It’s nice to look forward to “lacing them up” in the morning.

It feels good to market industrial footwear to the workforce across Canada that is built well with innovations that keep your feet comfortable over the course of a long work day.

From moisture wicking that prevents excessive perspiration, to lighter insulations for comfortable feet on colder days, to anti-slip soles like our exclusive Tarantula Anti-Slip.

We take pride in what we sell to you, the workers across Canada who “lace them up” to keep this country moving forward.

Thank you.
3 CONVENIENT WAYS TO SHOP FOR COMPANY FOOTWEAR

It's never been easier for company employees to purchase industrial footwear at your favorite Mark’s store.

CLIENT SAVINGS CARD
Show the card at any Mark’s store to receive your specified discount for a variety of store items shown on the card.

These cards are re-useable and valid until the expiry date found at the bottom of the card. The card must be presented for discounts to be applied against regular priced items. In the event of an item being sale priced, the lower price will apply.

CLIENT VOUCHER
Simply show the voucher at any Mark’s store to receive the specified discount shown for a variety of store items listed on the voucher.

The voucher must be shown for discounts to be applied against regular priced items. In the event of an item being sale priced, the lower price will apply.

NEW FOR 2021!
CLIENT INDUSTRIAL FOOTWEAR PURCHASING CARD
Our new footwear purchasing card contains all the benefits of the voucher combined with a more flexible client reporting experience and easier in-store purchasing.

The card is only to be used on industrial footwear.
MEN’S

8 INCH BOOTS
**STSP WORK BOOT**

**CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**

**STYLE:** 5ANADK2-8500

**SIZES:** 7-11,12,13,14

- Buffalo Nubuck leather upper.
- Polyurethane toe guard.
- Breathable, Air Mesh® lining.
- Removable EVA footbed.
- One density polyurethane midsole/outsle.

**“877” STSP WORK BOOT**

**CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**

**STYLE:** 5ANADK5-8877

**SIZES:** 7-11,12,13,14

- Buffalo leather upper.
- DURATOE TPU guard.
- Breathable, moisture-wicking lining.
- Abrasion resistant heel counter.
- 200g T-MAX insulation.
- TARANTULA ANTI-SLIP rubber outsole.

**“8006” STCP WORK BOOT**

**CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.**

**STYLE:** 5ANADK2-8006

**SIZES:** 7-11,12,13,14

- Nubuck leather upper.
- Polyurethane DURATOE guard.
- TARANTULA ANTI-SLIP rubber outsole.
- Breathable and moisture-wicking Cambrelle lining with 200g T-MAX insulation.
- Removable 4 density EVA footbed.
- Direct injected polyurethane midsole.
Designed for durability in tough working conditions, these leather safety boots are ideal for construction and trades workers, builders and equipment operators. Full grain leather uppers with Duratoe toecaps to prevent abrasion. The boots are well-insulated for outdoor work, while offering breathable, moisture-wicking properties to keep your feet dry and comfortable. The soles of your feet benefit from Quad Comfort and Rubberlon midsoles, and rubber outsoles provide anti-slip traction for safety on slick and uneven ground.

**“529” STSP INJECTED WELT WORK BOOT**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK5–8529

**SIZES:** 7-12,13,14,15,16,17

Full grain leather upper.

Flexible polyurethane welt construction.

Cushioning Rubberlon midsole.

Moisture wicking and breathable DRI-TEC lining with 200g T-MAX insulation.

TARANTULA ANTI-SLIP rubber outsole.

DURATOE “529” TPU toecap.

**“8518” STSP WORK BOOT**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK9–8518

**SIZES:** 7-11,12,13,14

- Nubuck leather upper.
- Polyurethane DURATOE toe guard.
- DRI-TEC lining with FRESHTECH.
- 200g T-MAX insulation.
- Removable polyurethane foam footbed.
- PU midsole/TPU outsole.

**“529” STSP WATERPROOF INJECTED WELT BOOT**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK5–8529WP

**SIZES:** 7-11,12,13,14,15

- Waterproof leather upper.
- DURATOE “529” TPU guard.
- Moisture-wicking and breathable DRI-TEC lining with 200g T-MAX insulation.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Cushioning Rubberlon midsole.
- TARANTULA ANTI-SLIP rubber outsole.
These eight-inch Dakota men’s safety boots have both composite toes and plates and DURATOE TPU caps shaped asymmetrically over the toes. These boots are a good choice for cold, moisture-prone work sites since they have our T-MAX lightweight, warmest insulation and breathable DRI-TEC linings. The boots have removable PU insoles and TARANTULA ANTI-SLIP rubber outsoles that help to prevent slips and falls.
From Dakota, these 8522 work boots are equipped with steel toes and plates and they’re resistant to puncture and electric shock. Fully waterproof, the men’s boots feature our T-MAX insulation for maximum warmth and QUAD COMFORT footwear technology which addresses shock absorption, weight distribution, cushioning and pressure displacement. With TARANTULA ANTI-SLIP outsoles, these boots reduce the likelihood that you’ll slip and fall on wet or greasy surfaces.

**“8522” STSP QUAD COMFORT WATERPROOF WORK BOOT**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK9-8522

**SIZES:** 7-11,12,13,14

- Waterproof full grain leather upper.
- Multiple density removable polyurethane midsole.
- Poured polyurethane welt midsole.
- Hyper-DRI HD3 waterproof, breathable membrane with 200g T-MAX insulation.
- TARANTULA ANTI-SLIP rubber outsole.
- TPU DURATOE toecap.

**“8550” CTSP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK0-8550

**SIZES:** 7-11,12,13,14

- Leather upper.
- DRI-TEC lining with FRESHTECH.
- 200g T-MAX insulation.
- Removable polyurethane sponge footbed.
- EVA midsole.
- DURATOE Axis Asymmetrical toe cap.
- TARANTULA ANTI-SLIP rubber outsole.

**“8557” WATERPROOF STCP WORK BOOT**

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANADK9-8557

**SIZES:** 7-11,12,13,14,15

- Waterproof full grain leather upper.
- TPU DURATOE TPU guard.
- Breathable lining with FRESHTECH.
- Removable multi-density PU footbed.
- 200g T-MAX insulation.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Poured polyurethane midsole.
- VIBRAM® FIRE & ICE rubber outsole.
From Dakota, these men’s work boots are made of waterproof leather with protective toe caps. DURATOE is a flexible and extremely durable molded toe cap applied to the outside of the work boot. It’s built to withstand hard wearing conditions, extending the life of the toe box. These boots also feature our HD3 waterproof membrane to keep feet dry and T-MAX insulation for added warmth when the temperature dips. Safety features include composite toes and plates and the boots are resistant to electric shock and puncture. TARANTULA ANTI-SLIP outsoles provide the ultimate in slip protection by reducing the likelihood that you’ll slip and fall on wet and/or greasy surfaces.

“8512” METAL FREE CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANADK9–8512
SIZES: 7-11, 12, 13, 14
• Full grain leather upper.
• TPU DURATOE guard.
• DRI-TEC LINING with FRESHTECH.
• Removable ETPU footbed.
• Polyurethane midsole.
• TARANTULA ANTI-SLIP rubber outsole.

“8516” WATERPROOF CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANADK9–8516
SIZES: 7-11, 12, 13, 14
• 200g T-MAX insulation.
• HYPER-DRI HD3 waterproof, breathable membrane.
• DRI-TEC lining with FRESHTECH.
• Removable ETPU footbed.

ADAPTIVE FIT CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANADK9–8521
SIZES: 7-11, 12, 13, 14
• Full grain leather upper.
• DRI-TEC lining with FRESHTECH.
• Heated moldable lining and footbed for custom comfort.
• 200g T-MAX insulation.
• DURATOE Axis Asymmetrical composite toe.
• TARANTULA ANTI-SLIP rubber outsole.
From Dakota, these leather work boots have tough leather uppers with DURATOŒ durable toe caps. Designed for winter outdoor wear, they're equipped with our light and warm T-MAX insulation. QUAD COMFORT multi-component technology keeps your feet on the job longer. The inner boot is protected with our FRESHTECH antimicrobial treatment for odour control. These boots comply with CSA Grade 1 requirements for composite toes and plates, electric shock resistance and superior-grade puncture resistance.

"8510" VIBRAM ARCTIC GRIP CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANADK7-8510
SIZES: 7-11,12,13,14

-Ballistic nylon upper with water-resistant backing.
-DRI-TEC lining with FRESHTECH.
-Removable ETPU footbed.
-200g T-MAX insulation.
-HYPER-DRI HD3 waterproof, breathable membrane.
-Multi-density PU midsole.
-TARANTULA ANTI-SLIP rubber outsole.

"8560" BALLISTIC NYLON CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANADK0-8560
SIZES: 7-11,12,13,14

-Ballistic nylon upper with lace-to-toe lacing system.
-Abrasion resistant toe guard.
-Unlined.
-Removable triple density footbed.
-Wedge rubberlon outsole.

"IRONWORKER" UNLINED STSP WORK BOOT
CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANADK8024B
SIZES: 7-11,12,13
An ultra-light eight-inch boot from Helly Hansen, this design has a nylon upper protected with a TPU toe cap. For safety, the boots are equipped with aluminum toes and composite plates. These men’s work boots feature breathable, moisture-wicking linings to keep your feet dry. Lightweight EVA midsoles and removable high-cushioning foam support your feet comfortably during long shifts.
WATERPROOF CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: HHF182004
SIZES: 7-11,12,13,14

- Waterproof, full grain leather upper.
- Air Frame lining with 400g T-MAX insulation.
- Removable polyurethane footbed.
- Waterproof membrane.
- Anti-slip rubber outsole.
- Durable TPU toe guard.

HIGH ABRASION CTCP WORK BOOT
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: HHS192005
SIZES: 7-11,12,13,14

- High abrasion Lenzi woven upper.
- DRI-TEC lining with FRESHTECH.
- 200g T-MAX insulation.
- Removable open cell EVA footbed.
- Lightweight EVA midsole.
- Rubber outsole.

EXTRALIGHT® CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: HHS202023
SIZES: 7-11,12,13,14

- Leather upper.
- TPU toe cap.
- Breathable Air Mesh® lining.
- Removable Ortholite® footbed.
- Extralight® midsole.
- Slip-resistant rubber outsole pods.
8 INCH BOOTS

**HELLY HANSEN CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

**STYLE:** HHS202022

**SIZES:** 7-11,12,13,14

- Full grain leather upper.
- TPU toe and heel guards.
- HELLY TECH Performance waterproof membrane.
- Removable polyurethane footbed.
- Oil, acid and slip-resistant rubber outsole.

**“SENTRY” CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

**STYLE:** T40A4NQ9FWE

**SIZES:** 7-11,12,13,14,15

- Full grain leather upper with bellows tongue.
- Abrasion resistant TECTUFF® leather back strap.
- 200g THINSULATE® insulation.
- Removable premium comfort polyurethane footbed.
- Polyurethane midsole.
- Slip-resistant heavy duty TPU outsole.

**KODIAK 8 INCH BOOTS**

**“KODIAK BLUE PLUS” ATCP WORK BOOT**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE, ESR.

**STYLE:** 310090

**SIZES:** 7,8-11,12,13,14,15

- Premium waterproof leather upper with sealed seams.
- Triple stitched molded TPU toe and heel guard.
- Moisture-wicking lining.
- Removable COMFORTZONE® dual density footbed.
- Anatomical off-centre last.
- Polyurethane midsole.
- Oil resistant rubber outsole.

