

 **Mark's**  
COMMERCIAL




**ICEFX**



**DAKOTA**

**WORKPRO SERIES**

All Dakota Footwear is Exclusive to  **Mark's**

# DAKOTA

2026 DAKOTA BOOTS

# GOOD FOR THE SOLE

## FROM OUR EXPERT

**Mark's**

IAIN SUMMERS  
VP, PURCHASING

INDUSTRIAL PRODUCTS  
FOOTWEAR INNOVATION  
AT MARK'S.



### HOW HAS FOOTWEAR CHANGED OVER THE YEARS, AND WHERE DO YOU SEE SAFETY FOOTWEAR 10 YEARS FROM NOW?

Safety footwear has evolved from being heavy and rigid to becoming far more athletic, ergonomic, and comfort focused. Today, workers expect their boots to support them the same way performance footwear supports athletes.

Looking ahead, I see safety footwear becoming:

- Lighter without sacrificing protection
- More adaptive to temperature and movement
- Increasingly focused on reducing fatigue and injury

Innovations like Enduralite®, which reduces weight while maintaining durability, and T MAX® Aerogel, which provides advanced thermal insulation without bulk, are already pushing the category in that direction. The next decade will be about building smarter footwear that helps workers feel better at the end of the day—not just protected.

### WHAT EXCITING OR INDUSTRY CHANGING INNOVATIONS EXIST TODAY AND COULD EXIST IN THE FUTURE?

Some of the most impactful innovations today are focused on comfort, traction, and climate control, including:

- Quad Comfort® systems that reduce impact and support long hours on concrete
- Hyper Dri® membranes that keep feet dry while allowing moisture to escape
- IceFX® outsoles that improve traction in extreme winter conditions
- DuraToe®, which adds targeted abrasion resistance in high wear areas to extend product life

Looking forward, innovation will continue to focus on:

- Smarter materials that adapt to conditionsImproved durability without added weight
- Sustainability and responsible material use

At Mark's, innovation is always driven by real world performance—not trends—and that philosophy will continue to shape the future of our footwear offering.

### WHAT SHOULD PEOPLE CONSIDER WHEN SELECTING THE RIGHT INDUSTRIAL FOOTWEAR?

- Comfort and support – technologies like Quad Comfort® help reduce fatigue
- Environment – wet, cold, or icy conditions may require Hyper Dri®, IceFX®, or T MAX® Aerogel
- Traction needs – Tarantula Antislip® for slippery workspaces
- Durability – features like DuraToe® extend the life of the boot in demanding roles

The right footwear is the pair that allows someone to focus on their job—not their feet.

I currently serve as vp, purchasing – industrial products & footwear innovation at mark's. I've spent my career focused on building product strategies that balance innovation, safety, comfort, and value, with a strong emphasis on owned brands and customer led design. At mark's, our team works closely across product development, innovation, testing, and merchandising to ensure our industrial footwear not only meets safety standards but genuinely improves how people feel at the end of a long workday.

### WHY IS INDUSTRIAL FOOTWEAR SUCH A PRIORITY FOR MARK'S AND WHAT DIFFERENTIATES YOU FROM OTHER RETAILERS?

Industrial and safety footwear is core to Mark's because it's often the most critical piece of equipment our customer wears. People rely on their boots not just for protection, but for comfort, stability, and endurance across long shifts and tough conditions.

What differentiates us is our ability to design, test, and innovate at the product level. Through owned brands like Dakota, we've built a portfolio of proprietary technologies that address real workplace challenges—comfort, moisture, traction, warmth, and durability—rather than simply meeting minimum safety standards.

Technologies like Quad Comfort®, Hyper Dri®, Tarantula Antislip®, and IceFX® allow us to engineer footwear for specific environments and job demands, giving customers confidence that their footwear is purpose built for how and where they work.

### WHAT DIFFERENTIATES YOUR DAKOTA FOOTWEAR FROM OTHER BRANDS IN THE MARKET?

Dakota is differentiated by how deeply innovation is embedded into the product, not just added as features.

For example:

- Quad Comfort® is designed to provide superior cushioning, support, and shock absorption to reduce fatigue over long workdays.
- Hyper Dri® technologies deliver breathable water resistance or full waterproof protection depending on the job environment.
- Tarantula Antislip® outsoles help reduce slips and falls on wet or slick surfaces through advanced tread design and rubber compounds.
- IceFX® takes traction further in cold conditions by improving grip on icy surfaces.

Because Dakota is an owned brand, we can continuously refine these technologies based on testing, feedback, and evolving workplace conditions—something many national brands can't do as quickly or consistently.

### IF YOU COULD CHANGE ONE THING ABOUT SAFETY FOOTWEAR, WHAT WOULD IT BE AND WHY?

I would eliminate the perception that safety footwear has to be uncomfortable. With today's technologies—lighter constructions, advanced cushioning, and smarter materials—there's no reason protection and comfort can't coexist.

If we continue to prioritize innovations that reduce fatigue and improve long term foot health, we can meaningfully improve the daily experience of people who rely on safety footwear to do their jobs.





5ANBDK6-6877

## MENS 877 6" STSP WORKBOOT

TPU DURATOE®  
200G T-MAX INSULATION®: Our lightest, warmest insulation  
TARANTULA ANTI-SLIP™ RUBBER OUTSOLE: Engineered to help prevent slips and falls  
SAFETY FIRST: Steel toe, steel plate. Electric shock resistant



5ANBDK2-6006

## MENS QUAD COMFORT 6006 STCP WORKBOOT

DURATOE®:  
FRESHTECH®: Odour protection technology for all day freshness  
QUAD COMFORT®: A minimum of four components provide superior comfort  
TARANTULA ANTI-SLIP™ OUTSOLE: REMOVABLE ORTHOLITE INSOLE LIGHTWEIGHT DIRECT INJECTION POLYURETHANE MIDSOLE  
SAFETY FIRST: CSA Grade 1 steel toe and composite plate, ESR - Electric shock resistant

DAKOTA  
WORKPRO SERIES



**129.99**

DAKOTA  
WORKPRO SERIES



**149.99**



5ANBDK9-6114

## MENS 6114 QUAD COMFORT 6" STCP WORK BOOT

FULL GRAIN LEATHER UPPER  
T-MAX® INSULATION  
FRESHTECH®: Odour protection technology for all day freshness  
QUAD COMFORT®: A better way to walk  
PADDED COLLAR  
TARANTULA ANTI-SLIP® RUBBER OUTSOLE  
SAFETY FIRST: CSA Grade 1 steel toe, composite plate. Puncture resistant. Electric shock resistant



5ANBDK2-6100

## MENS 6" ATCP PULL ON WORK BOOT

FULL GRAIN LEATHER UPPER  
ELASTIC GUSSETS  
DUAL PULL LOOPS  
QUAD COMFORT®: A better way to walk  
REMOVABLE INSOLE  
TARANTULA ANTISLIP® OUTSOLE  
SAFETY FIRST: CSA Grade 1 Aluminum toe, composite plate. Puncture resistant. Electric shock resistant.

