SELECTION COMFORT SAFETY

INDUSTRIAL F O OT W E A R





YOU LOVE YOUR JOB ALMOST AS MUCH AS YOU LOVE YOUR WORK BOOTS.

That's why Mark's Commercial carries the right footwear for the job you love. Whatever your pleasure, steel toe, metal free or a rubber boot ready for the freezing cold, we carry the work boots you need.

Keeping Canada's workplace in the right footwear is our love, and we love our boots! From being the exclusive supplier of Dakota, Canada's #1 brand plus other favourites including Kodiak[®], Terra[®], Timberland[®], Helly Hansen[®] and more. We carry footwear with the latest innovations like Tarantula Anti-Slip[®] with Green Diamond Technology or J-Step[®] Technology to keep you upright and working all day.

Talk to your Mark's Commercial sales consultant about what your company needs in footwear. It could be the start of a beautiful relationship.



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SAFETY FROM THE GROUND UP

Your team should never wonder if their feet are properly protected. When safety is a given, everyone can get on with their job. That's why almost every work boot we carry is CSA Grade 1 with steel or composite toe and plate for heavy-duty protection. Find your favourite Dakota[®], Terra[®], Carhartt[®], Timberland[®], Red Wing[®], Kodiak[®] and more right here.

BINGH WORK BOOTS

STYLE: 5ANADKAB08128QC

SIZES: 7-11,12,13,14

DAKOTA 8128 STSP Waterproof Anti-Slip Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

Get the job done right with this work boot surrounded by a padded double row denier collar. This wider fit boot is built for construction, trades and equipment operators. Made with sturdy, Goodyear welt construction, it has an HD3° waterproof and breathable membrane that provides moisture-wicking comfort even in wet conditions. A sturdy tank of a boot that delivers comfort and durability on any site.



(T-max)

FEATURES:

Waterproof full grain leather upper.

TPU Duratoe[®].

Black Aerospace[®] lining with 200g T-Max[®] insulation.

HD3[°] waterproof, breathable membrane.

PU cushioned comfort insole.

Welt constructed Tarantula Anti-Slip[®] rubber outsole.

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* Available from Distribution Centre



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Distribution Centre

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 877

 STSP Work Boot

 CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

 FEATURES:

 Buffalo leather upper.

 TPU Duratoe*.

Y

Abrasion resistant heel counter. Breathable moisture wicking mesh lining. 200g T-Max° insulation.

Tarantula Anti-Slip® rubber outsole.

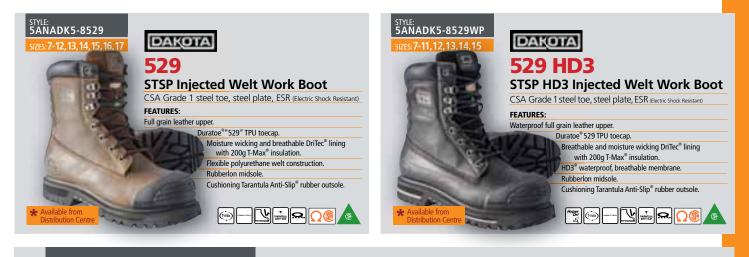


STYLE: 5ANADK5-8877

SIZES: 7-11.12.13.14

Available from

istribution Centr



STYLE: 5ANADK3-8557

SIZES: 7-11,12,13,14



STCP HD3 Vibram Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

In waterproof premium full-grain leather, these all-weather workboots have Vibram[®] Fire and Ice[®] rubber outsoles with full Goodyear welt construction for better grip on slippery terrain. They're recommended for general use and workers in construction & trade jobs. TPU Duratoe[®] caps over steel toes protect a high-wear area of the boot. T-Max[®] insulation provides heat regulation, while Freshtech[®] anti-microbial treatment eliminates odours and bacteria. Made for comfort, these boots feature removable Ortholite footbeds and PVC soft density midsoles.

FEATURES:

Waterproof premium full grain leather upper.

TPU Duratoe[®].

Breathable Aeromesh lining with reinforced back quarter lining.

HD3° waterproof membrane memory foam.

200g T-Max[®] insulation.

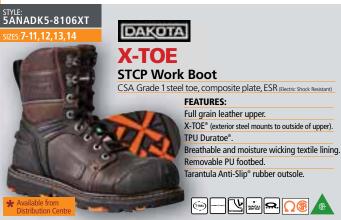
Vibram[®] Fire & Ice[®] rubber outsole.

Available from Distribution Centre

4853304

FIRE

Viene





CP Work Boot				
A Grade 1 steel toe, composite plate, ESR (Electric Shock Resistant)				
COLUMN STATE	FEATURES:			
(IIII)	Tan Buffalo leather upper.			
11110	Extra wide toe box for wider fit.			
	Breathable mesh lining with			
2013	200g T-Max [®] insulation.			
1 AV	Removable Ortholite [®] footbed.			
- Aller	Multiple layer shock absorbing footbed			
	and sole system.			
	Tarantula Anti-Slip [®] rubber outsole.			

STYLE: 080-410QC-AS SIZES: 7,8-11,12,13,14,15

DAKOTA MAMMOTH CTCP Injected Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These tough leather boots will keep your feet comfortable and safe all shift long. The hi-top, lace-up design comes with a breathable mesh lining to keep your feet dry, while Tarantula Anti-Slip^{*} soles offer superior grip for improved traction control.

* Available from Distribution Centre

FEATURES:

Full grain leather upper.

TPU Duratoe[®].

Breathable and moisture wicking DriTec[®] lining with 200g T-Max[®] insulation.

Removable cushioning foam footbed.

Lightweight and flexible injected PU midsole.

Tarantula Anti-Slip® rubber outsole.





DAKOTA

QUAD COMFORT 8" ATCP ATCP Work Boot

CSA Grade 1 aluminum toe, composite plate, ESR (Electric Shock Resistant) These Dakota leather safety boots have reinforced side quarter panels and Armour Flex+ non-metallic puncture-resistant plates for foot protection on busy jobsites. Insulated for cold-weather work and feature breathable Aeromesh linings plus anti-microbial properties. The boots have cushioned, shock-absorbing midsoles and air-vented PU insoles.

FEATURES:

Leather upper with reinforced side quarter panel.

TPU Duratoe[®].

Breathable Aeromesh lining with 200g T-Max[®] insulation.

Removable PU footbed with

Air Vent channels.

Tarantula Anti-Slip® rubber outsole.



SANADK080-523BA SIZES:6-11,12,13,14

IRONWORKER STSP Lined Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant) This boot's steel toe and steel plate make it a solid choice for iron workers and steel riggers. It comes with a wedge rubber outsole that is oil resistant for added safety. The interior features insulation to keep your feet warm when you're working outside in harsh conditions. Complete with Marks built-in Freshtech® anti-microbial treatment, your feet and boots stay fresher, longer creating long-term comfort.

FEATURES:

Oiled full grain leather upper with lace to toe lacing system. Duraguard® leather toe cap. Breathable mesh lining with foam backing and insulation. Wedge rubber outsole.



STYLE: 5ANADK8024B SIZES: 7-11, 12, 13

DAKOTA

IRONWORKER STSP Unlined Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

This boot's steel toe and steel plate make it a solid choice for iron workers and steel riggers. The wedge rubber outsole is oil resistant for added safety. Made for heavy duty days on the job, it comes with an oiled, full-grain leather upper that's tough and durable.

FEATURES:

Oiled full grain leather upper with lace to toe lacing system.

Duraguard[®] leather toe cap.

Unlined.

Wedge rubber outsole.

STYLE: 5ANADK3-8011 SIZES: 7-11, 12, 13, 14, 15

DAKOTA

QUAD BALLISTIC STCP Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

With tough ballistic nylon and Helcore leather uppers, these workboots offer the recommended protection for workers

in demanding industries such as forestry. T-Max[®] insulation provides breathable warmth for year-round use, while FreshTech[®] anti-microbial treatment keeps boots fresher longer. Quadruple density footbeds and injected PU midsoles cushion and support your feet. These boots have durable anti-slip outsoles and PU Duratoe caps for lasting wear.

FEATURES:

Ballistic nylon and Helcore[®] leather upper.

Polyurethane Duratoe[®].

Breathable, moisture wicking lining with T-Max[®] insulation.

Removable quadruple density footbed.

Injected polyurethane midsole.

Tarantula Anti-Slip[®] rubber outsole.





KODIAK BLUE PLUS 8" ATCP Work Boot

CSA Grade 1 aluminum toe, comp. plate, ESR (Electric Shock Resistant)

From Kodiak, these Blue Plus work boots are designed for on-the-job comfort and durability. Waterproof leather uppers feature latex sealed seams and triple-stitched molded TPU toes and heels provide abrasion-resistance. The boots feature removable dual-density insoles and PU midsoles. Oil-resistant rubber outsoles provide additional protection on wet or slippery surfaces. For added safety, the boots feature aluminum toes and composition plates, and CSA Omega electric shock resistance.

FEATURES:

Premium waterproof leather upper with sealed seams. Triple stitched molded TPU toe and heel guard. Moisture wicking lining. Removable Comfort Zone[®] dual density footbed. Anatomical off-centre last. Polyurethane midsole/oil resistant rubber outsole.



STYLE: 5ANAWP6-8203 SIZES: 7-11, 12, 13, 14

WATERPROOF BOOT CTCP HD3 Vibram Work Boot

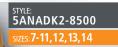
CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These work boots feature waterproof leather uppers and Hyper-Dri[®] HD3 waterproof, breathable protection to keep your feet dry and comfortable. QUAD COMFORT[®] technology provides superior comfort, while antimicrobial FRESHTECH[®] technology keeps your feet feeling fresh all day. These boots feature high-traction Vibram rubber outsoles with molded TPU toe caps and heel counters. Composition toes and Armour Flex[®]+ non-metallic plates and CSA Omega electric shock resistance protect you throughout your workday.

FEATURES:

Waterproof leather and nylon upper. Molded TPU toe cap and heel counter. Breathable mesh lining. HD3° waterproof membrane. Removable contoured polyurethane footbed. High traction Vibram[®] rubber outsole.





AGGRESSOR

GENERAL PURPOSE

STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

A general purpose work boot that is made for construction and trades. Features a buffalo Nubuck leather upper and a polyurethane toe guard for extra resistance against hard core scrapes. A great general use work boot that won't let you down.