**“HAULER” WATERPROOF CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

**STYLE:** P717629

**SIZES:** 7-11,12,13

- Full grain waterproof leather upper.
- Breathable nylon mesh lining with 400g Thinsulate™ insulation.
- TPU toe guard.
- Removable Nylex/polyurethane footbed.
- Slip and abrasion resistant deep cleated rubber outsole.
Sturdy yet comfortable, these waterproof work boots from CATERPILLAR will keep your feet dry and warm throughout your work day.

Constructed with full grain waterproof leather uppers and waterproof membranes, they offer protection in wet weather and moisture-prone work sites. The EVA insoles are removable in favour of orthotics and 200gr Thinsulate™ insulation provides lightweight warmth. Added safety is ensured with slip-resistant rubber outsoles, composition toes and plates, and CSA Omega electric shock resistance. These lace-up workboots include quick-tie clasps on the upper portion and rear pull tabs for easy on-off.

“CONTROL” WATERPROOF CTCP WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: P720211
SIZES: 7-11,12,13

“THERMOSTATIC” VIBRAM ARCTIC GRIP CTCP BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: P721620
SIZES: 7-11,12,13

“1-90 DURASHOCKS WEDGE” CTCP WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: W17463
SIZES: 7-11,12,13
The Yukon work boot from Wolverine is designed for maximum durability and performance. DuraShocks® technology insoles deliver comfort while you work and the chiseled-edge rubber lug outsole provides superior grip in varied conditions. Featuring Wolverine’s all new freedom toe, a large toe box offers more room and comfort. The Yukon is crafted in full grain leather, treated to be waterproof and breathable.
**From Timberland PRO,** these Endurance HD eight-inch boots have CSA Grade 1 composite toes and plates. The waterproof leather boots also feature all-weather outsoles for protection on outdoor work sites. Antimicrobial linings stay fresh and lightweight insulation keeps your feet warm and comfortable. When you spend long hours on your feet, you’ll appreciate the insoles in these boots which are built using anti-fatigue technology.

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**“ENDURANCE HD” CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1Q5U214

**SIZES:** 7-11,12,13,14,15

- Premium full grain waterproof leather upper.
- Breathable mesh lining with anti-microbial treatment and 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- Waterproof membrane.
- All-weather TPU outsole.

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**“BOONDOCK” WATERPROOF CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 89645

**SIZES:** 7-11,12,13,14,15

- Full grain waterproof leather upper.
- Breathable mesh lining with 200g Thermolite® insulation.
- Molded Vibram® rubber toe cap.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole with anti-fatigue technology.
- Vibram® Fire & Ice rubber outsole.

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**“BOONDOCK” BALLISTIC CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1VYP001

**SIZES:** 7-11,12,13,14,15

- Durable ballistic nylon double weave upper.
- Molded Vibram® rubber toe cap.
- Breathable mesh lining with antimicrobial treatment and 200g Thermolite® insulation.
- Waterproof membrane.
- Removable anti-fatigue polyurethane footbed.
- Polyurethane midsole.
- Vibram® Arctic Grip™ rubber outsole.

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From Timberland PRO, these Endurance HD eight-inch boots have CSA Grade 1 composite toes and plates. The waterproof leather boots also feature all-weather outsoles for protection on outdoor work sites. Antimicrobial linings stay fresh and lightweight insulation keeps your feet warm and comfortable. When you spend long hours on your feet, you’ll appreciate the insoles in these boots which are built using anti-fatigue technology.

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**“BOONDOCK” WATERPROOF CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 89645

**SIZES:** 7-11,12,13,14,15

- Full grain waterproof leather upper.
- Breathable mesh lining with 200g Thermolite® insulation.
- Molded Vibram® rubber toe cap.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole with anti-fatigue technology.
- Vibram® Fire & Ice rubber outsole.

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**“BOONDOCK” BALLISTIC CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1VYP001

**SIZES:** 7-11,12,13,14,15

- Durable ballistic nylon double weave upper.
- Molded Vibram® rubber toe cap.
- Breathable mesh lining with antimicrobial treatment and 200g Thermolite® insulation.
- Waterproof membrane.
- Removable anti-fatigue polyurethane footbed.
- Polyurethane midsole.
- Vibram® Arctic Grip™ rubber outsole.

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From Timberland PRO, these Endurance HD eight-inch boots have CSA Grade 1 composite toes and plates. The waterproof leather boots also feature all-weather outsoles for protection on outdoor work sites. Antimicrobial linings stay fresh and lightweight insulation keeps your feet warm and comfortable. When you spend long hours on your feet, you’ll appreciate the insoles in these boots which are built using anti-fatigue technology.

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**“ENDURANCE HD” CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1Q5U214

**SIZES:** 7-11,12,13,14,15

- Premium full grain waterproof leather upper.
- Breathable mesh lining with anti-microbial treatment and 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- Waterproof membrane.
- All-weather TPU outsole.

---

From Timberland PRO, these Endurance HD eight-inch boots have CSA Grade 1 composite toes and plates. The waterproof leather boots also feature all-weather outsoles for protection on outdoor work sites. Antimicrobial linings stay fresh and lightweight insulation keeps your feet warm and comfortable. When you spend long hours on your feet, you’ll appreciate the insoles in these boots which are built using anti-fatigue technology.

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**“ENDURANCE HD” CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1Q5U214

**SIZES:** 7-11,12,13,14,15

- Premium full grain waterproof leather upper.
- Breathable mesh lining with anti-microbial treatment and 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- Waterproof membrane.
- All-weather TPU outsole.
“WORK FLEX” CTCP LEATHER WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: CMR8939

SIZES: 8-11,12,13

Suitable for use in trade work, construction and outdoor pursuits, these boots feature Thinsulate insulation and breathable linings to keep your feet warm without overheating. The Ortholite insoles on these CSA comp-toed workboots offer five layers of cushioning for long-lasting comfort.

“FLEX MUD WELLINGTON” 10” CTCP WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: CMR1999

SIZES: 8-11,12,13

- Full grain leather upper.
- Polyurethane coated leather half shell.
- Breathable lining with 400g 3M™ Thinsulate™ insulation.
- Storm Defender® waterproof, breathable technology.
- Polyurethane/Otholite® footbed.
- EVA midsole.
- Carhartt® rubber outsole.

“GROUND FORCE” CTCP WATERPROOF BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: CMR8959

SIZES: 8-12,13,14,15

- Black oil tanned leather upper.
- Storm Defender® waterproof, breathable technology.
- 400g 3M™ Thinsulate™ insulation.
- Removable dual foam Insite® Technology footbed.
- Lightweight EVA midsole.
- Carhartt® rubber Ground Force® outsole.
MEN’S 8 INCH WORK BOOTS

ROYER

METAL FREE CTCP WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 10-8680

SIZES: 8-11,12,13

Made with full grain leather and Armortex fabric, these metal-free workboots are designed for workplaces where scanners are used, such as power plants and mining operations. This pair features a waterproof membrane and sturdy rubber outsole for better protection in variable outdoor conditions. The soft footbed and breathable lining keep feet feeling fresh and comfortable all day long.

“FLX” WATERPROOF CTCP WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 8600FLX

SIZES: 7-11,12,13,14

Waterproof full grain leather upper.
• TPU toe cap.
• Waterproof AIRFLOW™ membrane.
• TAIBRELLE® lining.
• Removable polyurethane footbed.
• Polyurethane midsole.
• Rubber outsole.

“PHILADELPHIA” CTCP WATERPROOF WORK BOOT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 1024259

SIZES: 7-11,12,13,14,15

Full grain waterproof leather upper.
• KEEN DRY waterproof, breathable lining.
• 200g KEEN WARM insulation.
• Removable polyurethane footbed.
• Polyurethane footbed.
• Rubber outsole.

AVAILABLE IN QUEBEC ONLY

KEEN

8 INCH BOOTS
WHY METATARSAL WORK BOOTS ARE SO IMPORTANT IN THE WORKPLACE.

Metatarsal is the name given to the five bones found in the middle of the foot that form the arch and connected to tissues, ligaments and tendons, providing movement in the foot. This area of the foot is vulnerable to falling objects as there is virtually no flesh, muscle or fat protecting these important bones which makes wearing boots with metatarsal guards so important.

Safety Toe Versus Metatarsal Work Boots
The safety toe will protect primarily the big toe and two to three toes leaving the rest of the foot back to the ankle area susceptible to injury. In this small unprotected area there is 26 bones, 33 joints, 107 ligaments, 19 muscles plus tendons and nerves which can be protected with the addition of a metatarsal guard in work boots.

Choosing A Metguard Boot
There are two types of metatarsal guards - external and internal. They both have to meet the same CSA Z195-14 and ASTM standards, using a specific impact test for metatarsal guards. A 50-pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot-pound impact to the metatarsal guard. A full 1-inch clearance must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot-form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

The Difference Between External and Internal Guards?
External metatarsal guards have the layer of protection on the outside of the footwear, like a turtle’s shell. A protective material is usually attached to the toe of the shoe and extends upwards and covers the entire top of the foot. Internal metatarsal guards have the layer of flexible protection on the inside of the footwear offering more comfort. Both guard designs have been improved over the years to offer a high degree of protection with improved resilience and comfort.

Metatarsal boots are very necessary in many environments. It is important to remember that certain industries and companies have specific requirements, regarding which guard they prefer; however, advanced technology has made either option much safer, and more comfortable, in addition to being available in a myriad of styles.
**“QUAD COMFORT” STCP INTERNAL METGUARD**

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANADK3-8112

**SIZES:** 7-11,12,13,14,15

- Full grain leather upper with side zipper.
- Breathable, moisture wicking mesh lining with T-MAX insulation.
- Injected polyurethane midsole.
- Removable quadruple density footbed.
- Internal metatarsal protection.
- TARANTULA ANTI-SLIP rubber outsole.

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**“8514” STSP EXTERNAL METGUARD**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5ANADK7-8514

**SIZES:** 7-11,12,13,14,15

- Full grain leather upper.
- External metatarsal protection.
- Breathable, moisture wicking DRI-TEC lining.
- 200g T-MAX insulation.
- Removable polyurethane footbed.
- Poured PU welt midsole.
- TARANTULA ANTI-SLIP rubber outsole.

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**“8415” CTCP INTERNAL METGUARD**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANADK7-8415

**SIZES:** 7-11,12,13,14,15

- Full grain leather upper.
- DURATOE Axis Asymmetrical toe guard.
- Breathable, moisture-wicking DRI-TEC LINING.
- 200g T-MAX insulation.
- Removable polyurethane footbed.
- Internal metatarsal protection.
- TARANTULA ANTI-SLIP rubber outsole.

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**“PHILADELPHIA” CTCP INTERNAL METGUARD**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 1022091

**SIZES:** 7-12,13,14,15

- Full grain waterproof leather upper.
- KEEN DRY waterproof, breathable lining.
- Internal metatarsal protection.
- Heat, oil and slip resistant rubber outsole.
- Removable, metatomical polyurethane footbed.
MEN’S

6 INCH BOOTS
MEN’S 6 INCH WORK BOOTS

AGGRESSOR

STSP WORK BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 5ANBDK2–6500

SIZES: 7-11,12,13,14

• Buffalo Nubuck leather upper.
• Polyurethane toe guard.
• Breathable Air Mesh lining.
• Removable EVA footbed.
• Single density polyurethane midsole and outsole.

DAKOTA

“877” STSP WORK BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 5ANBDK6–6877

SIZES: 7-11,12,13,14

• Black Buffalo leather upper.
• TPU DURATOE guard.
• Abrasion resistant heel counter.
• Breathable Air Mesh lining with 200g T-MAX insulation.
• Removable EVA foam footbed.
• Polyurethane injected midsole.
• TARANTULA ANTI-SLIP rubber outsole.

