early 1970s with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfortable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remains the cornerstone of what we believe is the best technical base layer available today.





990

75105 HH LIFA CREWNECK

Our unique Lifa® technology in a long-sleeve crewneck. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

75109 HH LIFA HALF ZIP

Our unique Lifa® technology in a long-sleeve crewneck. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

75505 HH LIFA PANT

Our unique Lifa® technology in a pant. Lifa® moves moisture away from your skin and makes sure you stay dry while you work hard and sweat. Built for high activity in warmer weather.

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polypropylene - 125 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



930

990

75106 HH LIFA MERINO CREWNECK

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Merino
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



930

990

75107 HH LIFA MERINO HALF ZIP

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Merino
- YKK® zipper
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



930

990

75506 HH LIFA MERINO PANT

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 930 GREY MELANGE, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



990

79705 HH LIFA MERINO BEANIE

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Merino
- Double main fabric
- Flatlock seams for max comfort



990

79706 HH LIFA MERINO NECK GAITER

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- This HH LIFA Merino Neck Gaiter offers excellent neck warmth with its LIFA Merino technology, LIFA fibers next to skin move any moisture away while merino wool provides great warmth.



990

79707 HH LIFA MERINO BALACLAVA

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- The HH Lifa Merino Balaclava is made with the innovative two-part LIFA Merino technology. It features LIFA fibres on the inside to keep you dry while soft merino wool fibres on the outer layer capture warm air for insulation and accelerate moisture evaporation. The eyes, mouth and nose are left free, giving you the visibility and breathing room you need for winter sports and active days on the job.



590

990

75108 HH LIFA MAX CREWNECK

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-5XL
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



590

75118 HH LIFA MAX CREWNECK TALL

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY
SIZES: M-2XL
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- No shoulder seams
- No side seams
- Flatlock seams for max comfort
- Extra length in body and arms



590

990

75508 HH LIFA MAX PANT

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-5XL
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



590

75518 HH LIFA MAX PANT TALL

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY
SIZES: M-2XL
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort
- Extra length in legs



590

75608 HH LIFA MAX ONEPIECE

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY
SIZES: S-2XL
FABRIC: Main: 100% Polypropylene 230 g/m²



590

990

79708 HH LIFA MAX BEANIE

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK
SIZES: STD
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79709 HH LIFA MAX NECK GAITER

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK
SIZES: STD
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79710 HH LIFA MAX BALACLAVA

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK
SIZES: STD
FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



990

75210 W HH LIFA MERINO HALF ZIP

AUG 2019

NEW FW19

Same quality as the well known HH Lifa® Merino styles with a true female fit.

COLORS: 990 BLACK
SIZES: XS - 2XL
FABRIC: Main fabric:
 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- YKK® center front half zip with back placket and chin protector
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

75209 W HH LIFA MERINO CREWNECK

AUG 2019

NEW FW19

Same quality as the well known HH Lifa® Merino styles with a true female fit.

COLORS: 990 BLACK
SIZES: XS - 2XL
FABRIC: Main fabric:
 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- No shoulder seams
- No side seams
- Flatlock seams for max comfort



990

75520 W HH LIFA MERINO PANT

AUG 2019

NEW FW19

Same quality as the well known HH Lifa® Merino styles with a true female fit.

COLORS: 990 BLACK
SIZES: XS - 2XL
FABRIC: Main fabric:
 57% Merino, 43% Polypropylene, 215 g.



- Lifa® Stay Warm Technology
- Lifa® Merino
- Elastic in waist for perfect fit and freedom of movement
- Gusset at crotch
- Flatlock seams for max comfort



990

75729 HH LIFA MERINO WINTER SOCK**NEW SS19**

COLORS: 990 BLACK
SIZES: 39-41, 42-44, 45-48
FABRIC: Main: 40% Merino Wool, 40% Polypropylene, 18% nylon,
 2% cordura



- Lifa® Stay Warm Technology
- HH® Lifa Merino

MIDLAYER

Keeping you dry and warm in any weather conditions.



The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold (air temperature below -5°C).



This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment (air temperature of -5°C and above).



590 930 990

72158 KENSINGTON FLEECE JACKET

Kensington Fleece Jacket is our new statement fleece which is 4 times more wind resistant compared to a regular fleece. The tight knitted Polartec Wind Pro fabric is warm, wind resistant and water resistant and we believe once you have tried it on you simply won't take it off!

COLORS: 590 NAVY, 930 GREY MÉLANGE, 990 BLACK
SIZES: XS-3XL
FABRIC: Main: 100% Polyester - 350 g/m²



EN 14058:2017



YKK

- EN 14058 Cl 1
- Polartec® Wind Pro® fabric
- YKK® center front zipper with back placket and chin protector
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Inner pockets
- Extended back for max comfort
- No side seams



530 990

72111 HAY RIVER JACKET

Smart looking knitted fleece from Polartec - this jacket will both keep you warm on cold days but also keep in style - at work

COLORS: 530 RACER BLUE, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 314 g/m²



- 100% Polyester - 314 g/m²
- Polartec®
- Chin guard
- Two pockets at front with zippers
- Draw cord adjustment at hem
- HH badge on left arm



590 990

72270 CHELSEA EVOLUTION PILE JACKET

AUG 2019

NEW FW19

This jacket combines Polartec® Thermal 300 rough fleece with Polartec® Power stretch for ultimate warmth, durability and movement.

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 366 g/m²



- Polartec® Pile
- Polartec® Power stretch
- Double layer fabric in collar
- Edge band around neck and along the center front zipper
- Extended Lycra cuffs with hole for thumb



590 970 990

72026 OXFORD FLEECE JACKET

JAN 2019

NEW SS19

COLORS: 590 NAVY, 970, DARK GREY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 251 g/m²



YKK

- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® chest pocket zipper
- YKK® hand pockets zipper
- Extended back for better comfort

**72097 OXFORD LIGHT FLEECE JACKET**

JAN 2019

NEW

COLORS: 590 NAVY, 970, DARK GREY, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% Polyester - 159 g/m²



- Polartec® fleece
- YKK® center front zipper with back placket
- Chin guard
- YKK® hand pockets zipper
- Extended back for better comfort

**72240 PILE JACKET**

Protecting workers in the coldest conditions is what Pile was made for. Layer up with this heavyweight insulation that will keep you warm all winter, no matter what your element.

COLORS: 590 NAVY
SIZES: XS-5XL
FABRIC: 100% Polyester

- Front zipper closure
- Nylon knit cuffs and waistband
- flatlock seams

**72241 PILE HOODED JACKET**

Protecting workers in the coldest conditions is what Pile was made for. Layer up with this heavyweight insulation that will keep you warm all winter, no matter what your element.

COLORS: 590 NAVY
SIZES: XS-5XL
FABRIC: 100% Polyester

- Front zipper closure
- Flatlock seams
- Zippered chest pocket
- Draw cord adjustable hoods
- Two hand warming pockets



590

72440 PILE PANT

These soft pile pants from Helly Hansen have a relaxed, comfortable fit and are versatile enough for a variety of activities. They're easy to pull on in the morning when you're enjoying your first cup of coffee but they also make a great midlayer under your winter work pants, especially when you work outdoors in frigid temperatures. Ankle cuffs slip neatly inside your work boots, keeping cold air out.

COLORS: 590 NAVY
SIZES: XS-5XL
FABRIC: 100% Polyester

- 483 g/m² 100% Polyester single side Softpile fabric
- Elastic waist
- Nylon knit cuffs
- Flatlock seams



590

72640 PILE ONE PIECE SUIT

Designed for total body comfort and insulation, the Pile One Piece Suit is made with soft Pile fleece fabric that maintains heat balance while wicking moisture away from the body. The body suit has a comfortable low neck collar and rib-knit cuffs at the wrists and leg bottoms, providing a close fit that keeps drafts out. This versatile design can be worn on its own at home or as a midlayer under your work gear in cold conditions.

COLORS: 590 NAVY
SIZES: XS-5XL
FABRIC: 100% Polyester

- 483 g/m² 100% Polyester single side Softpile fabric
- Two-way front zipper
- Rear zipper flap
- Nylon knit cuffs
- Flatlock seams



590

72940 PILE COWL

Protecting workers in the coldest conditions is what Pile was made for. Layer up with this heavyweight insulation that will keep you warm all winter, no matter what your element.

COLORS: 590 NAVY
SIZES: STD
FABRIC: 100% Polyester

- Elastic expandable face
- Fits over baselayer balaclavas
- Generous neck coverage
- Flatlock seams

WINTER



EN
343:2003

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C.



555 999

71351 AKER WINTER JACKET

Versatile and lightweight winter jacket with Primaloft® insulation gives you excellent value for money. Helly Tech® Protection keeps you dry under rough conditions. Reflective striping for extra security.

COLORS: 555 COBALT BLUE/ EVENING BLUE, 999 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²



- Helly Tech® Protection
- Insulation: 100% Polyester, 100 g/m² in body and 80 g/m² in sleeves
- Lining: 100% Polyamide
- Primaloft® insulation
- Taped seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Storm flap with Velcro closure
- YKK® Vislon center front zip
- Hand pockets with YKK® zippers and flap
- Reflective bands at shoulders and arms
- Reflective trims
- HH WW printed artwork on left sleeve
- Velcro adjustment at cuffs
- Draw cord adjustment at hem
- Inner pocket with Velcro closure
- Zipper for entry inside jacket for logo applications



990

71452 AKER WINTER PANT

Versatile and light weight winter pant with Primaloft® insulation. Helly Tech® Protection keeps you dry even on rough days. Reflective striping for extra safety.