FEATURES:

Buffalo Nubuck leather upper. Polyurethane toe guard. Breathable Air Mesh[®] lining. Removable EVA footbed. One density polyurethane midsole/outsole.



HHS172003

ULTRA LIGHT ATCP Work Boot

EXCLUSIVE TO

CSA Grade 1 aluminum toe, composite plate, ESR (Electric Shock Resistant)

Featuring a high abrasion nylon upper and tough TPU toe cap, these boots are made to work. The moisture wicking Dri-Tec[®] lining keeps you dry all day while the Ortholite[®] footbed brings extra comfort.

FEATURES:

High abrasion nylon upper. TPU toe cap. Breathable, moisture wicking Dri-Tec[®] lining. Removable polyurethane Ortholite[®] footbed. Lightweight EVA midsole. Rubber outsole.





Available from

Distribution Centre

ROYER METAL FREE CTCP Work Boot

CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant)

Made with full grain leather and Armotex fabric, these metal-free workboots are designed for workplaces where scanners are used, such as power plants and mining operations. This pair features a waterproof membrane and sturdy rubber outsole for better protection in variable outdoor conditions. The soft footbed and breathable lining keep feet feeling fresh and comfortable all day long.

FEATURES:

Leather and Armortex[®] fabric upper. TPU toe cap. Breathable, moisture wicking Taibrelle[®] lining. Airflow[®] waterproof membrane. Lightweight polyurethane midsole / rubber outsole.







AERIAL CTCP Terra Lite Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

A work-horse boot made for those in construction or trades. A full grain leather upper with nylon panels combined with a breathable AERO mesh lining and 200g Thinsulate[®] insulation keeps the wearer comfortable.

FEATURES:

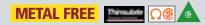
Full grain leather upper with 1680D nylon panels.

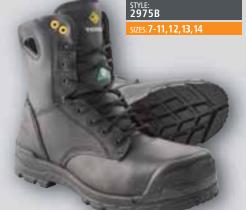
Anti-abrasion and breathable AERO[®] mesh lining.

200g Thinsulate[™] insulation.

Removable cushioning footbed.

Polyurethane midsole and outsole.





CTCP Metal Free Work Boot

CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant) Designed for workers in construction and the trades, these tough leather workboots will keep your feet comfortable and safe all shift long. A moisture-wicking lining draws perspiration away from the feet, keeping them dry while built-in odour management technology helps them stay fresh. 200g Thinsulate[®] will keep toes warm without over-heating. Argo's offer comfort and support when you spend long days on your feet. These durable boots are finished with Terra's exclusive ANTI-FOD[®] high traction injected rubber outsole.

FEATURES:

Full grain leather upper with innovative side loops.

Polyurethane toe cap.

Moisture wicking Aerospacer[®] lining with 200g Thinsulate[™] insulation.

Polyurethane midsole/Anti-FOD[®] high traction injected rubber outsole.



STYLE: 103001TAN

SIZES: 7,8-11,12,13,14



PILOT CTCP Work Boot



CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant)

A work boot with a full grain waterproof leather upper and two-tone abrasion resistant nylon. CLEANFEET® treated moisture wicking Cambrelle® lining. Direct injected, industrial grade, PU midsole with PU toe bumper. TERRA FIRMA-FLEX® Metal Free technology in toe and plate. Removable dual-density PU FOOTBED®, with heavy duty rubber outsole that is heat, slip, oil and acid resistant.

FEATURES:

Full grain water repellant leather upper with side pull loops.

Moisture wicking Aerospacer[®] lining

with CLEANFeet[®] odour technology.

Removable two density polyurethane footbed.

Lightweight polyurethane midsole.

Exclusive Anti-FOD high traction rubber outsole.





Terra🚸

SABRE CTCP Waterproof Vibram Work Boot

CSA Grade 1 composite toe, composite plate, ESR (Electric shock Resistant) Our Terra work boots feature Vibram Fire & Ice outsoles to ensure sound footing on a variety of surfaces. Moisture-wicking Aerospacer linings help prevent perspiration from accumulating, while Thinsulate insulation adds valuable warmth when you're working outside. The boots are made with water-resistant leather and feature removable premium polyurethane insoles for added comfort.

FEATURES:

Full grain water resistant leather upper. Quad stitched Helcore[®] leather vamp and heel counter.

Reflective 3M[™] piping.

Moisture wicking Aerospacer[®] lining with 200g Thinsulate[™] insulation. Polyurethane midsole.

Vibram[®] Fire & Ice[™] outsole.





carbartt FLEX MUD WELLINGTON 10" CTCP Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES:

- High abrasion coated leather upper.
- Polyurethane coated half shell. Breathable lining with 400g Thinsulate[™] insulation.
- Waterproof membrane.
- Polyurethane Ortholite footbed.
- EVA midsole/Carhartt[®] rubber outsole.

STYLE: CMR8939 SIZES:8-11,12,13



CTCP Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Waterproof, leather upper with rubber toe overlay. Breathable lining with 400g Thinsulate" insulation. Polyurethane and Ortholite" footbed.

EVA midsole.

Carhartt[®] rubber outsole.

STYLE: JBD07865SP SIZES:**7-11,12,13**

JB GOODHUE IRONWORKER PLUS STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Beenic Shock Resistant)
FEATURES:
Full grain leather upper.
Thinsulate" insulation.

Lightweight and cushioning EVA midsole. Oil and slip resistant rubber outsole.



JB GOODHUE 5.0 BIONIC 2

STCP Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES: Full grain leather upper.

Helcore[®] high abrasion toe and heel guard.

Extra deep toe area accommodates orthopedic devices. Breathable mesh lining/ EVA footbed. Lightweight polyurethane

midsole.

Aggressive rubber outsole.

STYLE: P720211 SIZES:7-11,12,13

CAT

CONTROL

CTCP Waterproof Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

- Full grain waterproof leather upper.
- 200g Thinsulate[™] insulation.
- Waterproof membrane.
- Removable EVA footbed.
- PVC welt midsole.
 - Slip resistant rubber outsole.



GENERATOR STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

FEATURES: Full grain waterproof leather upper.

Breathable nylon mesh lining. 200g Thinsulate[™] insulation. Waterproof membrane. Removable dual density EVA footbed. Polyurethane midsole/rubber Ladder Lock outsole.

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STYLE: W75127 SIZES: 7-11.12.13

WOLVERINE 💮 CONDOR **CTCP Waterproof Work Boot**

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

A safety boot with a hi-volume composite toe with abrasion resistant rubber toe cap overlay and flexible wellmax flex 5 fabric plate is on the job as much as you. Constructed with a waterproof leather upper with waterproof membrane and moisture wicking mesh liner to keep your feet dry. Ideal for construction, trades and general use that is CSA-certified electric shock-resistant design, and lace-up closure. Lightweight molded EVA midsole and a rubber outsole that is oil and slip resistant. Removable dual density open cell foam footbed and 200g Thinsulate[™] Insulation make the Condor your new work partner.

FEATURES:

Waterproof leather upper.

Toe guard.

Breathable, moisture wicking mesh lining.

Waterproof membrane.

Removable dual density Open Cell

foam footbed.

Polyurethane midsole/oil and slip resistant rubber outsole.





SHOES **KING TOE**

STCP Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

A safety boot with full grain leather upper. It features a larger safety toe box for a roomier fit. The midsole has a Swen-Flex puncture resistant midsole. Removable nylon covered polyurethane footbed and dual density urethane sole that's designed for all day comfort and high performance wear protection.

FEATURES:

Full grain leather upper with generous fit at toe area.

Breathable lining.

Direct attach construction TPR outsole.



STYLE: 2412 ES:7-11,12,13,14



SUPERSOLE[®] **STSP Work Boot**

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

These boots are loaded with features to keep you safe and comfortable on the oil platform, construction site or other harsh environment. A soft inner sole provides cushion and comfort, while a puncture and chemical-resistant outer sole offers durability and protection. The full-grain, GORE-TEX® waterproof leather upper and 3M Thinsulate[™] Ultra 400g insulation withstand cold weather.

FEATURES:

Full grain waterproof leather upper. Breathable lining. 400g Thinsulate[™] insulation. Goretex® waterproof membrane. ComfortForce® footbed. Oil and slip resistant Supersole[®] dual density polyurethane outsole.



STYLE: **DLNA16100**

SIZES: 7-11,12,13,14

DUNLOP LEATHER **CTCP Leather Work Boot**

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

A tough leather composite boot that combines the best features to give you a great work boot, exclusive to Mark's. It combines a dual layer high performance cushioning foam footbed with a durable polyurethane midsole for cushioning and support, along with a

> strong wearing outsole that will last for many full work days.

FEATURES:

Waxy full grain leather upper. Durable TPU toe cap for additional durability. Dual layer high performance cushioning foam footbed. Durable polyurethane midsole for cushioning and support. Polyurethane outsole with rubber inserts for strong wear resistance.



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Available from **Distribution** Centre

STYLE: DLNA16101 7-11.12.13.14

DUNLOP WATERPROOF

CTCP Waterproof Leather Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Waxy full grain waterproof leather upper.

Durable TPU toe cap for additional durability. HD3[®] waterproof membrane. Dual layer high performance cushioning foam footbed. Polyurethane outsole with rubber nserts for strong wear resistance.









Mark's



Timberland Res RESISTOR CTCP Work Boot

ICP WORK BOOT

CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant) Featuring breathable mesh lining with 200g Thermolite[®] insulation to keep your feet warm,dry and comfortable throughout the entire work day. Designed to meet workplace safety standards, the boots feature composite safety toes, composite plates and they're electric shock resistant.

FEATURES:

Durable leather upper with padded collar.

TPU toe guard. Abrasion resistant heel guard.

Breathable mesh lining with 200g Thermolite[®] insulation.

Direct injected polyurethane midsole.

Slip and abrasion resistant TPU outsole.



STYLE: 89645 SIZES: 7-11,12,13,14,15

Timberland PRCS BOONDOCK CTCP Work Boot

CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant)

Made for general use and trades work, these waterproof leather boots feature an anti-fatigue insole that provides support while reducing impact for long-lasting comfort. The interior features a waterproof membrane to keep feet dry and a breathable mesh lining for all-day comfort. The midsole is also designed with anti-fatigue technology for extra cushioning on long

work days. Finished with a Vibram® Fire & Ice[™] rubber outsole that provides superior grip on icy surfaces. The Vibram® toe cap adds more protection on the front. When you need boots that combine comfort and safety, these deliver.

FEATURES:

Full grain waterproof leather upper.