DAKOTA

“6006” STCP WORK BOOT

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 5ANBDK2–6006

SIZES: 7-11,12,13,14,15

• Nubuck leather upper.
• Polyurethane DURATOE guard.
• Breathable, moisture wicking Cambrelle lining with 200g T-MAX insulation.
• Removable 4 density EVA Ortholite® footbed.
• Single density polyurethane midsole and outsole.

DAKOTA

“6518” STSP WORK BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 5ANBDK9–6518

SIZES: 7-11,12,13,14

• Nubuck leather upper.
• DRI-TEC lining with FRESHTECH.
• 200g T-MAX insulation.
• Removable polyurethane foam footbed.
• Polyurethane midsole.
• TPU outsole.
MEN’S 6 INCH WORK BOOTS

“529” STSP SLIP-ON WORK BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANBDK8–6108A
SIZES: 7-11,12,13,14

- Full grain leather upper.
- DURATOE TPU toe cap.
- DRI-TEC lining.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA ANTI-SLIP rubber outsole.

“6002” STSP LEATHER WORK BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANBDK8–6002
SIZES: 7-11,12,13,14,15

- Full grain leather upper.
- DURATOE TPU toe cap.
- Breathable lining with 200g T-MAX insulation.
- Removable polyurethane footbed.
- Injected polyurethane midsole.
- TARANTULA ANTI-SLIP rubber outsole.

“6114” QUAD COMFORT STCP WORK BOOT

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANBDK9–6114
SIZES: 7-11,12,13,14,15,16,17

- Full grain leather upper.
- Lining with FRESHTECH treatment.
- Multiple density removable polyurethane footbed.
- 200g T-MAX insulation.
- Flexible poured polyurethane welt midsole.
- TARANTULA ANTI-SLIP rubber outsole.

“6557” WATERPROOF STCP WORK BOOT

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANBDK0–6557
SIZES: 7-11,12,13,14,15

- Waterproof full grain leather upper.
- TPU DURATOE guard.
- Textile lining with FRESHTECH.
- Removable polyurethane footbed.
- 200g T-MAX insulation.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Poured polyurethane midsole.
- VIBRAM® Fire & Ice™ rubber outsole.
Our Dakota men’s six-inch work boots feature composite toes and plates and they’re resistant to electric shock and puncture. For added boot protection, they have exterior toe caps, built to withstand hard wearing conditions and extending the life of the toe box. FRESHTECH in the linings of these boots inhibits the growth of odour and stain-causing bacteria. The boots are finished with TARANTULA ANTI-SLIP outsoles that provide the ultimate in slip protection by reducing the likelihood that you’ll slip or fall on wet and/or greasy surfaces.

*Tarantula Anti-Slip footwear has been tested for wet and dry conditions. They have not been tested for use on any type of ice. In order to qualify, they must meet or exceed our slip resistance standards.

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**6512” METAL FREE CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANBDK9–6512

**SIZES:** 7-11, 12, 13, 14

- Full grain leather upper.
- Polyurethane midsole.
- Removable ETPU footbed.
- DRI-TEC lining with FRESHTECH.
- TARANTULA ANTI-SLIP rubber outsole.
- TPU DURATOE guard.

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**“6516” WATERPROOF CTCP WORK BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANBDK9–6516

**SIZES:** 7-11, 12, 13, 14

- 200g T-MAX insulation.
- HYPER-DRI HD3 waterproof, breathable membrane.
- TPU DURATOE guard.
- DRI-TEC lining with FRESHTECH.
- Waterproof leather upper.
- Removable ETPU footbed.
- TARANTULA ANTI-SLIP rubber outsole.
- High abrasion nylon upper.
- TPU toe cap.
- Breathable, moisture-wicking DRI-TEC lining.
- Removable open cell EVA footbed.
- Lightweight EVA midsole.
- Rubber outsole.

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**ULTRA LIGHT ATCP WORK BOOT**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHS173001

**SIZES:** 7-11, 12, 13, 14
From Helly Hansen, these Extralight men’s work boots have buffalo leather uppers protected with TPU toe caps. For workplace safety the boots feature composite toes and plates. All-day comfort is ensured with breathable linings and Ortholite® insoles that are removable if required. Extralight midsoles support the feet while slip-resistant rubber outsoles with a deep lug pattern help you keep your footing on slick and uneven surfaces.
**CTCP WORK BOOT**

- Full grain leather upper.
- HELLY TECH Performance waterproof membrane.
- Air Frame lining with 200g T-MAX insulation.
- Removable polyurethane sponge footbed.
- Lightweight EVA midsole.
- Rubber outsole.

**“CONTROL” WATERPROOF CTCP WORK BOOT**

- Waterproof, full grain leather upper.
- 200g Thinsulate® insulation.
- Removable EVA footbed.
- Welt midsole.
- Slip-resistant rubber outsole.

**“EXCAVATOR SUPERLITE” CTCP WATERPROOF BOOT**

- Nubuck leather upper.
- Breathable nylon mesh lining with 200g Thinsulate® insulation.
- Durable TPU toe guard.
- Cushioning polyurethane midsole.
- Extreme slip-resistant rubber outsole.

**“HAULER” WATERPROOF CTCP WORK BOOT**

- Full grain waterproof leather upper.
- Breathable nylon mesh lining with 200g Thinsulate® insulation.
- Removable Nylex and polyurethane foam footbed.
- TPU toe cap.
- Slip and abrasion resistant deep-cleated rubber outsole.
The Yukon work boot from Wolverine is designed for maximum durability and performance. DuraShocks® technology insoles deliver comfort while you work and the chiseled-edge rubber lug outsole provides superior grip in varied conditions. Featuring Wolverine’s all new freedom toe, a large toe box offers more room and comfort. The Yukon is crafted in full grain leather, treated to be waterproof and breathable.

“YUKON DURASHOCKS” CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: W197106
SIZES: 7-12,13

“HELLCAT” WATERPROOF CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: W207133
SIZES: 7-12,13

“MURPHY” SLIP-ON CTCP WORK BOOT
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: TR0A4NRFBLK
SIZES: 7-11,12,13,14
**“ENDURANCE HD” CTCP WATERPROOF BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** TB0A1Q6R001  
**SIZES:** 7-11,12,13,14,15  
- Premium full grain waterproof leather upper.  
- Breathable mesh lining with antimicrobial treatment.  
- Waterproof membrane.  
- Removable anti-fatigue technology footbed.  
- Polyurethane midsole.  
- All-weather TPU outsole.

**EXCLUSIVELY AT Mark’s**

**“BOONDOCK” CTCP WATERPROOF BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 91631  
**SIZES:** 7-11,12,13,14,15  
- Premium waterproof leather upper.  
- Timberland PRO® rubber toe cap.  
- Breathable Cambrelle® lining with waterproof lining.  
- Removable anti-fatigue PU footbed.  
- Polyurethane midsole.  
- Timberland PRO® all-weather TPU outsole.

**“SAN JOSE” ATCP WORK BOOT**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

**STYLE:** 1021336  
**SIZES:** 7-12,13,14,15  
- Waterproof leather upper.  
- Unlined.  
- Removable metatomical polyurethane footbed.  
- Polyurethane midsole.  
- Oil and slip-resistant non-marking rubber outsole.

**“ENDURANCE HD” CTCP WATERPROOF BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** CMR6971  
**SIZES:** 8-12,13,14,15  
- Full grain leather upper.  
- Abrasion resistant rubber toe and heel bumpers.  
- Polyurethane/Ortholite® footbed.  
- Storm Defender® waterproof, breathable technology.  
- Carhartt® rugged flex rubber outsole.
MEN’S

HIKERS
AGGRESSOR HIKERS

LOW-CUT STSP HIKERS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANCAG9-2000
SIZES: 7-11,12,13,14

- Polyurethane mesh upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- Rubber outsole.

An athletic look for on-the-job safety, these Dakota work shoes provide all-day comfort with cushioned midsoles and are ideal for use landscaping. These low-cut safety shoes meet CSA Grade 1 standards with aluminum toes and puncture-resistant composite plates. They’re also electric shock resistant. The mesh linings are treated with FRESHTECH® to inhibit the growth of fungi, mold and mildew, in addition to odour-causing bacteria.

AGGRESSOR HIKERS

MID-CUT STSP HIKERS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANCAG9-2300
SIZES: 7-11,12,13,14

- Polyurethane mesh upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- Rubber outsole.

DAKOTA HIKERS

QUAD COMFORT ATCP LOW-CUT HIKERS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANCDK0-2302
SIZES: 7-11,12,13,14

- Breathable mesh lining with FRESHTECH.
- Open air mesh and polyurethane upper.
- Removable footbed.
- Cushioning EVA midsole.
- Rubber heel & toe protection.
- TARANTULA ANTI-SLIP rubber outsole.
MEN’S HIKER WORK BOOTS

DAKOTA

MID-CUT APPROACH STSP HIKERS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 26039MDQC-AS
SIZES: 7-11,12,13,14

- Polyurethane Nubuck and nylon mesh upper.
- Breathable PK mesh and foam lining.
- TARANTULA ANTI-SLIP rubber outsole.
- Cushioning EVA midsole.
- Removable EVA footbed.
- Molded TPU Duratoe.

These Quad Comfort Anti-Slip mid cut approach work boots are ideal for warehouse areas, distribution work, light manufacturing, drivers and trades.

DAKOTA

QUAD COMFORT ATCP MID-CUT HIKERS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANCDK0-2301
SIZES: 7-11,12,13,14

- Waterproof Buffalo leather upper.
- Rubber heel and toe protection.
- Breathable mesh lining.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Removable footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

DAKOTA

WATERPROOF MID-CUT STSP HIKERS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANCDK8-2127
SIZES: 7-11,12,13,14

- Synthetic and mesh upper.
- Breathable lining with HYPER-DRI HD3 waterproof, breathable membrane.
- Compression molded EVA midsole.
- Extra EVA heel pod to give added comfort.
- TARANTULA ANTI-SLIP rubber outsole.
Sporting a hiking shoe design, these low-cut Helly Hansen safety boots have aluminum toes and composite plates. They are built with breathable mesh linings, removable Ortholite® insoles and supportive compression-moulded EVA midsoles. Tough rubber outsoles complete the design.
Sporting a hiking boot design, these mid-cut Helly Hansen safety boots have aluminum toes and composite plates. They are built with breathable mesh linings, removable Ortholite® insoles and supportive compression-moulded EVA midsoles. Tough rubber outsoles complete the design.

**MID-CUT ATCP HIKERS**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHF171007

**SIZES:** 7-11,12,13,14

- Nylon mesh with welded TPU upper.
- Breathable mesh lining.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.

**“SAFEVENT” CTCP LOW-CUT HIKERS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHS191009

**SIZES:** 7-11,12,13,14,15

- Breathable woven upper with welded TPU overlays for protection.
- TPU toe bumper.
- Removable Ortholite® footbed.
- Compression molded EVA midsole with SaveVent air flow technology.
- Rubber outsole.

**“SAFEVENT” CTCP MID-CUT HIKERS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHS191008

**SIZES:** 7-11,12,13,14,15

- Breathable knit upper with welded TPU overlays for protection.
- TPU toe bumper.
- Removable Ortholite® footbed.
- Compression molded EVA midsole with SafeVent air flow technology.
- Rubber outsole.
A hiker-style safety boot from Helly Hansen Workwear, this design includes a unique waterproof membrane. It keeps water molecules out, while allowing sweat vapour to pass through. You stay dry from the outside and comfortable on the inside. Speaking of comfort, these work boots feature Ortholite® insoles as well as molded EVA midsoles for good support. They meet CSA Grade 1 requirements with aluminum toes and puncture-resistant composite plates. The boots are also resistant to electric shock.