DAKOTA  
WORKPRO SERIES



**199.99**

DAKOTA  
WORKPRO SERIES



**199.99**



5ANBDK3-6300  
**MENS 6300 6" CTCP  
WATERPROOF  
WORK BOOT**

WATERPROOF LEATHER UPPER  
**DURATOE®:** Exterior toe cap for added protection  
**ARMOUR FLEX®+:** Non-metallic puncture-resistant safety plates  
**FRESHTECH®:** Odour protection technology for all day freshness  
**QUAD COMFORT®:** A better way to walk  
**TARANTULA ANTISLIP®:** A safer way to walk  
**SAFETY FIRST:** CSA Grade 1 composite toe, composite plate, Puncture resistant plate, Electric shock resistant

**DAKOTA**  
**WORKPRO SERIES**



5ANBDK5-6600  
**MENS 6600 6" CTCP WATERPROOF  
WORK BOOT**

Leather Upper  
**DURATOE®:** Exterior toe cap for added protection  
**HYPER-DRI® HD3:** Waterproof/Breathable - Our Best Water Protection  
**T-MAX® INSULATION:** Superior warmth and maximum comfort  
**FRESHTECH®:** Odour protection technology for all day freshness  
**Dri-Tec Sock Lining**  
**QUAD COMFORT®ETPU Insole**  
**Carbon Nano™ Safety Toe**  
 Advanced non-metallic toe protection engineered to be lighter and stronger than traditional composite, delivering CSA-certified impact protection without added weight.  
**TARANTULA ANTISLIP® Rubber Outsole:** A safer way to walk.  
**Safety First:** CSA Grade 1 composite toe, composite plate, **ARMOUR-FLEX+** Non-metallic puncture-resistant safety plates, Electric shock resistant

**DAKOTA**  
**WORKPRO SERIES**



**289.99**

ALL PRICING SUBJECT TO CHANGE



**329.99**

ALL PRICING SUBJECT TO CHANGE

# DAKOTA FOOTWEAR 6"

## DAKOTA WORKPRO SERIES



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COMMERCIAL

## MENS 6" ATCP PULL ON WORK BOOT

5ANBDK2-6101

This boot offers the best innovations, allowing you to be safe and comfortable on the worksite. Easy to wear and slip on with side gusset and pull-tab features. They support your feet with four comfort components addressing shock absorption, weight distribution, cushioning and pressure displacement. These boots meet CSA Grade 1 requirements for toe and underfoot protection paired with TARANTULA ANTISLIP® outsoles that deliver reliable traction.

**DAKOTA**  
WORKPRO SERIES

FULL GRAIN LEATHER UPPER  
ELASTIC GUSSETS  
DUAL PULL LOOPS  
QUAD COMFORT®: A better way to walk  
REMOVABLE INSOLE  
PU MIDSOLE  
TARANTULA ANTISLIP® OUTSOLE: A safer way to walk  
PULL-ON STYLE  
SAFETY FIRST: CSA Grade 1 Aluminum toe, composite plate. Puncture resistant. Electric shock resistant.



**199.99**

ALL PRICING SUBJECT TO CHANGE

# ICEFX®

**ICELANDIC GRIP®**  
Synthetic material provides enhanced and effective grip on wet ice.

**GREEN DIAMOND® Grip**  
Synthetic quartz embedded into the rubber for effective traction on all ice surfaces.

## MORE GRIP LESS SLIP

**Mark's**  
COMMERCIAL



# ICEFX®

**Measured traction you can trust.  
Worn by Canadians coast to coast.**

LEADING-EDGE TECHNOLOGY FEATURES AN INNOVATIVE TREAD DESIGN TO PROVIDE GREATER SURFACE CONTACT IN THE HEEL STRIKE ZONE AND FOREFOOT TO ACHIEVE AN ANTI-SLIP OUTSOLE. THE OUTSOLE USES A SOFTER, MORE FLEXIBLE RUBBER COMPOUND THAT PERFORMS IN THE COLD AND INCORPORATES GRIPPING PODS TO PROVIDE ADVANCED TRACTION. ICEFX® MAY ALSO UTILIZE OTHER COMPOUNDS OR MATERIALS IN THE OUTSOLE TO HELP ACHIEVE SLIP RESISTANCE ON ICE. CONSTANT RESEARCH IS EXPLORED TO SEARCH FOR NEW AND BETTER MATERIALS TO PROVIDE A "SAFER WAY TO WALK ON ICE".

DISCLAIMER: ICEFX®

PROVIDES ENHANCED TRACTION ON ICE BUT DOES NOT GUARANTEE SLIPS WILL NOT OCCUR UNDER ANY CIRCUMSTANCES. CARE SHOULD ALWAYS BE TAKEN WHEN WALKING ON ICE

**Mark's**  
COMMERCIAL

- **ICEFX® Anti-Slip Outsole**  
Advanced traction designed to help reduce slips on ice  
**Dual Ice Grip**  
Green Diamond® + Icelandic (Dual Ice Grip On Selected Styles Only)
- **Grip® materials**  
Cold-Flex Rubber  
Designed to perform in cold temperatures  
**KITE Tested**  
Independently tested in winter conditions  
**Snowflake Rated**  
Measured traction performance





**DAKOTA**  
WORKPRO SERIES

5ANADK2-8529WP  
**MENS 529**  
**8" HD3 STSP**  
**WORK BOOT**

HYPER-DRI® HD3: Waterproof/  
Breathable - Advanced water  
protection  
DURATOE®: Exterior toe cap  
T-MAX® INSULATION  
FRESHTECH®  
QUAD COMFORT®  
TARANTULA ANTISLIP® OUTSOLE  
SAFETY FIRST: CSA Grade 1 steel  
toe, steel plate. Puncture resistant.  
Electric shock resistant










**209.99**



5ANADK6-8557  
**MENS 8557 8" STCP**  
**WORK BOOT**

Waterproof full grain leather upper  
DURATOE®  
HYPER-DRI® HD3: Waterproof/  
breathable  
T-MAX® INSULATION: Maximum warmth  
FRESHTECH®: Odour Protection  
Poured PU midsole  
Safety First: CSA Grade 1 steel toe, steel  
plate. Puncture resistant. Electric shock  
resistant  
VIBRAM® FIRE & ICE Rubber Outsole:  
Flame and heat resistant, traction in  
cold, oil resistant, durable compound








**289.99**



5ANADK9-8537  
**MENS 8537 QUAD**  
**COMFORT 8" ATCP**  
**WORK BOOT**

FULL GRAIN LEATHER UPPER  
TPU/KEVLAR REINFORCED, MOLDED  
SIDE QUARTER PANELS  
T-MAX® INSULATION  
QUAD COMFORT®  
PADDED COLLAR  
POURED PU WELT MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE: A safer way to walk  
SAFETY FIRST: CSA Grade 1 aluminum  
toe, composite plate. Puncture resistant.  
Electric shock resistant








**229.99**



5ANADK9-8522  
**MENS 8522 8" STSP**  
**QUAD COMFORT**  
**WORK BOOT**

FULL GRAIN LEATHER UPPER  
HYPER-DRI® HD3: 100% Waterproof/  
breathable - Our best water protection  
T-MAX® INSULATION  
QUAD COMFORT®  
ANTI-WICKING NON-WOVEN LINING  
POURED PU WELT MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE  
SAFETY FIRST: CSA Grade 1 steel toe,  
steel plate. Puncture resistant. Electric  
shock resistant










**249.99**



5ANADK2-8006  
**MENS QUAD  
COMFORT 8006 8"  
STCP WORKBOOT**

**DURATOE®:** Durable toe cap  
**T-MAX® INSULATION:** Our lightest, warmest insulation  
**FRESHTECH®:** Odour Protection Technology  
**QUAD COMFORT®:** A minimum of four components provide superior comfort  
**POLYURETHANE MIDSOLE**  
**TARANTULA ANTI-SLIP™ OUTSOLE:** to help prevent slips and falls  
**SAFETY FIRST:** CSA Grade 1 steel toe and composite plate.