Molded Vibram[®] rubber toe cap.

Breathable mesh lining with 200g Thermolite[®] insulation. Removable anti-fatigue technology footbed. Polyurethane midsole with anti-fatigue technology.

Vibram[®] Fire & Ice[™] rubber outsole.





Timbertand PRC

ENDURANCE STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

Made for general use and trades work, these full grain leather boots feature an anti-fatigue footbed that provides support while reducing impact for long-lasting comfort. The breathable lining and supportive midsoles add extra comfort to these practical workboots. Built for durability, the boots have non-marking, abrasion-resistant outsoles.

FEATURES:

- Full grain waterproof leather upper.
- TPU toe guard and heel counter.
- Breathable Cambrelle[®] lining. Contoured Ortholite[®] footbed

with anti-fatigue technology.

Anti-fatigue polyurethane midsole.

Oil and abrasion resistant, non-marking rubber outsole.



METGUARD Work boots



STYLE: 5ANADK4-8514 SIZES: 7-11,12,13,14,15,16,17



STSP External Metguard Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

For long-lasting wear and comfort in tough work environments, these Dakota boots are loaded with innovative technologies that make them ideal for workers in primary industries, foundries and heavy construction sites. CSA Grade 1 safety compliant and electric shock resistant, these boots feature the added protection of external metatarsal guards. Lightweight T-Max[®]

insulation keeps feet warm while Quad Comfort[®] keeps them comfortable. They have anti-odour and FreshTech[®] moisture-wicking properties along with Tarantula[®] anti-slip outsoles.

FEATURES:

Leather upper with Duraguard[®] leather Metguard.

Moisture wicking, breathable Dri-Tec[®] lining.

200g T-Max[®] insulation.

Removable comfort footbed.

Cushioning EVA midsole.

Tarantula Anti-Slip® rubber outsole.

* Available from Distribution Centre

SIZES:4,5,6,7,8-11,12,13,14

STYLE: 2988B

PALADIN CTCP Internal Metguard Work Boot

Terra🚸

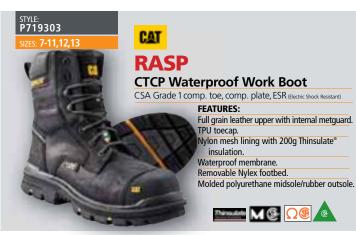
CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES: Full grain water repellant leather upper with internal metguard.

Moisture wicking Aerospacer[®] lining with 200g Thinsulate[™] insulation.

Terra two destiny polyurethane footbed. Lightweight injected polyurethane midsole. Exclusive Anti-F.O.D. high traction rubber outsole.

outsole.



BINGH WORK BOOTS

STYLE: 5ANBDK3-6410

SIZES: 7-11,12,13,14,15



CSA Grade 1 composite toe, composite plate, ESR (Electric Shock Resistant)

These rugged, full-grain leather workboots have metal-free, lightweight composite toes and plates that offer reliable protection in construction, trades and general

work areas. T-Max[®] insulation keeps your feet warm while the moisture-wicking Dri-Tec[®] lining keeps them dry and comfortable. The boots also have FreshTech[®] anti-microbial treatment to eliminate odours & bacteria. They have Tarantula anti-slip[®] rubber outsoles for safe traction and 3M[™] Duraguard[™] sealant to extend the life of your boots.

FEATURES:

Full grain leather upper with 3M[™] protective treatment.

TPU Duratoe[™].

Breathable, moisture wicking Dri-Tec[®] lining. 200g T-Max[®] insulation.

Removable polyurethane footbed.

Poured PU midsole/Tarantula Anti-Slip[®] rubber outsole.



Available from Distribution Centre





877 STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

Our men's Dakota work boots are designed for safety as well as comfort. Featuring black buffalo leather uppers, the boots offer TPU Duratoes and abrasion-resistant heel counters. Breathable mesh linings and T-MAX[®] Insulation keeps your feet dry and warm all day. For added safety, Tarantula Anti-Slip[®] outsoles are engineered to help prevent slips and falls. These work boots have steel toes and plates and CSA Omega technology protects you against electric shock.

FEATURES:

Black Buffalo leather upper. TPU Duratoe® / Abrasion resistant hel counter. Breathable air mesh lining with 200g T-Max® insulation. Removable EVA foam footbed. Polyurethane injected midsole. Tarantula Anti-Slip® rubber outsole.



STYLE: 5ANBDK3-6557

SIZES: 7-11,12,13,14



CSA Grade 1 steel toe, composite plate, ESR (Electric Shock Resistant)

These general purpose full grain leather workboots have Quad Comfort support and PVC soft-density midsoles offer extra comfort for your feet. T-Max[®] insulation provide regulated warmth, while FreshTech[®] anti-microbial treatment eliminates odours and bacteria. These boots have a durable Vibram[®] Fire & Ice rubber outsole with full Goodyear welt construction, plus Duratoe[®] caps to extend the life of the boot.

FEATURES:

Full grain waterproof leather upper w/Cordura[®] nylon inserts. TPU Duratoe[®] and heel counter.

Aerospace lining with memory foam & 200g T-Max[®] insulation.

Hyper-Dri[®] HD3[®] waterproof membrane.

Vibram[®] Fire & Ice[™] rubber outsole.



STYLE: **5ANBDK5-6106XT** SIZES: **7-11,12,13,14**

Distribution Centre



CSA Grade 1 steel toe, composite plate, ESR (Electric Shock Resistant)

These tough Dakota workboots feature X-TOE[®] external safety toe caps and Armour Flex+[®] non-metallic puncture-resistant safety plates. They're safe as well as comfortable, with breathable textile linings, cushioned support with shock-absorption and anti-microbial properties to keep the boots fresher longer. Tarantula Anti-Slip[®] outsoles give you safe grip and traction on slippery and uneven worksite floors. These boots are a good general

purpose choice for workers in trades, warehousing and manufacturing environments.

FEATURES:

Full grain leather upper.

TPU Duratoe[®].

X-TOE[®] (exterior steel mounts to outside of upper).

Breathable textile lining.

Removable polyurethane footbed.

Tarantula Anti-Slip[®] rubber outsole.





CSA Grade 1 aluminum toe, composite plate, ESR (Electric Shock Resistant)

New to the line-up for 2017, these HELLY HANSEN ultralight boots have a TPU toe cap with a tough nylon upper. Foot comfort is emphasized with a removable

polyurethane Ortholite[®] footbed and a breathable, moisture wicking Dri-Tec[®] lining that will keep you dry and comfortable all day long.

FEATURES:

High abrasion nylon upper.

TPU toe cap.

Breathable, moisture wicking Dri-Tec[®] lining. Removable polyurethane Ortholite[®] footbed. Lightweight EVA midsole.

Rubber outsole.





CTCP Slip-On Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES:

Full grain leather upper with elastic gore panels.

Moisture wicking Aerospace[®] lining.

CleanFeet odour management technology.

Removable polyurethane footbed. Shock absorbing polyurethane midsole. Direct injected TPU outsole.

STYLE: **104002BLK** SIZES:**7,8-11,12,13,14**





CTCP Work Boot CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant

FEATURES:

Full grain water repellent leather upper with side pull loops. Moisture wicking Aerospacer[®] lining with CLEANFeet[®] odour technology.

Removable polyurethane footbed. Lightweight polyurethane midsole.

Exclusive Anti-FOD high traction rubber outrsole.

Ω

STYLE: 805324 SIZES:7,8-11,12,13,14



CTCP Terra Lite Work Boot CSA Grade 1 comp. toe, comp. plate, ESR (Bectric Shock Resistant)

FEATURES: Full grain leather upper with 1680D nylon panels. Anti-abrasion and breathable AERO® mesh lining.

200g Thinsulate[®] insulation. Removable cushioning footbed. Polyurethane midsole and outsole.

STYLE: W75107

IZES:7-11,12,13,14



FALCON CTCP Metal Free Work Boot

WOLVERINE ?

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)
FEATURES:
Full grain leather upper.
Moisture wicking mesh lining.
Encounded and deality areas call from

Removable dual density open cell foam comfort cushioned footbed.

Lightweight, cushioning EVA midsole. Sculpted oil and slip resistant rubber outsole.

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STYLE: DLNB16103 SIZES: 7-11,12,13,14

DUNLOP LEATHER BOOT

CTCP Leather Work Boot

CSA Grade 1 comp.l toe, comp. plate, ESR (Electric Shock Resistant)

The boots that are meant to work but keep you in comfort all day. These feature a full grain leather upper with textile lining and a molded TPU toe cap for durability where you need it. There is a dual layer high performance cushioning foam footbed that will keep you dry and comfortable all day long.

FEATURES:

Full grain leather upper.

Molded TPU toe cap for additional durability.

METAL FREE 0 ()

Textile lining.

- Dual layer high performance cushioning foam footbed.
- Durable polyurethane midsole for cushioning and support.

Polyurethane outsole with rubber inserts for strong wear resistance.



Available from Distribution Centre



KESISIOK CTCP Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES:

Full grain leather upper with padded collar. Breathable mesh lining.

Anti-microbial treatment for odour control and comfortable feet. Removable dual density anti-fatigue footbed.

Lightweight polyurethane midsole.

Timberland PRO[®] dual density TPU outsole.



SIZES:7-11,12,13,14,15

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RESI	STC)R

CTCP Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Full grain leather upper with padded collar. Breathable mesh lining.

Antimicrobial treatment for odour control and comfortable feet. Removable dual density anti-fatigue footbed. Lightweight polyurethane midsole. Timberland PRO' dual density TPU outsole.

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STYLE: P720204 SIZES:7-11,12,13

CAT

CONTROL

CTCP Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Waterproof full grain leather upper. 200g Thinsulate[®] insulation. Removable EVA footbed.

Welt midsole.

Slip resistant rubber outsole.





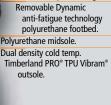
BOONDOCK CTCP Waterproof Work Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES: Premium waterproof leather upper. Timberland PRO[®] rubber toe cap.

CAT

HAULER



Breathable Cambrelle® lining

with waterproof lining.





STYLE: P717627

STYLE: P713209



CTCP Work Boot CSA Grade 1 comp.toe, comp. plate, ESR (Electric Shock Resistant) FEATURES: Full grain waterproof leather upper. TPU toe cap. Breathable nylon mesh lining with 200g Thinsulate® insulation. Waterproof membrane. Removable Nylex/polyurethane foam footbed.

