



INDUSTRIAL FOOTWEAR

2023

Working Together Towards An Incident-Free Future.

3 CONVENIENT WAYS TO SHOP FOR COMPANY FOOTWEAR

It's never been easier for company employees to purchase industrial footwear at your favorite Mark's store.

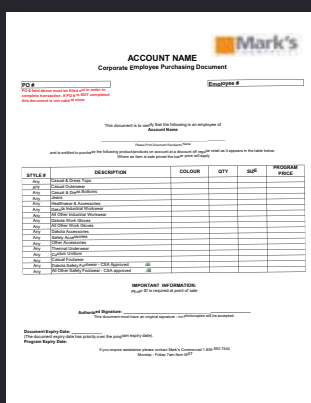


CLIENT SAVINGS CARD

Show the card at any Mark's store to receive your specified discount for a variety of store items shown on the card.

These cards are re-useable and valid until the expiry date found at the bottom of the card. The card must be presented for discounts to be applied against regular priced items.

(In the event of an item being sale priced, the lower price will apply.)



CLIENT VOUCHER

Simply show the voucher at any Mark's store to receive the specified discount shown for a variety of store items listed on the voucher.

The voucher must be shown for discounts to be applied against regular priced items. (In the event of an item being sale priced, the lower price will apply.)



CLIENT INDUSTRIAL FOOTWEAR PURCHASING CARD

Our new industrial footwear purchasing card contains all the benefits of the voucher combined with a more flexible client reporting experience and easier in-store purchasing.



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Sizes may be limited in some styles due to unforeseen circumstances. Consult your corporate sales person for the most up-to-date information on styles shown in this book.

Look for these symbols with each style to know if it's suitable for your profession.



Oil & Gas/
Utilities



Construction

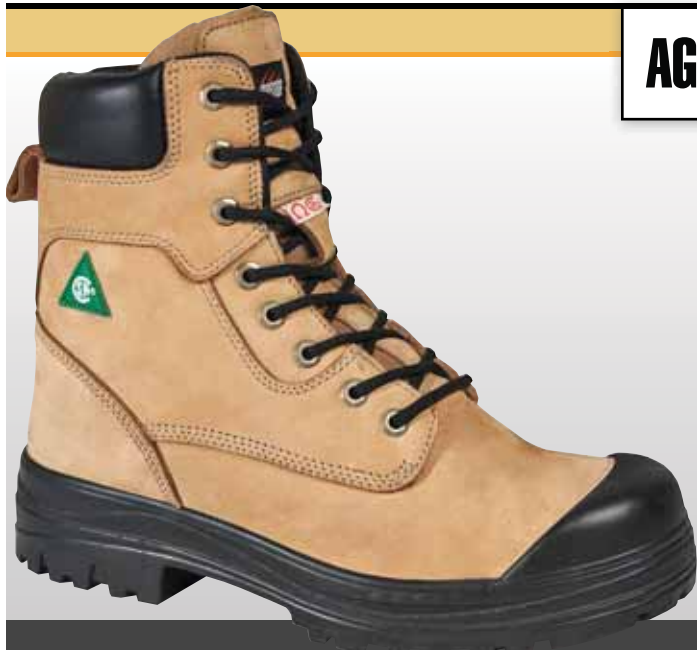


Transportation



8 INCH

FOOTWEAR



AGGRESSOR

STYLE: 5ANADK2-8500 SIZES: 7-11,12,13,14

8" STSP WORK BOOT

- Buffalo Nubuck leather upper.
- Breathable Air Mesh® lining.
- Polyurethane toe guard.
- Removable EVA footbed.
- One density polyurethane midsole/outsole.

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

DAKOTA
WORKPRO SERIES

STYLE: 5ANADK5-8877 SIZES: 7-11,12,13,14



Equipped with TPU DURATOE® durable toecaps over the tough, full-grain buffalo leather uppers, these Dakota boots have TARANTULA ANTI-SLIP™ rubber outsoles for excellent traction on slick surfaces. Warm and light T-MAX® INSULATION makes these boots ideal for use in cold environments. With CSA Grade 1 steel toes and steel plates, these work boots are ideal for construction and trades workers or general purpose applications.

8" "877" STSP WORK BOOT

- Buffalo leather upper.
- DURATOE® TPU guard.
- Breathable, moisture wicking mesh lining.
- Abrasion resistant heel counter.
- 200g T-MAX® insulation.
- TARANTULA® ANTI-SLIP rubber outsole.

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8006 SIZES: 7-11,12,13,14

8" "8006" QUAD COMFORT STCP WORK BOOT

- Nubuck leather upper.
- Polyurethane DURATOE® guard.
- Breathable and moisture wicking Cambrelle lining with 200g T-MAX® insulation.
- Removable 4 density EVA footbed.
- Direct injected polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole.

**BEST
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CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8529 SIZES: 7-12,13,14,15,16,17

8" "529" STSP WORK BOOT

- Full grain leather upper.
- DURATOE® "529" TPU toecap.
- Moisture wicking and breathable DRI-TEC® lining with 200g T-MAX® insulation.
- Flexible polyurethane welt construction.
- Cushioning Rubberlon midsole.
- TARANTULA® ANTI-SLIP rubber outsole.

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8518 SIZES: 7-11,12,13,14

8" "8518" PU/TPU SAFETY STSP WORK BOOT

- Nubuck leather upper.
- Polyurethane DURATOE® guard.
- DRI-TEC lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable polyurethane foam footbed.
- Polyurethane midsole.
- TPU outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8529WP SIZES: 7-11,12,13,14,15

8" "529" HD3 WATERPROOF STSP WORK BOOT

**BEST
SELLER!**

- Waterproof leather upper.
- DURATOE® "529" TPU guard.
- Moisture wicking and breathable DRI-TEC® lining with 200g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Cushioning Rubberlon midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8517 SIZES: 7-11,12,13,14,15,16,17

8" "8517" QUAD COMFORT STCP WORK BOOT

**BEST
SELLER!**

- Full grain leather upper.
- FRESHTECH® treated lining.
- Multiple density removable polyurethane footbed.
- 200g T-MAX® insulation.
- Flexible poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8537 SIZES: 7-11,12,13,14

8" "8537" QUAD COMFORT ATCP WORK BOOT

- Full grain leather upper with TPU/Kevlar® reinforced molded side quarter panels.
- Breathable lining with 200g T-MAX® insulation.
- TPU DURATOE® guard.
- Multiple density removable polyurethane footbed.
- Flexible poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8570 SIZES: 7-11,12,13,14

8" "8570" CTCP WORK BOOT

- Full grain leather upper.
- DURATOE® TPU toecap.
- Removable cushioning polyurethane footbed.
- Mesh lining with DRI-TEC.
- 200g T-MAX® insulation.
- TARANTULA® ANTI-SLIP rubber outsole..



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8571 SIZES: 7-11,12,13,14



From Dakota, these tough leather work boots are ready for outdoor worksites. They meet industry safety standards with composite toes and plates plus electric shock resistance. Comfort features include our signature technologies - T-MAX® INSULATION and FRESHTECH® for odour protection.

10" "8571" CTCP PULL ON WORK BOOT

- Full grain leather upper.
- DURATOE® TPU toecap.
- Removable cushioning polyurethane footbed.
- Mesh lining with DRI-TEC®.
- 200g T-MAX® insulation.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8516 SIZES: 7-11,12,13,14

8" "8516" HD3 WATERPROOF CTCP WORK BOOT

- Waterproof leather upper.
- 200g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- TPU DURATOE® guard.
- DRI-TEC® lining with FRESHTECH®.
- Removable ETPU footbed.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8512 SIZES: 7-11,12,13,14

A tough safety boot from Dakota, this eight-inch style features composite toes and plates. They are also electric shock resistant and puncture resistant. The full grain leather boots are protected with Duratoe® molded toe caps applied to the outside of the boots to increase the life of the toe area. The lining is treated with Freshtech® - a safe and invisible microbial treatment that inhibits the growth of fungi, mold and mildew, in addition to odour-causing bacteria. Bottomed out with Tarantula Anti-Slip® outsoles, they provide the ultimate in slip protection by reducing the likelihood that you'll slip and fall on wet and/or greasy surfaces.*

8" "8512" CTCP METAL FREE WORK BOOT

- Full grain leather upper.
- TPU DURATOE® guard.
- DRI-TEC® lining with FRESHTECH®.
- Removable ETPU footbed.
- Polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANADK1-8410 SIZES: 7-11,12,13,14,15

8" "8410" CTCP INJECTED WORK BOOT

- Full grain leather upper.
- DURATOE® Axis Asymmetrical toe guard.
- Mesh lining with DRI-TEC®.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8522 SIZES: 7-11,12,13,14

8" "8522" QUAD COMFORT WATERPROOF STSP WORK BOOT

- Waterproof full grain leather upper.
- TPU DURATOE® guard.
- 200g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Multiple density removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK0-8550 SIZES: 7-11,12,13,14

8" "8550" CTSP WORK BOOT

- Leather upper.
- DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable polyurethane sponge footbed.
- EVA midsole.
- TARANTULA® ANTI-SLIP rubber outsole.
- DURATOE® Axis Asymmetrical composite toe, steel plate.



CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANADK9-8557 SIZES: 7-11,12,13,14,15

8" "8557" STCP WORK BOOT

- Waterproof full grain leather upper.
- TPU DURATOE® guard.
- Breathable lining with FRESHTECH®.
- Removable multi-density polyurethane footbed.
- 200g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Poured polyurethane midsole.
- Vibram® Fire & Ice rubber outsole.

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK0-8560 SIZES: 7-11,12,13,14

8" "8560" CTCP BALLISTIC NYLON BOOT

- Ballistic nylon upper with water resistant backing.
- DRI-TEC® lining with FRESHTECH®.
- Removable ETPU footbed.
- 200g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Multi-density polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK7-8510 SIZES: 7-11,12,13,14

8" "8510" VIBRAM ARCTIC GRIP CTCP WORK BOOT

- Full grain leather upper.
- Moisture wicking and breathable DRI-TEC® lining.
- 200g T-MAX® insulation.
- Removable EVA sponge footbed.
- TPU DURATOE® guard.
- Vibram® Arctic Grip Pro rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com





DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8611 SIZES: 7-11,12,13,14

8" WINTER "X-TOE" STCP WORK BOOT

- Waterproof leather upper.
- External steel safety toe.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- 600g T-MAX insulation.
- Removable polyurethane footbed.
- EVA midsole.
- TARANTULA® ICEFX ANTI-SLIP rubber outsole with Green Diamond.