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²



- Helly Tech® Protection
- Light insulation: 100% Polyester - 60 g/m²
- Lining: 100% Polyamide
- Primaloft® insulation
- Taped seams
- Adjustable at waist
- Reflective band at legs
- Reflective elements
- Boot zippers with storm flap



990

76201 BERG JACKET

COLORS: 990 BLACK
SIZES: S-4XL
FABRIC: 100% Polyester - 197 g/m²
 Insulation:
 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves



- Insulation: 100% Polyester - 160 g/m² in body, 120 g/m² in sleeves
- No shoulder seams
- Reflective elements
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- Storm flap
- Front zipper
- Two pockets at front with zippers
- Two chest pockets with zippers
- Inner pocket with Velcro closure
- Draw cord adjustment at hem with button-up option for safety
- Velcro adjustment at cuffs
- Zipper for entry inside garment for logo applications
- ID-Card loop



76211 BERGHOLM JACKET

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 197 g/m²
 100% Polyester -350 g/m² Fleece insulation
 80g padding in arms

- 100% Polyester - 197 g/m²
- 100% Polyester -350 g/m² Fleece insulation
- 80g padding in arms
- Two chest pockets with zippers
- Sleeve pocket with zipper
- Two pockets at front with push buttons
- Inner pocket with Velcro closure
- Chin guard
- Ribbed cuffs
- Ribbed hem
- Zipper for entry inside garment for logo applications
- ID-Card loop



990

76400 BERG PANT

COLORS: 990 BLACK
SIZES: S-4XL
FABRIC: 100% Polyester - 197 g/m²
 Insulation: 100% Polyester - 120 g/m²

- Insulation: 100 % polyester – 120 g/m²
- Broad belt loops for extra durability
- Button closure
- Two front pockets with zipper closure
- Elastic waist
- Kneepad pockets with access from the inside
- Removable elastic suspenders
- Boot zippers with stormcuffs and velcro closure
- Elastic band under the foot



990



590

76313 WEYBURN PARKA

Tradition meets warmth in North America. Helly Hansen Heritage has kept workers warm in North America for over 30 years. This product is used in the coldest conditions on earth. When combined with base and mid layer products, you can work in any climate,

COLORS: 590 NAVY

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: 100% Beaver Nylon Outer Shell- 240 g/m²/ Oxford Nylon reinforcements, Pile Lining



- 100% Beaver Nylon w Pile lining
- Insulation: 100% Thermal Pile
- 3M™ Scotchlite™ Reflective Material on back and sleeves
- PU Coated Oxford Nylon reinforcement at elbow
- Two large pockets at front with push buttons and side entrance
- Front chest pocket with flap for storage
- Inside storage pocket
- Inner windbelt with snap closure
- Knit inner storm cuffs
- Elastic back waist for comfort
- Detachable hood with reflective
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching for durability
- Machine wash



590

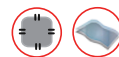
76512 THOMPSON BIB PANT

Tradition meets warmth in North America. Helly Hansen Heritage has kept workers warm in North America for over 30 years. This product is used in the coldest conditions on earth. When combined with base and mid layer products, you can work in any climate,

COLORS: 590 NAVY

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: 100% Beaver Nylon Outer Shell- 240 g/m²/ Oxford Nylon reinforcements, Pile Lining



- 100% Beaver Nylon w Pile lining
- Insulation: 100% Thermal Pile
- 3M™ Scotchlite™ Reflective Material on legs
- PU Coated Oxford Nylon reinforcement on bottom, knee and hem facing areas for abrasion
- Elastic adjustable suspenders
- YKK two-way vislon heavy duty zipper with full outer storm flap
- Large back pocket with Velcro closure
- Inside storage pocket
- Snap adjustments on legs
- Full YKK two way, heavy duty zipper with outerstorm flap and pass through option
- Elastic back waist for comfort
- Durable water repellent finish
- Generous fit to accommodate layering
- Double needle top stitching for durability
- Machine wash

RAINWEAR



EN
343:2003

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C.

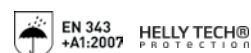
71043 HAAG JKT

590

990

Classic waterproof and breathable Helly Tech shell jacket with zip-in option for all-year use. Fits with a lot of our insulation products - both in fleece and Primaloft.

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²

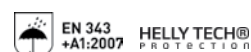


- Helly Tech® Protection
- EN 343 3,3 Waterproof/Breathable
- 100% Polyester - 145 g/m²
- Fully taped construction
- Zip in compatible
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- No shoulder seams
- Two-way zipper and Velcro closure
- Chest pocket with water repellent zipper
- Two pockets at front with zippers
- Velcro adjustment at cuffs
- Draw cord adjustment at hem with button-up option for safety
- Zipper for entry inside garment for logo applications
- Click-on loop inside hem for accessories
- Extended back for better comfort

74044 W HAAG JKT

990

COLORS: 990 BLACK
SIZES: S-2XL
FABRIC: 100% Polyester - 145 g/m²



- Helly Tech® Protection
- EN 343 3,3 Waterproof/Breathable
- 100% Polyester - 145 g/m²
- Lining: 100% Polyester
- Fully taped construction
- Detachable hood
- Brushed polyester inside collar
- Chin guard
- No shoulder seams
- Two-way zipper and Velcro closure
- Chest pocket with water repellent zipper
- Two pockets at front with zippers
- Velcro adjustment at cuffs
- Zipper for entry inside garment for logo applications
- Draw cord adjustment at hem with button-up option for safety
- Click-on loop inside hem for accessories
- Extended back for better comfort

71050 AKER SHELL JACKET

555

999

Versatile and lightweight shell jacket gives you excellent value for money. Helly Tech® Protection keeps you dry under rough conditions. Reflective striping for extra security.

COLORS: 555 COBALT BLUE/ EVENING BLUE, 999 BLACK
SIZES: S-4XL
FABRIC: 100% Polyester - 145 g/m²



- Helly Tech® Protection
- Lining: 100% Polyester
- Taped seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Storm flap with Velcro closure
- YKK® Vislon center front zip
- Hand pockets with YKK® zippers and flap
- Reflective bands at shoulders and arms
- Reflective trims
- HH WW printed artwork on left sleeve
- Velcro adjustment at cuffs
- Draw cord adjustment at hem
- Inner pocket with Velcro closure
- Zipper for entry inside jacket for logo applications



530

990

70127 WATERLOO JACKET

COLORS: 530 RACER BLUE, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 145 g/m²

HELLY TECH®
PROTECTION

YKK®



- Helly Tech® Protection
- Waterproof, windproof and breathable fabric
- Fully taped construction
- YKK® center front zip with storm flap
- Two hand pockets
- Opening in back for ventilation
- Velcro adjustment at cuffs
- Tail drop

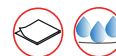


990

70427 WATERLOO PANT

COLORS: 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 108 g/m²

HELLY TECH®
PROTECTION



- Helly Tech® Protection
- 100% Polyester - 108 g/m²
- Lining: 100% Polyester
- Fully taped construction
- Elastic at waist
- Velcro adjustment bottom leg



990

71445 GENT PANT

COLORS: 990 BLACK
SIZES: XS-3XL
FABRIC: 100% Polyester - 145 g/m²

EN 343
+A1:2007

HELLY TECH®
PROTECTION



- Helly Tech® Protection
- EN 343 3,3 Waterproof/Breathable
- 100% Polyester - 145 g/m²
- Helly Tech® waterproof, windproof and breathable fabric
- Fully taped construction
- Two pockets at front with zippers
- ID-Card loop
- Elastic at waist
- Draw cord adjustment at hem
- Boot zippers with storm flap and Velcro closure



290

480



590

990

70282 GALE RAIN JACKET

MAR 2019

NEW SS19

Gale Jacket sets the new standard in rain gear built for workers! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

COLORS: 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main: 100% PU on 100% Polyester knit - 240 g/m²

EN 343
+A1:2007**YKK®**

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- Hand pockets
- Packable hood with draw cord adjustment at front
- Neoprene cuffs
- Inner pocket
- Bottom hem adjustment with cord
- Extended back for better comfort
- ID card loop



480

590

990

70485 GALE RAIN PANT

MAR 2019

NEW SS19

Gale Rain Pant sets the new standard in rain gear built for workers! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

COLORS: 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main: 100% PU on 100% Polyester knit - 240 g/m²

EN 343
+A1:2007

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist
- Bottom hem adjustment with buttons



290

480



590

990

70582 GALE RAIN BIB

MAR 2019

NEW SS19

Gale Rain Bib sets the new standard in rain gear built for workers! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

COLORS: 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES: XS-4XL

FABRIC: Main: 100% PU on 100% Polyester knit - 240 g/m²

EN 343
+A1:2007**YKK®**

- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist
- Bottom hem adjustment with buttons



310

480

70306 WOODLAND COAT

COLORS: 310 LIGHT YELLOW, 480 ARMY GREEN
SIZES: S-4XL
FABRIC: .35mm PVC Coated Polyester- 400 g/m²



- EN 343 3,1
- Generously cut with raglan sleeves
- Vented back cape
- Two-way front zipper with storm flap and metal snap closure
- Attached drawcord hood with reinforced visor
- Internal elastic cuff and two front flap pockets
- MicroWeld, seam construction
- Approx. Length 48"



900

70215 PROCESSING JACKET

COLORS: 900 WHITE
SIZES: S-4XL
FABRIC: PVC Coated 100% Polyester- 410 g/m²



- Waterproof fabric and construction
- Mildew resistant
- No shoulder seams
- Storm flap
- Push button closure
- Push button adjustment at cuffs



900

70525 PROCESSING BIB PANT

COLORS: 900 WHITE
SIZES: S-4XL
FABRIC: PVC Coated 100% Polyester- 410 g/m²



- Waterproof fabric and construction
- Mildew resistant
- Elastic at waist
- Push button adjustment at hem



260 290 480

70193 ABBOTSFORD JACKET

Lightweight and softwearing, PU rainwear keep you dry in any condition.

COLORS: 260 EN471 ORANGE, 290 DARK ORANGE, 480 ARMY GREEN
SIZES: XS-5XL
FABRIC: 100% PU Coated Nylon Knit- 170 g/m²



- 100% PU Coated Nylon knit
- Attached 3 panel hood with drawcord and cordlocks
- Inside storm flap
- Outer storm flap with concealed Marlex snaps
- Microweld™ seams



260 290 480

70592 ABBOTSFORD DOUBLE BIB PANT

Lightweight and softwearing, PU rainwear keep you dry in any condition.

COLORS: 260 EN471 ORANGE, 290 DARK ORANGE, 480 ARMY GREEN
SIZES: XS-5XL
FABRIC: 100% PU Coated Nylon Knit- 170 g/m²



- 100% PU Coated Nylon knit
- Microweld™ seams
- Adjustable suspenders
- Quick release buckles
- Side gusset with snap closure
- Can be worn front to back



590 990

70180 VOSS JACKET

The Helly Hansen classic rain jacket for men. This iconic raincoat has seen global success built on its heritage from protecting fishermen in the coldest of seas in all kinds of weather. Totally windproof and waterproof PU fabric with Helox+ technology provides full weather protection. The lightweight stretch PU Helox+ material adds extra comfort when wearing this jacket for hours on end.