**159.99**



5ANADK2-8529  
**MENS 529  
8" STSP INJECTED  
WORK BOOT**

**LEATHER UPPER**  
**DURATOE®:** Exterior toe cap  
**PADDED COLLAR AND TONGUE**  
**T-MAX® INSULATION**  
**FRESHTECH®:** Odour protection  
**QUAD COMFORT®/TARANTULA**  
**ANTISLIP®:** A safer way to walk  
**RUBBER OUTSOLE**  
**SAFETY FIRST:** CSA Grade 1 steel toe, steel plate. Puncture resistant. Electric shock resistant



**179.99**



5ANADK5-8877  
**MENS 877 8" STSP  
WORK BOOT**

**FULL GRAIN BUFFALO FINISH LEATHER UPPER**  
**TPU DURATOE®:** Durable toecap for additional protection  
**T-MAX® INSULATION**  
**BREATHABLE AND MOISTURE WICKING MESH LINING**  
**PU DIRECT INJECTED MIDSOLE**  
**TARANTULA ANTI-SLIP™**  
**SAFETY FIRST:** CSA Grade 1 steel toe, steel plate. Electric shock resistant



**139.99**



5ANADK9-8517  
**MENS 8517 QUAD  
COMFORT 8" STCP  
WORK BOOT**

**FULL GRAIN LEATHER UPPER**  
**T-MAX® INSULATION**  
**FRESHTECH®:** Odour Protection  
**QUAD COMFORT®**  
**PADDED COLLAR**  
**PULL LOOP**  
**TARANTULA ANTI-SLIP® RUBBER OUTSOLE**  
**SAFETY FIRST:** CSA Grade 1 steel toe, composite plate. Puncture resistant. Electric shock resistant



**219.99**



5ANADK3-8300  
**MENS 8" CTCP  
WATERPROOF  
WORK BOOT**

WATERPROOF LEATHER UPPER  
HD3 WATERPROOF  
DURATOE®: Exterior toecap for added protection  
ARMOUR FLEX®+: Non-metallic  
FRESHTECH®: Odour protection technology for all day freshness  
QUAD COMFORT®: A better way to walk  
TARANTULA ANTISLIP® OUTSOLE: A safer way to walk  
LACE-UP STYLE  
SAFETY FIRST: CSA Grade 1 composite toe, composite plate. Puncture resistant. Electric shock resistant

**DAKOTA**  
WORKPRO SERIES



5ANADK4-8200  
**MENS ENDURALITE  
8"CTCP  
WATERPROOF  
WORK BOOTS**

WATERPROOF LENZI TEXTILE VAMP AND ACTION LEATHER UPPER  
DURATOE®: Exterior toe cap for added protection  
PADDED COLLAR & TONGUE: With Cooling Mesh + Sandwich Mesh lining  
DRI-TEC SOCK LINING  
FRESHTECH®: Odour protection technology for all day freshness  
REMOVABLE PU SPONGE INSOLE  
SUPERCritical FOAM MIDSOLE  
TARANTULA ANTISLIP® OUTSOLE  
ENDURALITE SUPERCritical FOAM MIDSOLE  
SAFETY FIRST: CSA Nano composite toe, composite plate. Puncture resistant

**DAKOTA**  
WORKPRO SERIES



**299.99**

ALL PRICING SUBJECT TO CHANGE



**299.99**

ALL PRICING SUBJECT TO CHANGE

5ANADK6-8400

## MENS ENDURALITE 8" CTCP WORK BOOT

Waterproof leather upper with HD3 Bio-Base waterproof membrane  
TPU heel stabilizer and toe guard  
DRI TEC with sandwich mesh collar & tongue top lining  
ENDURALITE™ super critical PU foam midsole  
QUAD COMFORT®: A better way to walk  
TARANTULA ANTISLIP®: A safer way to walk  
Safety First: CSA Grade 1 Nano composite toe, composite plate. Puncture resistant. Electric shock resistant. Metal free

**DAKOTA**  
WORKPRO SERIES



5ANADK5-8600

## MENS 8600 8" CTCP WATERPROOF WORK BOOT

Leather Upper  
DURATOE®: Exterior toe cap for added protection  
HYPER-DRI® HD3: Waterproof/Breathable - Our Best Water Protection  
T-MAX® INSULATION: Superior warmth and maximum comfort  
FRESHTECH®: Odour protection  
Dri-Tec Sock Lining  
QUAD COMFORT®  
TARANTULA ANTISLIP®  
ETPU Insole  
Carbon Nano™ Safety Toe  
Advanced non-metallic toe protection engineered to be lighter and stronger than traditional composite, delivering CSA-certified impact protection without added weight.  
Safety First: CSA Grade 1 composite toe, composite plate. ARMOUR-FLEX+ Non-metallic puncture-resistant safety plates. Electric shock resistant

**DAKOTA**  
WORKPRO SERIES



**289.99**

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**349.99**

ALL PRICING SUBJECT TO CHANGE

# DAKOTA FOOTWEAR



**Mark's**  
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5ANADK4-8700

## MEN'S 8700 CTCP WESTERN SAFETY BOOTS

Add a little style to your workday with these Dakota WorkPro Series western design safety boots. They're made of full grain leather with built-in technologies for added comfort. QUAD COMFORT® tech includes four comfort components to address shock absorption, weight distribution, cushioning and pressure displacement, You'll find that full days on your feet are much easier to bear.

**DAKOTA**  
WORKPRO SERIES

FULL GRAIN LEATHER UPPER  
DUAL PULL LOOPS  
DRI-TEC LINING SOCK LINING  
FRESHTECH®: Odour protection technology for all day freshness  
QUAD COMFORT® A better way to walk  
REMOVABLE PU INSOLE  
MOLDED EVA MIDSOLE  
SAFETY FIRST: CSA Grade 1 composite toe, composite plate. Puncture resistant. Electric shock resistant

**DAKOTA**  
WORKPRO SERIES



**299.99**

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# DAKOTA FOOTWEAR 8"



**Mark's**  
COMMERCIAL

5ANBDK6-8400

## MEN'S 8" CTCP ENDURALITE WORK BOOTS

Our Dakota WorkPro Series leather work boots are waterproof, making them ideal for outdoor work sites. Designed to meet CSA Grade 1 standards with composite toes and plates, these eight-inch boots will also keep your feet comfortable. They feature ENDURALITE™ midsoles and TARANTULA ANTISLIP® outsoles and they're amazingly lightweight and durable.