NEW!



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK8024B SIZES: 7-11,12,13



This boot's steel toe and steel plate make it a solid choice for iron workers and steel riggers. The wedge rubber outsole is oil and slip resistant for added safety. Our exclusive FRESHTECH® Odour protection technology for all day freshness. Made for heavy duty days on the job, it comes with an oiled, full-grain leather upper that's tough and durable.

8" "IRONWORKER" STSP UNLINED BOOT

- Oiled full grain leather upper with lace to toe lacing system.
- Abrasion resistant toe guard.
- Unlined.
- Removable triple density footbed.
- Wedge rubberlon outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANADK8-8523 SIZES: 7-11,12,13,14

8" "523" IRONWORKER STSP WORK BOOT

- Buffalo leather upper.
- Abrasion resistant toe guard.
- Breathable, moisture wicking DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable triple density footbed.
- Wedge rubberlon outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



HH
workwear

STYLE: HHS172003 SIZES: 7-11,12,13,14



An ultra-light eight-inch boot from Helly Hansen, this design has a nylon upper protected with a TPU toe cap. For safety, the boots are equipped with aluminum toes and composite plates. These men's work boots feature breathable, moisture-wicking linings to keep your feet dry. Lightweight EVA midsoles and removable high-cushioning foam support your feet comfortably during long shifts.

8" ULTRALIGHT ATCP WORK BOOT

- High abrasion nylon upper.
- TPU toe cap.
- Breathable, moisture wicking DRI-TEC lining.
- Removable open cell EVA footbed.
- Lightweight EVA midsole.
- HELLY GRIP®.
- Rubber outsole.

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Mark's

**BEST
SELLER!**



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.





STYLE: HHF182004 SIZES: 7-11,12,13,14

8" CTCP WORK BOOT

- Waterproof, full grain leather upper.
- Air Frame lining with 400g T-MAX® insulation.
- Waterproof membrane.
- Removable polyurethane footbed.
- HELLY GRIP® Anti-slip rubber outsole.
- Durable TPU toe guard.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHF212005 SIZES: 7-11,12,13,14

8" HIGH ABRASION WATERPROOF ATCP WORK BOOT

- Lenzi textile upper.
- Breathable mesh lining with DRI-TEC®.
- 200g T-MAX® insulation.
- Removable polyurethane sponge footbed.
- HELLY TECH® Performance waterproof membrane.
- Rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: HHS202023 SIZES: 7-14 Full Sizes Only

8" EXTRALIGHT® CTSP WORK BOOT

- Leather upper.
- TPU toe cap.
- Breathable Air Mesh® lining.
- Removable Ortholite® footbed.
- Extralight® midsole.
- HELLY GRIP® Slip resistant rubber outsole pods.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.



STYLE: HHS212040 SIZES: 7-11,12,13,14

8" CTCP LEATHER WORK BOOT

- Waterproof leather upper.
- HELLY TECH® waterproof membrane.
- DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Desma injected polyurethane midsole.
- HELLY GRIP® rubber outsole.

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Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHS202022 SIZES: 7-11,12,13,14



Constructed with waterproof leather uppers and featuring the brand's Helly Tech® waterproof, windproof and breathable technology, these Helly Hansen high-cut work boots will keep your feet dry in wet environments. The lace-up safety boots have oil, acid and slip-resistant rubber outsoles for improved traction. Safety components include composite toes and puncture-resistant plates and electric shock resistance.

8" CTCP WATERPROOF WORK BOOT

- Full grain leather upper.
- TPU toe and heel guards.
- HELLY TECH Performance waterproof membrane.
- Removable polyurethane footbed.
- Injected polyurethane midsole.
- Oil, acid and slip resistant rubber outsole.

EXCLUSIVELY AT

Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





TERRA

STYLE: TR0A4NQ9FWE SIZES: 7-11,12,13,14,15

8" "SENTRY 2020" CTCP WORK BOOT

- Full grain leather upper with bellows tongue.
- Abrasion resistant TECTUFF® leather back strap.
- Removable premium comfort polyurethane footbed.
- 200g Thinsulate® insulation.
- Polyurethane midsole.
- Slip resistant heavy duty TPU outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



TERRA

STYLE: TR0A4NRQGYX SIZES: 7-11,12,13,14

8" "GENTRY" CTCP WATERPROOF WORK BOOT

- Waterproof leather upper with Hydroguard® waterproof membrane.
- Molded TERRA® TPU toe cap.
- Moisture wicking lining with CLEANFeet® odor management technology.
- 3M™ Scotchlite™ reflective detail for high visibility.
- Polyurethane midsole.
- Vibram Fire & Ice® outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: 310090 SIZES: 7,8-11,12,13,14,15

8" "BLUE PLUS" ATCP WORK BOOT

- Premium waterproof leather upper with sealed beams.
- Triple stitched molded TPU toe and heel guard.
- Moisture wicking lining.
- Removable COMFORTZONE® dual density footbed.
- Anatomical off-centre last.
- Polyurethane midsole.
- Oil resistant rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P720211 SIZES: 7-11,12,13

8" "CONTROL" WATERPROOF CTCP WORK BOOT

- Full grain waterproof leather upper.
- 200g Thinsulate™ insulation.
- Removable EVA footbed.
- PVC welt midsole.
- Slip resistant rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P717629 SIZES: 7-11,12,13

8" "HAULER®" WATERPROOF CTCP WORK BOOT

- Full grain waterproof leather upper.
- Breathable nylon mesh lining with 400g Thinsulate™ insulation.
- TPU toe guard.
- Removable Nylex and polyurethane footbed.
- Slip and abrasion resistant deep cleated rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A12EZ214 SIZES: 7,8-11,12,13

8" "GRIDWORKS" ATCP WORK BOOT

- Full grain leather upper.
- Mesh lining with antimicrobial treatment.
- Waterproof membrane.
- Removable anti-fatigue technology footbed.
- Lightweight, cushioning EVA midsole.
- All weather TPU outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.





Timberland PRO

STYLE: TB0A1Q6Z001 SIZES: 7-11,12,13,14,15

8" "ENDURANCE HD" CTCP WORK BOOT

- Premium full grain waterproof, leather upper.
- Breathable mesh lining with anti-microbial treatment
- 200g Thermolite® insulation.
- Waterproof membrane.
- Removable anti-fatigue polyurethane footbed.
- Polyurethane footbed.
- All-weather TPU outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A1Q5U214 SIZES: 7-11,12,13,14,15

8" "ENDURANCE HD" CTCP WORK BOOT

- Premium full grain waterproof leather upper.
- Breathable mesh lining with antimicrobial treatment.
- 200g Thermolite® insulation.
- Waterproof membrane.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- All-weather TPU outsole.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: 89645 SIZES: 7-11,12,13,14,15

8" "BOONDOCK" WATERPROOF CTCP WORK BOOT

- Full grain waterproof leather upper.
- Molded Vibram® rubber toe cap.
- Breathable mesh lining with 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole with anti-fatigue technology.
- Vibram® Fire & Ice rubber outsole.

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A28VR214 SIZES: 7-11,12,13,14,15

8" "BOONDOCK HD" CTCP WORK BOOT

- Waterproof leather upper.
- Molded Vibram® rubber toe.
- Breathable, moisture wicking lining.
- Waterproof membrane.
- Removable Step Propel™ footbed.
- Vibram® Arctic Grip rubber outsole.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Timberland PRO

STYLE: TB0A1VYP001 SIZES: 7-11,12,13,14,15

Made of tough ballistic nylon and protected with Vibram® rubber toe caps, these Timberland PRO work boots are ready for the jobsite. They're waterproof and insulated to protect you in changeable weather conditions. These boots meet CSA Grade 1 standards with composite toes and puncture-resistant composite plates. They're also electric shock resistant. The Vibram® Arctic Grip rubber outsoles provide an advanced cold-weather gripping system engineered and designed to perform on wet ice.

8" CTCP "BOONDOCK" BALLISTIC WORK BOOT

- Durable nylon double weave upper.
- Molded Vibram® rubber toe cap.
- Mesh lining with 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole with anti-fatigue technology.
- Vibram® Fire & Ice rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Timberland PRO

STYLE: TB0A4499214 SIZES: 7-11,12,13,14,15

8" "BOONDOCK" PULL ON CTCP WORK BOOT

- Premium waterproof leather upper.
- Molded Vibram® rubber toe.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue technology footbed.
- Waterproof membrane.
- 200g Thermolite® insulation.
- Polyurethane midsole.
- Vibram® Fire & Ice rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

carhartt

STYLE: CMR8939 SIZES: 8-11,12,13

8" "WORK FLEX" CTCP WORK BOOT

- Waterproof leather upper with rubber toe overlay.
- Breathable lining with 400g Thinsulate™ insulation.
- Storm Defender® waterproof membrane.
- Polyurethane Ortholite® footbed.
- EVA midsole.
- Carhartt® rubber Rugged Flex® outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

carhartt

STYLE: CMR1999 SIZES: 8-11,12,13

10" "FLEX MUD WELLINGTON" CTCP WORK BOOT

- Full grain leather upper.
- Polyurethane coated leather half shell.
- Breathable lining with 400g 3M™ Thinsulate™ insulation.
- Storm Defender® waterproof, breathable technology.
- Polyurethane/Ortholite™ footbed.
- EVA midsole/Carhartt® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



ROYER

STYLE: 8600FLX SIZES: 7-11,12,13,14

8" "FLX" WATERPROOF CTCP WORK BOOT

- Waterproof full grain leather upper with SHIELDTEX® abrasion resistant fabric.
- TPU toe cap.
- Waterproof AIRFLOW™ membrane.
- TAIBRELLE® lining.
- Removable polyurethane footbed.
- Polyurethane midsole.
- Rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

ROYER

STYLE: 6020VT SIZES: 7-11,12,13,14

The LP Royer Ventura work boot is specifically designed for workers requiring a wide fit. The rugged and comfortable insulated boots feature tough PU insoles and midsoles and direct-injection rubber/PU molded outsoles. They meet CSA Grade 1 compliance requirements with composite toes and plates.