Slip and abrasion resistant deep cleated rubber outsole.

P713209 SIZES:7-11,12,13

MANIFOLD

STSP Work Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant) FEATURES:

Full grain leather upper. Breathable nylon mesh lining.

200g Thinsulate* insulation. Waterproof membrane. Removable dual density EVA footbed. Polyurethane midsole/rubber ladder lock outsole.



HIKER WORK BOOTS

5ANCDK7-2122 IZES: 7-11, 12, 13, 14



HIKER STCP Quad Comfort Leather Hiker CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistan

A high top hiker that features a polyurethane coated Nubuck leather upper with a breathable mesh lining and a convenient removable footbed and lightweight PU midsole for extra cushioning.



FEATURES:

•	Polyurethane coated Nubuck leather upper.
nt)	TPU Duratoe [®] .
	Breathable mesh lining.
	Removable footbed.
	Lightweight polyurethane midsole.
	Tarantula Anti-Slip [®] rubber outsole.



DAKOTA **LEATHER HIKER** STCP HD3 Leather Hiker

CSA Grade 1 steel toe, composite plate, ESR (Electric Shock Resistant)

These Dakota rugged leather safety hikers are built to last with waterproof leather uppers and TPU abrasion-resistant toes and heels. To keep your feet dry, they have an Hyper-Dri[®] HD3 waterproof membrane and Dri-Tec® linings that breathe while wicking moisture away from the skin. Quad Comfort[®] provides cushioning and shock absorption. Tarantula Anti-Slip[™] rubber outsoles provide safe traction on slick and uneven surfaces. These tough boots are recommended

> for warehouse, distribution, light manufacturing, trades areas and drivers.

FEATURES:

Waterproof leather upper.

Rugged TPU abrasion resistant toe and heel guard.

Breathable, moisture wicking Dri-Tec[®] lining.

HD3[®] waterproof membrane.

Removable EVA footbed.

Cushioning polyurethane midsole with Tarantula Anti-Slip® rubber outsole.



Available from Distribution Centre

STYLE: 5ANCDK2000 res: 7-11.12.13.14



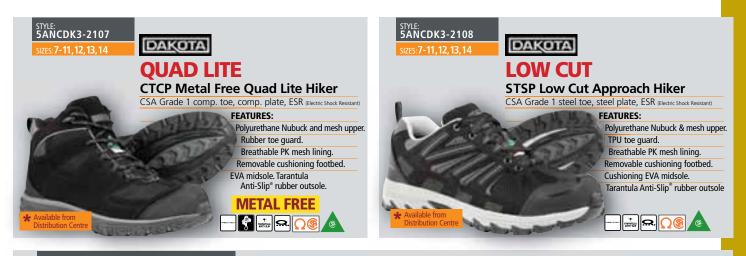
LOW-CUT HIKER **STSP Low-Cut Approach Hiker**

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant) A low cut hiker that's a great option for workers in warehousing, distribution, light manufacturing and trades. Featuring built-in FreshTech® anti-microbial technology to keep your shoes fresher longer, these hikers are built to last. Made as a solid foundation for your feet during long shifts, they have a removable foot bed and EVA midsole for flexible support and cushioning. A durable and reliable hiker that has all the benefits of low-cut comfort while keeping your feet safe and cushioned.

FEATURES:

Action leather and mesh upper and reflective polyurethane.
Buffed action leather toe guard.
Breathable mesh lining.
Removable footbed.
Cushioning EVA midsole.
Rubber outsole.
Rubber Outsole.





STYLE: 5ANCDK5-2121 SIZES: 7-11,12,13,14

DAKOTA

HD3 NYLON HIKER STCP HD3 Nylon Hiker

CSA Grade 1 steel toe, composite plate, ESR (Electric Shock Resistant)

These Dakota rugged nylon safety hikers are built to last with durable nylon uppers and TPU abrasion-resistant toes and heels. To keep your feet dry, they have an Hyper-Dri[®] HD3 waterproof membrane and Dri-Tec[®] linings that breathe while wicking moisture away from the skin. Quad Comfort[®] provides cushioning and shock absorption and EVA insoles

are removable if you need to wear custom orthotics. Thick Tarantula Anti-Slip® rubber outsoles provide safe traction on slick and uneven surfaces. These tough boots are recommended for warehouse, distribution, light manufacturing, trades

areas and drivers. FEATURES:

EAIURES.

Durable nylon upper. Rugged TPU abrasion resistant toe and heel guard. Breathable, moisture wicking Dri-Tec[®] lining. HD3[®] waterproof membrane. Removable EVA footbed. Cushioning polyurethane midsole. Tarantula Anti-Slip[®] rubber outsole.

Available from





ATCP Approach Hiker CSA Grade 1 aluminum toe, comp. plate, ESR (Electric Shock Resistant)

These mid-cut, hiker-style work shoes are well-suited to landscaping, driving and indoor use. The anti-slip outsoles give you added traction on wet grass and leaves. Heel and forefoot cushioning inserts soften the impact on your feet over multiple surfaces. A combination of the midsole, inserts and footbed helps distribute weight evenly, alleviate pressure points and provide greater energy return.

FEATURES:



STYLE: 26039MDQC-AS SIZES: 7-11.12.13.14



MID-CUT HIKER STSP Mid-Cut Approach Hiker

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

These Quad Comfort Anti-Slip mid cut approach hikers are ideal for warehouse areas, distribution work, light manufacturing, drivers and trades.

Polyurethane Nubuck and nylon mesh upper.

Molded TPU Duratoe[®].

FEATURES:

Breathable PK mesh and foam lining. Removable EVA footbed.

Cushioning EVA midsole.

Tarantula Anti-Slip® rubber outsole.





DAKOTA QUAD COMFORT HIKER ATCP Quad Comfort Mid-Cut Hiker

CSA Grade 1 alum. toe, comp. plate, ESR (Electric Shock Resistant)

These mid-cut safety hikers have anti-slip outsoles for confident traction and Armour-Flex® non-metallic, puncture resistant safety plates to protect the bottom of your feet. Ideal for landscapers, drivers and indoor workers, these CSA Grade 1 aluminium-toed yard shoes also feature Duratoe® molded toe caps to withstand hard wear.

FEATURES:

Leather upper. TPU Duratoe® and heel guard. Breathable PK mesh lining. Removable EVA footbed. Cushioning midsole. Tarantula Anti-Slip® rubber outsole.





AGGRESSOR MID-CUT HIKER STSP Mid-Cut Hiker

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

Ideal for warehouse, distribution and light manufacturing workers, these Aggressor hiker-style boots feature CSA Grade 1 steel toes and steel plates and rubber outsoles to give you good traction. Breathable mesh linings help to wick moisture away from the skin to keep feet dry. With cushioned EVA midsoles, these hiking boots provide comfort throughout long work days

FEATURES:

Polyurethane upper with padded collar. Breathable mesh lining. Removable EVA footbed. Cushioning EVA midsole. Rubber outsole.







CASUAL WORK SHOES

STYLE: D619QC-AS SIZES: 7-11,12,13,14,15



CSA Grade 1 aluminum toe, composite plate, ESR (Electric Shock Resistant)

This low-cut, multi-purpose workshoe is great for all types of light manufacturing and indoor work. The leather, nylon and PVC upper is low-maintenance and ruggedly durable. Quad Comfort provides support and shock absorption. Anti-slip outsoles offer safe traction on slippery surfaces. Our exclusive FreshTech[®] anti-microbial treatment keeps your shoes fresher, longer.

FEATURES:

Action leather, nylon mesh and ultrahide PVC upper. Breathable foam and Tricot[®] lining. Removable cushioning quad comfort footbed. EVA molded midsole.

Tarantula Anti-Slip[®] rubber outsole.

Available from Distribution Centre

STYLE: 5ANDDKAB13603 SIZES:7-11.12.13.14

DAKOTA QUAD LITE

ATSP Quad Lite Athletic Shoe

CSA Grade 1 aluminum toe, steel plate, ESR (Electric Shock Resistant)

These safety athletic shoes feature a Quad Lite system that offers comfortable cushioning while remaining lightweight. The breathable uppers and breathable linings leave your feet feeling cool and dry, while the anti-microbial treatment combats odour. The steel plates and CSA Grade 1 aluminum toes ensure foot safety, making these athletic shoes a great option for indoor, light manufacturing, warehousing and distribution workers.

FEATURES:

Polyurethane and nylon mesh upper. Breathable foam and Tricot[®] lining. Removable EVA footbed. Cushioning EVA midsole. Tarantula Anti-Slip[®] rubber outsole.

(SP)



Available from Distribution Centre

STYLE: 5ANDDKAB13604

SIZES: 7-11,12,13,14

QUAD LITE ATSP Quad Lite Athletic Shoe

CSA Grade 1 aluminum toe, steel plate, ESR (Electric Shock Resistant)

Designed with a Quad Lite system that provides cushioning comfort without added weight, these safety athletic shoes are a great choice for indoor, light manufacturing, warehousing and distribution workers. FreshTech[®] anti-microbial combats odours, while mesh uppers

and breathable linings keep your feet cool and dry. These electric shock-resistant shoes have CSA Grade 1 aluminum toes.

FEATURES:

Polyurethane and nylon mesh upper. Breathable foam & Tricot[®] lining. Removable EVA footbed. Cushioning EVA midsole. Tarantula Anti-Slip[®] rubber outsole.





SKATE SHOE

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

These Dakota men's skate-style shoes are constructed with an Action leather upper, and a Tarantula Anti-Slip[®] rubber outsole to help prevent slips and falls. This design features antimicrobial FreshTech[®] technology for ongoing freshness, and a moisture-wicking mesh lining to help your feet stay dry. These shoes have removable EVA insoles. Safety features include steel toes and plates, and CSA Omega electric shock resistance.

FEATURES:

Action leather upper. Moisture wicking mesh lining. Removable EVA footbed. Tarantula Anti-Slip® rubber outsole.



STYLE: 5ANDDK7-3817 SIZES:7-11,12,13,14



LOW-CUT ATCP QC Low-Cut Street Sport

CSA Grade 1 alum. toe, comp. plate, ESR (Electric Shock Resistant)

These low-cut shoes have a breathable and moisture-wicking Dri-Tec* lining and removable EVA footbed. To keep you firmly footed they sport a polyurethane midsole and Tarantula Anti-Slip* rubber outsole.