**DAKOTA**  
WORKPRO SERIES

Waterproof leather upper with HD3 Bio-Base waterproof membrane  
TPU heel stabilizer and toe guard  
DRI TEC with sandwich mesh collar & tongue top lining  
ENDURALITE™ super critical PU foam midsole  
QUAD COMFORT®: A better way to walk  
Removable PU sponge insole  
Padded collar and pull loop  
TARANTULA ANTISLIP®: A safer way to walk  
Safety First: CSA Grade 1 Nano composite toe, composite plate. Puncture resistant. Electric shock resistant. Metal free

**DAKOTA**  
WORKPRO SERIES



**279.<sup>99</sup>**

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ENDURALITE™ midsole is Exclusive to Mark's



**Superior grip on slick surfaces.**



**DAKOTA**  
**WORKPRO SERIES**



- Tarantula Anti-Slip® Outsole
- Superior grip on slick surfaces
- Special siping helps channel away water and oil
- Engineered to grip in wet and oily conditions.
- Designed to help reduce slips and falls in slick environments
- Used across Mark's safety and work footwear collections



26039MDOC-AS  
**MENS QC ANTISLIP  
MIDCUT STSP  
APPROACH HIKER**

POLYURETHANE NUBUCK  
DURATOE®  
FRESHTECH®: Odour protection  
QUAD COMFORT®  
CUSHIONING EVA MIDSOLE  
REMOVABLE CUSHIONING EVA INSOLE  
TARANTULA ANTI-SLIP™ OUTSOLE  
LACE-UP STYLE  
SAFETY FIRST: CSA Grade 1 steel toe  
and composite plate, ESR -  
Electric shock resistant



5ANCDK4-2401  
**MENS STSP  
MID CUT  
SAFETY HIKER**

LEATHER AND MESH UPPER  
DURATOE®  
QUAD COMFORT® LITE: Padded Collar  
And Tongue  
REMOVABLE DRIWEAR INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTISLIP®  
SAFETY FIRST: Csa Grade 1 Steel Toe,  
Steel Plate. Puncture Resistant. Electric  
Shock Resistant



**149.99**



**149.99**



5ANCDK4-2400  
**MENS STSP  
MID CUT  
SAFETY HIKER**

LEATHER UPPER  
RUBBER HEEL COUNTER  
QUAD COMFORT® LITE: Padded Collar  
And Tongue  
REMOVABLE DRIWEAR INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTISLIP®  
SAFETY FIRST: Csa Grade 1 Steel Toe,  
Steel Plate. Puncture Resistant. Electric  
Shock Resistant



**149.99**



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**Mark's**



5ANDDK5-3600  
**MENS STSP  
ATHLETIC  
SAFETY SHOE**

High Abrasion-Resistant Mesh Upper  
Padded Collar and Tongue  
Pull Loop  
QUAD COMFORT® LITE: A Better Way to Walk  
TARANTULA ANTISLIP® OUTSOLE: a safer way to walk  
SAFETY FIRST: CSA Grade 1 steel toe, steel plate. Puncture resistant. Electric shock resistant

**DAKOTA**  
WORKPRO SERIES



**119.99**



5ANDDK5-3617  
**MENS 3617 ATSP  
MID CUT QUAD LITE  
ATHLETIC**

Synthetic and Mesh Upper  
Padded Collar and Tongue  
QUAD COMFORT® LITE  
FRESHTECH®: Odour protection  
Removable EVA Insole  
High Rebound Lightweight EVA Midsole  
TARANTULA®  
Engineered Rubber Outsole  
SAFETY FIRST: CSA Grade 1 aluminum toe, steel plate. Puncture resistant. Electric Shock Resistant

**DAKOTA**  
WORKPRO SERIES



**159.99**



5ANDDK5-3601  
**DWS MENS STSP  
ATHLETIC SAFETY  
SHOE**

High Abrasion-Resistant Mesh Upper  
Padded Collar and Tongue  
Pull Loop  
QUAD COMFORT® LITE: A Better Way to Walk  
TARANTULA ANTISLIP® OUTSOLE: a safer way to walk  
SAFETY FIRST: CSA Grade 1 steel toe, steel plate. Puncture resistant. Electric shock resistant

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WORKPRO SERIES



**119.99**



5ANDDK5-3603  
**MENS 3603 ATSP  
QUAD  
LITE ATHLETIC**

Mesh Upper with Synthetic and Welded TPU Support  
Padded Collar and Tongue  
QUAD COMFORT® LITE  
FRESHTECH®  
Removable EVA Insole  
High Rebound Lightweight EVA Midsole  
TARANTULA® Engineered Rubber Outsole  
SAFETY FIRST: CSA Grade 1 aluminum toe, steel plate. Puncture resistant. Electric Shock Resistant

**DAKOTA**  
WORKPRO SERIES



**149.99**

5ANDDK6-3830  
**MENS ENDURALITE  
ATSP LOW CUT  
ATHLETIC SAFETY SHOE**



MESH AND TPU WELDED UPPER  
LINING WITH FRESHTECH®  
REMOVABLE PU FOOTBED  
ENDURALITE™ SUPER CRITICAL  
FOAM MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE  
QUAD COMFORT  
CSA Grade 1 aluminum toe, steel plate.  
Electric shock resistant

5ANDDK5-3831  
**MENS ENDURALITE™  
ALUMINUM TOE  
STEEL PLATE MID CUT  
ATHLETIC SAFETY  
SHOES**



Polyester and TPU Welded Upper  
Padded Collar and Tongue  
Pull Loop  
FRESHTECH®: Odour protection  
technology for all day freshness  
ENDURALITE™ SUPER CRITICAL  
FOAM MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE: A safer way to walk  
QUAD COMFORT®: A better way to walk  
Removable PU Footbed  
Safety First: CSA Grade 1 aluminum toe,  
steel plate. Puncture resistant. Electric  
shock resistant







**169.99**

ALL PRICING SUBJECT TO CHANGE





**179.99**

ALL PRICING SUBJECT TO CHANGE



5ANEDK3-9850  
**MENS STSP  
SYNTROL INJECTED  
BOOT**

WATERPROOF  
QUAD COMFORT: A better way to walk  
POURED PU MIDSOLE  
SYNTROL OUTSOLE  
SAFETY FIRST: CSA Grade 1 steel toe,  
steel plate. Puncture resistant.  
Electric shock resistant



5ANEDK3-9860  
**MENS NST  
SYNTROL INJECTED  
BOOT**

WATERPROOF  
QUAD COMFORT: A better way to walk  
POURED PU INSOLE  
SYNTROL MIDSOLE  
SYNTROL OUTSOLE

DAKOTA WORKPRO SERIES WATERPROOF TARANTULA ANTISLIP ICEFX **99.99**

DAKOTA WORKPRO SERIES WATERPROOF ICEFX **89.99**



5ANFDKW3-8901  
**MENS 8901 CTCP  
WINTER  
WORK BOOT**

WATERPROOF LEATHER UPPER  
DURATOE®  
WATERPROOF MEMBRANE  
T-MAX HEAT®  
QUAD COMFORT®  
ICEFX® OUTSOLE  
SAFETY FIRST: CSA Grade 1  
Composite toe, composite plate.  
Puncture resistant. Electric shock  
resistant

 COLD WEATHER  
COMFORT RATING OF  
-50°C TO -60°C



5ANFDKW6-8530  
**MENS 8530 STSP  
SAFETY WINTER  
FELT PACK**

T-MAX® INSULATION: Our lightest,  
warmest insulation  
TEXTILE UPPER  
FLAT MOLDED EVA SHELL  
REMOVABLE FELT PACK LINER  
LACE-UP STYLE  
SAFETY FIRST: CSA Grade 1 steel toe,  
steel plate. Electric shock resistant.  
Puncture resistant

 COLD WEATHER  
COMFORT RATING OF  
-50°C TO -60°C

DAKOTA WORKPRO SERIES T-MAX HEAT WATERPROOF ICEFX **309.99**

DAKOTA WORKPRO SERIES T-MAX INSULATION ICEFX **259.99**



5BOADK4-8006  
**WOMEN'S QC  
8006 8"  
STCP WORKBOOT**

FRESHTECH®: Odour Protection Technology for all day freshness  
 QUAD COMFORT®  
 T-MAX® INSULATION  
 REMOVABLE 4-DENSITY INSOLE  
 TARANTULA ANTI-SLIP® OUTSOLE:  
 ARMOUR-FLEX®: Non-metallic puncture-resistant safety plates  
 SAFETY FIRST: CSA Grade 1 steel toe, composite plate, ESR – Electric Shock Resistant