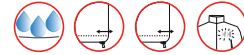
COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 170 g/m², PU coated



- EN 343 3,1 Waterproof
- 100% Polyester - 170 g/m², PU coated
- Waterproof fabric and construction
- Reflective elements
- Front zipper
- Packable hood with draw cord adjustment at front
- Two pockets at front with flaps
- Draw cord adjustment at hem
- Push button adjustment at cuffs
- Extended back for better comfort

**70480 VOSS PANT**

COLORS: 590 NAVY, 990 BLACK
SIZES: XS-4XL
FABRIC: 100% Polyester - 170 g/m², PU coated



- EN 343 3,1 Waterproof
- 100% Polyester - 170 g/m², PU coated
- Waterproof fabric and construction
- Reflective elements
- Elastic at waist
- Push button adjustment at hem

**70129 MANDAL JACKET**

Classic PVC rain jacket in highly durable 410 grams fabric - this Core product really gives you value for money!

COLORS: 290 DARK ORANGE, 310 LIGHT YELLOW,
 480 ARMY GREEN, 590 NAVY
SIZES: 290/590: S-4XL
 310/480: XS-6XL
FABRIC: 100% Polyester 410 g/m², PVC coated



- EN 343 3,1 Waterproof
- 100% Polyester 410 g/m², PVC coated
- Hood with draw cord adjustment
- Storm flap
- Two hand pockets





290

310

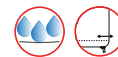


480

590

70529 MANDAL BIB

COLORS: 290 DARK ORANGE, 310 LIGHT YELLOW,
480 ARMY GREEN, 590 NAVY
SIZES: 290/590: S-4XL
310/480: XS-6XL
FABRIC: 100% Polyester 410 g/m², PVC coated

**EN 343
+A1:2007**

- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m² . PVC coated
- Waterproof fabric and construction
- Inner chest pocket with zipper
- Adjustable elastic suspenders
- Push button adjustment at hem



310

480

70429 MANDAL PANT

COLORS: 310 LIGHT YELLOW, 480 ARMY GREEN
SIZES: S-4XL
FABRIC: 100% Polyester 410 g/m², PVC coated

**EN 343
+A1:2007**

- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m² . PVC coated
- Waterproof fabric and construction
- Push button adjustment
- Elastic at waist
- Push button adjustment at hem



310

79816 SVOLVÆR SOU'WESTER

COLORS: 310 LIGHT YELLOW
SIZES: S/55-56, M/57-58, L/59-60, XL/61-62, 2XL/63-64
FABRIC: 100% Polyester - 410 g/m² . PU coated

**EN 343
+A1:2007**

- EN 343 3,1 Waterproof
- 100% Polyester - 410 g/m² . PU coated
- Waterproof fabric and construction
- Lining
- Ear flaps
- Chin strap

FISHING



EN
343:2003

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C.

**70283 STORM RAIN JACKET**

MAR 2019

NEW SS19

Storm Jacket sets the new standard in rain gear built for fishing! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

COLORS: 299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% PVC on 100% Polyester knit - 310 g/m²

EN 343
+A1:2007

YKK®



- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- YKK® center front zipper
- Double main fabric front flap
- Napoleon pocket with YKK® zipper and hole for head phones
- No shoulder seams
- Hood with draw cord adjustment at front and Velcro adjustment at back
- Neoprene cuffs
- Inner pocket
- Extended back for better comfort
- ID card loop

299 480 990



999

74080 STORM HYBRID ANORAK

MAR 2019

NEW SS19

The combination of softshell fabric with light weight Phthalate free PVC gives breathable, waterproof fishing gear a whole new meaning.

COLORS: 999 EBONY/BLACK
SIZES: XS-4XL
FABRIC: Main: 94% Polyester, 6% Elastane - 305 g/m²
 Secondary: 76% PVC, 24% Polyester - 310 g/m²

YKK®



- YKK® center front half zip
- Chin guard
- Chest pocket with flap & Velcro closure
- No shoulder seams
- Neoprene cuffs
- Extended back for better comfort



480

990

299

70583 STORM RAIN BIB

MAR 2019

NEW SS19

Storm Bib sets the new standard in rain gear built for fishing! Phthalate free fabrics ensures low environmental impact while at the same time keeping you dry no matter the weather.

COLORS: 299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK
SIZES: XS-4XL
FABRIC: Main: 100% PVC on 100% Polyester knit - 310 g/m²

EN 343
+A1:2007

YKK®



- EN 343:2003 + A1:2007 3, 1
- AATCC 127
- Inner chest pocket with YKK® zipper
- Elastic suspenders
- Button adjustment in waist

70201 ARMOUR JACKET

Tough, durable, rugged. Protecting fishery and construction professionals for the last thirty years. A robust outer shell, combined with a waterproof liner is a unique product in the North American market.

COLORS: 550 COBALT
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 420 Denier Nylon (Tearproof), Inner layer PU coated Nylon knit 170 g/m²



- Tear Resistant outer shell of high tenacity 420 denier nylon
- Inner layer of 170 g/m² Nylon knit PU stretch waterproof fabric
- Generously cut 3 panel hood
- Durable inner and outer storm flap
- Concealed stainless steel rust resistant snap closure
- Inner storm cuffs for comfort and dryness
- Inner liner has Microweld™ seams



550



550

70501 ARMOUR BIB PANT

Tough, durable, rugged. Protecting fishery and construction professionals for the last thirty years. A robust outer shell, combined with a waterproof liner is a unique product in the North American market.

COLORS: 550 COBALT
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 420 Denier Nylon (Tearproof), Inner layer PU coated Nylon knit 170 g/m²



- Tear Resistant outer shell of high tenacity 420 denier nylon
- Inner layer of 170 g/m² Nylon knit PU stretch waterproof fabric
- Inner liner has Microweld™ seams
- Side gusset for easy entry
- Adjustable suspenders



410

70123 ENGRAM JACKET

Hard wearing PVC for the toughest jobs on water

COLORS: 410 LIGHT GREEN
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 74% PVC 26% Cotton- 480 g/m²



- EN 343 3,1
- Resistance to fish oil, sunlight, mildew and seawater
- Attached, generously cut 3 panel hood
- Inside storm flap
- Concealed rust-resistant snap closures
- Microweld™ seams
- Cold crack rated to -30 C



410

70124 ENGRAM DOUBLE BIB PANT

Hard wearing PVC for the toughest jobs on water

COLORS: 410 LIGHT GREEN
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 74% PVC 26% Cotton- 480 g/m²



- EN 343 3,1
- Resistance to fish oil, sunlight, mildew and seawater
- Side gusset for easy entry
- Adjustable suspenders
- Can be worn back to front
- Microweld™ seams
- Cold crack rated to -30 C



310

490

70300 HIGHLINER JACKET

PVC coated, waterproof clothing is robust and long lasting. Abrasion resistant and stands up to concrete, petroleum and grease. This is made for tough jobs.

COLORS: 310 LIGHT YELLOW, 490 DARK GREEN
SIZES: XS-5XL
FABRIC: PVC Coated 100% Cotton - 450 g/m²

**EN 343 +A1:2007**

- EN 343 3,1
- Remains flexible in cold weather
- Resistant to fish oils and petroleum products
- Abrasion resistant
- Drawcord adjust on hood
- Double storm flap with snap closure
- Generous cut, raglan sleeves
- Microwave welded seams



310

490

70500 HIGHLINER BIB

COLORS: 310 LIGHT YELLOW, 490 DARK GREEN
SIZES: XS-5XL
FABRIC: PVC Coated 100% Cotton - 450 g/m²

**EN 343 +A1:2007**

- EN 343 3,1
- Remains flexible in cold weather
- Resistant to fish oils and petroleum products
- Abrasion resistant
- Symmetrically cut (front and back) for reversible use
- Suspenders have heavy duty elastic and snap type connectors
- Generous cut
- Microwave welded seams



399

70206 ROAN ANORAK

COLORS: 399 OCHRE/CHARCOAL
SIZES: S-4XL
FABRIC: 100% Polyester - 220 g/m² - PVC coating

**EN 343 +A1:2007**

- EN 343 3,1 Waterproof
- A008
- 100% Polyester - 220 g/m² - PVC coating
- Waterproof fabric and construction
- Oil resistant
- Hood with draw cord and Velcro adjustment, designed to be used with a helmet
- Chest pocket with flap and push button
- Draw cord adjustment at hem
- Neoprene cuffs
- Brushed inside
- 1/2 zip opening
- ID-Card loop



992

70187 WEST COAST JACKET

COLORS: 992 BLACK/DARK ORANGE
SIZES: S-4XL
FABRIC: PVC Coated
 100% Polyester - 220 g/m²



- EN 343 3, 1 Waterproof
- A013
- Waterproof fabric construction
- No shoulder seams
- Zipper closure
- Storm flap
- Brushed polyester inside collar
- Reflective elements
- Packable hood with draw cord adjustment at front and velcro adjustment at back
- Two pockets with water repellent zipper
- Sleeve pocket with water repellent zipper
- Ventilation at back
- Draw cord adjustment at hem
- Velcro adjustment at edge of sleeve
- Tail drop

FLAME RETARDANT



CAN-CGSB 155.20

CAN-CGSB 155.20

This standard states the minimum requirements for performance of workwear worn for protection against hydrocarbon flash fire. This standard establishes performance requirements and test methods for evaluation of components used to construct workwear.



ASTM F1506

ASTM F1506

Standard performance specification for flame resistant textile materials for wearing apparel for use by electrical workers exposed to momentary electric arc and related thermal hazards



NFPA 70-E

NFPA® 70-E

NFPA 70E is related to the National Electrical Code and addresses electrical safety requirements for employee workplaces that encompass electrical conductors and equipment installed within or on buildings and adjacent areas and for the supply of electricity.



CSA Z462

CSA Z462

This standard is the Canadian equivalent of the NFPA® 70-E. The development of this standard was based on the NFPA® 70-E with changes being made of Parts I, II and III to harmonize requirements with the Canadian Electrical Code.



560

75090 FARGO FR CREWNECK

A bestselling FR line in North America, the Fargo line has proven its worth to workers in a variety of fields. Excellent moisture management combined with a soft hand has made for a comfortable but powerful line. When worn in tandem with the Duluth midlayer, the Fargo will keep you Warm in the coldest conditions, while providing confidence in case of emergency.

COLORS: 560 ROYAL BLUE

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: 48.5% Kermel/ 48.5% FR Lenzing® viscose / 3% No Shock® Interlock Knit- 230 g/m²

ARC 2

- CAN-CG5B 155.20
- NFPA 70E
- CSA Z462
- ASTM F1506
- ATPV:12 cal/cm²
- Double knit cuffs
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams



560

75490 FARGO FR PANT

A bestselling FR line in North America, the Fargo line has proven its worth to workers in a variety of fields. Excellent moisture management combined with a soft hand has made for a comfortable but powerful line. When worn in tandem with the Duluth midlayer, the Fargo will keep you Warm in the coldest conditions, while providing confidence in case of emergency.