WATERPROOF ATCP HIKERS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

STYLE: HHS191010
SIZES: 7-11,12,13,14

“TRAIL” LOW-CUT CTCP HIKERS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: 302120
SIZES: 7-11,12,13,14

“MKT1 QUAD CAPSULE” CTCP WATERPROOF HIKERS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: KD0A4NL2A35
SIZES: 7-11,12,13,14,15

Leather and nylon upper.  
Breathable lining with waterproof membrane.  
Removable Ortholite® footbed.  
Kodiak® Quad Capsule™ comfort system.  
Wrap around, oil and slip-resistant TPU outsole.

METAL FREE
These Pro Ridgework safety boots from Timberland offer plenty of useful features for the workplace. The Ever-Guard™ waterproof leather resists abrasion and improves durability in rugged worksite conditions. The boots include breathable mesh linings and removable anti-fatigue insoles to keep your feet feeling dry and comfortable. For safety, the boots feature CSA Grade 1 composite toes and plates.

EXCLUSIVELY AT
Mark’s
From Merrell, these Windoc hiker-style work shoes offer multiple safety and comfort features to protect your feet on the job. For comfort, they are breathable with sound arch support technology and underfoot cushioning. For safety, the shoes are equipped with steel toes and plates and they’re resistant to electric shock and puncture. They also offer protection for brief periods of direct contact with extreme heat. Oil and slip resistant, these work shoes feature Merrell M Select™ Grip rubber outsoles that provide improved traction and grip wherever you need it.
From Merrell, these Windoc hiker-style work shoes offer multiple safety and comfort features to protect your feet on the job. For comfort, they are breathable with sound arch support technology and underfoot cushioning. For safety, the shoes are equipped with steel toes and plates and they're resistant to electric shock and puncture. They also offer protection for brief periods of direct contact with extreme heat. Oil and slip resistant, these work shoes feature Merrell M Select™ Grip rubber outsoles that provide improved traction and grip wherever you need it.
MEN'S

CASUAL
MEN’S CASUAL WORK SHOES

DAKOTA

STSP SKATE SHOES

SAFETY AND CASUAL STYLE COME TOGETHER IN THESE LOW-CUT DAKOTA SKATE SHOES WITH STEEL TOES AND PLATES. REMOVABLE INSOLES PROVIDE PLENTY OF CUSHIONING TO HELP REDUCE ACHEs AND PAINS AFTER LONG DAYS ON YOUR FEET, WHILE MESH LININGS Wick AWAY MOISTURE TO KEEP THE INSIDES FRESH AND DRY.

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK5–3613
SIZES: 7-11, 12, 13, 14

STSP ATHLETIC SHOES

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK9–3621
SIZES: 7-11, 12, 13, 14

“3603” QUAD–LITE ATSP ATHLETIC SHOES

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK8–3603
SIZES: 7-11, 12, 13, 14

• Action leather upper.
• Moisture wicking mesh lining.
• TARANTULA ANTI-SLIP rubber outsole.
• Removable EVA footbed.

• Nylon upper with TPU overlay.
• Breathable mesh lining with FRESHTECH.
• Removable polyurethane footbed.
• Lightweight EVA midsole.
• TARANTULA ANTI-SLIP rubber outsole.

• Mesh upper with welded TPU.
• Breathable mesh lining with FRESHTECH.
• Removable EVA footbed.
• Injected EVA midsole.
• TARANTULA ANTI-SLIP rubber outsole.
A sporty look for on-the-job safety, these Dakota work shoes offer athletic styling and all-day comfort. These safety shoes meet CSA Grade 1 standards with composite toes and puncture-resistant composite plates. They’re also electric shock resistant. The mesh linings are treated with FRESHTECH® to inhibit the growth of fungi, mold and mildew, in addition to odour-causing bacteria.

**MEN’S CASUAL WORK SHOES**

**Dakota**

**“3604” Quad-Lite ATSP Athletic Shoes**

CSA Grade 1 Aluminum Toe, Steel Plate. ESR.

**Style:** 5ANDDK8–3604

**Sizes:** 7–11, 12, 13, 14

- Mesh upper with welded TPU.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Injected EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

**Dakota**

**Mid-Cut Quad-Lite STSP Athletic Shoes**

CSA Grade 1 Steel Toe, Steel Plate. ESR.

**Style:** 5ANDDK6–3617

**Sizes:** 7–11, 12, 13, 14

- High abrasion synthetic upper.
- Rubber toe and heel guard.
- Breathable lining.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

**Dakota**

**Lightweight Low-Cut CTCP Skate Shoes**

CSA Grade 1 Composite Toe, Composite Plate. ESR.

**Style:** 5ANDDK0–3821

**Sizes:** 7–11, 12, 13, 14

- Mesh upper.
- Breathable mesh lining with FRESHTECH.
- TARANTULA ANTI-SLIP rubber outsole.
- Removable PU foam footbed.
DAKOTA

LIGHTWEIGHT MID-CUT CTCP ATHLETIC SHOES

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANDDK0-3822
SIZES: 7-11,12,13,14

- Mesh upper.
- Compression molded EVA midsole.
- Breathable mesh lining with FRESHTECH.
- Removable polyurethane footbed.
- TARANTULA ANTI-SLIP rubber outsole.

TRADITIONAL ATCP OXFORDS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANDDK0-1117QC
SIZES: 7-11,12,13,14,15,16,17

- Full grain leather upper.
- Polyester lining.
- Removable polyurethane footbed.
- Pouried polyurethane welt midsole.
- Durable soft polyurethane midsole.

CASUAL

LIGHTWEIGHT MID-CUT CTCP ATHLETIC SHOES

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANDDK0-3822
SIZES: 7-11,12,13,14

- Mesh upper.
- Compression molded EVA midsole.
- Breathable mesh lining with FRESHTECH.
- Removable polyurethane footbed.
- TARANTULA ANTI-SLIP rubber outsole.

TRADITIONAL ATCP OXFORDS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANDDK0-1117QC
SIZES: 7-11,12,13,14,15,16,17

- Full grain leather upper.
- Polyester lining.
- Removable polyurethane footbed.
- Pouried polyurethane welt midsole.
- Durable soft polyurethane midsole.

SLIP-ON STSP STREET SPORT SHOES

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK0-3819
SIZES: 7-11,12,13,14

- Breathable mesh lining with FRESHTECH.
- Microfibre upper.
- Cushioning EVA midsole.
- Removable PU foam footbed.
- TARANTULA ANTI-SLIP rubber outsole.

TRADITIONAL ATCP OXFORDS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 5ANDDK0-1119QC
SIZES: 7-11,12,13,14,15,16,17

- Full grain leather upper.
- Polyester lining.
- Removable polyurethane footbed.
- Pouried polyurethane welt midsole.
- Durable soft polyurethane midsole.
MEN’S CASUAL WORK SHOES

LACE-UP STSP STREET SPORT SHOES
CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK0-3820
SIZES: 7-11,12,13,14
- Microfibre upper.
- Breathable mesh lining with FRESHTECH.
- Removable polyurethane foam footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

ATSP WELDED ATHLETIC SHOES
CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.
STYLE: HHS194002
SIZES: 7-11,12,13,14,15
- High-abrasion mesh upper with welded polyurethane overlays for protection.
- Durable rubber toe guard.
- Removable Ortholite® footbed.
- C Zone compression molded EVA midsole.
- Rubber outsole.

ATSP KNIT ATHLETIC SHOES
CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.
STYLE: HHS194003
SIZES: 7-11,12,13,14,15
- Knit upper with welded TPU overlays for protection.
- Durable TPU toe guard.
- Removable Ortholite® footbed.
- C Zone compression molded EVA midsole.
- Rubber outsole.

CTSP EXTRALIGHT ATHLETIC SHOES
CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.
STYLE: HHF204040
SIZES: 7-11,12,13,14
- Lightweight breathable mesh upper with TPU welded reinforcements.
- Breathable Air Mesh lining.
- Removable footbed.
- Rubber outsole.
MEN’S CASUAL WORK SHOES

“SPIDER X” CTCP SHOES
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 108008BLL
SIZES: 7-8, 11, 12, 13
- Direct injected single density polyurethane midsole.
- Full grain leather and suede upper.
- Moisture wicking lining with CLEANFeet® odour control.
- Removable single density PU outsole.
- Removable PU footbed.

EXCLUSIVELY AT Mark’s

“SPRINT” TEXTILE ATCP ATHLETIC SHOES
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: P724589
SIZES: 7-11, 12, 13
- Leather and mesh upper.
- Nylon mesh lining.
- Removable footbed.
- EVA midsole.
- Slip-resistant rubber outsole.

“SPRINT” ATCP ATHLETIC SHOES
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: P724586
SIZES: 7-11, 12, 13
- Suede upper.
- Breathable mesh lining.
- Removable mesh and NXT footbed.
- EASE comfort midsole.
- Slip-resistant rubber outsole.

“STREAMLINE” CTCP LEATHER SHOES
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: P721642
SIZES: 7-11, 12, 13
- Full grain leather upper.
- Molded heel counter.
- Nylon mesh lining.
- Dual density EVA midsole.
- Slip-resistant rubber outsole.
MEN’S CASUAL WORK SHOES

“POWERTRAIN SPORT” ATCP ATHLETIC SHOES

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

STYLE: TB0A1RV3001
SIZES: 7-11,12,13,14,15

- Ripstop nylon upper with abrasion resistant screen-print.
- TPU toe overlay for added durability and protection.
- Dual density polyurethane outsole.
- Breathable mesh lining with anti-microbial treatment.
- Single density polyurethane anti-fatigue footbed.

EXCLUSIVELY AT Mark’s

“REAXION LOW” CTCP ATHLETIC SHOES

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: TB0A21SS001
SIZES: 7-11,12,13,14,15

- Leather and nylon upper.
- Mesh lining with anti-microbial treatment.
- Removable anti-fatigue PU footbed.
- TPU wrapped Aerocore™ midsole.
- All weather TPU outsole.
- METAL FREE

EXCLUSIVELY AT Mark’s

“POWERTRAIN SPORT” ATCP SHOES

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

STYLE: TB0A1GVQ001
SIZES: 7-11,12,13,14,15

- Ripstop nylon upper.
- Mesh lining with anti-microbial treatment.
- Dual density polyurethane midsole.
- Single density polyurethane anti-fatigue footbed.

EXCLUSIVELY AT Mark’s

“POWERTRAIN” MID-CUT ATCP ATHLETIC SHOES

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

STYLE: TB0A11ZU001
SIZES: 7-11,12,13,14,15

- Synthetic Microfibre textile upper.
- Mesh lining with anti-microbial treatment.
- Single density polyurethane anti-fatigue footbed.
- Dual density polyurethane outsole.
“REAXION MID” CTCP WATERPROOF SHOES
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: TB0A21RU001
SIZES: 7-11,12,13,14,15
EXCLUSIVELY AT Mark’s
- Full grain leather upper.
- Mesh lining with anti-microbial treatment.
- Waterproof membrane.
- Removable anti-fatigue PU footbed.
- TPU wrapped Aerocore™ midsole.
- Luggy rubber outsole.
- METAL FREE

“FULL BENCH SUPERLITE” ATCP ATHLETIC SHOES
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: J17541
SIZES: 7-12,13,14
- Mesh and synthetic upper.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- Oil and slip resistant rubber outsole.
- METAL FREE

“VISTA ENERGY XT” CTCP SAFETY SHOES
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: 1024610
SIZES: 7-12,13,14,15
- Welded synthetic upper.
- Breathable and moisture wicking mesh lining.
- Removable polyurethane footbed.
- KEEN ReGen® multi-density midsole.
- Rubber outsole.
- KNOOECTFIT® heel-capture system.