FEATURES:

Polyurethane coated synthetic upper. Breathable and moisture wicking

Dri-Tec[®] lining.

Removable EVA footbed.

Polyurethane midsole.

Tarantula Anti-Slip[®] rubber outsole.



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Distribution Centre

STYLE: MDC1119QC-GW SIZES: 7-11,12,13,14,15,16,17

OXFORD ATCP Traditional Lace-Up Oxford Shoe

CSA Grade 1 aluminum toe, composite plate, ESR (Electric Shock Resistant)

Full-grain leather shoes with aluminum toes and shock-absorbing soles are recommended for supervisory roles, distribution centres, light duty manufacturing and drivers. Soft inside and out, these work shoes offer natural pigskin leather linings and durable polyurethane outsoles for comfortable day-to-day walking on the job.

FEATURES:

Full grain leather upper.
Pigskin leather lining.
Multiple layer shock absorbing footbed and sole system.
Durable soft polyurethane outsole.







STYLE: 5ANDAG5-3614 zes:**7-11,12,13,14**

AGGRESSOR LOW-CUT

STSP Low-Cut Athletic Shoe CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

A low-cut profile and mixed nylon and PU uppers with a flash of bright colour give these Aggressor work shoes their cool athletic look. They're equipped with CSA Grade 1 steel toes and steel plates along with electric shock resistance for workplace protection. The mesh linings wick moisture to keep feet dry, while EVA insoles and injected midsoles provide extra comfort.

FEATURES:

Nylon and polyurethane upper. Moisture wicking mesh lining. Removable EVA footbed. Injected EVA midsole. Rubber outsole.



®:

STYLE: HHS174001 SIZES: 7-11, 12, 13

/ LEATHER OXFORD



CTCP Lace-Up Street Sport

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES:

Leather upper. Breathable Air Mesh® lining. Removable polyurethane footbed. Lightweight & cushioning EVA midsole. Rubber outsole.

STYLE: 5ANDWP6-3616 SIZES:7-11,12,13,14

ATHLETIC

ATSP Athletic CSA Grade 1 alum. toe, steel plate, ESR (Electric Shock Resistant)

FEATURES:

Durable welded and nylon upper. TPU toecap. Breathable mesh lining. Removable EVA footbed. Work Pro "Surge" midsole. Tarantula Anti-Slip® rubber outsole.





STYLE: 5ANDWP6-3615 SIZES: 7-11,12,13,14

ATHLETIC ATSP Athletic Shoe

CSA Grade 1 aluminum toe, steel plate, ESR (Electric Shock Resistant)

Featuring breathable stretch knit uppers and tongues, these Work Pro men's athletic shoes will keep your feet cool and comfortable throughout the day. Tarantula Anti-Slip® rubber outsoles

are designed to help prevent slips and falls.

Featuring TPU toe caps and heel support, along with aluminum toes, steel plates and CSA Omega electric shock resistance, these shoes will protect your feet on the job.

FEATURES:

Breathable stretch knit upper. TPU toecap and heel support. Breathable stretch tongue. Removable EVA footbed. Work Pro "Surge" midsole. Tarantula Anti-Slip® rubber outsole.



STYLE: 425101 SIZES: 7,8-11,12,13,14

TERRA

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

Recommended for workers in trades, warehousing or indoor workers these shoes feature a super light, injected EVA comfort midsole. A heat welded, minimal sew nylon and mesh upper that has a reinforced toe and heel counter, a full bellows tongue with elastic side

supports. The moisture wicking performance lining keeps you dry throughout the day.

FEATURES:

Heat welded, minimal sew nylon and mesh upper. Reinforced toe and heel counter. Reflective accents on toe and heel. Moisture wicking performance lining. Cushioning EVA midsole. High traction rubber outsole.



STYLE: 106003BLW SIZES: 7,8-11, 12, 13

TERRA

CTCP Athletic Shoe

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

NEVY STYLE 2017

FEATURES:

Heat welded, minimal sew nylon and mesh upper. Moisture wicking athletic mesh lining with CLEANFeet[®] odour technology. Removable dual density comfort polyurethane footbed. Lightweight sport-wedge style EVA midsole. High traction rubber outsole.





PACER

CTCP Athletic Shoe CSA Grade 1 comp. toe, comp. plate, SD

FEATURES:

Breathable microfibre and micro-mesh upper. CleanFeet treated moisture wicking lining. Removable EVA footbed. Lightweight energy return EVA midsole with TPU arch shank. High traction, aggressive tread rubber outsole.



STYLE: **106004BLY** SIZES:**7,8-11,12,13**

TERRA🚸

NEW STYLE 2017

AUSTIN

STCP Skate Shoe CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

FEATURES:

Full pebble grain leather upper. Supportive TPU heel strap. Moisture wicking mesh lining with CLEANFEET* odour technology. Slip resistant rubber outsole.

STYLE: 608115 SIZES:7-11,12,13



SPIDER

CTCP Metal Free Industrial Athletic CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

SD

FEATURES:

Premium suede and full grain leather upper. Anti-abrasion, breathable and moisture wicking lining. Removable CleanFeet two density footbed. Aggressive polyurethane midsole/outsole design. Metal Free.







ANTI-SLIP WORK SHOES



DAKOTA LOW-CUT

STYLE: 5ANDDK2-3607 SIZES:7-11,12,13,14



Non-Safety Low-Cut Athletic Anti-Slip

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant) FEATURES:

Action leather upper. Breathable foam & Tricot[®] lining. Removable cushioning footbed. Cushioning EVA midsole.

Tarantula Anti-Slip® rubber outsole featuring J-Step technology.

STSP Low-Cut Athletic Anti-Slip Shoe





FEATURES:

Action leather upper. Breathable foam & Tricot[®] lining. Removable cushioning footbed. Cushioning EVA midsole. Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.



STYLE: 5ANDDK2-3007J SIZES: 7-11,12,13,14

DAKOTA LACE-UP Non-Safety Anti-Slip Lace-Up Oxford

Non-Safety

This shoe is one of our most popular anti-slip shoes. They're comfortable, with a breathable and moisture wicking Dri-Tec® lining, removable EVA footbed and molded



EVA midsole. Tarantula Anti-Slip® outsoles give you safe grip and traction on slippery floors.

FEATURES:

Microfibre upper.

Breathable and moisture wicking Dri-Tec[®] lining.

Removable EVA footbed.

Molded EVA midsole.

Non-safety

Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.





STYLE: 5ANDDK3-3018J SIZES:7-11.12.13.14

DAKOTA **LACE-UP CASUAL NST Lace-Up Casual**



Action leather and synthetic upper. Breathable mesh lining. Removable EVA footbed. Cushioning EVA midsole. Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.



38

STYLE: **5ANDDK2-3008J** SIZES: **7-11, 12, 13, 14**

DAKOTA SLIP-ON OXFORD

NST Anti-Slip Slip-On Oxford

Non-Safety

These slip-on shoes have a comfortable microfibre upper along with a breathable and moisture wicking Dri-Tec[®] lining. The anti-slip outsoles give you the traction you need in slippery areas, making them an ideal option for kitchen, maintenance and janitorial workers.

FEATURES:

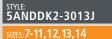
Microfibre upper.

Breathable and moisture wicking Dri-Tec[®] lining.

Removable EVA footbed.

Molded EVA midsole

Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.



LACE-UP OXFORD STCP Anti-Slip Lace-Up Oxford

CSA Grade 1 steel toe, comp. plate.

These Oxford-style safety shoes have CSA steel toes and Armour Flex* comp plates to protect the bottom of your feet. Moisture-wicking linings and anti-microbial treatment keep your feet dry while reducing odour. The anti-slip outsoles on these safety shoes give you traction control in slippery areas, making them an ideal option for kitchen, maintenance and janitorial workers.

FEATURES:

Action leather upper. Breathable and moisture wicking

Dri-Tec[®] lining. Removable EVA footbed.

Cushioning EVA midsole.

Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.

STYLE: 5ANDDK2-3014J SIZES:7-11.12.13.14

SLIP-ON OXFORD

STCP Anti-Slip Slip-On Oxford

CSA Grade 1 steel toe, comp. plate.

FEATURES:

DAKOTA

- Action leather upper.
- Breathable and moisture wicking Dri-Tec[®] lining.
- Removable EVA footbed.

Cushioning EVA midsole.

Tarantula Anti-Slip[®] rubber outsole featuring J-Step Technology.



DAKOTA

SLIP-ON CASUAL NST Slip-On Casual

Non-safety FEATURES:

Action leather and synthetic upper. Breathable mesh lining. Removable EVA footbed.

> Cushioning EVA midsole. Tarantula Anti-Slip® rubber outsole w/J-Step Technology.

STYLE: 76778 SIZES: **7-14** even sizes only

SKECHERS OSWALD BALDER NST Anti-Slip Clog

Non-Safety

Rubber, slip-resistant outsoles makes these Skechers clogs ideal for kitchen and food prep workers or janitorial staff who do not require safety shoes. The Nano Lite soft plastic foam uppers are lightweight and easy to wipe clean and removable PU insoles are designed for comfort.

FEATURES:

Nano Lite (soft plastic foam) upper.

Removable polyurethane comfort footbed.

Slip resistant rubber clog outsole.

STYLE: 77005-01

SIZES:7-12,13,14

SKECHERS HOBBES

NST Slip-Resistant Clog Non-Safety

FEATURES:

Leather upper.

Relaxed fit design for roomier comfortable fit. Soft fabric lining.

Memory Foam topped, cushioned, removable comfort footbed. Shock absorbing lightweight and

> flexible midsole. Nitrile rubber slip resistant traction outsole.

STYLE: 77040-01 SIZES: 7-12,13,14

SKECHERS FLEX ADVANTAGE SR NST Slip-Resistant Athletic Shoe

Non-Safety FEATURES:

Leather upper with durable mesh side panels. Relaxed fit design for roomier comfortable fit.

Soft fabric lining.

Gel infused Memory Foam cushioned removable footbed. FlexSole lightweight flexible midsole. Nitrile rubber slip-resistant traction outsole

STYLE: 77036 SIZES:**7-12,13,14**

SKECHERS HOBBES-FRAT NST Slip-Resistant Lace-Up Shoe

Non-Safety

These lace-up shoes from Skechers are designed with a relaxed and roomy fit for lasting comfort on busy workdays. Underfoot, shock-absorbing midsoles are lightweight and flexible, while cushioned Memory Foam insoles offer extra support. Nitrile rubber slip-resistant outsoles offer more traction on damp and slick floors, making these shoes ideal for kitchen and food prep workers or janitorial staff who don't need safety shoes.