COLORS: 560 ROYAL BLUE

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL

FABRIC: 48.5% Kermel/ 48.5% FR Lenzing® viscose / 3% No Shock® Interlock Knit- 230 g/m²

ARC 2

- CAN-CG5B 155.20
- NFPA 70E
- CSA Z462
- ASTM F1506
- ATPV:12 cal/cm²
- Double knit cuffs
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Fly Front



560

990

79892 FARGO FR BALACLAVA

A bestselling FR line in North America, the Fargo line has proven its worth to workers in a variety of fields. Excellent moisture management combined with a soft hand has made for a comfortable but powerful line. When worn in tandem with the Duluth midlayer, the Fargo will keep you Warm in the coldest conditions, while providing confidence in case of emergency.

COLORS: 560 ROYAL BLUE, 990 BLACK

SIZES: STD

FABRIC: 48.5% Kermel/ 48.5% FR Lenzing® viscose / 3% No Shock® Interlock Knit- 230 g/m²

ARC 2

- CAN-CG5B 155.20
- NFPA 70E
- CSA Z462
- ASTM F1506
- ATPV:12 cal/cm²
- Ribbed expandable face opening
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Delivered in 6 pieces



560

990

79893 FARGO FR NECK GAITER

A bestselling FR line in North America, the Fargo line has proven its worth to workers in a variety of fields. Excellent moisture management combined with a soft hand has made for a comfortable but powerful line. When worn in tandem with the Duluth midlayer, the Fargo will keep you Warm in the coldest conditions, while providing confidence in case of emergency.

COLORS: 560 ROYAL BLUE, 990 BLACK

SIZES: STD

FABRIC: 48.5% Kermel/ 48.5% FR Lenzing® viscose / 3% No Shock® Interlock Knit- 230 g/m²

ARC 2

- CAN-CG5B 155.20
- NFPA 70E
- CSA Z462
- ASTM F1506
- ATPV:12 cal/cm²
- Generous neck coverage
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Delivered in 6 pieces



79895 FARGO FR TUQUE HAT

A bestselling FR line in North America, the Fargo line has proven its worth to workers in a variety of fields. Excellent moisture management combined with a soft hand has made for a comfortable but powerful line. When worn in tandem with the Duluth midlayer, the Fargo will keep you Warm in the coldest conditions, while providing confidence in case of emergency.

COLORS: 560 ROYAL BLUE, 990 BLACK
SIZES: STD
FABRIC: 48.5% Kermel/ 48.5% FR Lenzing® viscose / 3% No Shock® Interlock Knit- 230 g/m²

ARC 2

- CAN-CGSB 155.20
- NFPA 70E
- CSA Z462
- ASTM F1506
- ATPV:12 cal/cm²
- Double layer
- Antistatic
- Highly resistant to abrasion
- Moisture moving material
- Flatlock seams
- Delivered in 6 pieces



72190 DULUTH FR THERMAL JACKET

Duluth FR Softpile keeps you Warm and Safe around flame and electrical hazards.

COLORS: 940 GREY
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 50% Aramid (Kermel), 25% Wool, 22% FR Lenzing® Viscose, 3% Belltron®, Fleece knit 410 g/m²



14 CAL/CM2

- Anti-static
- Soft hand and ultra warm
- Front Nomex® brass zipper closure with inner storm flap
- Reinforced zipper and collar edge with FR binding
- High collar
- Drawcord adjustable hood
- Two side seam pockets
- Flatlock seams
- FR knit cuffs



72490 DULUTH FR THERMAL PANT

Duluth FR Softpile keeps you Warm and Safe around flame and electrical hazards.

COLORS: 940 GREY
SIZES: S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 50% Aramid (Kermel), 25% Wool, 22% FR Lenzing® Viscose, 3% Belltron®, Fleece knit 410 g/m²



14 CAL/CM2

- Anti-static
- Soft hand and ultra warm
- Enclosed elastic waist hem Flatlock seams
- FR knit cuffs



79235 DULUTH FR JACKET WITH DETACHABLE HOOD

Duluth FR Softpile keeps you Warm and Safe around flame and electrical hazards.

COLORS: 940 GREY
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: 50% Aramid (Kermel), 25% Wool, 22% FR Lenzing® Viscose, 3% Belltron®, Fleece knit 410 g/m²



14 CAL/CM2



- Anti-static
- Soft hand and ultra warm
- Velcro detachable hood with top Velcro adjustment
- Reinforced vison zipper and collar edge with FR binding
- High collar
- Drawcord adjustable hood
- Flatlock seams
- FR knit cuffs



940

79894 DULUTH FR COWL

Duluth FR Softpile keeps you Warm and Safe around flame and electrical hazards.

COLORS: 940 GREY
SIZES: STD
FABRIC: 50% Aramid (Kermel), 25% Wool, 22% FR Lenzing® Viscose, 3% Belltron®, Fleece knit 410 g/m²



CAN-CGSB 155.20



ASTM F1506



CSA Z462



NFPA 70-E ARC 2

14 CAL/CM2

- Anti-static
- Soft hand and ultra warm
- Countoured neck
- Comfortable FR rib knit around face opening



200

70030 HORTEN JACKET

COLORS: 200 FLUOR ORANGE
SIZES: XS-4XL
FABRIC: 100% Polyester - 410 g/m², PVC coated



EN 343 +A1:2007



- EN 343 CL 3,1 Waterproof
- EN 14116 INDEX 1/5H/40 Heat and Flame protection
- 100% Polyester - 410 g/m², PVC coated
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant
- No shoulder seams
- Hood with draw cord adjustment
- Two pockets at front with flaps
- Storm flap
- Push button closure
- Push button adjustment at cuffs



200

70530 HORTEN BIB

COLORS: 200 FLUOR ORANGE
SIZES: XS-4XL
FABRIC: 100% Polyester - 410 g/m², PVC coated



EN 343 +A1:2007



- EN 343 CL 3,1 Waterproof
- EN 14116 INDEX 1/5H/40 Heat and Flame protection
- 100% Polyester - 410 g/m², PVC coated
- 100% Waterproof fabric and construction
- Flame retardant
- Oil resistant
- Inner chest pocket with zipper
- Adjustable elastic suspenders



260

70256 ALBERTA STRETCH JACKET

Waterproof FR PU for times when risk factors are low. PU that moves when you move, keeping you dry and comfortable. Added striping for increased visibility.

COLORS: 260 EN471 ORANGE
SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL
FABRIC: FR PU on FR Trevira Polyester Knit-200 g/m²



CSA Z96



- CSA Z96 Cl 2, level 2
- ASTM F1891
- APTV 6.6 cal/cm²
- Microweld™ seams
- Outer storm flap with concealed Marlex snap closure
- Inside storm flap
- Attached 3 panel hood with drawcord and cordlocks
- 3M™Scotchlite Reflective Material in CSA styles for visibility
- We recommend 70256 when there is low chance of flame and it should always be worn with an FR baselayer underneath



260

70556 ALBERTA STRETCH PANT

Waterproof FR PU for times when risk factors are low. PU that moves when you move, keeping you dry and comfortable. Added striping for increased visibility.

COLORS: 260 EN471 ORANGE

SIZES: XS, S, M, L, XL, 2XL, 3XL, 4XL, 5XL

FABRIC: FR PU on FR Trevira Polyester Knit-200 g/m²



- CSA Z96 Cl 2, level 2
- ASTM F1891
- APTV 6,6 cal/cm²
- Microweld™ seams
- Can be worn front to back for longer wear
- Adjustable suspenders
- Quick release buckles
- Side gusset for easy entry
- 3M™ Scotchlite™ Reflective Material in CSA style striping
- We recommend 70255 when there is low chance of flame and it should always be worn with an FR baselayer underneath



ACCESSORIES

Stay dry and warm with
that little extra accessory





79811 KENSINGTON BEANIE

AUG 2019

NEW

Classic beanie to keep your head and ears warm on colder days

- Knitted beanie
- HH Workwear logo

COLORS: 590 NAVY, 930 GREY MELANGE, 990 BLACK, 290 DARK ORANGE, 480 ARMY GREEN
SIZES: STD
FABRIC: Main fabric: 100% Acrylic

79802 KENSINGTON CAP



COLORS: 990 BLACK
SIZES: STD
FABRIC: 100% Cotton

- Full crown construction
- Snap back
- One size fits most

79805 KENSINGTON FLAT TRUCKER



COLORS: 990 BLACK
SIZES: STD
FABRIC: 100% Cotton



990

79806 KENSINGTON FLAT BRIM

COLORS: 990 BLACK
SIZES: STD
FABRIC: 100% Cotton



290

990

79830 HH WW BEANIE

COLORS: 290 DARK ORANGE, 990 BLACK
SIZES: STD
FABRIC: Main: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces

79705 HH LIFA MERINO BEANIE

990

By mixing Lifa® with Merino Wool we get the best of two worlds. While Lifa® transports the sweat away from your body the Merino Wool ensures you stay warm. Built for high activity on cold days

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Merino
- Double main fabric
- Flatlock seams for max comfort

79706 HH LIFA MERINO NECK GAITER

990

This HH LIFA Merino Neck Gaiter offers excellent neck warmth with its LIFA Merino technology, LIFA fibers next to skin move any moisture away while merino wool provides great warmth.

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Merino wool



990

79707 HH LIFA MERINO BALACLAVA

The HH Lifa Merino Balaclava is made with the innovative two-part Lifa Merino technology. It features Lifa fibres on the inside to keep you dry while soft merino wool fibres on the outer layer capture warm air for insulation and accelerate moisture evaporation. The eyes, mouth and nose are left free, giving you the visibility and breathing room you need for winter sports and active days on the job.

COLORS: 990 BLACK

SIZES: STD

FABRIC: Main: 57%Merino, 43% Polypropylene - 215 g/m²



- Lifa® Stay Warm Technology
- Merino wool



590

990

79708 HH LIFA MAX BEANIE

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK

SIZES: STD

FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79709 HH LIFA MAX NECK GAITER

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK

SIZES: STD

FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



590

990

79710 HH LIFA MAX BALACLAVA

We are proud to introduce the all new Lifa® Max to our assortment. 100% Lifa® ensures sweat is transported away from your skin while the dual layer gives you the warmth. This is our warmest base layer and is built for low to medium activity.