STCP ATHLETIC SHOES
CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: 10-501
SIZES: 4,5-11,12,13,14
- Full grain leather upper.
- Mesh lining.
- Leather and EVA footbed.
- EVA midsole.
- Oil resistant rubber outsole.
M E N ' S

ANTI-SLIP
MEN’S ANTI-SLIP WORK SHOES

NON-SAFETY SLIP-ON ANTI-SLIP SHOES

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

NON-SAFETY LACE-UP ANTI-SLIP SHOES

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

NON-SAFETY ANTI-SLIP SKATE SHOES

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

ANTI-SLIP SLIP-ON STSP SHOES

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.
STSP ANTI-SLIP LACE-UP OXFORDS
CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK0-3023
SIZES: 7-11,12,13,14
- Microfibre and polyurethane upper.
- Breathable mesh lining.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

STSP ANTI-SLIP LACE-UP SHOES
CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5ANDDK0-3021
SIZES: 7-11,12,13,14
- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

ATSP ANTI-SLIP LACE-UP SHOES
CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.
STYLE: 99999068
SIZES: 7-11,12,13,14
- Textile mesh upper with synthetic overlays.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.

SLIP-ON STCP SHOES
CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: 99999066
SIZES: 7-11,12,13,14
- Action leather and synthetic upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip-resistant rubber outsole.
**MEN’S ANTI-SLIP WORK SHOES**

### STCP BROWN SAFETY SHOE
- **CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.**
- **STYLE:** 99999110
- **SIZES:** 7-11,12,13,14
- Action leather upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip-resistant rubber outsole.

**EXCLUSIVELY AT** Mark’s

### STSP LACE-UP SKATE SHOES
- **CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**
- **STYLE:** 99999070
- **SIZES:** 7-11,12,13,14
- Action leather upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip-resistant rubber outsole.

**EXCLUSIVELY AT** Mark’s

### STSP ANTI-SLIP SKATE SHOES
- **CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**
- **STYLE:** 99999071
- **SIZES:** 7-11,12,13,14
- Action leather and suede upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip resistant rubber outsole.

**EXCLUSIVELY AT** Mark’s

### ATHLETIC ATSP SHOES
- **CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.**
- **STYLE:** 77A77068
- **SIZES:** 7-11,12,13,14
- Leather and synthetic upper.
- Soft mesh fabric lining.
- Shock absorbing EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip-resistant rubber outsole.

**EXCLUSIVELY AT** Mark’s
MEN'S

STATIC DISSIPATIVE
From Dakota, these leather safety shoes have aluminum toes and they're static dissipative. These shoes feature our FRESHTECH technology, a safe and invisible antimicrobial treatment that is applied to our footwear. It inhibits the growth of fungi, mold and mildew, in addition to odour-causing bacteria. Contoured EVA insoles and rubber outsoles provide underfoot support.

**ESD ALUMINUM TOE SLIP-ON LEATHER SHOES**

CSA GRADE 1 ALUMINUM TOE, STATIC DISSIPATIVE.

**STYLE:** 5ANDDK9-3201

**SIZES:** 7-11,12,13,14,15

- Leather upper.
- Breathable lining with FRESHTECH.
- Removable contoured footbed.
- Compression molded EVA midsole.
- Rubber outsole.

**ESD LACE-UP LEATHER SHOES**

CSA GRADE 1 ALUMINUM TOE, STATIC DISSIPATIVE.

**STYLE:** 5ANDDK9-3200

**SIZES:** 7-11,12,13,14,15

- Leather upper.
- Breathable lining with FRESHTECH.
- Removable contoured footbed.
- Compression molded EVA midsole.
- Rubber outsole.

**“POWERTRAIN SPORT SD+” ALUM. SAFETY TOE SHOES**

CSA GRADE 1 ALUMINUM TOE, STATIC DISSIPATIVE.

**STYLE:** TB0A1VDY001

**SIZES:** 7-11,12,13,14,15

- Ripstop nylon upper with abrasion resistant screen print.
- Breathable mesh lining with anti-microbial treatment.
- Dual density polyurethane outsole.
- TPU toe overlay.
- Removable, single density polyurethane footbed.
MEN'S

WET WEATHER
MEN’S WET WEATHER WORK BOOTS

**AGGRESSOR**

**NON-SAFTY INSULATED BOOTS**

**STYLE:** 5ANEAG2-9600

**SIZES:** 4-15 Full Sizes Only

- 100% waterproof, molded TPO upper.
- Nylon cuff with drawstring keeps moisture out.
- Long wearing, self-cleaning outsole.
- Wool blend liner is tested to a true comfort rating of -20 to -30 degrees Celsius.

**LINER AVAILABLE**

**SIZE:** 4-15 Full Sizes Only
**STYLE:** 5ANFAG3-01LNR

**STSP INSULATED WET WEATHER BOOTS**

**CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**

**STYLE:** 5ANEAG2-9500

**SIZES:** 4-15 Full Sizes Only

- 100% waterproof, molded TPO upper.
- Nylon cuff with drawstring keeps moisture out.
- Wool blend liner is tested to a true comfort rating of -20 to -30 degrees Celsius.
- Long wearing, self-cleaning outsole.

**LINER AVAILABLE**

**SIZE:** 4-15 Full Sizes Only
**STYLE:** 5ANFAG3-01LNR

**DAKOTA**

**WET WEATHER**

**NST SYNTROL PREMIUM INJECTED BOOTS**

**NON-SAFETY.**

**STYLE:** 5ANEDK5-9660

**SIZES:** 7-14 Full Sizes Only

- TPR upper.
- Unlined.
- Premium poured polyurethane footbed.
- TPR midsole.
- TPR outsole.

**STSP SYNTROL PREMIUM INJECTED BOOTS**

**CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.**

**STYLE:** 5ANEDK5-9850

**SIZES:** 7-14 Full Sizes Only

- TPR upper.
- Unlined.
- Poured polyurethane footbed.
- TPR midsole.
- TPR outsole.
“FJORD” CTCP INSULATED BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: HHF146114

SIZES: 7–14 Full Sizes Only

- TPO upper.
- Nylon lining.
- Removable foam/polyester insulated liner.
- TPO outsole.
- Tested to a true temperature rating of -50 to -60 degrees Celsius.

“FJORD” NST INSULATED BOOTS

NON–SAFETY.

STYLE: HHF146115

SIZES: 7–13 Full Sizes Only

- TPO upper.
- Nylon lining.
- Removable foam/polyester liner.
- TPO outsole.
- Tested to a true temperature rating of -50 to -60 degrees Celsius.

STSP POLYURETHANE BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: HHF196120

SIZES: 7–14 Full Sizes Only

- Long wearing polyurethane upper.
- Polyurethane upper for added comfort.

Featuring a fully-sealed shell, these Helly Hansen Workwear boots are ideal for outdoor and indoor wet environments. They have heavily lugged rubber outsoles for improved traction. These boots meet CSA Grade 1 requirements for toe protection and resistance to puncture and electric shock.

Tested to a true temperature rating of -20 to -30 degrees Celsius.

H/H Workwear rubber outsole provides high-traction in wet environments.

EXCLUSIVELY AT Mark’s
NON-SAFETY PVC BOOTS

STYLE: 5ANECH9-7501
SIZES: 7-14 Full Sizes Only

- PVC upper.
- Unlined.
- Removable EVA footbed.
- PVC midsole.
- PVC outsole.

"BLACKHAWK" NON-SAFETY BOOTS

STYLE: LICO-M001
SIZES: 7-14 Full Sizes Only

- Lightweight, TPR compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning TPR outsole.

"BLACKHAWK" STSP BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: LICO-MP01
SIZES: 7-15 Full Sizes Only

- Lightweight TPR compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning outsole TPR outsole.

STSP FELT LINED BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 8564
SIZES: 6-14 Full Sizes Only

- One piece TR upper.
- Wool blend liner.
- Long wearing self-cleaning outsole.
Equipped with a steel toe and plate, these wide fitting rubber boots perform well in areas where moisture exists, such as those in the oil and chemical industries. The seamless construction prevents seepage, while the self-cleaning outsole grips slippery areas safely. For added comfort, these boots have removable insoles and Gelflex anti-fatigue midsoles.

**PUROFORT+ “EXPANDER” STSP OARPRENE BOOTS**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** EC02A33

**SIZE:** 6-16 Full Sizes Only

- Polyurethane upper.
- Red Dunlop branded polyurethane lining.
- Polyurethane midsole.
- Vibram® rubber outsole.

**“SNUGBOOT” WORK PRO CTCP SD BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** NE68A93

**SIZE:** 5-14 Full Sizes Only

- Purotex breathable, waterproof upper.
- Polyurethane shell.
- Energy absorption in heel.
- Slip-resistant cleated rubber outsole.
- Static dissipative.
MEN’S WET WEATHER WORK BOOTS

COLD WEATHER STSP PU BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: PB661841MWCSA

SIZES: 8–15 Full Sizes Only (excl. size 12)

- Lightweight, long wearing PU upper.
- Thermo+ extreme cold weather lining.
- Dunlop polyurethane footbed.
- Polyurethane outsole provides high traction in wet environments.
- Static dissipative.

“EXPLORER” STSP VIBRAM PU BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: E902033

SIZES: 6–15 Full Sizes Only (excl. size 12)

- Flexible Purofort upper.
- Dunlop branded red welded lining.
- Premium footbed.
- Vibram® Fire & Ice outsole.

LOW-CUT, WIDE FIT OVERSHOES

NON-SAFETY.

STYLE: A1305B-11

SIZES: 6–17 Full Sizes Only

- Rubber upper.
- Extra wide opening.
- Extra wide fit.

SINGLE STRAP WORK BOOT OVERSHOES

NON-SAFETY.

STYLE: 3186-11A

SIZES: 6–15 Full Sizes Only

- Rubber upper.
- Unlined.
- Rubber outsole.
- Non-safety.
MEN’S

WINTER
Ideal for outdoor work in the winter months, these sleek Dakota safety boots feature TARANTULA ANTI-SLIP outsoles that are specially designed to keep you sure-footed on ice. To combat the cold, they are equipped with our innovative T-MAX insulation and a removable liner system. Composite toes and plates protect your feet against impacts and punctures, while QUAD COMFORT technology helps to reduce fatigue. The work boots feature waterproof and oil-resistant full grain leather uppers, with molded TPU toe caps to protect them against wear and tear. HYPER-DRI HD3 waterproof, breathable membranes add an extra barrier against moisture, keeping your feet comfortable and dry.

**“8901” TRANSITIONAL CTCP HD3 WATERPROOF BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANFDKW7-8901

**SIZES:** 7-14 Full Sizes Only

- Diesel and oil resistant waterproof, full grain leather upper.
- 400g T-MAX insulation.
- TARANTULA ICEFX rubber outsole.
- Removable liner system.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Tested to a true temperature rating of -40 to -50 degrees Celsius.
- TPU DURATOE guard.