FEATURES:

Leather upper with contrast colored fabric side strip detail.

Heel pull on tab.

Relaxed fit design for a roomy comfortable fit.

Soft fabric lining.

Memory Foam cushioned footbed.

Nitrile rubber slip resistant traction outsole.



RUBBBER WORK BOOTS

187A



STYLE: 5157

SIZES: 5-15 even sizes only



CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These cold weather boots are wide fitting through calf and foot. They offer a rugged design for workers on oil rigs and at petroleum refineries. This pair is made with a thermal PU compound to resist cracking at extreme temperatures. Inside, a comfort footbed and Gelflex midsole provides comfortable cushioning and support throughout the day.

FEATURES:

Polyurethane upper with wider fit thru calf and foot. Lighter and longer wearing than traditional

rubber boots.

Comfort footbed.

Gelflex polyurethane midsole.

Acid and oil resistant rubber outsole.









ST Non-Slip Rubber Boot

CSA Grade 1 steel toe

These 15" steel toed rubber boots have a Tri-Vac outsole for confident traction and Ultra-Flex oil and acid resistant compound for longer wear as well as a protective safety toe. Ideal for areas where slippage is an issue.

FEATURES:

Ultraflex acid and oil resistant upper.	
Unlined.	
Tri-Vac slip resistant outsole.	
Protective safety toe.	



STYLE: **E902033**

SIZES: 6-15 even, exclu. size 12

DUNLOP EXPLORER STSP Vibram Polyurethane Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)



Ideal for those who work in natural resource exploration, these boots are warmer, lighter and longer wearing than traditional rubber boots. The PU uppers are oil and seawater resistant and stay flexible even at very low temperatures. The durable Vibram[®] Fire & Ice[™] outsoles are designed to maintain its performance values in a wide range of temperatures, while the engraved shank provide maximum traction. Featuring CSA Grade 1 steel toes and plates, these boots are also electric shock resistant.

FEATURES:

Polyurethane upper is oil and sea water resistant. Lighter and longer wearing than traditional rubber boots. New Dunlop branded red smooth welded and sanitized lining.

Premium footbed.

Vibram[®] Fire & Ice[™] footbed.







wailable from

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SABRE STSP Purofort Polyurethane Boot

CSA Grade 1 steel toe, steel plate, SD

Purofort has millions of evenly distributed air pockets, making the boots extremely lightweight and thermally insulating. The cross-linked structure provides flexibility and strength. Featuring CSA Grade 1 steel toes and plates, these boots are also SD.

FEATURES:

Lightweight, long wearing polyurethane upper.

Green polyurethane lining.

Polyurethane outsole provides high traction in wet environments.





EXPANDER STSP Purofort+ Vibram Sole Boot

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

A heavy duty polyurethane boot that features a protective toe cap and protective midsole for maximum safety. The boot is made of Purofort, a unique Dunlop material that has millions of evenly distributed air pockets making it lightweight and thermally insulating. The outsole is oil and chemical resistant for added safety.

FEATURES:

Polyurethane upper. Red branded polyurethane lining. Vibram rubber outsole. Polyurethane midsole.



STYLE: PB661841MWCSA SIZES: 8-15, no size 12

STYLE: EC02A33

ZES: 6-16 even sizes only

DUNLOP

COLD WEATHER BOOT STSP Polyurethane Boot

CSA Grade 1 steel toe, composite plate, SD

These cold weather boots feature the Thermo+ extreme cold weather lining for comfortable warmth. They're equipped with a steel toe/plate and outsoles that provide exceptional traction on slippery surfaces. Stronger and lighter than traditional rubber boots, these polyurethane boots are designed for work on oil rigs and petroleum refineries.

FEATURES:

Lightweight, long wearing polyurethane upper.

Thermo+ extreme cold weather lining.

Polyurethane outsole provides high traction in wet environments.







DUNLOP PUROFORT STSP SD Rubber Boot

CSA Grade 1 steel toe, steel plate, SD

A heavy duty rubber boot that is lightweight for minimizing foot fatigue with high traction on uneven surfaces outsole for maximum safety. The boot is made of Purofort, a unique Dunlop material that has millions of evely distributed air pockets making it lightweight and thermally insulating. The cross-linked structure provides flexibility and strength, giving you protection and comfort while making the boots tear and wear resistant.

FEATURES:

Polyurethane upper.

Nylon lining. Dunlop premium polyurethane footbed.

Polyurethane midsole, outsole.





WORK BOOTS

STYLE: 5ANFDKW18901GD

SIZES: 7-14

DAKOTA 89 CTCP 10" Oil Transitional Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These mid-calf height, full grain leather boots are waterproof and treated for diesel and oil resistance. A transitional boot, they are designed for drivers, equipment operators, couriers and other trades requiring protection from wet or slippery environments. When the mercury drops they feature a removable T-Max[®] insulation liner that regulates the temperature for maximum comfort. Green Diamond technology on the rubber outsole provides sturdy traction and control, while the TPU toe cap extends the life of the boot.

FEATURES:

TPU toe cap.

T-Max[®] insulation. Removable felt liner. Rubber outsole with

Diesel and oil resistant waterproof full grain leather upper.

Breathable mesh and foam lining. HD3[®] waterproof membrane.

Green Diamond Technology.

* Available from

Distribution Centre

STYLE: 5ANFDKW3-8907

DAKOTA 8907

CTCP Transitional Winter Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Oil resistant fabric upper.

Waterproof full grain leather on tongue and heelstay. Molded, waterproof TPU shell. Seam sealed lining is

water resistant. 400g T-Max[®] insulation. Tarantula Anti-Slip® on Ice® rubber outsole with Green Diamond Technology.









TRANSITIONAL CTCP Transitional Winter Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

Designed for workers requiring a more transitional boot, this Work Pro style features combination leather and synthetic uppers and several of our exclusive and innovative comfort-inducing technologies. They provide waterproofing, light insulation, anti-microbial protection, superior cushioning and puncture-resistant plates.

FEATURES:

Leather upper. Waterproof membrane.

Performance synthetic shell.

600g T-Max[®] insulation.

Removable footbed.

Cushioning EVA midsole.

High traction Vibram®

ICETREK[®] rubber outsole.





Terra🚸

CROSSBOW

CTCP Metal Free Transitional Winter Boot CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These full-grain leather workboots are designed for outdoor work during inclement weather conditions. The waterproof uppers are layered with PU shells and the insides feature moisture-capture frost plugs so your feet always feel dry. There are removable 4-layer liners to protect you in frigid temperatures. On warmer days, all you need is a thick pair of work socks for all-day comfort. These boots are equipped with high-traction rubber outsoles that provide improved grip on slick and wet work surfaces.

FEATURES:

Full grain waterproof leather upper. Full polyurethane shell. Removable 4 layer liner system. High traction rubber outsole. Diamond cleat design.



HHF166112

SIZES: 7-14 even sizes only



AIR FRAME CTCP Transitional Winter Boot

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

Constructed with waterproof leather uppers and linings, these Helly Hansen Air Frame boots will keep your feet dry in wet environments. 400g T-Max[®] insulation helps keep the heat in and the cold out, while Airframe linings add comfort. The high-cut, lace-up boots have thick rubber soles for improved traction, composition toes and plates, and electric shock resistance.

FEATURES:

Airframe lining. Waterproof leather upper. 400g T-Max [®] insulation. Waterproof membrane. Removable polyurethane footbed.
400g T-Max [®] insulation. Waterproof membrane. Removable polyurethane footbed.
Waterproof membrane. Removable polyurethane footbed.
Removable polyurethane footbed.
B. 1
Rubber outsole.



STYLE: HHF146111

SIZES: **7-15** even sizes only



FELT PACK CTCP Winter Felt Pack

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These insulated CSA Grade 1 comp-toed boots from Helly Hansen have waterproof shells and uppers that are resistant to oil, diesel and chemicals, making them a great choice for safety in oil field, construction, trades and cold exposure work. The removable truForm liners offer an additional layer of comfort, stability, and thermal protection.

FEATURES:

Helcore[®] 3D carbon upper is oil, diesel and chemical resistant.

Removable truForm liner for comfort, stability and thermal protection.

400g T-Max[®] insulation.

Seam sealed waterproof polyurethane shell.

Rubber outsole with Green Diamond[®] technology. Frost plug footbed.



WORK BOOTS

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STYLE: 5BOADK5-8001

SIZES: **5-11** including half sizes

DAKOTA MACKENZIE 8" STCP Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

Women's Mackenzie workboots protect your feet with Quad Comfort® cushioning that supports while absorbing shock. Tough leather uppers have reinforced triple-stitched seams and a rear finger loop, making them easy to pull on. The boots are insulated with T-Max[®] Insulation that provides improved heat retention and temperature regulation. Inside, breathable mesh linings keep your feet dry and the anti-microbial treatment repels odours and stains. Finished with Tarantula Anti-Slip[®] outsoles, these boots will give you good traction on slick, uneven surfaces.

FEATURES:

- Full grain leather upper with nylon inserts.
- Breathable mesh lining.
- 200g T-Max[®] insulation.
 - Removable comfort footbed.
 - Dual density polyurethane midsole.
 - Tarantula Anti-Slip[®] rubber outsole.

(SP)

* Available from Distribution Centre

STYLE: 5BOADK4-8006

QUAD BASIC

8" STCP Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

Dogwood Nubuck leather upper.

- Polyurethane Duratoe[®].
- Cambrelle® lining with 200g T-Max® insulation.
 - Removable quadruple density footbed. Direct injected polyurethane midsole.

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Tarantula Anti-Slip[®] rubber outsole.

BOADK7-8030 zes:5-10. 11



8030 8" STSP Work Boot CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant) FEATURES: Nubuck leather upper. TPU toe guard and heel counter. Breathable mesh lining. Removable polyurethane footbed. Lightweight polyurethane midsole. Durable TPU outsole.

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STYLE: 5BOADK5-8112

SIZES: 6-11 including half sizes

DAKOTA

DAKOTA INTERNAL METGUARD STCP Internal Metguard Work Boot

CSA Grade 1 steel toe, comp. plate, ESR (Electric Shock Resistant)

These women's Dakota Quad Comfort work boots have full grain leather uppers and internal metatarsal guards for sound impact protection. They feature our innovative technologies that provide superior comfort, breathability and antimicrobial treatment. They also offer anti-slip rubber outsoles and puncture-resistant safety plates.

