

Reduce the likelihood of slipping and falling
this winter by wearing our innovative industrial footwear.

DAKOTA
WORKPRO SERIES



2024
WINTER
INDUSTRIAL FOOTWEAR



 **Mark's**
COMMERCIAL



ICELANDIC GRIP®

Abrasive fibre-like material designed to grip on wet ice.



ICEFX®

Leading-edge technology features an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to achieve an anti-slip outsole. The outsole uses a softer, more flexible rubber compound that performs in the cold and incorporates gripping pods to provide advanced traction. ICEFX® may also utilize other compounds or materials in the outsole to help achieve slip resistance on ice. Constant research is explored to search for new and better materials to provide a “Safer Way to Walk on Ice”.

DISCLAIMER: ICEFX® provides enhanced traction on ice but does not guarantee slips will not occur under any circumstances. Care should always be taken when walking on ice.

**GREEN
DIAMOND®
grip**

Synthetic quartz embedded into the rubber for effective grip on all ice surfaces.

DAKOTA
WORKPRO SERIES

8 INCH BOOT

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANADK2-8611 SIZES: 7-11,12,13,14



MEN'S

8" ICEFX® WATERPROOF INSULATED WORK BOOTS

- Leather upper.
- HYPER-DRI® HD3 waterproof/breathable membrane - Our best water protection .
- 600g T-MAX® INSULATION for superior warmth and maximum comfort.
- FRESHTECH® odour protection for all day freshness.
- QUAD COMFORT® provides a better way to walk.
- Padded collar and tongue.
- Polyurethane insole.
- EVA midsole.
- ARMOUR-FLEX® + provides non-metallic puncture-resistant safety plates.
- ICEFX® anti-slip rubber outsole with Green Diamond and Icelandic Grip for a safer way to walk on ice.
- Cold Weather Comfort Rating of -30°C to -40°C



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8 INCH BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANADK7-8510 SIZES: 7-11,12,13,14

MEN'S **8" VIBRAM® WORK BOOTS**

- Leather upper.
- DURATOE® exterior toe cap for added protection.
- T-MAX® INSULATION for superior warmth and maximum comfort.
- FRESHTECH® odour protection for all day freshness.
- QUAD COMFORT® provides a better way to walk.
- Polyurethane midsole.
- Polyester lining.
- VIBRAM® ARCTIC GRIP rubber outsole.
- ARMOUR-FLEX®+ provides non-metallic puncture-resistant safety plates.
- Cold Weather Comfort Rating of -30°C to -40°C.





8 INCH BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: HHF231104 SIZES: 7-11,12,13,14

MEN'S

8" ICEFX® WATERPROOF INSULATED WORK BOOTS

- HELLY TECH® WATERPROOF.
- 600g T-MAX® INSULATION for superior warmth and maximum comfort.
- ICEFX® anti-slip rubber outsole with Green Diamond and Icelandic Grip for a safer way to walk on ice.
- Cold Weather Comfort Rating of -40°C to -50°C.



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6 INCH BOOT

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANBDK3-6611 SIZES: 7-11,12,13,14

MEN'S

6" X-TOE® WATERPROOF INSULATED WORK BOOTS

- Waterproof leather upper.
- X-TOE® external steel safety toe – Safety on the outside, more comfort inside.
- HYPER-DRI® HD3 waterproof/breathable membrane – Our best water protection.
- 600g T-MAX® INSULATION for superior warmth and maximum comfort.
- Removable polyurethane footbed.
- QUAD COMFORT® provides a better way to walk.
- EVA midsole.
- ICEFX® anti-slip rubber outsole with Green Diamond and Icelandic Grip for a safer way to walk on ice.
 - Cold Weather Comfort Rating of -30°C to -40°C.