5BOADK0-8030  
**WOMEN'S  
8030 8"  
STSP WORK BOOT**

TPU TOE GUARD & HEEL COUNTER  
 FRESHTECH®: Odour protection technology for all day freshness  
 PADDED COLLAR  
 REMOVABLE PU SPONGE INSOLE  
 EVA MIDSOLE  
 SAFETY FIRST: CSA Grade 1 steel toe, steel plate. Electric shock resistant. Puncture resistant  
 TARANTULA ANTI-SLIP® RUBBER OUTSOLE: A safer way to walk  
 LACE-UP STYLE

**159.99**

**159.99**



5BOBDK2-6030  
**WOMEN'S  
6030 8" STSP  
WORK BOOT**

FULL GRAIN LEATHER UPPER  
 RUBBER TOE CAP  
 PADDED COLLAR AND TONGUE  
 FRESHTECH®: Odour protection technology for all day freshness  
 MESH LINING  
 REMOVABLE FOAM INSOLE  
 EVA MIDSOLE  
 TARANTULA ANTISLIP® RUBBER OUTSOLE  
 SAFETY FIRST: CSA Grade 1 steel toe, steel plate. Puncture resistant. Electric shock resistant



5BOBDK4-6000  
**WORKPRO 6"  
ATCP  
WORK BOOT**

LEATHER UPPER  
 ELASTIC GUSSETS  
 DUAL PULL LOOPS  
 QUAD COMFORT®  
 FRESHTECH: Odour protection technology for all day freshness  
 REMOVABLE PU FOOTBED  
 TARANTULA ANTISLIP® RUBBER OUTSOLE: A safer way to walk  
 SAFETY FIRST: CSA Grade 1 aluminum toe, composite plate. Puncture resistant. Electric shock resistant

**149.99**

**199.99**



5BOBDK6-6006  
**WOMEN'S QUAD  
COMFORT 6006  
6" STCP  
WORK BOOT**

UPPER: DOGWOOD NUBUCK LEATHER  
**DURATOE®:** Durable toe cap for additional protection to your footwear  
 CAMBRELLE LINING  
**200GR T-MAX® INSULATION:** Our lightest, warmest insulation  
**REMOVABLE FOUR DENSITY INSOLE**  
**TARANTULA ANTI-SLIP™ OUTSOLE:** Engineered to help prevent slips and falls  
**SAFETY FIRST:** CSA Grade 1 steel toe, comp plate. Electric shock resistant



**DAKOTA**  
WORKPRO SERIES



**149.99**

ALL PRICING SUBJECT TO CHANGE



5BOCDK0-2003  
**WOMEN'S  
ATCP LOW CUT  
SAFETY HIKER**

RUBBER HEEL AND TOE GUARDS  
 REMOVABLE DRIWEAR™ INSOLE:  
 EVA CUSHIONED MIDSOLE  
 QUAD COMFORT®  
 CARBON RUBBER OUTSOLE  
 LACE-UP STYLE  
**TARANTULA ANTI-SLIP™ OUTSOLE:** Engineered to help prevent slips and falls  
**SAFETY FIRST:** CSA Grade 1 aluminum toe, composite plate. Puncture resistant. Electric shock resistant

**DAKOTA**  
WORKPRO SERIES



**159.99**



5BOCDK0-2007  
**WOMEN'S  
ATCP MID CUT  
HIKER**

PADDED COLLAR  
 PULL LOOP  
 BREATHABLE MESH LINING  
 REMOVABLE INSOLE  
 QUAD COMFORT®  
 EVA MIDSOLE  
**TARANTULA ANTISLIP® RUBBER OUTSOLE:** A safer way to walk  
 LACE-UP STYLE  
**SAFETY FIRST:** CSA Grade 1 aluminum toe, composite plate. Electric shock resistant. Puncture resistant

**DAKOTA**  
WORKPRO SERIES



**149.99**

ALL PRICING SUBJECT TO CHANGE



5BOCDK5-2122  
**WOMEN'S 2122  
STCP WATERPROOF  
SAFETY HIKER**

HYPER-DRI® HD3: Waterproof/  
Breathable FRESHTECH®: Odour  
protection technology for all day  
freshness  
QUAD COMFORT®  
TARANTULA ANTISLIP®  
TPU DURATOE®  
Removable PU Insole Safety First: CSA  
Grade 1 Steel toe, composite plate,  
ARMOUR-FLEX+ Non-metallic puncture-  
resistant safety plates. Electric shock  
resistant



5BODDK0-3105  
**WOMEN'S  
STSP ANTI SLIP  
OXFORD SHOE**

MICROFIBRE AND PU UPPER  
FRESHTECH®: Odour Protection  
Technology for all day freshness  
REMOVABLE EVA INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
LACE-UP STYLE  
OUTSOLE: A safer way to walk  
SAFETY FIRST: CSA Grade 1 steel toe,  
steel plate. Puncture resistant. Electric  
shock resistant








**219.99**






**109.99**



5BODDK0-3106  
**WOMEN'S NON  
SAFETY ANTI SLIP  
LACE UP SHOE**

MICROFIBRE AND PU UPPER  
PULL LOOP  
FRESHTECH®: Odour Protection  
Technology for all day freshness  
REMOVABLE EVA INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE: A safer way to walk  
LACE-UP STYLE  
Grade 1 Protective Toe



5BODDK0-3107  
**WOMEN'S  
STSP ANTI SLIP  
SLIP ON SHOE**

MICROFIBRE AND PU UPPER  
ELASTIC GUSSETS  
FRESHTECH®: Odour Protection  
Technology for all day freshness  
REMOVABLE EVA INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
SLIP-ON STYLE OUTSOLE: A safer way  
to walk  
SAFETY FIRST: CSA Grade 1 steel toe,  
steel plate. Puncture resistant. Electric  
shock resistant






**99.99**






**109.99**



5BODDK0-3108  
**WOMEN'S  
NON-SAFETY ANTI  
SLIP SLIP ON SHOES**

MICROFIBRE AND PU UPPER  
PULL LOOP  
FRESHTECH®: Odour Protection  
Technology for all day freshness  
REMOVABLE EVA INSOLE  
CUSHIONED EVA MIDSOLE  
TARANTULA ANTI-SLIP® RUBBER  
OUTSOLE: A safer way to walk  
SLIP-ON STYLE  
Grade 1 Protective Toe



5BODDK3-3109  
**WOMEN'S  
NON SAFETY ANTISLIP  
ATHLETIC SHOE**

DURAGUARD®: Advanced protection  
extends the life of the footwear  
FRESHTECH®: Odour protection  
technology for all day freshness  
TARANTULA ANTISLIP®: A safer way to  
walk.  
NON SAFETY WORK SHOE




**94.<sup>99</sup>**




**89.<sup>99</sup>**



5BODDK6-1008  
**WOMEN'S STSP  
LIGHTWEIGHT  
CANVAS SLIP ON  
SAFETY SHOE**

CANVAS UPPER  
Dri-Tec LINING TREATED WITH FRESHTEC  
Removable EVA FOOTBED  
EVA MIDSOLE  
RUBBER OUTSOLE  
CSA GRADE 1, STEEL TOE AND STEEL PLATE



5BODDK6-3602  
**WOMEN'S  
QUAD LITE STSP  
INDUSTRIAL  
ATHLETIC SHOE**

ABRASION-RESISTANT SYNTHETIC UPPER  
MESH LINING  
REMOVABLE DRIWEAR INSOLE TREATED  
WITH FRESHTEC  
EVA MIDSOLE FOR CUSHIONING  
TARANTULA ANTISLIP® RUBBER OUTSOLE  
PU TOE CAP AND HEEL KICKER  
CSA GRADE 1, STEEL TOE, STEEL PLATE  
AND ELECTRIC SHOCK RESISTANCE (ESR)  
QUAD COMFORT LITE




**109.<sup>99</sup>**






**119.<sup>99</sup>**

 **TEMPS FROID**  
**NIVEAU DE CONFORT DE**  
**-50°C À -60°C**

5BOFDK7-8520  
**WOMEN'S CTCP  
FELT PACK WINTER  
BOOT**

PU AND SYNTHETIC NUBUCK UPPER  
T-MAX INSULATION: Our lightest, warmest insulation  
TARANTULA ANTI-SLIP™ ON ICE: Enhanced traction features for a safer way to walk on ice  
3M reflective PU trim  
LACE-UP STYLE  
SAFETY FIRST: CSA Grade 1 composite toe, composite plate.