**“8907” CTCP TRANSITIONAL BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANFDKW0-8907

**SIZES:** 7-14 Full Sizes Only

- Action leather upper.
- Mesh lining with 400g T-MAX insulation.
- Removable EVA footbed.
- TARANTULA ICEFX rubber outsole.
- Tested to a true temperature rating of -40 to -50 degrees Celsius.
- Liner available

**THERMALECTRIC HEATED CTCP TRANSITIONAL BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5ANFK8-8911

**SIZES:** 7-14 Full Sizes Only

- Waterproof action leather upper.
- Mesh lining with 400g T-MAX insulation.
- Theralectric heating technology.
- Removable EVA footbed with Aerogel.
- Rubber outsole with Green Diamond.
**DAKOTA WINTER**

**TRACTION ON DEMAND CTCP WINTER BOOTS**

CSA Grade 1 Composite Toe, Composite Plate. ESR.

**Style:** 5ANFDKW8-8912

**Sizes:** 7-14 Full Sizes Only

- High abrasion Assems nylon upper.
- Mesh lining with 400g T-MAX insulation.
- HYPER-DRI HD3 waterproof, breathable membrane.
- Removable T-MAX Footbed with Aerogel.
- Rubber outsole with Traction On Demand technology.

**“8530” STSP FELT PACK BOOTS**

CSA Grade 1 Steel Toe, Steel Plate. ESR.

**Style:** 5ANFDKW8-8530

**Sizes:** 7-14 Full Sizes Only

- Textile upper.
- Removable liner with 200g T-MAX insulation.
- Lightweight EVA Shell.
- Rubber outsole.
- Tested to a true temperature rating of -50 to -60 degrees Celcius.

**“8527” STSP LEATHER FELT PACK BOOTS**

CSA Grade 1 Steel Toe, Steel Plate. ESR.

**Style:** 5ANFDKW8-8527

**Sizes:** 7-14 Full Sizes Only

- Waterproof leather upper.
- Removable liner with 200g T-MAX insulation.
- Lightweight EVA shell.
- TARANTULA ICEFX rubber outsole with Green Diamond technology.
- Tested to a true temperature rating of -40 to -50 degrees Celcius.

**“8524” CTCP SYNTROL FELT PACK BOOTS**

CSA Grade 1 Composite Toe, Composite Plate. ESR.

**Style:** 5ANFDKW6-8524

**Sizes:** 7-15 Full Sizes Only

- Oil, diesel and chemical resistant Syntrol upper.
- Oil resistant polyurethane shell.
- Superior removable liner system with 400g T-MAX insulation.
- 6mm frost plug helps keep feet dry.
- Oil resistant midsole.
- Oil and diesel resistant TARANTULA ICEFX outsole.
- Tested to a true temperature rating of -50 to -60 degrees Celcius.

**LINER AVAILABLE**

**Style:** LNR-8530DWG

**Sizes:** 7-15 Full Sizes Only
**CTCP WINTER BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHF186118

**SIZES:** 7-15 Full Sizes Only

- Oil resistant fabric upper.
- Polyurethane shell.
- Removable liner with 200g T-MAX insulation.
- Rubber outsole with ICEFX.
- Tested to a true temperature rating of -50 to -60 degrees Celcius.

**LINER AVAILABLE**

**SIZE:** 7-15 Full Sizes Only

**STYLE:** HHF19-LNR-6118

**EXCLUSIVELY AT Mark’s**

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**CTCP FELT PACK WINTER BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHF146111

**SIZES:** 7-15 Full Sizes Only

- HELCORE 3D carbon upper is oil, diesel and chemical resistant.
- Removable truForm liner for comfort, stability and thermal protection.
- Rubber outsole with ICEFX.
- 400g T-MAX insulation.
- Seam sealed waterproof polyurethane shell.
- Frost plug footbed.
- Tested to a true temperature rating of -40 to -50 degrees Celcius.

**EXCLUSIVELY AT Mark’s**

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**CTCP WINTER BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** HHF196119

**SIZES:** 7-14 Full Sizes Only

- Abrasion resistant leather and nylon ripstop leather.
- HELLY TECH performance waterproof technology. EVA midsole.
- Removable EVA footbed with T-MAX heat lining.
- Removable liner with T-MAX insulation.
- ICEFX rubber outsole.

**LINER AVAILABLE**

**SIZE:** 7-14 Full Sizes Only

**STYLE:** HHF196119

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**“CROSSBOW” CTCP TRANSITIONAL BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 915605

**SIZES:** 7-14 Full Sizes Only

- Full grain waterproof leather upper.
- Full polyurethane shell.
- Removable 4 layer liner system.
- High traction rubber outsole.
- METAL FREE
MEN’S & WOMEN’S

DUTY BOOTS
**MEN’S 8” ACADIA DUTY BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE.

**STYLE:** 22500-1W

**SIZES:** 7-12,13,14

- Full grain polishable leather and 1000 Denier nylon upper.
- Waterproof, breathable GORE-TEX lining.
- Composite toe is non-metallic that will not set off metal detectors.
- Vibram® Kletterlift outsole provides superb shock absorption, great traction and stability.
- Stitchdown construction offers increased stability underfoot.
- Certified ASTM F2413-11M I/75 C/75 EH.

**NOT AVAILABLE AT MARK’S STORES. CONTACT YOUR MARK’S COMMERCIAL REPRESENTATIVE.**

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**MEN’S 8” LOOKOUT SIDE ZIP DUTY BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 23826

**SIZES:** 6-12,13,14,15,16

- Full grain, polished leather upper, semi-locking side zipper, 100% waterproof barrier.
- Non-metallic composite toe will not set off metal detectors.
- Oil and slip-resistant, superior traction.
- Patent pending plush dual-density footbed and Airthotic heel clip for support.
- Body fluid borne pathogen resistant. EH certified. Puncture resistant midsole.
- Certified ASTM F2413-11M I/75 C/75 EH, NFPA Sec 137.4

**NOT AVAILABLE AT MARK’S STORES. CONTACT YOUR MARK’S COMMERCIAL REPRESENTATIVE.**

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**MEN’S 8” GX-8 GTX SIDE ZIP DUTY BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** E02284

**SIZES:** 7-12,13,14

- Full grain leather upper.
- 200g Thinsulate™ insulation.
- Gore-Tex waterproof lining.
- Full cushioned removable comfort insole.
- Compression molded EVA midsole.
- Oil and slip-resistant rubber outsole.
- Cement construction.
- Compression molded EVA midsole.

**NOT AVAILABLE AT MARK’S STORES. CONTACT YOUR MARK’S COMMERCIAL REPRESENTATIVE.**

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**WOMEN’S 8” GX-8 SIDE ZIP DUTY BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** E02784

**SIZES:** 5-10,11

- 200gm. of Thinsulate™ insulation for foot comfort regulation.
- Heavy gauge nylon side zipper.
- Full cushioned removable comfort insole.
- Compression molded EVA midsole.
- Oil and slip-resistant rubber outsole.
- Cement construction.
- CSA approved flexible Lensi PS4 Protective.
- Midsole plate.

**NOT AVAILABLE AT MARK’S STORES. CONTACT YOUR MARK’S COMMERCIAL REPRESENTATIVE.**
W O M E N ' S

8 INCH BOOTS
WOMEN’S 8 INCH WORK BOOTS

AGGRESSOR

STSP WORK BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5B0AAG6-8500
SIZES: 5-11 incl. half sizes

• Buffalo leather upper.
• Polyurethane toe guard.
• Breathable mesh and foam lining.
• Removable one density footbed.
• Durable and lightweight polyurethane outsole.

DAKOTA

“8030” STSP WORK BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5B0ADK7-8030
SIZES: 5,6-11

• Full grain leather upper.
• DRI-TEC with FRESHTECH treated lining.
• 200g T-MAX insulation.
• Removable polyurethane footbed.
• EVA midsole.
• TARANTULA ANTI-SLIP rubber outsole.

“8006” STCP WORK BOOTS

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: 5B0ADK4-8006
SIZES: 5,6-11

• Nubuck leather upper.
• Polyurethane DURATOE guard.
• Cambrelle® lining with 200g T-MAX insulation.
• Removable 4 density footbed.
• Direct injected polyurethane midsole.
• TARANTULA ANTI-SLIP rubber outsole.

STSP QUAD LITE WORK BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5B0ADK9-8016
SIZES: 6-10,11

• Leather upper.
• Removable contoured footbed.
• Additional EVA comfort layer.
• Compression molded EVA midsole.
• TARANTULA ANTI-SLIP rubber outsole.
WOMEN’S 8 INCH WORK BOOTS

DAKOTA

8 INCH BOOTS

STCP INTERNAL METGUARD WORK BOOTS

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 5B0ADK5–8112

SIZES: 6–11 incl. half sizes

- Full grain leather upper with side zipper.
- Internal metatarsal protection.
- Breathable and moisture wicking mesh lining.
- 200g T-MAX insulation.
- Removable 4 density footbed.
- Injected polyurethane midsole.
- TARANTULA ANTI-SLIP rubber outsole.

“BERGEN” STCP WATERPROOF BOOTS

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: HHS202181W

SIZES: 6–11 incl. half sizes

- Waterproof leather upper.
- DRI-TEC with FRESHTECH treated lining.
- 200g T-MAX insulation.
- Hellytech® waterproof membrane.
- Removable EVA footbed.
- EVA midsole. Rubber outsole.

EXCLUSIVELY AT Mark’s

“CLOVER” STSP WORK BOOTS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: P311182

SIZES: 5–10,11

- Full grain leather upper with knit collar.
- Nylon lining.
- EASE footbed.
- Molded EVA midsole.
- Rubber outsole.

“CONDOR” CTCP WATERPROOF BOOTS

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

STYLE: W75126

SIZES: 5–10,11

- Waterproof leather upper.
- Moisture wicking mesh lining.
- Removable dual density comfort cushion footbed.
- 200g Thinsulate™ insulation.
- Sculpted oil and slip resistant rubber outsole.
WOMEN’S

6 INCH BOOTS
These women's Aggressor work boots are built for safety and comfort. Tough Nubuck uppers feature durable toe bumpers and breathable mesh and foam linings and are designed for comfort. Removable insoles make room for custom orthotics, and durable polyurethane outsoles are lightweight to discourage foot fatigue. Recommended for general trade, manufacturing, warehousing and distribution workers, these boots feature Grade 1 steel toes and plates and they’re electric shock resistant.

### AGGRESSOR

**STSP WORK BOOTS**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5B0BAG4-6500

**SIZES:** 5,6-11

- Buffalo leather upper.
- Breathable mesh and foam lining.
- Removable one density footbed.
- Durable and lightweight polyurethane outsole.

### DAKOTA

**“6030” STSP WORK BOOTS**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5B0BDK7-6030

**SIZES:** 6-10,11

- Nubuck leather upper.
- Removable polyurethane footbed with arch support.
- Breathable mesh lining.
- Lightweight polyurethane midsole.
- Durable TPU outsole.

### DAKOTA

**“6006” STCP WORK BOOTS**

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5B0BDK6-6006

**SIZES:** 5,6-11

- Nubuck leather upper.
- Polyurethane DURATOE guard.
- Cambrelle® lining with 200g T-MAX insulation.
- Removable 4 density footbed.
- Direct injected polyurethane midsole.
- TARANTULA ANTI-SLIP rubber outsole.
Tough and ready for long days on the jobsite, these Helly Hansen women’s work boots meet CSA Grade 1 requirements for toe and underfoot protection. They also resist electric shock. The six-inch boots are fully insulated for cold weather conditions. They feature moisture-wicking linings and are treated to inhibit the growth of fungi, mold and mildew as well as odour-causing bacteria.
WOMEN’S 6 INCH WORK BOOTS

“ABBREY” STCP PULL-ON WORK BOOTS
CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.
STYLE: P310912
SIZES: 5-10 incl. half sizes

- Nubuck leather upper.
- Molded heel counter.
- Nylon mesh lining.
- Lightweight EVA midsole.
- Rubber outsole.