FEATURES:

Full grain leather upper with side zipper.

Internal Metatarsal protection.

Breathable and moisture wicking mesh lining.

200g T-Max[®] insulation.

Removable quadruple density footbed.

Injected polyurethane midsole.

Tarantula Anti-Slip® rubber outsole.

Available from Distribution Centre



WOOMENS CASUALS





5BODDK2-3001J

sizes: **5-11** incl. half sizes

SLIP-ON CASUAL NST Slip-On Anti-Slip Casual Non-Safety

An ideal choice for workers in the food and service industry, these shoes come with our exclusive Tarantula Anti-Slip[®] outsoles with J-Step technology for superior grip and traction. Featuring Quad Comfort[®] support and a removable EVA footbed, they offer great cushioning for your feet through long shifts on the job. They also come with our exclusive FreshTech[®] anti-microbial technology to keep your shoes and feet feeling fresher longer.

FEATURES:

Microfibre upper with elastic gore inserts. Breathable and moisture wicking Dri-Tec[®] lining. Removable EVA footbed. EVA midsole with energy return

sponge in forefoot. Absorption sponge in heel. Tarantula Anti-Slip[®] rubber outsole

with J-Step Technology.



STYLE: 5BODDK3-3002J

STYLE: 76550

LACE-UP CASUAL

NST Lace-Up Anti-Slip Casual Non-Safety

FEATURES:

PVC and action leather upper. Breathable mesh lining. Removable EVA footbed. EVA midsole. Tarantula Anti-Slip[®] rubber outsole with J-Step Technology.



IZES: 5-10,11,12 **SKECHERS**

SURE TRACK TRICKEL

NST Lace-Up Anti-Slip Casual Non-Safety

FEATURES:

Smooth leather upper. Side mini perforated panels for cooling effect. Relaxed fit design for a roomy comfortable fit.

Soft fabric lining/removable Memory Foam topped cushioning footbed.

> Slip resistant Nitrile rubber traction insole

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Removable EVA footbed.
Cushioning polyurethane midsole with EVA heel insert.
Tarantula Anti-Slip [®] rubber outsole
with J-Step Technology.
-

SKECHERS

SURE TRACK

Non-Safety

FEATURES:

EVA midsole.

NST Slip-On Anti-Slip Casual

Smooth leather upper with protective

leather toe and heel overlays.

Soft fabric lining/removable Memory

Foam topped cushioning footbed.

Slip resistant Nitrile rubber traction insole.

Relaxed fit design for a roomy

comfortable fit.

DAKOTA

ESR (Electric Shock Resistant)

Dri-Tec[®] lining.

Full grain leather upper.

FEATURES:

LACE-UP OXFORD

Breathable and moisture wicking

ATCP Lace-Up Anti-Slip Oxford

CSA Grade 1 aluminum toe, comp. plate,

STYLE: 5BODDK2-3100J

STYLE: 76536

SIZES: **5-10,11**

STYLE: 5BODDK2-3101J

1 incl. half sizes

SLIP-ON OXFORD

ATCP Slip-On Anti-Slip Oxford CSA Grade 1 aluminum toe, comp. plate, ESR (Electric Shock Resistant) FEATURES:

Full grain leather upper w/gore inserts. Breathable and moisture wicking Dri-Tec[®] lining.

Removable EVA footbed.

Cushioning polyurethane midsole with EVA heel insert.

Tarantula Anti-Slip[®] rubber outsole with J-Step

Technology.



STYLE: 76551 SIZES: 5-10,11,12

SKECHERS

ELDRED

NST Lace-Up Anti-Slip Casual Non-Safety

FEATURES:

Smooth leather upper with mesh fabric collar and heel panel.

Relaxed fit design for a roomy comfortable fit.

Soft fabric lining/removable Memory

Foam topped cushioning footbed. EVA midsole.

Slip resistant Nitrile rubber traction insole.



RUBBER/WINTER BOOTS

U.A.

STYLE: 5BOFDKW4-8904



WINTER TRANSITIONAL **CTCP Winter Transitional Boot**

CSA Grade 1 comp. toe, comp. plate, ESR (Electric Shock Resistant)

These versatile winter boots have waterproof, full grain leather uppers and anti-slip rubber outsoles for superior control on ice. They're ideal for drivers, equipment operators, couriers and some trades that require more of a transitional boot. These boots are equipped with breathable linings and anti-microbial treatment to keep your feet feeling fresh and dry. They're packed with 400g T-MAX insulation for warmth, along with removable insoles and EVA midsoles for added comfort on the job.

FEATURES:

Waterproof full grain leather upper. Breathable lining with 400g

T-Max[®] insulation.

HD3[®] waterproof membrane.

Cushioning EVA midsole.

Tarantula Anti-Slip® on Ice® rubber outsole. Green Diamond® technology.





AGGRESSOR **RUBBER BOOT STSP Insulated Rubber Boot**

CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant)

Designed with adjustable cuffs that shed snow and debris, these rubber boots come with insulated wool felt liners keeping your feet warm and dry in colder environments. The rubber TPO injected construction offers long-term protection in cooler and wet environments. Finished with durable rubber outsoles, these boots have multi-directional traction treads for added traction.

FEATURES:

Durable rubber TPO injected construction. Adjustable cuff keeps snow and debris out. Removable insulated wool felt liner. Multi-directional traction rubber outsole. Self-cleaning outsole. True temperature rating at -25°C.



STYLE: 5B0EAG4-9<u>600</u>

AGGRESSOR **RUBBER BOOT**

NST Insulated Rubber Boot Non Safety

FEATURES:

Durable rubber TPO injected construction. Adjustable cuff keeps snow and debris out. Removable insulated wool felt liner. Multi-directional traction rubber outsole. Self-cleaning outsole. True temperature rating at -25°C.

STYLE: HHS166113W H/H 5-10 even sizes only **PU BOOT STSP Polyurethane Boot** CSA Grade 1 steel toe, steel plate, ESR (Electric Shock Resistant FEATURES: Polyurethane upper. Nylon lining. Polyurethane footbed, midsole. Rubber outsole.



EXCLUSIVE TO

Mark

FOOTWEAR INFORMATION

FOOTWEAR INNOVATIO

Knowing the innovations and features found in industrial footwear will give you the knowledge to make the best choice in your next footwear purchase. The following pages highlight the innovations and definitions you'll find useful to make an informed decision.

1 in 5

of all lost-time work injuries results from slips, trips and falls. They make up over

20% of all job-related accidents.

The most common accidents in Canada

are caused by slips, trips and falls.

of slips and falls cause fractures. The majority of these fractures are hip fractures.

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construction, mining and certain maintenance activities.



Engineered to prevent slips and falls.

Tarantula Anti-Slip[®] is Mark's innovation that represents anti-slip footwear in men's, ladies and industrial categories. Our anti-slip outsoles provide the ultimate in slip protection and dramatically reduce the likelihood that you'll slip or fall on wet and/or greasy surfaces. To acheive this high performance, the outsoles use a unique tread pattern and advanced compound to increase the coefficient of friction.



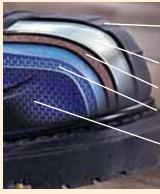


Tarantula Anti-Slip[®] On Ice has an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to acheive an anti-slip outsole. The outsole also uses a softer, more flexible rubber compound that does not hardenin the cold and incorporates gripping pods to provide enhanced traction. Tarantula Anti-Slip[®] On Ice may also utilize other compounds or materials in the outsole to help acheive slip resistance on ice. Compounds such as Green Diamond technology are used, which is engineered silicium carbide crystals impregnated into the rubber compound and exposed to grip onto icy surfaces.

Tarantula Anti-Slip® with JTSEP outsoles provide incredible grip to resist slipping on the majority of surfaces including wet, soapy, oily and greasy surfaces. To achieve this high performance, JSTEP uses a unique tread pattern and soft rubber compound to increase the coefficient of friction. Many other shoe outsoles hydroplance on wet surfaces, resulting in poor traction for the wearer. JSTEP outsoles, however, push liquids to the outside using unique micro channels, instead of keeping liquids underfoot.



FOOTWEAR INNOVATIONS



DURATOE[®] - Abrasion resistant TPU DURATOE[®] cap

X-TOE - CSA Grade 1 steel toe sits on the outside of the boot

- Durable, premium leather
- Warmest, lightest T-MAX[®] insulation
- Moisture-wicking Dri-Tec[®] lining keeps feet dry





X-TOE[®] has the safety steel toe attached to the outside of the boot which provides more room inside of the boot and greater warmth as the steel toe has more layers between it and the wearers foot.



HYPER-DRI[®]

Waterproof / Breathable A micro porous membrane or coating is applied to the material allowing body vapour molecules to pass while water droplets remain impermeable.

FRESHTECH[®]

Anti-Odour / Anti-Fungi FreshTech[®] is an advanced anti-microbial protection that inhibits the growth of odour and stain causing bacteria for long lasting freshness.



T-MAX®

T-Max[®] is the warmest, lightest hypo-allergenic insulation on the market. It regulates body temperature by allowing moisture to move away from the body, keeping the body dry and comfortable.



Vibram soles are an expert integration of functional design and high performance compounds. Vibram ensures that demanding workers have reliable and safe products for their professional activities, in any situation, in any weather condition or environment. Grip, stability, heat and oil resistance, electrical hazard rated, flexibility: a boot powered by Vibram improves worker efficiency, performance, reliability and comfort.

FIRE VIBRAM FIRE & ICE®

The Vibram[®] Fire & Ice[™] compound has been studied for extreme applications and maintains its performance values in a wide range of temperatures (from – 20°C to + 250 °C). The formulation satisfies both requirements for fire resistance from NFPA and the Ross cold flex at -23°C.

THINSULATE

3M[™] Thinsulate[™] Insulation is used in boots to help keep warmth in and cold out. The unique microfibers or fine fibers in Thinsulate[™] insulation work by trapping air molecules between you and the outside. The more air material trapped in a given space, the better it insulates you from the cold outside air. Since Thinsulate[™] insulation fibers are finer they trap more air in less space, which naturally makes Thinsulate[™] insulation a better insulator.

BREATHABLE LININGS

You'll find breathable linings in all of our work boots. Keeping your feet dry and comfortable means a comfortable day for you.