 **COLD WEATHER**  
**COMFORT RATING OF**  
**-30°C TO -40°C**

5BOFDK8-8905  
**WOMEN'S  
8905 CTCP WINTER  
SAFETY BOOT**

HYPER-DRI® HD3: Waterproof/Breathable protection  
T-MAX® INSULATION: Our lightest, warmest insulation  
WATERPROOF FULL GRAIN LEATHER UPPER  
FLAT-MOLDED EVA SHELL  
MESH LINING  
REMOVABLE PU SPONGE INSOLE  
TARANTULA ICEFX RUBBER OUTSOLE WITH GREEN DIAMOND® TECHNOLOGY: Engineered compounds with innovative tread designs maximize slip resistance on ice  
SAFETY FIRST: CSA Grade 1 composite toes and plates. Puncture resistant



**199.99**

ALL PRICING SUBJECT TO CHANGE



**199.99**

ALL PRICING SUBJECT TO CHANGE



## A Smarter Way to Deliver Safety.

Digital Voucher simplifies how your employees access approved safety footwear—while helping your business maintain control, visibility, and compliance.



### How It Works...

- We set up your program based on your safety and footwear requirements.
- Employees receive a digital voucher with approved entitlements.
- They redeem in-store using a secure barcode.



### For Your Business

- Greater control over safety footwear programs.
- Improved compliance with approved products and entitlements
- Reduced administration and fewer manual processes.
- Clear visibility into program usage and spend.

### For Your Employees

- Easy, secure access to approved footwear at any one of Mark's 380+ stores
- Expert fitting and support in-store
- Confidence in choosing the right safety footwear
- No paper vouchers to track or replace



## Footwear Innovations



### ARMOUR FLEX® /ARMOUR FLEX+®

This technology is a multi-layer textile composite made from a high tenacity yarn. The woven fabric undergoes different treatments to reach the desired level of hardness while maintaining its flexibility. The ARMOUR-FLEX® textile insole can be sewn directly onto the upper and offers a greater area of protection of the bottom of the foot. ARMOUR-FLEX® will keep your feet warmer in winter because, unlike steel, it will not conduct heat away from your foot. ARMOUR-FLEX® provides the technology that you need to keep your feet protected, while still allowing your foot to bend. ARMOUR-FLEX+® uses a slightly heavier and stiffer material than regular ARMOUR-FLEX® construction and offers a higher puncture resistance.



### DURATOE®

DURATOE® is a molded toe cap applied to the outside of the work boot to increase the life of the toe area of the boot. The toe cap can be made of a variety of materials that may look or have properties similar to plastics and other artificial components. They will be quite flexible and extremely durable, ensuring that the toes of your work boots withstand hard wearing.



### FRESHTECH®

FRESHTECH® is a safe and invisible antimicrobial treatment that is applied to our footwear and garment products. In garments the treatment inhibits the growth of bacteria that cause odor. In footwear the treatment inhibits the growth of fungi, mold, and mildew, in addition to odor causing bacteria. The FRESHTECH® treatment stops bacteria and fungi from reproducing, which creates a safe and comfortable product. We ensure the effectiveness and durability of FRESHTECH® through standard testing.



### HYPER-DRI® FOOTWEAR

Waterproof/Breathable: Designed with a seam sealed, bootie shaped, waterproof and breathable membrane providing an impenetrable barrier to the elements while allowing body generated moisture to escape. The membrane used must meet our high waterproof and water vapour transmission testing standards. Footwear is water tank tested to 50 000 foot flexes to simulate extreme conditions.



### QUAD-COMFORT®

The QUAD COMFORT® footwear technology consists of a minimum of 4 comfort components, which address shock absorption, weight distribution, cushioning & pressure displacement and occasionally outsole performance. The construction of the footwear depends on their end use and the requirements of the footwear. The four components are integrated between the footbed or insole through to the bottom of the outsole. If a component provides a significant and functionally noticeable advantage, it may also comprise a feature that is incorporated into the upper of the footwear. Shock absorption is addressed by adding additional cushioning in the heel of the shoe as it is the first areas of contact when walking. Another component of comfort can be added under the ball of the foot to help distribute weight, alleviate pressure points and provide greater energy return. For cushioning and pressure displacement, our footwear uses lightweight, flexible functional midsoles that can be made up of many densities of cushioning. Lastly, outsoles are functionally engineered to provide the utmost in comfort, shock absorption and flexibility.



### TARANTULA ANTI-SLIP®

Our TARANTULA ANTI-SLIP® outsoles provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced compound to increase the coefficient of friction. Our anti-slip outsoles provide incredible grip to resist slipping on most surfaces including wet, soapy, oily and greasy surfaces. To achieve this high performance, the footwear has a unique tread pattern and soft rubber compound to increase the coefficient of friction. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTI-SLIP® outsoles, however, push liquids to the outside using unique micro channels, instead of keeping liquids underfoot.

DISCLAIMER: This footwear has been tested for wet and dry conditions. It has not been tested for use on any type of ice.



### ICEFX®

Leading-edge technology features an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to achieve an anti-slip outsole. The outsole uses a softer, more flexible rubber compound that performs in the cold and incorporates gripping pods to provide advanced traction. ICEFX® may also utilize other compounds or materials

in the outsole to help achieve slip resistance on ice. Constant research is explored to search for new and better materials to provide a "Safer Way to Walk on Ice".

DISCLAIMER: ICEFX® provides enhanced traction on ice but does not guarantee slips will not occur under any circumstances. Care should always be taken when walking on ice.



### T-MAX®

The warmest, lightest hypo-allergenic insulation on the market. It regulates body temperature by allowing moisture to move away from the body, keeping the body dry and comfortable.



### VIBRAM®

Vibram soles are an expert integration of functional design and high performance compounds. Vibram ensures that demanding workers have reliable and safe products for their professional activities, in any situation, in any weather condition or environment. Grip, stability, heat and oil resistance, electrical hazard rated, flexibility: a boot powered by Vibram improves worker efficiency, performance, reliability and comfort.



### VIBRAM FIRE & ICE®

The Vibram® Fire & Ice™ compound has been studied for extreme applications and maintains its performance values in a wide range of temperatures (from -20°C to +250°C). The formulation satisfies both requirements for fire resistance from NFPA and the Ross cold flex at -23°C.

Other outsole materials may also be considered such as leather if they truly provide a comfort component or benefit to the end user. Our TARANTULA ANTI-SLIP® outsoles can be used for QUAD COMFORT® footwear to provide a high degree of slip resistance to reduce the likelihood of a slip or fall while still maintaining QUAD COMFORT features in their structure.