8" "VENTURA" INSULATED CTCP WORK BOOT

- Leather upper.
- TPU toe cap.
- TAIBRELLE® lining with 200g Thinsulate™ insulation.
- Removable polyurethane footbed.
- Polyurethane midsole.
- Oil resistant rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

ROYER

STYLE: 10-8680 SIZES: 8-11,12,13

Made with full grain leather and Armotex fabric, these metal-free workboots are designed for workplaces where scanners are used, such as power plants and mining operations. This pair features a waterproof membrane and sturdy rubber outsole for better protection in variable outdoor conditions. The soft footbed and breathable lining keep feet feeling fresh and comfortable all day long.

8" METAL FREE CTCP WORK BOOT

- Waterproof full grain leather upper with SHIELDTEX® abrasion resistant fabric.
- TPU toe cap.
- Breathable, moisture wicking Taibrelle® lining.
- Airflow® waterproof membrane.
- Lightweight polyurethane midsole.
- Rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**ROYER**

STYLE: 5700GT SIZES: 5,6-11,12,13,14,15,16

8" "AGILITY" CTCP LIGHTWEIGHT WORK BOOT

- Waterproof full grain leather upper with SHIELDTEX™ abrasion resistant fabric.
- Spacer mesh lining.
- Uninsulated.
- Ultra-resistant TPU PARESHOK™ toe guard.
- Polyurethane midsole.
- Oil resistant rubber outsole.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





METGUARD

FOOTWEAR

WHY METATARSAL WORK BOOTS ARE SO IMPORTANT IN THE WORKPLACE.

Metatarsal is the name given to the five bones found in the middle of the foot that form the arch and connected to tissues, ligaments and tendons, providing movement in the foot. This area of the foot is vulnerable to falling objects as there is virtually no flesh, muscle or fat protecting these important bones which makes wearing boots with metatarsal guards so important.

Safety Toe Versus Metatarsal Work Boots

The safety toe will protect primarily the big toe and two to three toes leaving the rest of the foot back to the ankle area susceptible to injury. In this small unprotected area there is 26 bones, 33 joints, 107 ligaments, 19 muscles plus tendons and nerves which can be protected with the addition of a metatarsal guard in work boots.

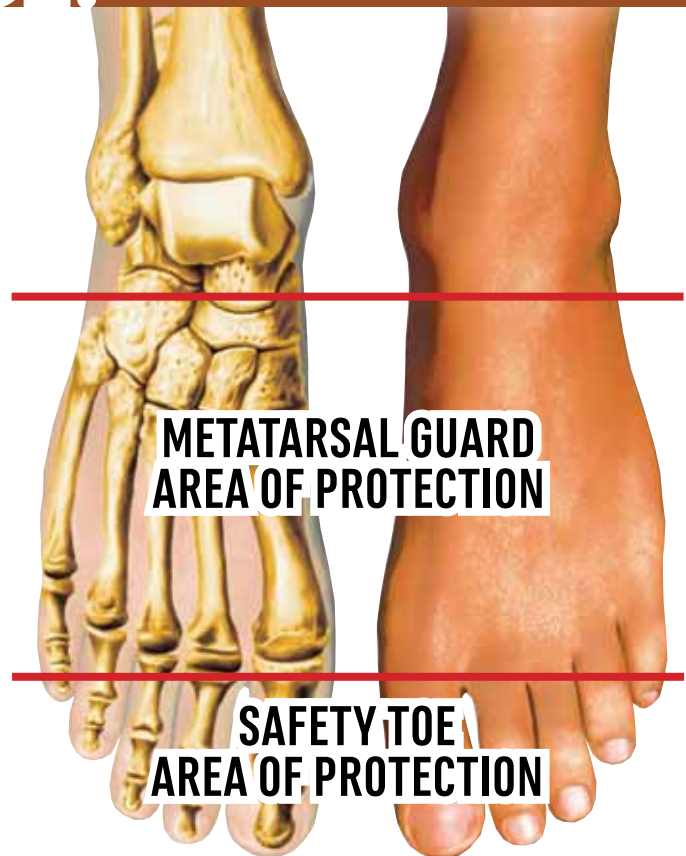
Choosing A Metguard Boot

There are two types of metatarsal guards – external and internal. They both have to meet the same CSA Z195-14 and ASTM standards, using a specific impact test for metatarsal guards. A 50-pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot-pound impact to the metatarsal guard. A full 1-inch clearance must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot-form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

The Difference Between External and Internal Guards?

External metatarsal guards have the layer of protection on the outside of the footwear, like a turtle's shell. A protective material is usually attached to the toe of the shoe and extends upwards and covers the entire top of the foot. Internal metatarsal guards have the layer of flexible protection on the inside of the footwear offering more comfort. Both guard designs have been improved over the years to offer a high degree of protection with improved resilience and comfort.

Metatarsal boots are very necessary in many environments. It is important to remember that certain industries and companies have specific requirements, regarding which guard they prefer; however, advanced technology has made either option much safer, and more comfortable, in addition to being available in a myriad of styles.





DAKOTA
WORKPRO SERIES

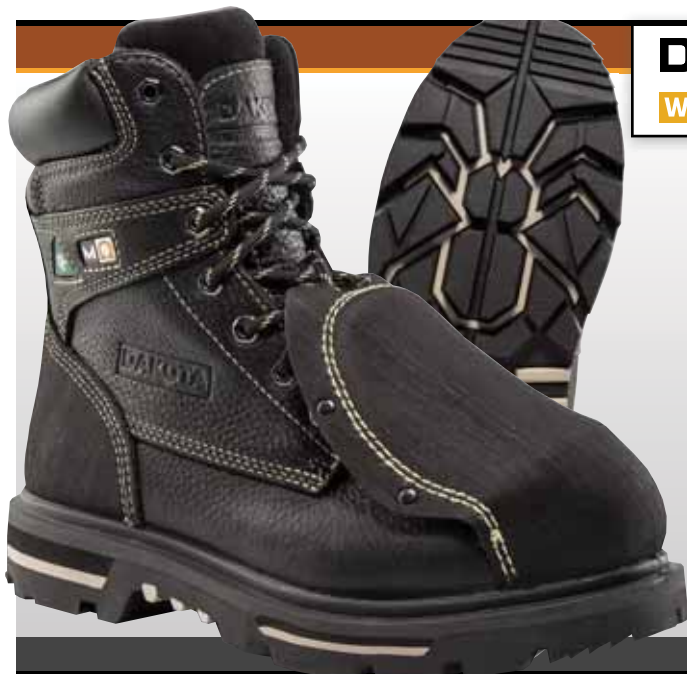
STYLE: 5ANADK3-8112 SIZES: 7-11,12,13,14,15

8" "QUAD COMFORT" INTERNAL METGUARD STCP WORK BOOT

- Full grain leather upper with side zipper.
- Breathable, moisture wicking mesh lining with T-MAX insulation.
- Injected polyurethane midsole.
- Removable quadruple density footbed.
- TARANTULA ANTI-SLIP rubber outsole.
- Internal metatarsal protection.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8514 SIZES: 7-11,12,13,14,15

8" "8514" STSP EXTERNAL METGUARD WORK BOOT

- Full grain leather upper.
- External metatarsal protection.
- Breathable, moisture wicking DRI-TEC® lining.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANADK2-8415 SIZES: 7-11,12,13,14,15

8" "8415" INTERNAL METGUARD CTCP WORK BOOT

- Full grain leather upper.
- DURATOE® Axis Asymmetrical toe guard.
- Breathable, moisture wicking DRI-TEC lining.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- Polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.
- Internal metatarsal protection.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





STYLE: HHS222044 SIZES: 7-11,12,13,14

8" INTERNAL METGUARD CTCP WORK BOOT

- Waterproof full grain leather upper.
- DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX insulation.
- HELLY TECH® waterproof membrane.
- Removable ETPU footbed.
- Injected polyurethane midsole.
- HELLY GRIP® rubber outsole.
- Internal metatarsal protection.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1022091 SIZES: 7-12,13,14,15

8" "PHILADELPHIA" INTERNAL METGUARD CTCP WORK BOOT

- Full grain waterproof leather upper.
- KEEN.DRY waterproof, breathable lining.
- Internal metatarsal protection.
- Heat, oil & slip resistant rubber outsole.
- Removable metatomical polyurethane footbed.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: TB0A1WUT001 SIZES: 7-12,13,14,15

8" "ENDURANCE" INTERNAL METGUARD CTCP WORK BOOT

- Full grain leather upper.
- Antimicrobial treated mesh lining.
- Contoured single-density open-cell polyurethane footbed.
- Waterproof breathable membrane.
- Polyurethane anti-fatigue midsole.
- TIMBERLAND PRO® rubber outsole.
- Internal metatarsal protection.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



A photograph of two construction workers in winter gear working on a snowy site. One worker, wearing a blue hard hat and an orange jacket, is using a red jackhammer. The other worker, wearing a white hard hat and a dark jacket, is kneeling and observing. A yellow excavator is in the background. The text "6 INCH FOOTWEAR" is overlaid in white, with a solid orange square to its right.