COLORS: 590 NAVY, 990 BLACK

SIZES: STD

FABRIC: Main: 100% Polypropylene 230 g/m²



- Lifa® Stay Warm Technology
- HH®Lifa Max
- Double main fabric
- Flatlock seams for max comfort



590

75622 GLOVE LINER

COLORS: 590 NAVY
SIZES: STD
FABRIC: 85% Polypropylene/ 15% Spandex Knit

- Rib cuff



990

79569 KNEEPAD STANDARD

COLORS: 990 BLACK
SIZES: STD
FABRIC: Other



- 240mm x 147mm x 20mm
- Light weight



290



480



990

79528 HH LOGO WEBBING BELT

COLORS: 290 DARK ORANGE, 480 ARMY GREEN, 990 BLACK
SIZES: STD
FABRIC: Main: 96% Cotton, 4%Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo

**79572 HH DUFFEL BAG 50L**

JAN 2019

NEW SS19

The bestselling duffel bags are now even better! Lighter weight, packable, separate shoe compartment, padded tablet pocket and room for first aid kit are a few details that is now included

COLORS: 299 DARK ORANGE, 590 NAVY, 990 BLACK
SIZES: STD
FABRIC: Main: 100% PolyVinyl - 550 g/m²

YKK®

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

**79573 HH DUFFEL BAG 70L**

MAR 2019

NEW SS19

The bestselling duffel bags are now even better! Lighter weight, packable, separate shoe compartment, padded tablet pocket and room for first aid kit are a few details that is now included

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 100% PolyVinyl - 550 g/m²

YKK®

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

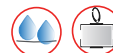
**79574 HH DUFFEL BAG 90L**

JAN 2019

NEW SS19

The bestselling duffel bags are now even better! Lighter weight, packable, separate shoe compartment, padded tablet pocket and room for first aid kit are a few details that is now included

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 100% PolyVinyl - 550 g/m²

YKK®

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

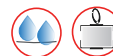
**79575 HH DUFFEL BAG 120L**

JAN 2019

NEW SS19

The bestselling duffel bags are now even better! Lighter weight, packable, separate shoe compartment, padded tablet pocket and room for first aid kit are a few details that is now included

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 100% PolyVinyl - 550 g/m²

YKK®

- Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside
- First aid kit pocket
- Padded straps
- Carry handle
- ID card pocket

79580 HH MULTI BAG

AUG 2019

Winter 2019

Store your batteries, small tools or toiletries in a safe manner



990

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main fabric:
 55% Polyester, 45% PVC, 550 g.

YKK®



- Water resistant main fabric
- YKK® zipper closure
- Carry handle
- Inside mesh pocket
- Hanging loop on inside

79583 WORK DAY BACKPACK

AUG 2019

Winter 2019

Full of smart solutions this backpack is built for workers!
 Pack your tablet/computer, coffee mug, tools or pretty much
 anything else you want to bring with you



990

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main fabric:
 98% Polyester, 2% PVC

YKK®

- 27 L
- 1.2 kg
- YKK® zippers
- Main compartment has a padded tablet pocket, one internal pocket and one water bottle pocket
- First aid kit pocket
- Dedicated padded Laptop compartment
- Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- Carry-on compatible with most airlines
- Loops for tools
- D - ring
- Grab handles on top

79560 TROLLEY BAG 95L

The perfect trolley bag for both work and leisure - this bag
 rooms 95L and is made out of durable PVC fabric. Wheels so
 you can pack enough for a whole week - and still be able to
 bring it with you.



990

COLORS: 990 BLACK
SIZES: STD
FABRIC: Main: 100% Nylon



- Water repellent fabric
- One outside pocket with zipper
- Two mesh pockets inside
- Carry handle
- Padded straps

SIZE GUIDE

EN 340:2004

Protective clothing - General requirements
Helly Hansen protective clothing is designed and manufactured in such a way that it does not have any effect on the user's health or hygiene. The design guarantees a correct fit and protection for the body when used correctly. The design and material offer function and comfort.

The material offers good fade-resistance, stability, strength and durability, to ensure that the garments have a long life, even with heavy use and many washes.
Size grading is based on body measurements in centimeter, see the size guide. All garments are properly marked on garment labels and on external labels to indicate the information required for the standard.

CHECK YOUR BODY MEASUREMENTS AS INSTRUCTED AND COMPARE WITH THE DATA IN THE TABLE.

CHEST: With arms relaxed at sides, measure around fullest part of chest.

WAIST: Measure around natural waistline, smallest part of waist.

HIPS: Standing with legs together, measure around fullest part of hips.

INSIDE LEG: Measure inside length of your leg from crotch to bottom of ankle.

MEN'S

Garment size			XS	S	M	L	XL	2XL	3XL	4XL	5XL	6XL
①	Chest	Cm	88	91	95-99	104-108	112-115	119-123	127-131	135-138	142-146	147-152
		Inches	34.5	36	37.5-39	41-42.5	44-45.5	47-48.5	50-51.5	53-54.5	56-57.5	58-60
②	Waist	Cm	76	79	84-86	91-97	99-104	107-112	114-119	122-127	130-135	137-142
		Inches	30	31	33-34	36-38	39-41	42-44	45-47	48-50	51-53	54-56
③	Hips	Cm	94	98	102-105	109-114	117-122	126-129	133-137	141-145	149-152	156-160
		Inches	37	38.5	40-41.5	43-45	46-48	49.5-51	52.5-54	55.5-57	58.5-60	61.5-63
④	Inside leg length	Cm	77	80	81	84	86	89	89	89	89	89
		Inches	30.5	31.5	32	33	34	35	35	35	35	35

PANTS (TRADESMAN PANT)

76488, 76541,76485,76464,77488,77442,76571,76576,76591,76564 or any pant with waist/inseam sizing																											
2	Waist	Cm	71	76	76	76	81	81	81	81	86	86	86	86	91	91	91	91	97	97	97	101	101	101	107	112	112
		Inches	28	30	30	30	32	32	32	32	34	34	34	34	36	36	36	36	38	38	38	40	40	40	42	44	44
4	Inside leg length	Cm	76	76	81	86	76	81	86	91	76	81	86	91	76	81	86	91	76	81	86	81	76	81			
		Inches	30	30	32	34	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	36	30	32	34	32	30

WOMEN'S

Garment size			XS	S	M	L	XL	2XL	3XL
①	Chest	Cm	84	88	92	100	108	116	124
		Inches	33	34.5	36	39.5	42.5	45.5	48.5
②	Waist	Cm	68	72	76	84	92	100	108
		Inches	27	28.5	30	33	36	39	42.5
③	Hips	Cm	92	96	100	108	116	124	132
		Inches	36	38	39.5	42.5	45.5	48.5	52
④	Inside leg length	Cm	76	78	80	82	84	86	88
		Inches	30	30.5	31.5	32.5	33	34	34.5
	Body height	Cm	160	164	168	172	176	180	184
		Inches	63	64.5	66	67.5	69.5	71	72.5

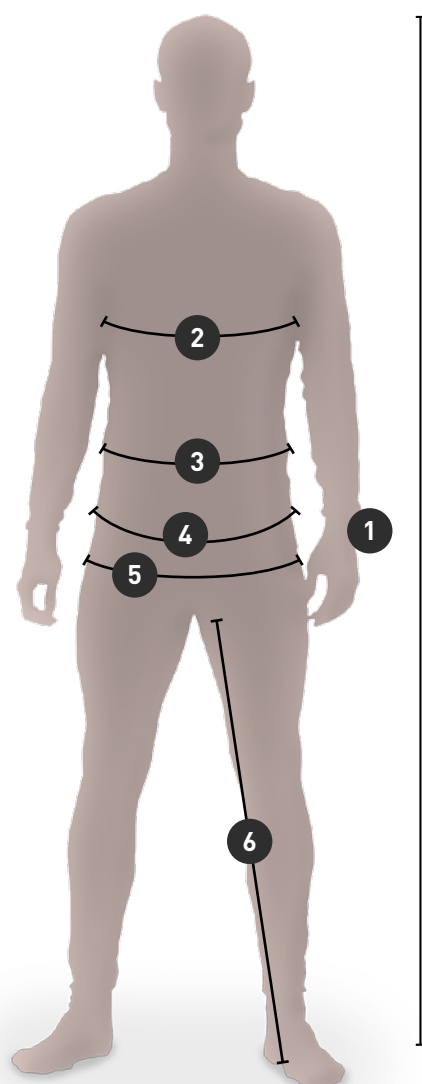
HATS

Size	S	M	L	XL	2XL
Europe	55-56	57-58	59-60	61-62	63-64
UK	6 3/4 - 6 7/8	7 - 7 1/8	7 1/4 - 7 3/8	7 1/2 - 7 5/8	7 3/4 - 7 7/8
US	7	7 1/8 - 7 1/4	7 5/8 - 7 1/2	7 3/4 - 7 3/4	7 7/8 - 8

SOCKS

Size	M	L	L	XL
US	5-6.5	7-8.5	9-11.5	11-12.5
Europe	37-39	40-42	43-45	46-48

POLICIES



- 1: Body height
- 2: Chest
- 3: Waist (at belly-button height)
- 4: Waistband (where your pants' waistband is placed)
- 5: Hip
- 6: Inseam

HH GUARANTEE

Since we began making performance clothing in 1877 our products have been tested in the most extreme conditions on earth. We have been on both Poles, all oceans and the highest peaks in the world. Throughout, we've stood behind every product we've made. Today that tradition remains unbroken.

Helly Hansen offers a limited lifetime warranty against manufacture defects in materials and workmanship for the reasonable life expectancy of each garment. Should any key features or functions fail due to a manufacturing defect during this time, we will either repair or replace the garment at no additional charge.

Key features include: zippers, snaps, cords and seams.

WARRANTY RETURN POLICY

If you have questions or need to return defective product please contact the Customer Service Department at 1-866-435-5902 for a Return Authorization number. For more information on frequently asked questions regarding our warranty policy please visit our web site at www.hellyhansen.com.

Defective product should be shipped to our warehouse address:

CANADA

Helly Hansen
12033 Riverside Way, Suite 301
Richmond BC V6W 1K6

USA

Helly Hansen US
14218 8th Street E, Suite 100a
Sumner, WA 98390

All returned garments must be washed prior to their return or they cannot be inspected.

Customers should enclose a note specifying the warranty problem and / or the location of the problem on the garment, as well as list specifics regarding style, color and size. The Return Authorization number should be written in large letters on the outside of the package.