“HIGHTOWER” ATSP WORK BOOTS
CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.
STYLE: TBOA1QG6K001
SIZES: 5.5-10,11

- Full grain waterproof leather upper.
- Antimicrobial treated lining.
- Waterproof membrane.
- Removable anti-fatigue footbed.
- All weather TPU outsole.

AVAILABLE IN QUEBEC ONLY

“SEATTLE” ATCP WATERPROOF BOOTS
CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: 1022104
SIZES: 5-10,11

- Waterproof leather upper.
- KEEN.DRY waterproof, breathable membrane.
- EVA midsole.
- Heat, oil and slip resistant rubber outsole.

“EXCAVATOR SUPERLITE” WATERPROOF CTCP BOOTS
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.
STYLE: P311382
SIZES: 5-10,11

- Waterproof Nubuck leather upper.
- Breathable nylon mesh lining with 200g Thinsulate®.
- Waterproof.
- Durable TPU toe guard.
- Cushioning polyurethane midsole.
- Extreme slip-resistant rubber outsole.
W O M E N ’ S

HIKERS
Women’s Hiker Work Boots

**AGGRESSOR**

**LOW-CUT STSP HIKERS**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5B0CAG9-2501

**SIZES:** 5-11 incl. half sizes

Built for comfort as well as on-the-job protection, these women’s Aggressor hikers feature steel toes and plates. The shoes are waterproof and they’re treated with FRESHTECH to inhibit odour-causing bacteria. Padded collars protect the ankles and EVA underfoot adds valuable support.

- Polyurethane/mesh upper.
- DRI-TEC with FRESHTECH treated lining.
- Removable EVA footbed.
- Rubber outsole.
- EVA midsole.

**AGGRESSOR**

**MID-CUT STSP HIKERS**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5B0CAG9-2502

**SIZES:** 5-11 incl. half sizes

- Textile and polyurethane upper.
- DRI-TEC with FRESHTECH treated lining.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.

**DAKOTA**

**MID-CUT ATCP HIKERS**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5B0CDK0-2007

**SIZES:** 6-10 incl. half sizes

- Synthetic and breathable mesh upper.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.
- Added rubber heel and toe protection.
These rugged Helly Hansen safety shoes are made with high abrasion mesh uppers, which are covered with TPU overlays at key points for extra durability. Rubber toe bumpers at the front help to extend the life of the shoes even further. The hiking-style work shoes are equipped with aluminum toes to protect against impacts from falling objects, and they have composite plates for underfoot protection. EVA midsoles and Ortholite® insoles provide lightweight cushioning and shock absorption, keeping them comfortable to wear all day long.
**MID-CUT ATCP HIKERS**

*CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.*

**STYLE:** HHS191010W

**SIZES:** 6–11 incl. half sizes

- High abrasion mesh upper with welded TPU overlays.
- Durable rubber toe bumper.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.

**EXCLUSIVELY AT**

![Mark's](image)

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**“WINDOC” MID-CUT STSP WATERPROOF BOOTS**

*CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.*

**STYLE:** J17862

**SIZES:** 5–11 incl. half sizes

- Waterproof suede and mesh upper.
- Breathable mesh lining.
- Waterproof membrane.
- Removable EVA footbed.
- Lightweight and cushioning EVA midsole.
- Oil and slip-resistant rubber outsole.

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**“SIREN” ATCP WATERPROOF HIKERS**

*CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.*

**STYLE:** J099354

**SIZES:** 5–11 incl. half sizes

- Waterproof Nubuck and breathable mesh upper.
- Breathable mesh lining.
- Waterproof membrane.
- Removable COMFORTBASE™ footbed.
- Lightweight and cushioning comfort base EVA midsole.
- Slip-resistant rubber outsole.

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**“JOURNEY” CTCP WATERPROOF HIKERS**

*CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.*

**STYLE:** 305003DW

**SIZES:** 6–10 incl. half sizes

- Waterproof leather upper.
- TPU heel guard/rubber toe guard.
- Breathable mesh lining with 200g Thinsulate® insulation.
- Waterproof membrane.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.
**AGGRESSOR**

**ATHLETIC STSP SHOE**

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

**STYLE:** 5B0DAG9-1501

**SIZES:** 5-11 incl. half sizes

- Textile upper.
- DRI-TEC with FRESHTECH treated lining.
- Removable EVA footbed.
- Rubber pods in outsole.
- EVA midsole.

**DAKOTA**

**LIGHTWEIGHT ATSP CANVAS ATHLETICS**

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

**STYLE:** 5B0DDK8-1007

**SIZES:** 5-11 incl. half sizes

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH treatment.
- EVA midsole.
- Rubber outsole.

**DAKOTA**

**LIGHTWEIGHT CANVAS SLIP-ON ATSP ATHLETICS**

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

**STYLE:** 5B0DDK9-1008

**SIZES:** 5-11 incl. half sizes

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH treatment.
- EVA midsole.
- Rubber outsole.

**DAKOTA**

**LIGHTWEIGHT CANVAS LACE-UP ATSP ATHLETICS**

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

**STYLE:** 5B0DDK9-1009

**SIZES:** 5-11 incl. half sizes

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH treatment.
- EVA midsole.
- Rubber outsole.
WOMEN’S CASUAL WORK BOOTS

DAKOTA

QUAD LITE
ATSP ATHLETICS

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

STYLE: 5B0DDK7-3602
SIZES: 6-10,11

- Breathable Microfibre and mesh upper.
- Breathable nylon lining.
- Removable footbed.
- Cushioning EVA midsole.
- Lightweight TARANTULA ANTI-SLIP rubber outsole.

QUAD LITE
ATSP ATHLETICS

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

STYLE: HHS201006W
SIZES: 6-10 incl. half sizes

- Lightweight, breathable mesh and polyurethane upper.
- Reinforced polyurethane welded toe and heel for additional protection.
- Breathable mesh lining.
- Removable moisture wicking Ortholite® footbed.
- Rubber outsole.

KODIAK®

“TAJA” STCP
LACE-UP SAFETY SHOE

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 308004BLK
SIZES: 5,6-10

- Stretchable action leather upper.
- Stretch nylon comfort lining.
- Removable Ortholite® footbed.
- Lightweight EVA flexible midsole.
- KODIAK® ultimate slip and oil resistant rubber outsole.

KODIAK®

“BRITT” STCP
SLIP-ON SAFETY SHOE

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

STYLE: 308005BLK
SIZES: 5,6-10,11

- Stretchable action leather upper.
- Stretch nylon comfort lining.
- Removable Ortholite® footbed.
- Lightweight EVA flexible midsole.
- KODIAK® ultimate slip and oil resistant rubber outsole.
“WOODWARD”
STSP ATHLETICS

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: P310493
SIZES: 5-10 incl. half sizes

- Leather upper with nylon mesh inserts.
- Breathable nylon mesh lining.
- Removable EASE footbed.
- Molded EVA midsole.
- Extreme slip-resistant rubber outsole.

“SPRINT”
ATCP ATHLETICS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: P311387
SIZES: 5-10,11

- Mesh upper.
- Breathable nylon mesh upper.
- Removable footbed.
- Cushioning EASE midsole.
- Slip-resistant rubber outsole.

“SPRINT MID”
ATCP ATHLETICS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: P311392
SIZES: 5-10,11

- Mesh and coated leather upper.
- Breathable nylon mesh lining.
- Removable footbed.
- Cushioning EASE midsole.
- Slip-resistant rubber outsole.

“POWERTRAIN SPORT”
ATCP ATHLETICS

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.
STYLE: TB0A1RTM001
SIZES: 5.5-10,11

- Ripstop nylon upper.
- TPU toe overlay for added durability and protection.
- Mesh lining with anti-microbial treatment.
- Single density polyurethane anti-fatigue footbed.
- Dual density polyurethane outsole.
WOMEN’S

ANTI-SLIP
WOMEN’S ANTI-SLIP WORK SHOES

DAKOTA

NON-SAFETY ANTI-SLIP SHOE

NON-SAFETY.
STYLE: 5B0DDK0-3108
SIZES: 5–11 incl. half sizes

These Oxford-style safety shoes have breathable linings and anti-microbial treatment keep your feet dry while reducing odour. The anti-slip outsoles on these safety shoes give you traction control in slippery areas, making them an ideal option for kitchen, maintenance and janitorial workers.

NON-SAFETY ANTI-SLIP SHOE

NON-SAFETY.
STYLE: 5B0DDK0-3106
SIZES: 5–11 incl. half sizes

• Microfibre and polyurethane upper.
• Breathable mesh lining with FRESHTECH.
• Removable EVA footbed.
• Tarantula anti-slip rubber outsole.

STSP LACE-UP OXFORD SHOE

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.
STYLE: 5B0DDK0-3105
SIZES: 5–11 incl. half sizes

• Microfibre and polyurethane upper.
• Breathable mesh lining with FRESHTECH.
• Removable EVA footbed.
• Cushioning EVA midsole.
• Tarantula anti-slip rubber outsole.
**WOMEN’S ANTI-SLIP WORK SHOES**

**STSP ANTI-SLIP SLIP-ON SHOE**

- Mesh upper with synthetic overlays.
- Breathable soft Lycra lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip resistant rubber outsole.

**STSP RESISTANT SLIP-RESISTANT SHOE**

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.

**ATSP LACE-UP SLIP-RESISTANT SHOE**

- Knit upper with synthetic overlays.
- Breathable mesh lining.
- Removable air-cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

**“ELDRED” SLIP-RESISTANT LACE-UP SHOE**

- Smooth leather upper with mesh fabric collar and heel panel.
- Relaxed fit design for a roomy comfortable fit.
- Soft fabric lining.
- Removable Memory Foam topped cushioning footbed.
- EVA midsole.
- Slip-resistant Nitrile rubber traction outsole.
W O M E N ’ S

STATIC DISSIPATIVE
These Skechers Work shoes help to protect you against dangerous static buildup in the workplace by conducting static electricity through the shoe and into the ground. For comfort, they are breathable and have Air Cooled Memory foam insoles as well as cushioned midsoles. Slip-resistant rubber outsoles add traction in areas that are prone to moisture and grease.

**STSP SD LACE-UP SLIP-RESISTANT SHOE**

CSA GRADE 1 STEEL TOE, STEEL PLATE. SD.

**STYLE:** 99B96553

**SIZES:** 5-10,11

- Knit upper with synthetic overlays.
- Slip-resistant rubber outsole.
- Breathable mesh lining.
- Removable Air-Cooled memory foam footbed.
- Cushioning EVA midsole.

**Powertrain Sport**

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. SD.

**STYLE:** TB0A1WE6001

**SIZES:** 5.5-10,11

- Nylon upper with TPU overlay.
- Mesh lining with anti-microbial treatment.
- Polyurethane midsole.
- Removable single density PU footbed.
- Heat, oil, slip and abrasion resistant polyurethane outsole.

**SD SAFETY TOE LACE-UP SHOE**

**STYLE:** 420092

**SIZES:** 5-11 incl. half sizes

- Brushed suede and premium leather upper.
- Moisture wicking lining.
- Removable cushioning footbed.
- Extremely lightweight polyurethane outsole.

**Mellow Walk**

**“POWERTRAIN SPORT” SD ATCP SHOE**

**STYLE:** TB0A1WE6001

**SIZES:** 5.5-10,11

- Nylon upper with TPU overlay.
- Mesh lining with anti-microbial treatment.
- Polyurethane midsole.
- Removable single density PU footbed.
- Heat, oil, slip and abrasion resistant polyurethane outsole.
WOMEN’S

WET WEATHER
WOMEN’S WET WEATHER WORK BOOTS

AGGRESSOR

NST INSULATED WET WEATHER BOOT

NON-SAFETY.