6 INCH FOOTWEAR



AGGRESSOR

STYLE: 5ANBDK2-6500 SIZES: 7-11,12,13,14

6" STSP WORK BOOT

- Buffalo Nubuck leather upper.
- Polyurethane toe guard.
- Breathable Air mesh lining.
- Removable EVA footbed.
- Single density polyurethane midsole and outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5ANBDK6-6877 SIZES: 7-11,12,13,14

6" "877" STSP WORK BOOT

- Black Buffalo leather upper.
- TPU DURATOE® guard.
- Abrasion resistant heel counter.
- Removable EVA foam footbed.
- Breathable Air Mesh lining with 200g T-MAX® insulation.
- Polyurethane injected midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5ANBDK2-6006 SIZES: 7-11,12,13,14

6" "6006" QUAD COMFORT STCP WORK BOOT

- Nubuck leather upper.
- Polyurethane DURATOE guard.
- Breathable and moisture wicking Cambrelle lining with 200g T-MAX insulation.
- Removable 4 density EVA Ortholite® footbed.
- Direct injected polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

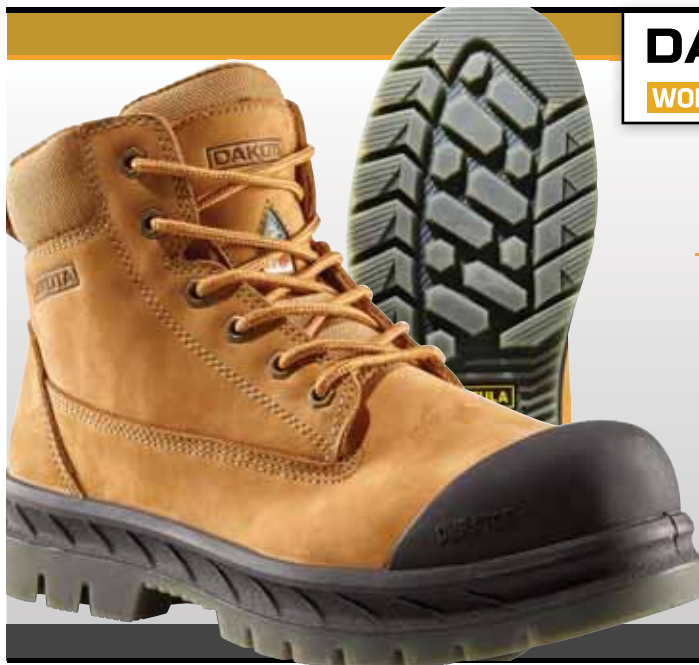
STYLE: 5ANBDK2-6108 SIZES: 7-11,12,13,14

6" "529" SLIP-ON STSP WORK BOOT

- Full grain leather upper.
- DURATOE® TPU toe cap.
- DRI-TEC® lining.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK9-6518 SIZES: 7-11,12,13,14

6" "6518" PU/TPU STSP WORK BOOT

- Nubuck leather upper.
- DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable polyurethane foam footbed.
- Polyurethane midsole.
- TPU outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK8-6002 SIZES: 7-11,12,13,14,15

6" "6002" LEATHER STSP WORK BOOT

- Full grain leather upper.
- DURATOE® TPU toe cap.
- Breathable lining with 200g T-MAX® insulation.
- Removable polyurethane footbed.
- Injected polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK9-6114 SIZES: 7-11,12,13,14,15,16,17

6" "6114" QUAD COMFORT STCP WORK BOOT

- Full grain leather upper.
- Lining with FRESH TECH® treatment.
- Multiple density removable polyurethane footbed.
- 200g T-MAX® insulation.
- Flexible poured polyurethane welt midsole.
- TARANTULA ANTI-SLIP® rubber outsole.

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK2-6100 SIZES: 7-11,12,13,14

6" "6518" ATCP PULL ON WORK BOOT

- Full grain leather upper.
- Elastic Gore side panels.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK2-6101 SIZES: 7-11,12,13,14

6" PULL ON ATCP WORK BOOT

- Full grain leather upper.
- Elastic Gore side panels.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK1-6410 SIZES: 7-11,12,13,14,15

6" "6410" INJECTED CTCP WORK BOOT

- Full grain leather upper.
- DURATOE® Axis Asymmetrical toe guard.
- Mesh lining with DRI-TEC®.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK0-6550 SIZES: 7-11,12,13,14

6" "6550" CTCP WORK BOOT

- Leather upper.
- DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable polyurethane sponge footbed.
- EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.
- DURATOE® Axis Asymmetrical composite toe, steel plate.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK0-6557 SIZES: 7-11,12,13,14,15

6" "6557" WATERPROOF STCP WORK BOOT

- Waterproof full grain leather upper.
- TPU DURATOE® guard.
- Textile lining with FRESHTECH®.
- Removable polyurethane footbed.
- 200g T-MAX® insulation.
- HYPER-DRI HD3® waterproof, breathable membrane.
- Poured polyurethane midsole.
- Vibram® Fire & Ice rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANBDK9-6516 SIZES: 7-11,12,13,14

6" "6516" CTCP WATERPROOF BOOT

- 200g T-MAX® insulation.
- HYPER-DRI HD3® waterproof, breathable membrane.
- TPU DURATOE® guard.
- DRI-TEC® lining with FRESHTECH®.
- Waterproof leather upper.
- Removable ETPU footbed.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



HH
workwear

STYLE: HHS173001 SIZES: 7-11,12,13,14

6" ULTRALIGHT ATCP WORK BOOT

- High abrasion nylon upper.
- TPU toe cap.
- Breathable, moisture wicking DRI-TEC lining.
- Removable open cell EVA footbed.
- Lightweight EVA midsole/HELLY GRIP® rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

**BEST
SELLER!**



HH
workwear

STYLE: HHS193002 SIZES: 7-11,12,13,14

6" WATERPROOF CTCP WORK BOOT

- Full grain leather upper.
- Air Frame lining with 200g T-MAX® insulation.
- Removable polyurethane sponge footbed.
- HELLY TECH® Performance waterproof membrane.
- Lightweight EVA midsole.
- Rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





STYLE: HHS202027 SIZES: 7-14 Full Sizes Only

6" CTSP EXTRALIGHT WORK BOOT

- Buffalo leather upper.
- TPU toe cap.
- Breathable Air Mesh® lining.
- Removable Ortholite® footbed.
- Extralight® midsole.
- HELLY GRIP® Slip resistant rubber outsole pods.



CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.



STYLE: HHS202026 SIZES: 7-11,12,13,14

6" CTCP WORK BOOT

- Full grain leather upper.
- TPU toe cap.
- HELLY TECH® Performance waterproof membrane.
- Removable polyurethane footbed.
- Injected polyurethane midsole.
- HELLY GRIP® rubber outsole.

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Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**BEST
SELLER!**



STYLE: HHS212042 SIZES: 7-11,12,13,14

6" CTCP WATERPROOF LEATHER WORK BOOT

- Waterproof, leather upper.
- HELLY TECH® waterproof membrane.
- DRI TEC lining with FRESHTECH®.
- 200g T-MAX insulation.
- Desma injected polyurethane midsole.
- Helly Grip rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





TERRA

STYLE: TR0A4NRFBLK SIZES: 7-11,12,13,14

6" "MURPHY" METAL FREE SLIP-ON CTCP WORK BOOT

- Full grain leather upper with elastic gore panels.
- Moisture wicking and abrasion resistant lining.
- Removable polyurethane footbed.
- CLEANFeet® odor management technology.
- Direct injected polyurethane midsole.
- Direct injected TPU outsole.



CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.



TERRA

STYLE: TR0A4T8VBLK SIZES: 7-12,13,14,15,16

6" "GANTRY" WATERPROOF CTCP WORK BOOT

- Waterproof leather with Hydroguard® waterproof membrane.
- Molded TERRA® TPU toe bumper.
- Moisture wicking lining with CLEANFeet® odor management technology.
- 3M™ Scotchlite™ reflective detail for high visibility.
- Polyurethane midsole.
- Vibram Fire & Ice® outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P720204 SIZES: 7-11,12,13

6" "CONTROL" CTCP WATERPROOF WORK BOOT

- Waterproof full grain leather upper.
- 200g Thinsulate® insulation.
- Removable EVA footbed.
- Welt midsole.
- Slip resistant rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P724582 SIZES: 7-11,12,13

6" "EXCAVATOR SUPERLITE" CTCP WATERPROOF WORK BOOT

- Nubuck leather upper.
- Breathable nylon mesh lining with 200g Thinsulate™ insulation.
- Durable TPU toe guard.
- Cushioning polyurethane midsole.
- Extreme slip resistant rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P725297 SIZES: 7-11,12,13

The CAT Excavator Superlite Cool features AirFLOW: CoolControl Technology, a system made to refract heat away from the foot, a ventilation system for breathability, and a liner made to keep the foot dry.

6" "EXCAVATOR SUPERLITE COOL" CTCP WORK BOOT

- Full grain leather upper.
- Outlast cooling mesh lining.
- Removable comfort footbed.
- Rubber outsole +SRX for extreme slip resistance.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





CAT

STYLE: P717627 SIZES: 7-11,12,13

6" "HAULER" WATERPROOF CTCP WORK BOOT

- Full grain waterproof leather upper.
- TPU toe cap.
- Breathable nylon mesh lining with 200g Thinsulate® insulation.
- Removable Nylux and polyurethane foam footbed.
- Slip and abrasion resistant deep cleated rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A5NFT214 SIZES: 7-11,12,13,14,15

6" "IRVINE WEDGE" ATSP WORK BOOT

- Premium full grain leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue polyurethane footbed.
- EVA midsole.
- Timberland PRO® rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



Timberland PRO

STYLE: TB0A22H2231 SIZES: 7-11,12,13,14,15

6" "ICONIC" WATERPROOF ATSP WORK BOOT

- Waterproof leather upper.
- Waterproof membrane.
- Mesh lining with antimicrobial treatment.
- Removable anti-fatigue polyurethane footbed.
- Polyurethane midsole.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

Timberland PRO

STYLE: TB0A1Q6S214 SIZES: 7-11,12,13,14,15



6" "ENDURANCE HD" CTCP WORK BOOT

- Premium full grain waterproof leather upper.
- Breathable mesh lining with antimicrobial treatment.
- Waterproof membrane.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- All-weather TPU outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Timberland PRO

STYLE: TB0A1Q6R001 SIZES: 7-11,12,13,14,15



From Timberland PRO, these Endurance HD six-inch boots have CSA Grade 1 composite toes and plates. The waterproof leather boots also feature all-weather outsoles for protection on outdoor work sites. When you spend long hours on your feet, you'll appreciate the antimicrobial linings for ongoing freshness and insoles which are built using anti-fatigue technology.

6" "ENDURANCE HD" CTCP WORK BOOT

- Premium full grain waterproof leather upper.
- Breathable mesh lining with antimicrobial treatment.
- Polyurethane midsole.
- All-weather TPU outsole.
- Removable anti-fatigue technology footbed.
- Waterproof membrane.
- 200g Thermolite® insulation.

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Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: 91631 SIZES: 7-11,12,13,14,15

6" "BOONDOCK" WATERPROOF CTCP WORK BOOT

- Premium waterproof leather upper.
- Timberland PRO® rubber toe cap.
- Breathable Cambrelle® lining with waterproof lining.
- Removable anti-fatigue technology polyurethane footbed.
- Polyurethane midsole.
- Timberland PRO® all-weather TPU outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



KEEN

STYLE: 1023250 SIZES: 7-12,13,14,15

One of our lightest work boots yet. With our KEEN Luftcell air-injected midsole and lightweight aluminum safety toe, and wedge outsole. This boot features a full waterproof membrane.