The Helly Hansen Warranty Department will inspect the product at no charge to you. If the Warranty Department determines, in its sole discretion, that the product has a defect covered under this Warranty, we will repair or replace it within approximately four weeks. If the defective garment is not repairable and an identical product is not available, we will replace it with a garment of comparable style and color at our discretion.

NOTE

Return authorizations not received within 30 days of issuance will be void and cancelled. Products purchased as irregulars/discontinued will not be authorized for return.

ORDER DISCREPANCIES

Discovery of discrepancies on your order must be reported to Helly Hansen Customer Service within 30 days of invoice date. All requests must be accompanied by complete invoice numbers. A request received after 30 days will not be accepted.

DAMAGED SHIPMENTS

Inspect all shipments carefully. Verify the total number of cartons and check for exterior carton damage. All claims for lost or damaged shipments must be made directly to the delivery carrier. Helly Hansen is not responsible for damage during shipment.

WASHING INSTRUCTIONS

BODYWEAR:

Wash warm, no hotter than 104 degrees Fahrenheit, with a mild detergent. Hang dry. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing. Do not tumble dry or dry clean. Do not iron. Polypropylene is heat sensitive. It will survive a tumble dry on low heat, but it's best to hang dry.

PILE/FLEECE:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Best to hang dry. Tumble drying puts unnecessary wear and tear on garment. Do not dry clean or iron. Best to wash your synthetic clothing together (polypro's and polyesters, nylons, etc.) so lint does not build up on it during washing.

HELLY TECH® & OTHER SHELLS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Tumble dry on medium heat for 25-30 minutes. Do not dry clean or iron. Secure all velcro® adjustments, zip up all zippers including main zipper and adjust all draw cords to minimize ability to tangle around wash machine agitator. For best performance, keep your jacket clean and tumble dry to reactivate the DWR for improved water repellency.

PVC & PU COATED FABRICS:

Wash warm, no hotter than 104 degrees Fahrenheit, with mild detergent. Hang to dry.

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GENERAL SALES, DELIVERY AND PAYMENT TERMS

1. PARTIES

This catalogue is a sales tool issued by Helly Hansen AS, ("Helly Hansen" or "Seller"), company number 912359999, whose registered address is at Munkedamsveien 35, N-0250 Oslo, Norway. Helly Hansen's VAT number is 912 359 999. The buyer is the company stated as buyer in the Order ("the Order") Helly Hansen receives (hereinafter "the Buyer"). Helly Hansen supplies the products listed in the catalogue.

These conditions of sales together with the Order from the Buyer and the Order Confirmation from the Seller constitute the total contractual basis for the purchase (the "Agreement"). Shipment of goods may in some cases replace the Order Confirmation.

2. PRICES

All prices in the catalogue are recommended retail prices excluding VAT. We reserve the right to make price changes until the Order has been received.

Our prices are based on current raw material and production costs. We reserve the right to change our prices due to factors beyond our control until receiving the Order.

3. PAYMENT TERMS.

For delayed payments, according to the Agreement, a 1.5% per month interest rate is applied from due date.

4. PRE ORDERS

All pre-orders need to be placed before the official dead line, communicated in our sales material, by our sales representatives or customer contacts, to be valid. Pre-orders for next season are binding and cannot be cancelled by Buyer/customers.

5. ENTERING INTO THE AGREEMENT

For pre-orders, the Seller will send an Order Acknowledgement electronically. At this phase, all orders are subject to acceptance by the Seller. The Order Acknowledgement is not the acceptance of the Order. For both pre-orders and ASAP orders, Seller accepts the order through an e-mailed Order Confirmation. The Buyer shall review the Order Confirmation for any non-compliance with the Order both in terms of numbers, type of product, price and all other conditions etc. Any unaccepted discrepancy between the Order and the Order Confirmation shall be reported to the Seller no later than three (3) business days after receipt. After the above three (3) business days, the Order Confirmation is final and binding and takes precedence over the Order.

6. RETURNS

Confirmed Orders are considered binding. Helly Hansen does not accept returns for non-defective goods. The Buyer is responsible for checking the goods immediately upon receipt, and items can only be returned by an agreement with Helly Hansen's Area Sales Manager or your local Customer operations. The only occasion in which we accept returns, is if an error is caused by Helly Hansen. Upon Helly Hansen's inspection of the returned item, Helly Hansen will decide whether it is a product with defects making the return legitimate. If the return is justifiable, the Buyer will then be credited the full amount, and the freight will be paid by Helly

Hansen, unless Helly Hansen chooses the option set out in section 7 below. In case of a potential return as above, all the requirements below should be completed within eight (8) days from receiving the goods;

- contact your Helly Hansen Area Sales Manager or Customer Operations to document your purchasing date
- if your return is approved, Helly Hansen's Customer Operations will provide you with a reference number
- Items must be returned in its original packaging with original labels, and including reference number within 8 days of receipt.

Returns that are not agreed upon by Helly Hansen as returnable will not be accepted, and will be returned to the sender's expense. Returns will under no circumstances be approved for sales campaign items or items that have been taken out of production.

Agreed and approved returns that involve damaged packaging, or where additional work is required at our warehouse to put the product(s) back in its original condition, will be charged to the Buyer with 20% deduction of the credit note value.

7. CLAIMS FOR REPLACEMENT/REPAIR

Helly Hansen has, in addition to accepting a return, cf. section 6, the right to replace or repair the product. Claims must be made immediately and without undue delay, see also section 6 above. We will adhere to warranty legislation guided by each jurisdiction. Helly Hansen's financial liability for any product defect is always limited to the products' value as stated in the Order Confirmation or invoice, and does not include any damage and/or loss caused by the use or processing of the delivered goods or other indirect loss.

8. LOGO

We are able provide application of logo. Prices are upon request. Please contact your local customer operation office for more information.

9. RESERVATIONS

We reserve the right for any typographical errors, errors in the article information, sold-out situation and deviation in the color reproduction of the publication for technical reasons.

Note that a product may be temporarily out of stock, in which situation you will be informed about the first possible delivery date.

Helly Hansen works with product development on a continuous product basis and we reserve the right to make improvements to the garment as well as changes to the product range. We reserve the right to change product specifications.

10. DISPUTE RESOLUTION AND JURISDICTION

The parties shall try to settle any disputes amicably. If an amicable settlement cannot be reached, the matter shall be subject to the jurisdiction of the ordinary Norwegian courts.

This Agreement and any dispute or claim arising out or in connection with the subject matter of this Agreement will be governed by the laws of Norway.

CONTACT HELLY HANSEN AROUND THE WORLD

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ALIVE
SINCE / 1877



TECH CLINIC

A GUIDE TO OUR TECHNOLOGIES

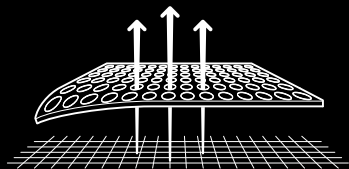
LIFA®

WARM. DRY. COMFORTABLE.

Launched in the early 1970s, LIFA® is based on a yarn technology that has been tested and developed over the years. The key functions of LIFA®

deliver both moisture management and insulation, moving moisture away from the skin, while transporting perspiration to the surface of the fabric, where it evaporates. In 2006 LIFA® was combined with non mulsed Merino wool to create the best performing base layer to date.

LIFA® is a hydrophobic fiber that prohibits the absorption of liquid. The LIFA® fibers are used on the first membrane layer of base layer garments, the layer nearest to the skin. When the first yarn layer is combined with an additional layer with hydrophilic (moisture absorbing) properties, the sweat from the body is moved away from the skin and transported to the second layer, where it is absorbed. This enables the consumer to stay warm, dry and comfortable.



HOW LIFA® WORKS

LIFA® stay warm technology moves sweat away from your skin, keeping you warmer for longer



LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.

HIGH ACTIVITY



LIFA® MERINO



Extra warm merino wool base layer for cold weather.



LIFA®



All seasons lightweight base layer

LOW ACTIVITY



LIFA® MAX



Extra warm synthetic base layer for cold weather.



LIFA® ACTIVE HI VIS



All season base layer with hi vis and moisture management.

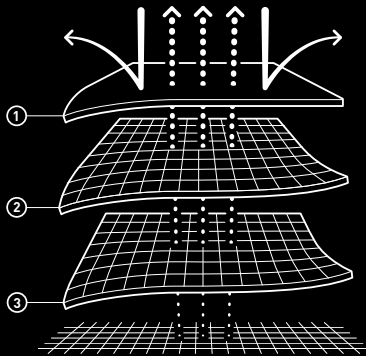
COLD WEATHER

WARM WEATHER

HELLY TECH®

WATERPROOF. BREATHABLE. GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



HOW HELLY TECH® WORKS

1. DWR treated outer fabric is windproof and water-repellent
2. Waterproof and breathable membrane or coating
3. Highly breathable inner fabric, mesh or lining



Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Micro-porous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.

THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

HELLY TECH®
PROFESSIONAL

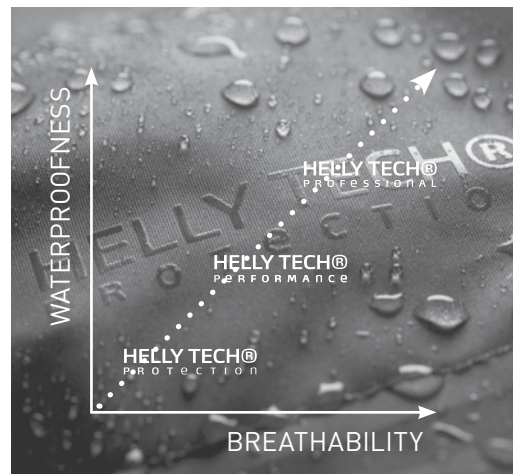
Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

HELLY TECH®
PERFORMANCE

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

HELLY TECH®
PROTECTION

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabric bonded together for lightweight, quick drying and durability.



2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

LAB TESTS



WATER COLUMN, ISO 811 and JIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.



BREATHABILITY, JIS L 1099-1985-B1

Gives the value of g/m²/24h - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspirates 1 liter per 24 hours.

WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006

Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

LIFALOFT™

LIGHTER. WARMER.