## Deciphering The Symbols



### CSA Green Triangle

Indicates sole puncture protection with Grade 1 protective toecap which can withstand impacts of 125 joules (22.7 kg object falling from 56 cm above).



### CSA White Rectangle with Orange Omega

Indicates soles that provide electric shock resistance. Intended to withstand 18,000 volts at 60Hz for one minute without disruptive discharge to ground; leakage current not exceeding 1mA.



### CSA Yellow Rectangle

Indicates soles are static-dissipative.

Warning: This footwear should not be used where contact with live electrical conductors can occur.



### CSA Blue Rectangle

Indicates Grade 1 protective toecap without sole puncture protection.



### CSA Dark Grey Rectangle with White M

Indicates metatarsal protection. Note: Toe protection is required for all metatarsal protective footwear.

These boots are intended for industrial work environments where heavy objects can hurt the metatarsal region of the foot.

## The Language of Footwear

### ANSI

International standards organization that develops and publishes voluntary consensus technical standards for a range of materials.

### Aerospace Lining

A breathable synthetic lining comprised of a mesh-like structure.

### Anti-microbial

A chemical treatment applied to footwear linings which prevents microbe growth.

### ATCP

Aluminum toe, composite plate.

### Cement Construction

A shoe construction in which the upper of a shoe is cemented, rather than stitched, to the bottom of a shoe. Cement construction results in a lighter, more flexible shoe.

### Contoured Footbed

An insole that molds to the shape of your foot.

### Composite Plate

A safety, puncture resistant sole plate used in safety footwear in replacement of steel plates. A few varieties exist today, made of synthetic materials such as nylons, resins and also Kevlar.

### CTCP

Composite toe, composite plate.

### Dri-Tec

A generic term for breathable, moisture-wicking lining found in footwear.

### Dual Density Midsole

A midsole that employs two different densities of cushioning foam.

### ESR

Electrical shock resistance.

### EVA

Ethylene Vinyl Acetate - A synthetic compound used for outsoles. EVA provides cushioning to the footbeds, midsoles, and is easily shaped by heat and pressure.

### Footbed

Sometimes also referred to by customers as the insole. It is the foundation in footwear that rests under the foot and has a critical role in comfort.

### Goodyear Welt Construction

A shoe construction in which the upper and sole of the shoe are stitched together, resulting in greater durability. The resulting seam is visible and runs around the outside of the shoe, where the upper and outsole meet.

### Green Diamond Technology

Patented silica carbide crystals are embedded throughout the rubber outsole which are durable and long lasting traction on ice.

### Heel Counter

Counters provide support and help the upper wrap around the foot.

### Injection Molded Construction

A type of sole unit construction created by injecting material into the sole mold. Injection molded construction is an efficient way to mass-produce footwear.

### Inseam

The hidden seam of a welted shoe holding together the welt, upper, lining and insole.

### Metguard

A safety feature found in some boots which is comprised of a protective cap that covers the metatarsal area of the foot and protects against injury from impacts. Can be internal or external.

### Moisture Wicking

Synthetic materials that have been developed specifically to channel perspiration away from the body.

### Nubuck Leather

Nubuck is a type of leather with a soft, velvety surface and is far more durable than suede.

### Oarprene

Rubber that is acid and oil resistant.

### OrthoLite

OrthoLite insoles are made up of open-cell foam, allowing air to circulate around the foot, keeping it cooler inside the shoe. The open cell structure also moves moisture away from the foot, keeping it drier.

### PU

Polyurethane; a type of man-made material.

### PVC

Polyvinyl chloride. A semi-rigid plastic, often used in heel counters and outsoles for added support.

### SD

Static Dissipating. The shoe dissipates static buildup on the body so as not to cause an arcing effect.

### STSP

Steel toe, steel plate.

### STCP

Steel toe, composite plate.

### TPR

Thermo plastic rubber. A plastic material used by many manufacturers in the injection molding process.

### TPU

Thermopolyurethane. Man made material used in footwear production on uppers, but also outsoles.

### Upper

The part of the shoe that covers the top part of the foot, from heel to toe.

### Welt

A strip of material sewn between the insole and the outsole to create greater durability.

## Four Basic Footwear Components

### UPPER

This area of the boot is usually made up from different leathers or a combination of materials and special fabrics. These can include:

#### Full Grain Leather

Full-grain leather is made from the whole hide of the animal. The hide of an animal is strongest and most durable just below the hair. Once the hair is removed during processing, the natural grain pattern is visible. The leather made with this part of the hide is called full-grain leather, and because the grain is tighter at this layer, it resists moisture very well. Full-grain leather incorporates the entire grain of the hide with all the imperfections and inherent toughness of the material.

#### Nubuck Leather

Nubuck is simply sanded or buffed leather, giving it a velvet-like surface. While visually it may be confused with Suede, which is produced from the lower part of the skin (splits), Nubuck comes from the top part (full grain), making it more robust and durable than suede.

#### Buffalo Leather

Buffalo leather (also referred to as English Saddle leather) is the tanned hide of one of the 74 species of domestic Buffalo. It has a more distinctive grain than bovine leather and comes in many colours and finishes, characterised by rich, deep tones that give it a striking appearance.

#### Suede

Suede is really a type of split leather – in fact, it the innermost layer of the hide. Most commonly, it comes from sheep,

but also from deer, goats and calves. Thicker hides have the same feel but become shaggier, rather than the preferred napped feel. The thin innermost layer is cut off to create a thin, soft material. Technically, this layer doesn't have to be cut off; however, that would leave a thick, less pliable leather which usually isn't preferred for suede products.

#### Action Leather

Action leather is suede cow leather that is covered with a thin coating of Polyurethane. The coating can be any color and can be embossed with a roller. The final product is generally a solid color leather looking product. This material is still classified as leather for import duty.



### FOOTBED / INSOLE

The footbed is the inside part of the shoe that runs under the bottom of the foot and is more commonly referred to as the insole. It may have layers of construction and structural elements added for better fit and comfort and may have a removable sock liner.

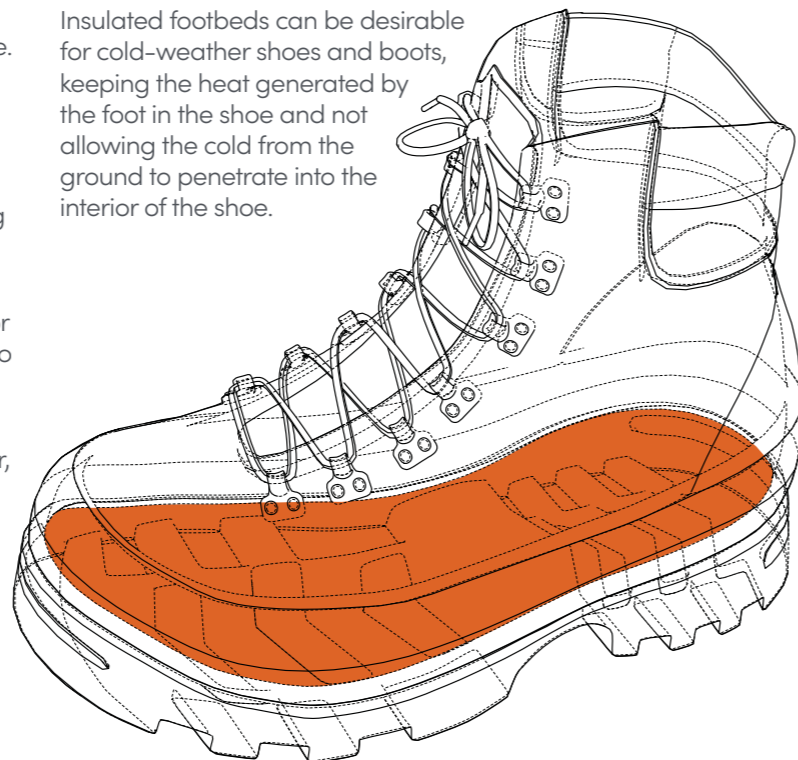
Shoes have been further developed to have contoured footbeds that may provide cushioning and support for different areas of the foot. They may have structural arch supports built in, cushioning for the heel, and be shaped to cradle the foot.