6" "SAN JOSE" ATCP WORK BOOT

- Waterproof leather upper.
- KEEN.DRY® waterproof, breathable membrane.
- PI midsole.
- Removable metatomical polyurethane footbed.
- Oil and slip-resistant non-marking rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.





carhartt

STYLE: CMR6971 SIZES: 8-12,13,14,15

6" LEATHER RUGGED FLEX CTCP WORK BOOT

- Full grain leather upper.
- Abrasion resistant rubber toe and heel bumpers.
- Polyurethane/Ortholite® footbed.
- Storm Defender® waterproof, breathable technology.
- Carhartt® Rugged Flex rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



ROYER

STYLE: 10-8460 SIZES: 5,6,7-11,12,13,14,15

6" METAL FREE CTCP WORK BOOT

- Leather upper with SHIELDTEX® fabric quarters.
- Breathable Taibrelle lining with waterproof, breathable membrane.
- Removable polyurethane footbed.
- Lightweight, flexible FLX® rubber outsole.
- Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



ROYER

STYLE: 5630GTR SIZES: 8-11,12,13

6" "AGILITY" PULL ON CTCP WORK BOOT

- Full grain leather upper.
- Dual pull loops for easy pull-on.
- Non-metallic puncture-resistant safety plate and safety toe.
- Polyurethane midsole.
- Rubber outsole.
- Metal free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

A man wearing a black t-shirt, a black baseball cap, and sunglasses is using a chainsaw to trim a green hedge. He is wearing tan work pants and black gloves. The chainsaw is orange and black, with the brand name 'STIHL' visible. The background is a blurred outdoor setting with greenery. The text 'HIKER FOOTWEAR' is overlaid in white, bold, sans-serif font. There is a solid orange square to the right of the text.

HIKER

FOOTWEAR



AGGRESSOR

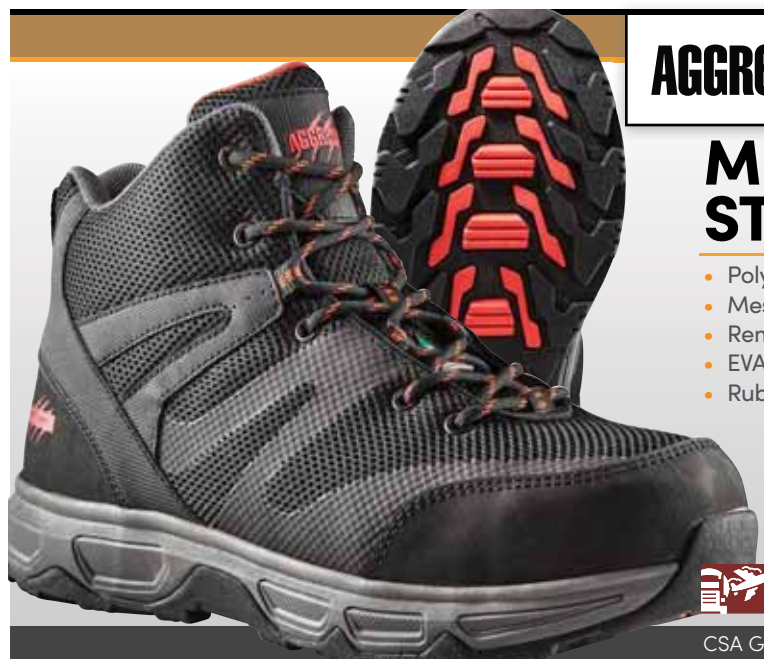
STYLE: 5ANCAG9-2000 SIZES: 7-11,12,13,14

LOW-CUT SAFETY STSP HIKING SHOE

- Polyurethane mesh upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



AGGRESSOR

STYLE: 5ANCAG9-2300 SIZES: 7-11,12,13,14

MID-CUT SAFETY STSP HIKING BOOT

- Polyurethane mesh upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK0-2302 SIZES: 7-11,12,13,14

QUAD COMFORT LOW-CUT ATCP YARD SHOE

- Open air mesh and polyurethane upper.
- Rubber heel and toe protection.
- Breathable mesh lining with FRESHTECH®.
- Removable footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.





DAKOTA

WORKPRO SERIES

STYLE: 26039MDQC-AS

SIZES: 7-11,12,13,14

STSP MID-CUT APPROACH HIKER

**BEST
SELLER!**

- Polyurethane Nubuck and nylon mesh upper.
- Molded TPU DURATOE®.
- Breathable PK mesh and foam lining.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA

WORKPRO SERIES

STYLE: 5ANCDK8-2127

SIZES: 7-11,12,13,14



These Dakota mid-cut safety hiking-style boots keep your feet protected whenever you are on the job. Mesh uppers and linings offer breathable protection, while the Hyper-Dri® HD3 membrane delivers waterproof protection that won't cause overheating. Compression-molded EVA midsoles and extra EVA heel pods give you added cushioning and comfort. The steel toes and plates provide protection, and the innovative Tarantula Anti-Slip™ outsoles ensure you get the traction you need to prevent slips and falls on wet, rough terrain.

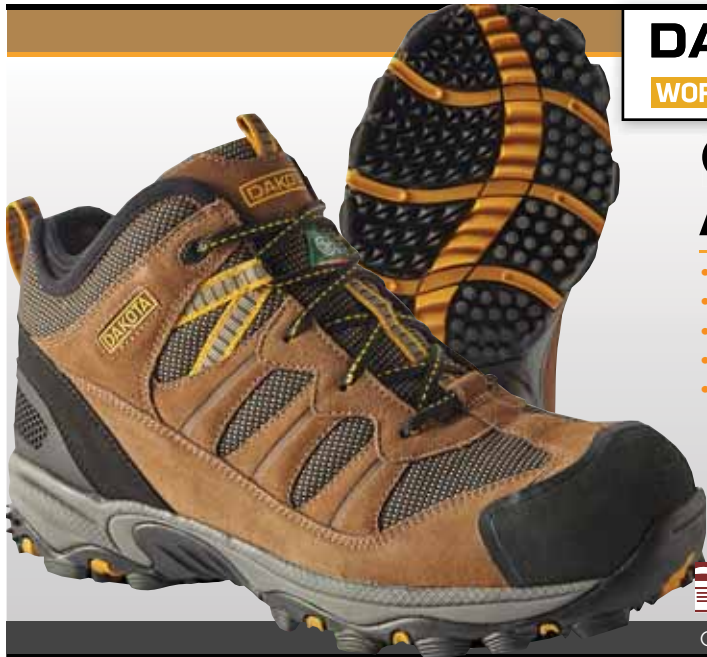
WATERPROOF STSP MID-CUT SAFETY HIKER

- Synthetic and mesh upper.
- Breathable lining with HYPER-DRI® HD3 waterproof, breathable membrane.
- Compression molded EVA midsole.
- Extra EVA heel pod to give added comfort.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK7-2124 SIZES: 7-11,12,13

QUAD COMFORT ATCP MID-CUT HIKER

- Suede and mesh upper.
- EVA midsole with heel and forefoot pods for additional comfort.
- Rubber toe guard.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK0-2301 SIZES: 7-11,12,13,14

QUAD COMFORT MID-CUT ATCP YARD SHOE

- Waterproof Buffalo leather upper.
- Rubber heel and toe protection.
- Breathable mesh lining.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Removable footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK2-2410 SIZES: 7-11,12,13,14,15

HIGH ABRASION CTCP LOW-CUT SAFETY HIKER

- High abrasion textile upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.
- Asymmetrical Nano composite toe.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK2-2411 SIZES: 7-11,12,13,14,15

HIGH ABRASION CTCP MID CUT SAFETY HIKER

- High abrasion textile upper.
- Mesh lining.
- Removable polyurethane footbed.
- EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.
- Asymmetrical Nano composite toe.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANCDK5-2120 SIZES: 7-11,12,13,14



These Dakota rugged leather boots are built to last with waterproof leather uppers and TPU abrasion-resistant toes and heels. To keep your feet dry, they have an HYPER-DRI® HD3 waterproof membrane and Dri-Tech linings that breathe while wicking moisture away from the skin. QUAD COMFORT® provides cushioning and shock absorption and EVA insoles are removable if you need to wear custom orthotics. Thick TARANTULA ANTI-SLIP® rubber outsoles provide safe traction on slick and uneven surfaces. These tough boots are recommended for warehouse, distribution, light manufacturing, trades areas and drivers.

WATERPROOF STCP HD3 LEATHER HIKER

- Waterproof leather upper.
- Rugged TPU abrasion resistant toe and heel guard.
- Breathable, moisture wicking DRI-TEC® lining.
- HYPER-DRI® waterproof, breathable membrane.
- Removable EVA footbed.
- Cushioning polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





STYLE: HHF171006 SIZES: 7-11,12,13,14

LOW-CUT ATCP HIKER

- Nylon mesh with welded TPU upper and TPU toe guard.
- Breathable mesh lining.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.

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CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: HHF171007 SIZES: 7-11,12,13,14

ATCP MID-CUT SAFETY HIKER

- Nylon mesh with welded TPU upper and TPU toe guard.
- Breathable mesh lining.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.

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CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: HHS211005 SIZES: 7-11,12,13

CTCP WATERPROOF LEATHER HIKER

- HELLY TECH® Performance leather upper.
- Moisture wicking air mesh lining.
- Removable comfort footbed.
- EVA midsole.
- Helly Grip rubber outsole.