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WINTER BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANFDKW2-8907 SIZES: 7-14

MEN'S

ICEFX® HD3 TRANSITIONAL WINTER WORK BOOTS

- Diesel and oil resistant waterproof full grain leather upper.
- 400g T-MAX® INSULATION for superior warmth and maximum comfort.
- TPU full shell.
- HYPER-DRI® HD3 waterproof/breathable membrane - Our best water protection.
- ICEFX® anti-slip rubber outsole with Green Diamond and Icelandic Grip for a safer way to walk on ice.
- Cold Weather Comfort Rating of -30°C to -40°C.



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CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 5ANFDKW8-8527 SIZES: 7-14

MEN'S

**ICEFX® LEATHER FELT PACK
WINTER WORK BOOTS**

- Waterproof leather upper.
- TPU oil-resistant shell.
- 200g T-MAX® INSULATION for superior warmth and maximum comfort.
- Removable liner.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Cold Weather Comfort Rating of -40°C to -50°C.



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WINTER BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANFDKW3-8901 SIZES: 7-14

MEN'S

ICEFX® HD3 TRANSITIONAL WINTER WORK BOOTS

- Diesel and oil resistant waterproof full grain leather upper.
- TPU DURATOE® exterior toe cap for added protection.
- 400g T-MAX® INSULATION for superior warmth and maximum comfort.
- HYPER-DRI® HD3 waterproof/breathable membrane - Our best water protection.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Cold Weather Comfort Rating of -50°C to -60°C



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WINTER BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANFDKW6-8524 SIZES: 7-14

MEN'S

RIGMASTER SYNTROL ICEFX® WINTER WORK BOOTS

- Diesel and oil resistant Syntrol upper.
- Oil resistant polyurethane half shell.
- Superior removable liner system with 400g T-MAX® INSULATION for superior warmth and maximum comfort.
- FRESHTECH® odour protection for all day freshness.
- 6mm frost plug helps keep feet dry.
- Oil resistant midsole.
- HYPER-DRI® HD3 waterproof/breathable membrane - Our best water protection.
- Diesel and oil resistant ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Cold Weather Comfort Rating of -50°C to -60°C.





CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: HHF231102 SIZES: 7-14



MEN'S **ICEFX® INSULATED WINTER WORK BOOTS**

- Helcore groove leather upper.
- Nylon ripstop vamp.
- HELLY TECH® WATERPROOF.
- T-MAX® INSULATION for superior warmth and maximum comfort.
- Removable EVA footbed.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Metal free.
- Puncture resistant.
- Cold Weather Comfort Rating of -40°C to -50°C.





CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: HHF231103 SIZES: 7-15

MEN'S

ICEFX® WATERPROOF WINTER FELT PACK BOOTS

- Helcore 3D Carbone upper is oil, diesel and chemical resistant.
- Seam sealed waterproof polyurethane shell.
- Superior removable liner system with 400g T-MAX® INSULATION for superior warmth and maximum comfort.
- Frost plug insole.
- Pull-on style with adjustable drawcord.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Cold Weather Comfort Rating of -50°C to -60°C



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WINTER BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5BOFDK7-8520 SIZES: 6-10

WOMEN'S

ICEFX® FELT PACK WINTER WORK BOOTS

- Polyurethane and synthetic Nubuck upper.
- Superior removable liner system with 400g T-MAX® INSULATION for superior warmth and maximum comfort.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk.
- Cold Weather Comfort Rating of -40°C to -50°C.



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WINTER BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 5BOFDK8-8905 SIZES: 6-10



WOMEN'S

ICEFX® T-MAX® INSULATED WATERPROOF HYPER-DRI 3 WINTER WORK BOOTS

- HYPER-DRI® HD3 waterproof/breathable membrane – Our best water protection.
- Waterproof, full grain leather upper.
- T-MAX® INSULATION for superior warmth and maximum comfort.
- Flat-moulded EVA shell
- Mesh lining.
- Removable polyurethane sponge insole.
- ICEFX® anti-slip rubber outsole with Green Diamond for a safer way to walk on ice.
- Cold Weather Comfort Rating of -30°C to -40°C.





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Working Together Towards
An Incident Free Future