Ethylene vinyl acetate (EVA) foam is a shock-absorbing element that was initially seen in athletic shoes but is now also common for footbeds of all types of footwear. It can be compression molded to specific shapes as desired. It can be made with recycled materials or blended with other materials such as cork.

Natural materials used for footbeds include cellulose, latex rubber, jute, bamboo, cork, and leather. Some shoe manufacturers add anti-microbial elements to their footbeds. These help keep the

shoes fresh and prevent foot odor by inhibiting the growth of bacteria that produce the unwanted smell.

Insulated footbeds can be desirable for cold-weather shoes and boots, keeping the heat generated by the foot in the shoe and not allowing the cold from the ground to penetrate into the interior of the shoe.



## Four Basic Footwear Components

### MIDSOLE

Sandwiched between the outsole and the upper, the midsole is one of the most important components of any boot, and one you should watch out for. A well thought out midsole can provide ample shock absorption, flex support and added cushioning.

#### POPULAR MIDSOLE COMPOUNDS

##### PU (Polyurethane)

More durable but heavier than EVA. Great resistance to chemicals and has a better lifespan and shock absorption.

##### EVA (Ethylene Vinyl Acetate)

Super lightweight and flexible compound. It can breakdown when exposed to chemicals and will compress overtime.

##### Rubber sponge

A durable compound that maintains its cushioning abilities and shape for a long time with a lower cost than polyurethane.

### OUTSOLE

The outsole is the outermost part of the shoe that is in contact with the ground. The outsole is meant to provide footwear with the necessary traction and protection from the surfaces it will be in contact with. They can be made from various materials, often rubber, polyurethane, leather, and other synthetic materials. The material used is dependant on the usage and the environment the boot will be subjected to.

#### POPULAR OUTSOLE COMPOUNDS

##### RUBBER

Natural rubber often mixed with additives to provide oil and slip resistance. Heavier than polyurethane and TPU but the benefits outweigh the negative points. More pliable in cold climates.

##### POLYURETHANE (PU)

Resistant to chemicals and lightweight although prone to hardening in extreme cold. Can be a less expensive option for an entry level boot.

##### THERMO-PLASTIC POLYURETHANE (TPU)

Great abrasion, heat and chemical resistance with cold weather performance.

## Safety Components

#### STEEL TOE VS. COMPOSITE TOE

Steel toe offers classic protection with the highest available standard for impact and compression. It leaves a roomier fit in the toe box and has incredible durability. Composite toe is a great alternative to steel toe, it passes the same protection standards as steel toe but is non-metallic and lighter compared to traditional steel.

#### PLATE

Steel-plated safety shoes offer puncture resistance in the sole of the shoe. Composite plate safety shoes offer lightweight, metal-free puncture resistance.

#### MET GUARD

There are two types of metatarsal guards – external and internal. They both have to meet the same CSA Z195-14 and ASTM standards, using a specific impact test for metatarsal guards. A 50-pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot-pound impact to the metatarsal guard. A full 1-inch clearance

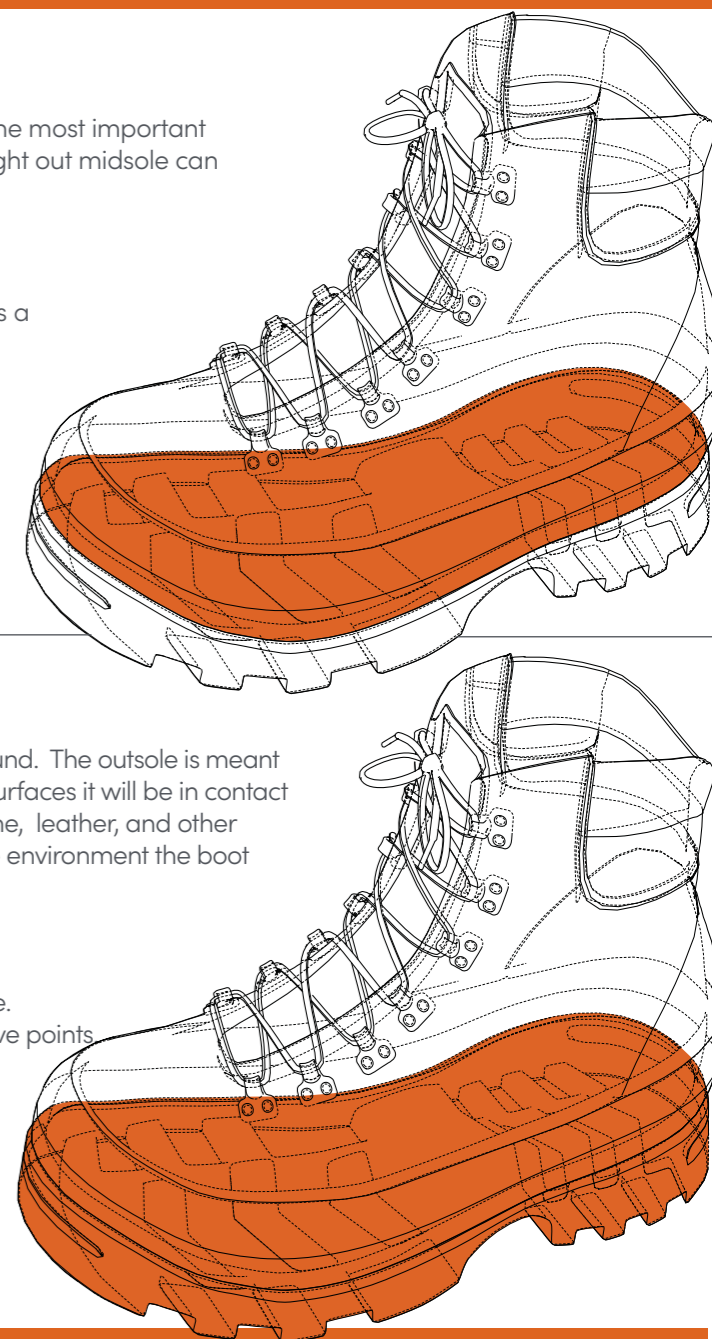
must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot-form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

#### ELECTRIC SHOCK RESISTANCE (ESR)

Contains a sole and heel design assembly that at the point of manufacturing has insulating properties intended to withstand 18,000 volts.

#### STATIC DISSIPATIVE

Static dissipative is the opposite to Electric Shock Resistance, SD grounds you. The outsoles are made from an anti-static compound, chemically bound into the bottom components, capable of dissipating an electrostatic charge in a controlled manner.



A photograph of a worker in black cargo pants and yellow work boots standing on a truck bed. The worker is wearing a black belt and has their hands on their hips. The truck bed is black and has a red taillight on the left side. There are orange cables hanging from the truck. The worker is wearing a black and yellow work glove on their right hand. The background is a concrete floor.

**DAKOTA**  
**WORKPRO SERIES**

 **Mark's**  
COMMERCIAL