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SELLER!**



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHS191010 SIZES: 7-11,12,13,14

WATERPROOF ATCP HIKING BOOT

- HELLY TECH® Performance waterproof microfibre and polyurethane upper.
- TPU molded toe cap.
- Breathable Air Mesh® lining.
- Removable Ortholite® footbed.
- Molded EVA midsole.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: KD0A4TF3A66 SIZES: 7-11,12,13,14,15

"QUEST BOUND" CTCP LOW CUT WATERPROOF SAFETY HIKER

- Premium waterproof full grain leather upper.
- TPU molded toe cap.
- Breathable, waterproof membrane.
- Kodiak SOS Smell Out Science® odor control technology.
- Comfortzone® footbed with Ortholite® comfort Form.
- EVA midsole.
- Vibram® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: 302123 SIZES: 7-11,12,13,14

WATERPROOF CTCP "JOURNEY" HIKER

- Waterproof leather upper.
- TPU heel guard.
- Rubber toe guard.
- Breathable nylon mesh lining with 200g Thinsulate™ insulation.
- Waterproof membrane.
- Removable EVA footbed.
- EVA midsole/rubber outsole.
- EMetal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





KODIAK®

STYLE: KD0A4TELA62 SIZES: 7-11,12,13,14,15

"QUEST BOUND" MID CUT WATERPROOF CTCP SAFETY HIKER

- Premium waterproof full grain leather upper.
- TPU molded toe cap.
- Breathable waterproof membrane.
- Kodiak SOS Smell Out Science® odor control technology.
- Comfortzone® footbed with Ortholite® comfort foam.
- EVA midsole.
- Vibram® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P720996 SIZES: 7-12,13

"OUTLINE" STSP LEATHER HIKER

- Full grain leather upper.
- Breathable nylon mesh lining.
- Removable molded EVA footbed.
- Rubber midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



CAT

STYLE: P725173 SIZES: 7-12,13

STSP "ACCOMPLICE" WATERPROOF HIKER

- Full grain waterproof leather hiker.
- Breathable nylon mesh lining.
- Waterproof membrane.
- Removable EVA footbed.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





Timberland PRO

STYLE: TB0A10P6001 SIZES: 7-11,12,13,14,15

"RIDGEWORK" CTCP WATERPROOF HIKER

- EverGuard™ waterproof leather upper.
- Breathable mesh lining.
- Waterproof membrane.
- Dual density EVA midsole.
- Removable anti-fatigue technology footbed.
- Timberland® PRO rubber outsole.

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Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A2PTJ214 SIZES: 7-12,13,14,15

MID CTCP "TRAILWIND" WATERPROOF HIKER

- Removable anti-fatigue technology footbed.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Waterproof membrane.
- Premium full grain waterproof leather upper.
- Hoverspring midsole.
- Vibram® rubber outsole.
- Metal Free.

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Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



KEEN

STYLE: 1025725 SIZES: 7-12,13,14

"KANSAS CITY" CTCP LOW-CUT HIKER

- Abrasion resistant synthetic upper with KEEN.BELLOWS FLEX technology.
- Mesh lining.
- KEEN.DRY waterproof, breathable membrane.
- Removable metatological polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
 - Rubber outsole.
 - Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1025701 SIZES: 7-12,13,14

"KANSAS CITY" CTCP WATERPROOF MID-CUT HIKER

- Abrasion resistant synthetic upper with KEEN.BELLOWS FLEX technology.
- Mesh lining.
- KEEN.DRY waterproof, breathable membrane.
- Removable metatomical polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Rubber outsole.
 - Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1020096 SIZES: 7-12,13,14,15

"HAMILTON" CTCP WATERPROOF HIKER

- Waterproof leather upper.
- Reflective webbing for additional safety.
- KEEN.DRY waterproof, breathable membrane.
- Moisture wicking textile lining.
- Dual density compression molded EVA and polyurethane midsole.
- Oil and slip resistant, non-marking rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1026897 SIZES: 7-12,13,14,15

"PITTSBURGH ENERGY" CTCP WATERPROOF HIKER

- Full grain waterproof leather upper.
- Breathable mesh lining.
- KEEN.DRY waterproof membrane.
- Removable polyurethane footbed.
- KEEN.ReGen® energy return midsole.
- Oil, slip and heat resistant outsole.
- Asymmetrical, non-metallic carbon-fibre toe.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: J003345W SIZES: 7-12,13,14

"JUNGLE MOC" CTCP SAFETY HIKER

- Nubuck leather upper.
- Protective and abrasion resistant synthetic toe cap.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: J19483W SIZES: 7-12,13,14

"MOAB VERTEX" CTCP MID-CUT HIKER

- Waterproof full grain leather and breathable mesh upper.
- Breathable mesh lining.
- Merrell M Select™ DRY waterproof membrane.
- Oil and slip resistant rubber outsole.
- COMFORTBASE™ contoured footbed.
- Protective and abrasion resistant rubber toe cap.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: J099383 SIZES: 7-12,13,14,15

"STRONGFIELD" CTCP WATERPROOF HIKER

- Leather and mesh upper.
- Breathable mesh lining.
- Merrell M Select™ DRY waterproof membrane.
- COMFORTBASE™ contoured footbed.
- ToughFrame midsole technology acts as an ecoskeleton for added protection.
- Oil, slip and heat resistant outsole.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



A man with a beard and safety glasses is working on a large industrial machine in a factory. He is wearing a dark t-shirt and gloves. The machine has the number '5/C' written on it. In the background, there are yellow metal structures and a red and green logo on the wall.

ATHLETIC

FOOTWEAR



AGGRESSOR

STYLE: 5ANDAG2-3000 SIZES: 7-11,12,13,14

STSP ATHLETIC SAFETY SHOE

- Mesh and TPU upper.
- DRI-TEC® lining with FRESHTECH®.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



AGGRESSOR

STYLE: 5ANDAG2-3001 SIZES: 7-11,12,13,14

STSP CASUAL SAFETY SHOE

- Microfibre and polyurethane upper.
- DRI-TEC® lining with FRESHTECH®.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK2-3613 SIZES: 7-11,12,13,14

STSP SAFETY SKATE SHOE

- Action Nubuck leather upper.
- DRI-TEC® lining with FRESHTECH®.
- Removable polyurethane footbed.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK2-3621 SIZES: 7-11,12,13,14

"3621" STSP ATHLETIC SAFETY SHOE

- Mesh and TPU Hotmelt upper.
- Breathable lining with FRESHTECH®.
- Removable polyurethane footbed.
- EVA midsole with absorption sponge in heel.
- TARANTULA ANTISLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK8-3603 SIZES: 7-11,12,13,14

"3603" QUAD LITE ATSP ATHLETIC SHOE

**BEST
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- Mesh upper with welded TPU.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Injected EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMMINUM TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3821 SIZES: 7-11,12,13,14

CTCP LIGHTWEIGHT LOW-CUT ATHLETIC SHOE

- Mesh upper.
- Breathable mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- Compression molded EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK8-3604 SIZES: 7-11,12,13,14

"3604" QUAD LITE ATSP ATHLETIC SHOE

- Mesh upper with welded TPU.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Injected EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.

**BEST
SELLER!**



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK6-3617 SIZES: 7-11,12,13,14

These men's mid-cut athletic shoes from Dakota feature high-abrasion synthetic uppers and breathable linings to keep your feet cool and dry. The QUAD COMFORT® LITE technology offers a lightweight cushioning system for extra comfort, and our FRESHTECH® technology keeps your feet feeling fresh. These shoes have removable EVA insoles when you need to wear orthotics. Rubber outsoles feature TARANTULA ANTI-SLIP® technology to help prevent slips and falls. With steel toes, steel plates, rubber toe and a heel guards and CSA Omega electric shock resistance, the shoes are built for safety.

STSP QUAD LITE MID-CUT ATHLETIC SHOE

- High abrasion synthetic upper.
- Rubber toe and heel guard.
- Breathable lining.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3822 SIZES: 7-11,12,13,14



CTCP LIGHTWEIGHT MID-CUT ATHLETIC

- Mesh upper.
- Breathable mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- Compression molded EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK1-3619 SIZES: 7-11,12,13,14

Keep your feet supported and protected with these safety athletic-style shoes by Dakota. They provide superior cushioning and comfort thanks to innovative Quad Comfort® technology. The midsoles offer high energy return and insoles are removable. The breathable linings work with the welded-cage supported mesh uppers to help prevent overheating. The safety shoes have aluminum toes, composite plates and Tarantula Antislip® outsoles.

“3619” QUAD COMFORT ATCP ATHLETIC SHOE

- High abrasion mesh upper with welded polyurethane support cage.
- Breathable lining.
- Removable polyurethane footbed.
- EVA midsole with eTPU inserts.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK2-4000 SIZES: 7-11,12,13,14

ATCP MID-CUT AIR BAG ATHLETIC SAFETY SHOE

- Breathable mesh and synthetic upper.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Airbag cushioned EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-1117QC SIZES: 7-11,12,13,14,15,16,17

ATCP TRADITIONAL OXFORD SHOE

- Full grain leather upper.
- Polyester lining.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- Durable soft polyurethane outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-1119QC SIZES: 7-11,12,13,14,15,16,17

ATCP TRADITIONAL OXFORD SHOE

- Full grain leather upper.
- Polyester lining.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- Durable soft polyurethane outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK1-3830 SIZES: 7-11,12,13,14

STSP CANVAS LACE-UP STREET SPORT SHOE

- Canvas upper.
- Breathable mesh lining with FRESHTECH®.
- Removable Ortholite® footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK1-3831 SIZES: 7-11,12,13,14

STSP CANVAS SLIP-ON STREET SPORT SHOE

- Canvas upper.
- Breathable mesh lining with FRESHTECH®.
- Removable Ortholite® footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3819 SIZES: 7-11,12,13,14

STSP SLIP-ON STREET SPORT SHOE

- Microfibre upper.
- Breathable mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3820 SIZES: 7-11,12,13,14

STSP LACE-UP STREET SPORT SHOE

- Microfibre upper.
- Breathable mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: HHS194002 SIZES: 7-11,12,13,14,15

From Helly Hansen Workwear, these safety shoes have aluminum toes and steel plates. They're constructed with mesh uppers that offer high abrasion resistance, and welded PU overlays provide added protection. These athletic-style work shoes feature Helly Hansen's C-Zone cushioning comfort midsoles and removable Ortholite® insoles for added support.

ATSP WELDED ATHLETIC SAFETY SHOE

- High abrasion mesh upper with welded polyurethane overlays for protection.
- Durable rubber toe guard.
- Removable Ortholite® footbed.
- C Zone compression molded EVA midsole.
- HELLY GRIP® rubber outsole.

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CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.





STYLE: HHS194003 SIZES: 7-11,12,13,14,15

ATSP KNIT ATHLETIC SAFETY SHOE

- Knit upper with welded TPU overlays for protection.
- Durable TPU toe guard.
- Removable Ortholite® footbed.
- C Zone compression molded EVA midsole.
- Rubber outsole.

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CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



STYLE: HHF204040 SIZES: 7-11,12,13,14

CTSP EXTRALIGHT ATHLETIC SHOE

- Lightweight, breathable mesh upper with TPU welded reinforcements.
- Breathable air mesh lining.
- Removable footbed.
- Rubber outsole.

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CSA GRADE 1 COMPOSITE TOE, STEEL PLATE. ESR.