DEVELOPED IN COOPERATION WITH PRIMALOFT®, LIFALOFT™ IS A COMBINATION OF LIFA®'S UNIQUE INSULATION STRUCTURE AND PRIMALOFT®'S EXTENSIVE KNOWLEDGE IN SYNTHETIC INSULATION.

lifaloft™
INSULATION BY **PRIMALOFT**®



20% LIGHTER AND STILL WARMER
THAN STANDARD INSULATION

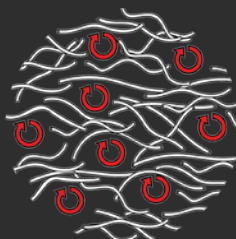
With increased warmth, lightweight insulation and superior moisture management properties, LIFALOFT™ technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation.

HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFT™ insulation is based on LIFA® fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth; the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT™'s insulation creates more air pockets, giving more warmth



HYDROPHOBIC

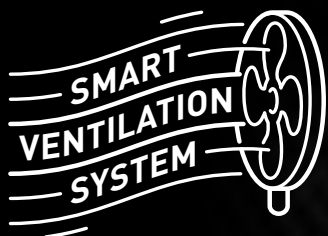
LIFA® fibers have better moisture transportation properties



A better environmental option

H²FLOW™

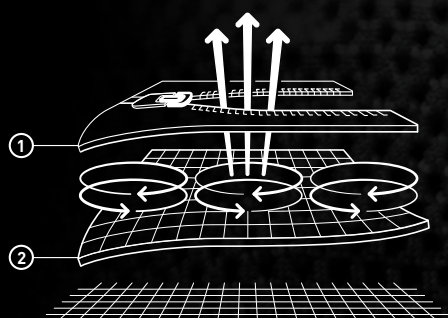
WARMER. COOLER. DRIER.



H²Flow™ allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.

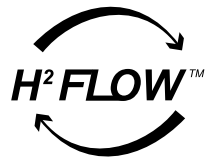


Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose is to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS


Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H²Flow™ jackets have a high warmth to weight ratio.



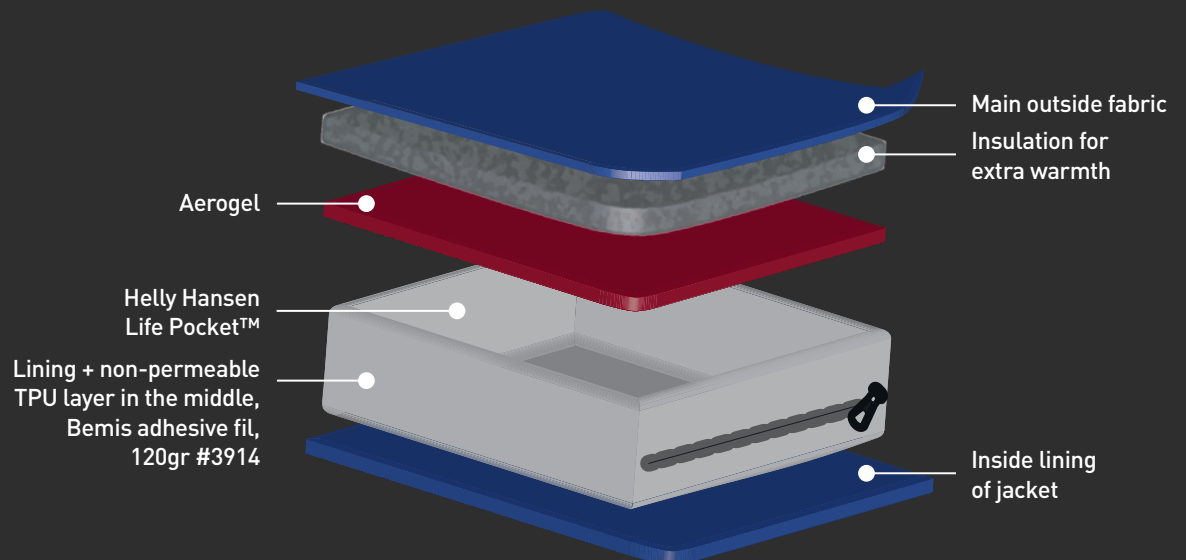
"Helly Hansen jackets with the H²Flow™ technology cools you down 20% faster than competitor jackets without the technology, measured on the same weight and insulation."



LIFE POCKET™



A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative construction, the Life Pocket™ stays 2 times warmer than a regular pocket.



HELLY HANSEN TECH PARTNERS



AMANN

Quality since 1854

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



POLARTEC®

The Cornerstone of fleece insulation

We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



PRIMALOFT®

The world's best down alternative

PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



YKK®

Little parts. Big difference

Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



ALLIED®

Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.

CAN STANDARDS

RELATED TO HELLY HANSEN WORKWEAR



The first response to workplace hazards should be to eliminate the hazard at the source. This is not always possible, so Helly Hansen products are designed to protect against accidents or injuries.

Employer, safety officer or individual worker must first identify and assess hazards and then choose clothing that provides sufficient protection. Helly Hansen tests products to current recognized industry standards to ensure they provide the necessary protection. Compliance to the standards uses objective measurements to evaluate the materials used in personal protective equipment.

The safety marking indicates compliance with the essential requirements for health and safety. Helly Hansen Workwear is intended to prevent accidents and injuries during work with risk of exposure to cold, heat, fire, rain and in limited visibility.

PRODUCT CHARACTERISTICS

CSA, CGSB, NFPA, ASTM, ANSI and EN markings mean that the product fulfills the requirements for the relevant product category (FR, High Vis). This implies no guarantee that the product will prevent accidents or serious injuries if the user is exposed to such risks in a work environment.

A summary follows on the following pages of North American and European standards which are followed by Helly Hansen Workwear. For complete information about standards, please contact your local regulatory body.

Data for each Helly Hansen product is presented on the sewn-on label in garments as well as on packaging. Product compliance information is also provided in the product descriptions in this catalogue and at hhworkwear.com



CSA Z96 High visibility clothing

This standard addresses apparel intended to provide visibility to wearer in both daytime and nighttime conditions. The standard sets requirements for the minimum area and colour performance for fluorescent background materials and striping for daytime visibility and nighttime visibility when illuminated by headlights. Three garment classes are established based on the amounts of fluorescent background



QC MOT High visibility clothing

This standard sets out the requirements for high visibility clothing for road workers in the province of Que-

bec. This standard defines the background colour, retroreflection index, width, colour and pattern of the reflective bands.



BC MOT High visibility clothing

Traffic Control must wear safety apparel conforming to Class 3 garments meeting both the CSA Z96 standard and the WCB requirement. These garments

require a fluorescent contrasting colour stripe that is a minimum 100 mm (4 in.) in width. The retro-reflective bands of tape used on these garments are at a minimum 50 mm (2 in.) in width.



ANSI/ISEA 107-15 High visibility clothing

ANSI 107 addresses clothing intended to provide visibility of the wearer under both daytime and nighttime conditions. The standard sets requirements for the minimum area and colour performance of fluorescent background materials for daytime visibility. The standard also sets minimum requirements for reflective striping, which provides nighttime visibility when illuminated by

vehicle headlights or other light sources. Three garment classes are established based on the respective areas of fluorescent background and reflective striping materials. Two levels of photometric performance are also based on the brightness and intensity of the reflected light of the reflective striping. The above icon is used to show compliance of Helly Hansen products with this standard. The garment class and photometric level are shown below the icon and standard citation in this catalog.



CAN-CGSB 155.20 Workwear for protection against hydrocarbon flash fire

This standard states the minimum requirements for performance of workwear worn for protection against hydrocarbon flash fire. This standard establishes performance requirements and test methods for evaluation of components used to construct

workwear. Workwear meeting this standard is intended to provide a degree of protection to the wearer and reduce the severity of injury should a hydrocarbon flash fire occur. For the purpose of this standard "protective" does not mean that a wearer will suffer no burns if exposed to flash fire while wearing workwear meeting this standard.



NFPA 2112 Standard on Flame-Resistant Garments for Protection of Industrial Personnel Against Flash Fire

This standard specifies the minimum performance requirements and test methods for flame-resistant fabrics and components and the design and certification require-

ments for garments for use in areas at risk from flash fires. This standard shall provide minimum requirements for the design, construction, evaluation, and certification of flame resistant garments for use by industrial personnel, with the

intent of not contributing to the burn injury of the wearer, providing a degree of protection to the wearer, and reducing the severity of burn injuries resulting from short-duration thermal exposures or accidental exposure to flash fires.



ASTM 2733 Standard specification for flame resistant rain gear for protection against flame hazards

This specification establishes applicable test methods, minimum physical and thermal

performance criteria, a suggested sizing guide, and suggested purchasing information for rain gear for use by workers

who are potentially exposed to industrial hydrocarbon fires or other petrochemical fire hazards.



ASTM F2302 *Withdrawn Standard Flame and heat resistant clothing

ASTM F2302 is designed to set minimum performance criteria for protective clothing where other specialized standards do not apply. The specification requires minimum flame resistance using the ASTM D6413 test method (described below) and heat resistance, as based on an International test method, ISO 17493. The specification

requires that clothing materials show no more than a 2-second after flame and 6-inch char length when tested to ASTM D6413. For heat resistance, materials can not ignite, melt, drip, or separate, or shrink more than 10% when placed in an oven for 5 minutes at 500°F. Reusable garment materials are tested new and after 10 cycles of laundering. Helly Hansen product meeting this standard are identified with the icon shown above.

WARNING: Products that show acceptable afterflame and/or heat resistance per ASTM F2302 are not intended for direct flame contact or for prolonged high heat exposure. These products will not protect against all flame and heat exposures. Conduct a hazard and risk assessment to determine the suitability of this product for your application.

**ASTM F1930**

Standard test method for evaluation of flame resistant clothing for protection against flash fire simulations using an instrumented manikin

This test method covers quantitative measurements and subjective observations that characterize the performance of single layer garments or protective clothing ensembles in a simulated flash fire environment having controlled heat flux, flame distribution, and duration. This test method is used to provide predicted human skin burn injury for single

layer garments or protective clothing ensembles mounted on a stationary instrumented manikin which are then exposed in a laboratory to a simulated fire environment having controlled heat flux, flame distribution, and duration. This test method is required as part of ASTM F2733 and NFPA2112.

**EN 533**

***Withdrawn Standard**

Protective clothing - Protection against heat and flames - Material and material combinations for limited spread of flame

This European Standard specifies performance requirements for limited flame spread materials and material assemblies used in protective clothing. Protective clothing constructed from materials and material assemblies complying with this European Standard is suitable for protection against accidental contact with small igniting flames, in circumstances where there is no significant heat hazard. Three

levels of performance are specified. Index 1 materials do not spread flame but may form a hole on contact with a flame. Index 2 materials and material assemblies do not spread flame and do not form a hole on contact with a flame. Index 3 materials and material assemblies do not spread flame and do not form a hole on contact with a flame, they also produce limited afterflame.