DURATOE[®] uses a molded toe cap that is applied to the outside of the work boot to increase the life of the toe area of the boot.





resistant safety plates. Flexible, multi layer textile composite made from a high tenacity yarn. A metal-free safety plate that bends with your foot for less foot exhaustion. Offers 100% protection of the bottom of the foot, as compared to a steel plate that only protects 85%.

BEHIND THE SYMBOLS



CSA Green Triangle

indicates sole puncture protection with a Grade 1 protective toe to withstand impacts up to 125 Joules. Comparable to a 22.7kg (50 lb.) weight dropped from 0.6m. Sole puncture protection is designed to withstand a force of not less than 1200 Newtons (270 lbs.) and resist cracking after being subjected to 1.5 million flexes.



CSA White Rectangle

with orange Greek letter omega indicates soles that provide resistance to electric shock. Such certified footwear contains a sole and heel design assembly that, at the point of manufacturing, has electrical insulating properties intended to withstand 18,000 Volts and a leakage current not exceeding 1 mA.

SD	
	CSA Ye Rectan

CSA Yellow Rectangle with green "SD" and

grounding symbol indicates soles are static-dissipative. The outer soles are made from an antistatic compound, chemically bound into the bottom components, capable of dissipating an electrostatic charge in a controlled manner. The test criteria are 10^6 to 10^8 Ohms. Note that SD footwear without toe protection will not have sole protection certified by CSA.



CSA Blue Rectangle

indicates Grade 1 protective toe without sole puncture protection. Grade 1 protective toe withstands impacts up to 125 Joules. Comparable to a 22.7kg (50 lb.) weight dropped from 0.6 m.

THE DIFFERENCES BETWEEN A STEEL TOE & COMPOSITE TOE

What's the difference between composite toe and steel toe safety boots? Both materials are great at protecting your toes from getting crushed or pierced on the job. Specifically, safety toe boots offers two forms of protection: impact resistance and compression resistance.

When it comes to steel toe vs composite toe boots, there isn't a decisive winner between which is better for workers. Both steel and composite materials are wrapped around your toes at the front of your boots, and both offer unique benefits that should be weighed when you're making a purchasing decision.

For starters, it's always best to consult your supervisor before buying a pair of safety toe work boots. In some fields, steel toe boots are mandatory for the job. In others, boots without metal materials are necessary, especially if you need to pass through a metal detector regularly.

Composite Toe

Comp toe work boots are quickly replacing steel toe boots as the industry norm. A composite safety toe is made of non-metal materials like Kevlar, carbon fiber, plastic, or fiberglass. Some jobs might require you to pass through metal detectors – if that's you, composite toe boots with non-metal hardware would be ideal.

Since a composite toe cap does not contain metal, boots with comp toes are also much more comfortable when working outdoors. This is especially true when working outside in extreme conditions. Metal conducts heat, meaning your feet will feel colder in cold climates, and hotter in hot climates. Socks can alleviate this discomfort to a certain extent, but it's definitely preferable to have comp toe boots for outdoor work.

Going further, plastics do not conduct electricity. Composite toe boots have significantly better electrical resistance than steel toe boots. If you're an electrician or work a job where you're regularly around live wires, comp toe boots are a much better option.

Composite toes are also lighter than steel. This means you'll expend less energy when walking and the boots will actually feel more comfortable if you're wearing them for a longer amount of time.

Steel Toe

The steel toed work boot is a classic for a reason. For years, steel safety toes have been the old tried and true method for protecting the feet of countless workers on the job. And although there are many benefits of lighter, composite toe boots, steel toe safety caps offer more flat protection.

That's right, as far as straight impact and protection resistance goes, steel toes can handle more. That said, unless you're working in a very hazardous environment, you're not likely to be in a situation where your comp toe boot is at risk of shattering.

Many workers are wary of bringing steel toe boots to the job site though. There's a widely circulated myth that, if met with a heavy enough object, steel toe boots can cave and chop off your toes. However, the Mythbusters actually tested this theory, and proved it false.

One of the most common reasons people still reach for steel toed boots before comp toe is price. Composite materials tend to cost more to manufacture, resulting in a higher priced boot.

Article courtesy Magnum Boots.com



HELPFUL TIPS IN FINDING THE RIGHT FOOTWEAR

Finding a proper fit.

1. Have your feet measured. People's foot size and shape can change over time. So don't rely on the fact that you have always worn a certain size. That size likely is no longer the best fit for you.

2. Most people have one foot that is larger than the other, so make sure you have BOTH feet measured. Fit your shoes to the larger foot.

3. It is helpful to get measured at the end of the day when your feet are the largest. When you are up during the day, your feet will swell and settle some. You want to make sure you are comfortable throughout the day and not just when you head out of the house in the morning.

4. Just like clothes, the size marked inside the shoe may be different depending on the brand. So your shoe size is a just a starting point in selecting the correct shoe.

5. Make sure the shoe fits your foot comfortably. Look at the shape of the shoe; it should resemble the shape of your foot.

6. Don't plan on shoes stretching over time; they should fit well when you buy them. It's like buying clothes that are too small and hoping that you will lose weight and then they will fit. That rarely happens.

7. The ball of your foot (the widest part just before your toes begin) should fit comfortably in the widest part of the shoe.

8. The shoe should also have enough depth to fit your toes, especially if you have hammertoes or other conditions. Shoes with too small of a toe box will cause rubbing and you will get calluses or sores.

9. Stand up and make sure there is 3/8" or 1/2" (about the width of your finger) between your longest toe (usually the second toe) and the end of the shoe.

10. Always stand and walk around in the shoes to see if they are comfortable, fit well, and don't chafe or rub anywhere. Your heel should not slip or slide while walking.

How to lace shoes for a proper fit.

Certain lacing techniques for shoes can prevent injuries, alleviate pain and relieve foot problems. If you have specific foot problems, follow these lacing techniques to get a good fit with your shoe.

Loosen the laces as you slip into the shoes. This prevents unnecessary stress on the eyelets (the small holes for the lace) and the backs of the shoes.

Always begin lacing shoes at the eyelets closest to your toes, and pull the laces of one set of eyelets at a time to tighten. This provides for a comfortable shoe fit.

The conventional method of lacing, crisscross to the top of the shoe works best for the majority of people but these configurations shown below may help those with certain requirements.



Narrow Feet

Use the eyelets farthest from the tongue of the shoes. This wil bring up the side of the shoe.

Wide Feet 🕨

Use the eyelets closest to the tongue of the shoe. This technique gives the foot more space.

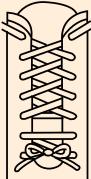
Heel Problems

Use every eyelet, making sure that the area closest to

the heel is tied tightly while less tension is used near the toes. When you have reached the next-to-last eyelet on each side, thread the lace through the top eyelet, making a small loop. Then, thread the opposite lace through each loop before tying it.

Narrow Heel and Wide Forefoot ►

Use two laces. Thread through the top half of the eyelets and the other lace through the bottom half of the eyelets. The lace cloest to the heel (top eyelets) should be tied more tightly than the other lace closest to the toes (bottom eyelets).





THE LANGUAGE OF FOOTWEAR

ANSI	American National Standards Institute
Aerospace Lining	A breathable man made synthetic lining comprised of a mesh-like structure.
Anti-microbial	A chemical treatment applied to footwear linings which prevents microbe growth.
АТСР	Aluminum toe, composite plate.
Blue Aerospace Lining	An open mesh, super breathable lining material.
Cement Construction	A shoe construction in which the upper of a shoe is cemented, rather than stitched, to the bottom of a shoe. Cement construction results in a lighter, more flexible shoe.
Contoured Footbed	An insole that molds to the shape of your foot.
Composite Plate	A safety, puncture resistant sole plate used in safety footwear in replacement of steel plates. A few varieties exist today, made of synthetic materials such as nylons, resins and also Kevlar.
СТСР	— Composite toe, composite plate.
Dri-Tec	— A generic term for breathable, moisture-wicking lining found in footwear.
Dual Density Midsole	A midsole that employs two different densities of cushioning foam.
ESR	Electrical shock resistance.
EVA	Ethylene Vinyl Acetate - A synthetic compound used for outsoles. EVA provides cushioning to the footbeds, midsoles, and is easily shaped by heat and pressure.
Footbed	Sometimes also referred to by customers as the insole. It is the foundation in footwear that rests under the foot and has a critical role in comfort.
Goodyear Welt Construction	A shoe construction in which the upper and sole of the shoe are stitched together, resulting in greater durability. The resulting seam is visible and runs around the outside of the shoe, where the upper and outsole meet.
Green Diamond Technology	Patented silica carbide crystals are embedded throughout the rubber outsole which are durable and long lasting traction on ice.
Heel Counter	— Counters provide support and help the upper wrap around the foot.

Injection Molded	
Construction	A type of sole unit construction created by injecting melted PVC or a similar material into the sole mold. Injection molded construction is an efficient way to mass-produce footwear.
Inseam	The hidden seam of a welted shoe holding together the welt, upper, lining and insole.
Metguard	A safety feature found in some boots which is comprised of a protective cap that covers the metatarsal area of the foot and protects against injury from impacts. Can be internal or external.
Moisture Wicking	Synthetic materials that have been developed specifically to channel perspiration away from the body.
Neoprene	Synthetic rubber that has a nylon or spandex backing on one or both sides. —
Nitrile Rubber	Also known as NBR, it is a synthetic rubber copolymer of acrylonitrile and butadiene. This form of synthetic rubber is generally resistant to oil, fuel and other chemicals.
Nubuck Leather	Nubuck is a type of leather with a soft, velvety surface and is far more durable than suede.
Oarprene	Rubber that is acid and oil resistant.
Ortholite	Ortholite insoles are made up of open-cell foam, allowing air to circulate around the foot, keeping it cooler inside the shoe. The open cell structure also moves moisture away from the foot, keeping it drier.
PU	— Polyurethane; a type of man-made material.
PVC	Polyvinyl chloride. A semi-rigid plastic, often used in heel counters and outsoles for added support.
SD	Static Dissipating. The shoe dissipates static buildup on the body so as not to cause an arcing effect.
STSP	Steel toe, steel plate.
STCP	 Steel toe, composite plate.
TPR	— Thermo plastic rubber. A plastic material used by many manufacturers in the injection molding process. —
TPU	— Thermopolyurethane. Man made material used in footwear production on uppers, but also outsoles. —
Upper	The part of the shoe that covers the top part of the foot, from heel to toe.
Welt	A strip of material sewn between the insole and the outsole to create greater durability.

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