STYLE: HHS214004 SIZES: 7-11,12,13

CTCP WATERPROOF LEATHER OXFORD

- HELLY TECH® Performance waterproof leather upper.
- Moisture wicking air mesh lining.
- Removable comfort footbed.
- EVA midsole.
- HELLY GRIP® rubber outsole.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





STYLE: HHS222001 SIZES: 7-11,12,13,14



CTCP ETPU LOW CUT ATHLETIC SAFETY SHOE

- TPU and mesh upper.
- Mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- ETPU and EVA midsole.
- HELLY GRIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHS222002 SIZES: 7-11,12,13,14



These Helly Hansen mid-cut work boots meet CSA Grade 1 standards with composite toes and plates. They're puncture resistant and electric shock resistant. For comfort on the job, FRESHTECH® technology provides odour protection for all-day freshness and foam insoles give you softness underfoot.

CTCP ETPU MID-CUT ATHLETIC SAFETY SHOE

- TPU and mesh upper.
- Mesh lining with FRESHTECH®.
- Removable polyurethane foam footbed.
- ETPU (Engineering Thermoplastic Polyurethane Elastomer) and EVA midsole.
- HELLY GRIP® rubber outsole.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



TERRA

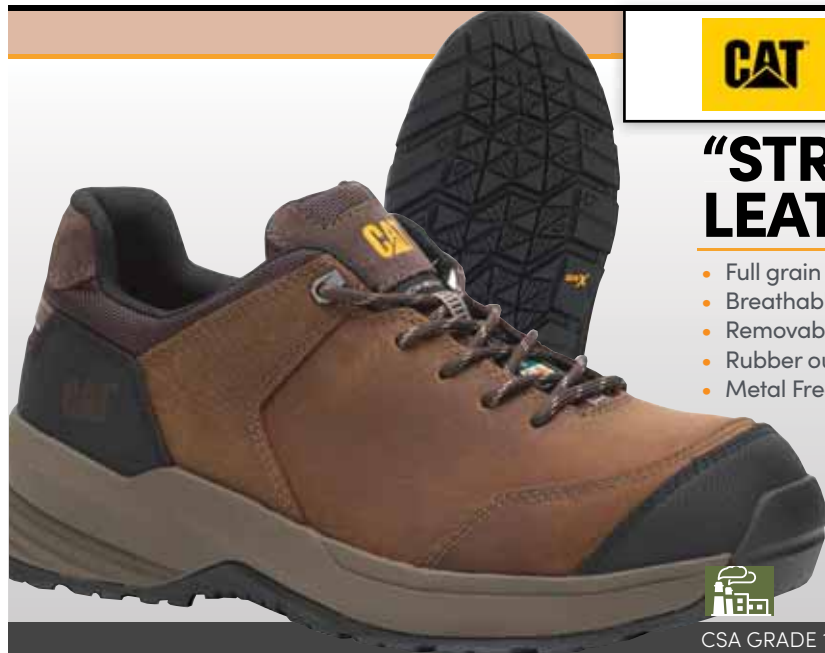
STYLE: 108008BLL SIZES: 7,8-11,12,13

"SPIDER X" CTCP SAFETY SHOE

- Full grain leather and suede upper.
- Moisture wicking lining with CLEANFEET® odour control.
- Removable polyurethane footbed.
- Direct injected single density polyurethane midsole/outsole.
- Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P725307 SIZES: 7-11,12,13

"STREAMLINE 2.0" CTCP LEATHER ATHLETIC SHOE

- Full grain leather upper.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Rubber outsole.
- Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P725306 SIZES: 7-11,12,13

"STREAMLINE 2.0" CTCP ATHLETIC SAFETY SHOE

- Nylon mesh, TPU and PU upper.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Rubber outsole.
- Metal Free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: P725179 SIZES: 7-12,13

"PROVOKE" ATCP WATERPROOF SAFETY SHOE

- Polyurethane coated waterproof leather upper.
- Breathable nylon mesh lining.
- Waterproof membrane.
- Removable LEAP technology footbed.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: TB0A5V33001 SIZES: 7-11,12,13,14,15

"SETRA" CTCP SAFETY SHOES

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, antimicrobial lining for odour control.
- Anti-fatigue technology polyurethane footbed.
- Lightweight and shock absorbing injection molded EVA sole.
- Non-metallic puncture resistant plate.
- Metal and mutilation free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: TB0A5PS2001 SIZES: 7-11,12,13,14,15

"SETRA" CTCP WORK SHOES

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, anti-microbial lining for odor controls.
- Anti-fatigue technology polyurethane footbed..
- Lightweight and shock absorbing injection molded EVA sole.
- Non-metallic puncture resistant plate.
- Metal and mutilation free.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A5V3Q001 SIZES: 7-11,12,13,14,15

"RADIUS" CTCP WORK SHOE

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Slip-on knit upper and stretch lace system..
- Hover Spring™ foam midsole.
- Anti-fatigue technology polyurethane footbed.
- Metal and mutilation free.
- Fuel and oil resistant.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A297S001 SIZES: 7-11,12,13,14,15

"RADIUS" CTCP ATHLETIC

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Slip-on knit upper and stretch lace system..
- Hover Spring™ foam midsole.
- Anti-fatigue technology polyurethane footbed.
- Metal and mutilation free.
- Fuel and oil resistant.

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CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A29C6001 SIZES: 7-11,12,13,14,15

METAL FREE "RADIUS" CTCP ATHLETIC SHOE

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, moisture wicking lining.
- Removable polyurethane footbed.
- Lightweight HoverSpring foam midsole.
- Rubber outsole.
- Asymmetrical composite safety toe.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A21RU001 SIZES: 7-11,12,13,14,15

"REAXION MID" CTCP WATERPROOF SHOE

- Full grain leather upper.
- Mesh lining with anti-microbial treatment.
- Waterproof membrane.
- Removable anti-fatigue polyurethane footbed.
- TPU Wrapped Aerocore™ midsole.
- Luggy rubber outsole.
- METAL FREE.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



MERRELL
WORK

STYLE: J17541 SIZES: 7-12,13,14

"FULL BENCH SUPERLITE" ATCP ATHLETIC SHOE

- Mesh and synthetic upper.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- Oil and slip resistant rubber outsole.
- METAL FREE.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



KEEN

STYLE: 1024610 SIZES: 7-12,13,14,15

"VISTA ENERGY XT" CTCP SHOE

- Welded synthetic upper.
- Breathable and moisture wicking mesh lining.
- Removable polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Rubber outsole.
- KONNECTFIT® heel-capture system.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1025691 SIZES: 7-11,12,13,14

“RED HOOK” METAL FREE CTCP WATERPROOF MID-CUT SHOE

- Waterproof leather upper.
- Breathable mesh lining.
- KEEN.DRY® waterproof, breathable membrane.
- Removable metatomical polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



ROYER

STYLE: 602SP2 SIZES: 4,5-11,12,13,14

“INSPADES” ATCP LEATHER SAFETY SHOE

- Full grain leather upper.
- Ultra resistant TECTUFF® toe guard.
- Woven lining with antimicrobial treatment.
- Polyurethane footbed and midsole.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



ROYER

STYLE: 10-501 SIZES: 4,5-11,12,13,14

STCP LEATHER WORK SHOE

- Full grain leather upper.
- Mesh lining.
- Leather and EVA footbed.
- EVA midsole.
- Oil resistant rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



SKECHERS
WORK

STYLE: 99999068 SIZES: 7-11,12,13,14

ATSP LACE-UP ATHLETIC SHOE

- Textile mesh upper with synthetic overlays.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



SKECHERS
WORK

STYLE: 99992002 SIZES: 7-11,12,13,14

ATSP ANTI-SLIP ATHLETIC SAFETY SHOE

- Synthetic knit, polyurethane and TPU upper.
- Mesh lining.
- Removable air-cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



SKECHERS
WORK

STYLE: 99999066 SIZES: 7-11,12,13,14

STCP ANTI-SLIP SLIP-ON SAFETY SHOE

- Action leather and synthetic upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable air-cooled memory foam footbed.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





SKECHERS
WORK

STYLE: 99999110 SIZES: 7-11,12,13,14

STCP BROWN SAFETY SHOE

- Leather and textile upper.
- Soft mesh fabric lining.
- Removable air-cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



SKECHERS
WORK

STYLE: 99992001 SIZES: 7-11,12,13,14

STSP ANTI-SLIP SKATE SAFETY SHOE

- Action Nubuck and mesh upper.
- Mesh lining.
- Removable air-cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



SKECHERS
WORK

STYLE: 77A77068 SIZES: 7-11,12,13,14

ATSP SLIP RESISTANT ATHLETIC SHOE

- Leather and synthetic upper.
- Soft mesh fabric lining.
- Removable air-cooled memory foam footbed.
- Shock absorbing EVA midsole.
- Slip resistant rubber outsole.
- Static dissipative.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

A photograph of a person's lower body in a kitchen setting. The person is wearing a dark blue apron with thin white vertical stripes over dark trousers. They are wearing black leather shoes. The floor is dark and reflective, showing a clear reflection of the person's legs and shoes. In the background, there are shelves with various bottles and a brick wall with a light fixture. The overall lighting is warm and focused on the person's feet.

ANTI-SLIP

FOOTWEAR



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3025 SIZES: 7-11,12,13,14

NON-SAFETY ANTI-SLIP SLIP-ON SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.



NON-SAFETY.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3026 SIZES: 7-11,12,13,14

NON-SAFETY ANTI-SLIP LACE-UP SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.



NON-SAFETY.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3027 SIZES: 7-11,12,13,14

NON-SAFETY ANTI-SLIP SKATE SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.



NON-SAFETY.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3020 SIZES: 7-11,12,13,14

STSP ANTI-SLIP SLIP-ON SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3023 SIZES: 7-11,12,13,14

When safety shoes are required in your work-place, our Dakota Oxford design is a great choice. The shoes have steel toes and puncture-resistant steel plates and they are resistant to electric shock. Comfort features include cushioned midsoles and our odour-inhibiting FRESHTECH® Odour protection technology for all day freshness. Tarantula Anti-Slip® outsoles add safety on slick floors.