**NFPA® 70-E**

Electrical work safety requirements

NFPA 70E is related to the National Electrical Code and addresses electrical safety requirements for employee workplaces that encompass electrical conductors and equipment installed within or on buildings and adjacent areas and for the supply of electricity. Chapter 1 of the standard addresses safety-related work practices including gloves, sleeves footwear, head protection, face and eye protection, and protective apparel. Specific requirements are provided for wearing of clothing resistant to flash flame where possible exposure to electrical arc occurs. Clothing for body protection must meet ASTM F1506 (textile clothing) or ASTM F1891 (rainwear). Selection criteria are based on a hazard/risk category by task with ratings ranging from 1 to 4.

A separate table specifies different types of PPE for each hazard/risk category. For example, FR clothing consisting of a long-sleeved shirt pants, coverall, jacket, parka, or rainwear is required for hazard/risk categories 1 through 4. Arc flash suits are required for hazard/risk categories 3 and 4 in addition to arc-rated shirts and pants. NFPA 70E is primarily an end user standard, which does not specifically address clothing certification or labeling. Nevertheless, manufacturers can claim compliance with the standard according to one of the referenced hazard/risk categories by meeting the respective referenced clothing standard and then indicating the hazard/risk category consistent with the product's performance.

**CSA Z462**

Workplace electrical safety

This standard is the Canadian equivalent of the NFPA® 70-E. The development of this standard was based on the NFPA® 70-E with changes being made of Parts I, II and III to harmonize requirements with the Canadian Electrical Code.

Like the NFPA® 70-E this standard also defines hazard risk categories based on the arc performance ratings and categorizes the protective

**ASTM F1891**

Standard specification for arc and flame resistant rain gear

This specification establishes applicable test methods, minimum physical and thermal performance requirements, suggested sizing and recommended purchasing

information for rain gear for use by workers who may be exposed to the thermal hazards of momentary electric arcs and open flames.

**HRC AS PER NFPA® 70-E AND CSA Z462**

Hazard Risk Category

- **HRC 0** - is natural fiber, non-melting clothing for very low level electrical hazards
- **HRC 1** - Minimum Arc Rating of 4 cal/cm²
- **HRC 2** - Minimum Arc Rating of 8 cal/cm²
- **HRC 3** - Minimum Arc Rating of 25 cal/cm²
- **HRC 4** - Minimum Arc Rating of 40 cal/cm²

**ASTM F1506**

Standard performance specification for flame resistant textile materials for wearing apparel for use by electrical workers exposed to momentary electric arc and related thermal hazards

This performance specification covers the flame resistance of textile materials to be used for wearing apparel for use by electrical workers exposed to

momentary electric arc and related thermal hazards. This performance specification does not cover coated fabrics commonly used in rain gear.

**ASTM F 1959**

Standard test method for determining the arc rating of materials for clothing

This test method is used to measure the arc rating of materials intended for use as flame resistant clothing for workers exposed to electric

arcs that would generate heat flux rates from 84 to 25 120 kW/m² [2 to 600 cal/cm²s].

**ASTM F1671**

Blood-Borne Pathogen Test Method

ASTM F1671 is a test method that measures the passage of blood-borne pathogens through clothing material and seams. In this testing, specimens of workwear materials are individually placed in a test cell and exposed to liquid containing a non-harmful surrogate microorganism. This microorganism simulates Hepatitis B and C Viruses and the Human Immunodeficiency Virus (that causes AIDS). A sophisticated assay procedure is used that is able to detect a single penetrating virus, thus establishing the basis for clothing material viral penetration resistance. Test results are reported as "pass" if no virus is detected. Helly Hansen products that provide passing

results for clothing material and seams are identified with the above icon. **WARNING:** While Helly Hansen attests that the clothing material and seams pass ASTM F1671, conduct an assessment of workplace hazards to determine the suitability of this workwear for the intended application and if additional personal protective equipment is needed. Maintain workwear in accordance with the care instructions on the product label, read the user instructions prior to use to understand the limitations of the respective workwear prior to use. This workwear will not protect you under all conditions of exposure to blood-borne pathogens or other hazards.

STANDARDS & ELECTRICAL TERMINOLOGY

Arc Rating - is a value that describes a materials performance when exposed to an electrical arc discharge. It is expressed in cal/cm² and can be derived from either the ATPV (Arc Thermal Performance Value) or the Ebt (Breakopen Threshold Energy) whichever is lower.

ATPV - Arc Thermal Performance Value is defined as the incident energy that results in a 50% probability of the onset of a second degree burn.

Ebt - Breakopen Threshold Energy is defined as the incident energy on a material or material system that results in a 50% probability of breakopen.

HAF - Heat Attenuation Factor is the percentage of total energy that the fabric has prevented from reaching the panel sensors.

CHEMICAL COMPATIBILITY

The chart below shows chemical compatibility of waterproof fabrics coated with polyvinylchloride (PVC) and polyurethane (PU).

	PVC	PU		PVC	PU		PVC	PU
Acetaldehyde	●	●	Diethyl phthalate	●	●	Methylhydrazine	●	●
Acetic acid, 30%	●	●	Dioxane	●	●	Mineral oil	●	●
Acetic acid, glacial	●	●	Epichlorohydrin	●	●	Monoethanolamine	●	●
Acetone	●	●	Ethyl acetate	●	●	Morpholine	●	●
Acetonitrile	●	●	Ethyl alcohol	●	●	Naptha	●	●
Acrylic acid	●	●	Ethyl benzene	●	●	Nitric acid, 10%	●	●
Acrylonitrile	●	●	Ethyl cellosolve	●	●	Nitric acid, 30-70%	●	●
Ammonium hydroxide, <70%	●	●	Ethyl ether	●	●	Nitric acid, 70%	●	●
Ammonium hydroxide, conc.	●	●	Ethyl formate	●	●	Nitrobenzene	●	●
Ammonium sulfate	●	●	Ethylene dichloride	●	●	Nitropropane	●	●
Amyl acetate	●	●	Ethylene glycol	●	●	Octane	●	●
Aniline	●	●	Ethylene oxide	●	●	Octyl alcohol	●	●
Benzaldehyde	●	●	Ferric chloride	●	●	Oleic acid	●	●
Benzene	●	●	Formaldehyde	●	●	Oxalic acid	●	●
Benzyl alcohol	●	●	Formic acid	●	●	Palmitic acid	●	●
Benzyl chloride	●	●	Furfural	●	●	Pentane	●	●
Butane	●	●	Gasoline, unleaded	●	●	Perchloric acid, conc.	●	●
Butyl acetate	●	●	Glutaraldehyde	●	●	Perchloroethylene	●	●
Butyl cellosolve	●	●	Glycerine	●	●	Phenol	●	●
Butylamine	●	●	Heptane	●	●	Phosphoric acid, conc.	●	●
Butyraldehyde	●	●	Hexachlorocyclopentadiene	●	●	Picric acid	●	●
Butyric acid	●	●	Hexane	●	●	Polychlorinated biphenyls	●	●
Calcium chloride	●	●	Hydrazine	●	●	Potassium cyanide	●	●
Calcium hypochloride	●	●	Hydrobromic acid	●	●	Potassium dichromate	●	●
Carbon disulfide	●	●	Hydrochloric acid, >70%	●	●	Potassium hydroxide	●	●
Carbon tetrachloride	●	●	Hydrochloric acid, 30-70%	●	●	Propane	●	●
Carbonic acid	●	●	Hydrochloric acid, 10-30%	●	●	b-Propiolactone	●	●
Chloroacetone	●	●	Hydrofluoric acid, 48%	●	●	Propyl acetate	●	●
Chlorobenzene	●	●	Hydrogen peroxide, 30%	●	●	Propyl alcohol	●	●
Chloroform	●	●	Hydroquinone	●	●	Propylene oxide	●	●
Chromic acid	●	●	Hylene	●	●	Sodium hydroxide, 30-70%	●	●
Citric acid	●	●	Isoamyl acetate	●	●	Sodium hydroxide, 70%	●	●
Coconut oil	●	●	Isobutyl alcohol	●	●	Sodium hypochlorite	●	●
Copper chloride	●	●	Isocetane	●	●	Sodium thiosulfate	●	●
Copper sulfate	●	●	Isopropanolamine	●	●	Stearic acid	●	●
Cottonseed oil	●	●	Isopropyl alcohol	●	●	Sulfuric acid, <30%	●	●
Cyclohexane	●	●	Isopropyl ether	●	●	Sulfuric acid, 30-70%	●	●
Cyclohexanol	●	●	Isopropylamine	●	●	Sulfuric acid, >70%	●	●
Cyclohexanone	●	●	Kerosene	●	●	Tannic acid	●	●
Detergent/soaps	●	●	Lactic acid	●	●	Tetrahydrofuran	●	●
Diacetone alcohol	●	●	Lauric acid	●	●	Tin chloride	●	●
Dibenzyl ether	●	●	Linseed oil	●	●	Toluene	●	●
Dibutyl phthalate	●	●	Maleic acid	●	●	Toluene diisocyanate	●	●
Diethanolamine	●	●	Malic acid	●	●	Trichloroethylene	●	●
Diethylamine	●	●	Methyl acetate	●	●	Tricresyl phosphate	●	●
Diisobutyl ketone	●	●	Methyl alcohol	●	●	Triethanolamine	●	●
Diisopropylamine	●	●	Methyl cellosolve	●	●	Turpentine	●	●
Dimethyl formamide	●	●	Methyl ethyl ketone	●	●	Urea	●	●
Dimethyl sulfoxide	●	●	Methyl isobutyl ketone	●	●	Vinyl acetate	●	●
Dimethylamine	●	●	Methylene chloride	●	●	Xylene	●	●

- Chemical not expected to degrade work wear material
- **CAUTION** - Chemical not expected to degrade material but is skin toxic or suspect/ actual carcinogen; consider alternative suit design and material
- **WARNING** - CHEMICAL WILL DEGRADE WORK WEAR MATERIAL
- No data are available to rate material

The data provided in this chemical-material compatibility guide are based on recommendations from the 3rd edition for the "Guidelines for the Selection of Chemical Protective Clothing," ACGIH, Cincinnati, 1987. Helly Hansen makes no warranties regarding the use of this information.

The end user must conduct a hazard assessment based on the conditions of use and determine the suitability of appropriate protective clothing on a case-by-case basis. Permeation or penetration testing against the chemical(s) of interest may be required to determine the barrier effectiveness of the material.



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