STYLE: 5B0EAG8-9601

SIZES: 6-10 even sizes only

- Adjustable cuff keeps snow and debris out.
- Removable insulated wool felt liner.
- Durable TPE injected construction.
- Self-cleaning multi-directional traction rubber outsole.

INSULATED STSP WET WEATHER BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

STYLE: 5B0EAG4-9500

SIZES: 6-10 even sizes only

- Durable rubber TPO injected construction.
- Adjustable cuff keeps snow and debris out.
- Removable insulated wool felt liner.
- Self-cleaning multi-directional traction rubber outsole.
- Tested to a true temperature rating of -20 to -30 degrees Celsius.

STSP POLYURETHANE WET WEATHER BOOT

CSA GRADE 1 STEEL TOE, STEEL PLATE. SD.

STYLE: HHS166113W

SIZES: 5-10 even sizes only

Gear up for wet and muddy weather in these Helly Hansen women’s waterproof safety boots with steel toes and plates. The work boots have lightweight PU midsoles for support and PU insoles for additional cushioning. The rubber outsoles provide impressive durability and reliable traction on wet surfaces. These boots are lined with Nylon for wearing comfort.

EXCLUSIVELY AT Mark’s
W O M E N ’ S

WINTER
These Dakota women’s 8905 safety boots are equipped with a pair of our signature technologies for protection on outdoor worksites. HYPER-DRI HD3 makes them waterproof and breathable and lightweight T-MAX insulation offers warmth and comfort. These tough boots have flat-molded EVA shells and full grain leather shafts. TARANTULA ICEFX rubber outsoles with GREEN DIAMOND technology help to maximize slip resistance on ice. CSA-compliant safety features include composite toes and plates and puncture resistance.

**“8905” CTCP TRANSITIONAL WINTER BOOTS**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5B0FDK8-8905

**SIZES:** 6-10 even sizes only

- Waterproof full grain leather upper.
- Mesh lining with 400g T-MAX insulation.
- Tested to a true temperature rating of -30 to -40 degrees Celsius.
- HYPER-DRI HD3 waterproof, breathable membrane.
- TARANTULA ICEFX rubber outsole.
- Lightweight EVA shell.

**“THERMALECTRIC” CTCP WINTER BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5B0FDK9-8906

**SIZES:** 6-10 even sizes only

- Waterproof full grain leather upper.
- Mesh lining with FRESHTECH treatment.
- 400g T-MAX insulation.
- Removable polyurethane sponge footbed.
- TARANTULA ICEFX rubber outsole.
- Theralectric heated technology.

**CTCP FELT PACK WINTER BOOT**

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5B0FDK7-8520

**SIZES:** 6-10 even sizes only

- Synthetic polyurethane Nubuck leather upper.
- Lightweight EVA shell.
- Removable liner system.
- 400g T-MAX insulation.
- TARANTULA ICEFX rubber outsole.

**LINER AVAILABLE**

**SIZE:** 6-10 Even Sizes Only

**STYLE:** 5B0F-LNR-8520
Footwear Innovations

TARANTULA ANTI-SLIP®
Our TARANTULA ANTI-SLIP outsoles provide the ultimate in slip protection and dramatically reduce the likelihood that you’ll slip or fall on wet/greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced compound to increase the coefficient of friction. Our anti-slip outsoles provide incredible grip to resist slipping on the majority of surfaces including wet, soapy, oily or greasy surfaces. To achieve this high performance, the footwear has a unique tread pattern and soft rubber compound to increase the coefficient of friction. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTI-SLIP outsoles, however, push liquids to the outside using unique micro channels, instead of keeping liquids underneath.

DISCLAIMER: TARANTULA ANTI-SLIP® footwear has been tested for wet and dry conditions. They have not been tested for use on any type of ice. In order to qualify, they must meet or exceed our slip resistance standards.

DURATOE
DURATOE uses a molded toe cap that is applied to the outside of the work boot to increase the life of the toe area of the boot.

QUAD-COMFORT
The QUAD COMFORT footwear technology consists of a minimum of 4 comfort components, which address shock absorption, weight distribution, cushioning & pressure displacement and occasionally outsole performance. The construction of the footwear depends on their end use and the requirements of the footwear. The four components are integrated between the footbed or insole through to the bottom of the outsole. If a component provides a significant and functionally noticeable advantage, it may also comprise a feature that is incorporated into the upper of the footwear. Shock absorption is addressed by adding additional cushioning in the heel of the shoe as it is the first areas of contact when walking. Another component of comfort can be added under the ball of the foot to help distribute weight, alleviate pressure points and provide greater energy return. For cushioning and pressure displacement, our footwear uses lightweight, flexible functional midsoles that can be made up of many densities of cushioning. Lastly, outsoles are functionally engineered to provide the utmost in comfort, shock absorption and flexibility.

Other outsole materials may also be considered such as leather if they truly provide a comfort component or benefit to the end user. Our TARANTULA ANTI-SLIP outsoles can be used for QUAD COMFORT footwear to provide a high degree of slip resistance to reduce the likelihood of a slip or fall while still maintaining QUAD COMFORT features in their structure.

ARMOUR FLEX+ TECHNOLOGY
Non-metallic puncture resistant safety plates. This technology is a multi layer textile composite made from a high tenacity yarn. The woven fabric undergoes different treatments to reach the desired level of hardness while maintaining its flexibility. The ARMOUR-FLEX textile insole can be sewn directly onto the upper and offers 100% protection of the bottom of the foot, as compared to the steel plate that only protects around 85% of the bottom of the foot. ARMOUR-FLEX will keep your feet warmer in winter because, unlike steel, it will not conduct heat away from your foot. ARMOURFLEX provides the technology that you need to keep your feet protected, while still allowing your foot to bend.

HYPER-DRI 3
100% Waterproof / Breathable
A waterproof barrier is laminated to the underside of the outer fabric and a durable water repellant (DWR) treatment is applied on the outside. Waterproof zippers and all seams on the garment are sealed to keep you and your valuables dry. Exceeding industry standards, HYPER-DRI 3 represents an impenetrable barrier to the elements while allowing body-generated moisture to escape. For HD3 footwear, the membrane must withstand over 5000 mm of water column without leaking and allow 5000 g/m2 of moisture to pass through the fabric over a 24 hour period. Footwear is water tank tested to 50 000 foot flexes to simulate extreme conditions.

FRESHTECH
FRESHTECH is a safe and invisible antimicrobial treatment that is applied to our footwear and garment products. In garments the treatment inhibits the growth of bacteria that cause odor. In footwear the treatment inhibits the growth of fungi, mold, and mildew, in addition to odor causing bacteria. The FRESHTECH treatment stops bacteria and fungi from reproducing, which creates a safe and comfortable product. We ensure the effectiveness and durability of FRESHTECH through standard testing.

T-MAX®
The warmest, lightest hypo-allergenic insulation on the market. It regulates body temperature by allowing moisture to move away from the body, keeping the body dry and comfortable.

VIBRAM®
Vibram soles are an expert integration of functional design and high performance compounds. Vibram ensures that demanding workers have reliable and safe products for their professional activities, in any situation, in any weather condition or environment. Grip, stability, heat and oil resistance, electrical hazard rated, flexibility: a boot powered by Vibram improves worker efficiency, performance, reliability and comfort.

VIBRAM FIRE & ICE®
The Vibram® Fire & Ice™ compound has been studied for extreme applications and maintains its performance values in a wide range of temperatures (from - 20°C to + 250°C). The formulation satisfies both requirements for fire resistance from NFPA and the Ross cold flex at -23°C.
Deciphering The Symbols

CSA Green Triangle
Indicates sole puncture protection with Grade 1 protective toecap which can withstand impacts of 125 joules (22.7 kg object falling from 56 cm above).

CSA White Rectangle with Orange Omega
Indicates soles that provide electric shock resistance. Intended to withstand 18,000 volts at 60Hz for one minute without disruptive discharge to ground; leakage current not exceeding 1mA.

CSA Yellow Rectangle
Indicates soles are static-dissipative.
Warning: This footwear should not be used where contact with live electrical conductors can occur.

CSA Blue Rectangle
Indicates Grade 1 protective toecap without sole puncture protection.

CSA Dark Grey Rectangle with White M
Indicates metatarsal protection. Note: Toe protection is required for all metatarsal protective footwear. These boots are intended for industrial work environments where heavy objects can hurt the metatarsal region of the foot.

The Language of Footwear

ANSI
International standards organization that develops and publishes voluntary consensus technical standards for a range of materials.

Aerospace Lining
A breathable synthetic lining comprised of a mesh-like structure.

Anti-microbial
A chemical treatment applied to footwear linings which prevents microbe growth.

ATCP
Aluminum toe, composite plate.

Cement Construction
A shoe construction in which the upper of a shoe is cemented, rather than stitched, to the bottom of a shoe. Cement construction results in a lighter, more flexible shoe.

Contoured Footbed
An insole that molds to the shape of your foot.

Composite Plate
A safety, puncture resistant sole plate used in safety footwear in replacement of steel plates. A few varieties exist today, made of synthetic materials such as nylons, resins and also Kevlar.

CTCP
Composite toe, composite plate.

Dri-Tec
A generic term for breathable, moisture-wicking lining found in footwear.

Dual Density Midsole
A midsole that employs two different densities of cushioning foam.

ESR
Electrical shock resistance.

EVA
Ethylene Vinyl Acetate – A synthetic compound used for outsoles. EVA provides cushioning to the footbeds, midsoles, and is easily shaped by heat and pressure.

Footbed
Sometimes also referred to by customers as the insole. It is the foundation in footwear that rests under the foot and has a critical role in comfort.

Goodyear Welt Construction
A shoe construction in which the upper and sole of the shoe are stitched together, resulting in greater durability. The resulting seam is visible and runs around the outside of the shoe, where the upper and outsole meet.

Heel Counter
Counters provide support and help the upper wrap around the foot.

Injection Molded Construction
A type of sole unit construction created by injecting material into the sole mold. Injection molded construction is an efficient way to mass-produce footwear.

Inseam
The hidden seam of a welted shoe holding together the welt, upper, lining and insole.

Metguard
A safety feature found in some boots which is comprised of a protective cap that covers the metatarsal area of the foot and protects against injury from impacts. Can be internal or external.

Moisture Wicking
Synthetic materials that have been developed specifically to channel perspiration away from the body.

Nubuck Leather
Nubuck is a type of leather with a soft, velvety surface and is far more durable than suede.

Oarprene
Rubber that is acid and oil resistant.

OrthoLite
OrthoLite insoles are made up of open-cell foam, allowing air to circulate around the foot, keeping it cooler inside the shoe. The open cell structure also moves moisture away from the foot, keeping it drier.

PU
Polyurethane; a type of man-made material.

PVC
Polyvinyl chloride. A semi-rigid plastic, often used in heel counters and outsoles for added support.

SD
Static Dissipating. The shoe dissipates static buildup on the body so as not to cause an arcing effect.

STCP
Steel toe, composite plate.

TPR
Thermo plastic rubber. A plastic material used by many manufacturers in the injection molding process.

TPU
Thermopolyurethane. Man made material used in footwear production on uppers, but also outsoles.

Upper
The part of the shoe that covers the top part of the foot, from heel to toe.

Welt
A strip of material sewn between the insole and the outsole to create greater durability.
Mark's Commercial is a proud member of the Canadian Tire Group of Companies.