STSP ANTI-SLIP LACE-UP OXFORD

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK0-3021 SIZES: 7-11,12,13,14

STSP ANTI-SLIP LACE-UP SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



SKECHERS
WORK

STYLE: 77048 SIZES: 7-11,12,13

FLEX ADVANTAGE McALLEN RELAXED FIT NST SHOE

- Durable synthetic upper.
- Diamond patterned breathable mesh fabric panels.
- Elastic gussets.
- Soft mesh fabric lining.
- Padded collar.
- Flexsole shock-absorbing lightweight midsole.
- Removable memory foam insole.
- Slip-resistant outsoles.
- Dual-side elastic fabric panels for easy slip-on fit.



NON-SAFETY. ESR.



SKECHERS
WORK

STYLE: 77156 SIZES: 7-12,13

ANTI-SLIP NAMPA SR LACE-UP SHOE

- Slip-resistant traction outsole with oil resistance.
- Electrical Hazard (EH) - ASTM F2892-11-tested for safety.
- Relaxed Fit® design for a roomy comfortable fit.
- Skechers Memory Foam™ cushioned comfort insole.
- Sporty casual lace-up work sneaker.
- Smooth leather-textured synthetic upper.
- 1 1/4 inch heel.



NON-SAFETY. ESR.

A photograph of two men in a factory or industrial setting. The man on the left is looking at the man on the right, who is looking down at something on a workbench. The background shows industrial equipment and a large window. The text "STATIC DISSIPATIVE FOOTWEAR" is overlaid in large white letters. There is a solid orange square on the right side of the image.

STATIC DISSIPATIVE

FOOTWEAR



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK9-3200 SIZES: 7-11,12,13,14,15

ESD ALUMINUM TOE LACE-UP LEATHER SHOE

- Leather upper.
- Breathable lining with FRESHTECH®.
- Removable contoured footbed.
- Compression molded EVA midsole.
- Rubber outsole.
- Static dissipative.



ESD. ALUMINUM TOE.



DAKOTA
WORKPRO SERIES

STYLE: 5ANDDK9-3201 SIZES: 7-11,12,13,14,15

ESD ALUMINUM TOE SLIP-ON LEATHER SHOE

- Leather upper.
- Breathable lining with FRESHTECH®.
- Removable contoured footbed.
- Compression molded EVA midsole.
- Rubber outsole.
- Static dissipative.



ESD. ALUMINUM TOE.



Timberland PRO

STYLE: TB0A2A55001 SIZES: 7-11,12,13,14,15

"RADIUS" CTCP SD ATHLETIC SAFETY SHOE

- Durable, breathable mesh upper with abrasion resistant reinforcements.
- Breathable lining.
- Removable anti-fatigue polyurethane footbed.
- Lightweight HoverSpring™ foam midsole.
- Timberland PRO® Flex rubber outsole.
- Static dissipative.



ESD. COMPOSITE TOE.

A photograph of three people (two men and one woman) standing on a rocky shore. They are wearing dark outdoor jackets with orange accents, dark trousers, and tall black rubber boots. The man on the left is wearing an orange beanie, the woman in the middle a purple beanie, and the man on the right an orange beanie. They are all smiling. The background shows a body of water and some industrial structures. The text 'WET WEATHER FOOTWEAR' is overlaid in large white letters, with a solid orange square to the right of the word 'WEATHER'.

WET WEATHER

FOOTWEAR



AGGRESSOR

STYLE: 5ANEAG2-9600 SIZES: 7-13 (Full Sizes only)

NST INSULATED WET WEATHER BOOT

- 100% waterproof molded TPO upper.
- Nylon cuff with drawstring keeps moisture out.
- Long wearing, self-cleaning outsole.
- Wool blend liner is tested to a true comfort rating of -20 to -30° C.

LINER AVAILABLE - 5ANFAG3-01LNR

**BEST
SELLER!**



NON-SAFETY.



AGGRESSOR

STYLE: 5ANEAG2-9500 SIZES: 7-13 (Full Sizes only)

STSP INSULATED WET WEATHER BOOT

- 100% waterproof molded TPO upper.
- Nylon cuff with drawstring keeps moisture out.
- Wool blend liner is tested to a true comfort level of -20 to -30° C.
- Long wearing, self-cleaning outsole.

LINER AVAILABLE - 5ANFAG3-01LNR

**BEST
SELLER!**



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANEDK3-9860 SIZES: 7-13 (Full Sizes only)

NST SYNTROL PREMIUM INJECTED BOOT

- TPR upper.
- Unlined.
- Premium poured polyurethane footbed.
- TPR midsole.
- TPR outsole.



NON-SAFETY.

DAKOTA
WORKPRO SERIES

STYLE: 5ANEDK3-9850 SIZES: 7-13 (Full Sizes only)

STSP SYNTROL PREMIUM INJECTED BOOT

- TPR upper.
- Unlined.
- Poured polyurethane footbed.
- TPR midsole/outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



HH
workwear

STYLE: HHS214011 SIZES: 5-15 (Full Sizes only)

Ideal for wet work facilities or outdoor work during inclement weather. These Helly Hansen Workwear PU boots are lined for comfort and feature removable PU insoles. The lightweight outsole is heavily lugged for improved traction.

NON-SAFETY PU BOOT

- Waterproof injected polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.
- Lightweight injected polyurethane outsole.

EXCLUSIVELY AT
Mark's



NON-SAFETY



STYLE: HHS214012 SIZES: 7-14 (Full Sizes only)

STSP POLYURETHANE WET WEATHER BOOT

- Waterproof injected polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.
- Lightweight injected polyurethane outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: HHF196120 SIZES: 7-14 (Full Sizes only)

Featuring a fully-sealed shell, these Helly Hansen Workwear boots are ideal for outdoor and indoor wet environments. They have heavily lugged rubber outsoles for improved traction. These boots meet CSA Grade 1 requirements for toe protection and resistance to puncture and electric shock.



STSP POLYURETHANE WET WEATHER BOOT

- Long wearing polyurethane upper.
- Polyurethane footbed for added comfort.
- HELLY GRIP® rubber outsole provides high traction in wet environments.
- Waterproof.
- Tested to a true temperature rating of -20 to -30° C.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





STYLE: LICO-M001 SIZES: 7-14 (Full Sizes only)

"BLACKHAWK" NON-SAFETY WET WEATHER BOOT

- Lightweight TPU compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning outsole TPR outsole.



NON-SAFETY.



STYLE: LICO-MP01 SIZES: 7-15 (Full Sizes only)

When your job involves working in wet environments or mucking out animal stalls, these Baffin Blackhawk safety boots are an ideal choice. They offer an anti-fatigue component and comfortable insoles that can be removed if necessary. The rubber boots meet CSA Grade 1 requirements for toe and underfoot protection.

"BLACKHAWK" STSP WET WEATHER BOOT

- Lightweight TPU compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning outsole TPR outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: 8564 SIZES: 6-14 (Full Sizes only)

"HUNTER" STSP FELT LINED RUBBER BOOT

- Removable Tri-Fit multi-layer liner for insulation and heat regulation.
- Nylon snow collar to protect from the elements.
- Fully moulded Arctic® rubber upper provides cold resistance and resilience.
- Lightweight and flexible Arctic rubber self-cleaning outsole.
- Made in Canada.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: 9699 SIZES: 7-14 (Full Sizes only)

STSP "MAXIMUM" OARPRENE BOOT

- Molded seamless Oarprene upper.
- Generous wider fit.
- Comfort crafted footbed.
- Gelflex fatigue resistant midsole.
- Oil and acid resistant, self-cleaning outsole.
- Made in Canada.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: PB661841MWCSA SIZES: 8-15 Full-no 12

STSP POLYURETHANE COLD WEATHER BOOT

- Lightweight, long wearing polyurethane upper.
- Thermo+ extreme cold weather lining.
- Dunlop polyurethane footbed.
- Polyurethane outsole provides high traction in wet environments.
- Static dissipative.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





STYLE: E902033 SIZES: 6-15 Full-no 12

"EXPLORER" STSP VIBRAM PU BOOT

- Flexible Purofort upper.
- Dunlop branded red welded lining.
- Thermal insulation up to -20 degrees C.
- Premium footbed.
- Dirt repellant, oil resistant Vibram® Fire & Ice outsole.
- Outsole has wide lugs and ladder grip for extra stability.
- Slip resistant for protection under cold conditions.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: A1305B-11 SIZES: 6-17 (Full Sizes only)

LOW-CUT WIDE FIT OVERSHOE

- Rubber upper.
- Extra wide opening.
- Extra wide fit.

NON-SAFETY



STYLE: 3186-11A SIZES: 6-15 (Full Sizes only)

SINGLE STRAP WORK BOOT OVERSHOE

- Rubber upper.
- Unlined.
- Rubber outsole.

NON-SAFETY

A person wearing a dark winter parka with a fur-lined hood and dark pants stands in a snowy, overcast landscape. In the background, a bridge is visible. The text 'WINTER FOOTWEAR' is overlaid in white, with a solid orange square to the right of the word 'WINTER'.

WINTER

FOOTWEAR

AGGRESSOR

STYLE: 5ANFAGW0-8910 SIZES: 7-14 (Full Sizes only)

STSP TRANSITIONAL WINTER WORK BOOT

- Polyurethane Nubuck upper.
- DRI-TEC® lining with 200g T-MAX® insulation.
- Flat molded shell.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA

WORKPRO SERIES

STYLE: 5ANFDKW2-8907 SIZES: 7-14 (Full Sizes only)

"8907" ICEFX TRANSITIONAL CTCP WINTER BOOT

- Action leather upper with TPU full shell.
- Mesh lining with 400g T-MAX® insulation.
- Removable EVA footbed.
- EVA midsole.
- TARANTULA ICEFX® rubber outsole with Green Diamond & Icelandic grip.

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA

WORKPRO SERIES

STYLE: 5ANFDKW7-8901 SIZES: 7-14 (Full Sizes only)

"8901" TRANSITIONAL CTCP HD3 WINTER BOOT

- Diesel and oil resistant waterproof full grain leather upper.
 - 400g T-MAX® insulation.
 - Removable liner system.
 - TPU DURATOE® guard.
 - HYPER-DRI HD3 waterproof, breathable membrane.
 - TARANTULA ICEFX® rubber outsole.
 - Tested to a true temperature rating of -40 to -50° C.
- LINER AVAILABLE 5ANF7-LNR-8901

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5ANFDKW8-8527 SIZES: 7-14 (Full Sizes only)

"8527" STSP LEATHER FELT PACK WINTER BOOT

- Waterproof leather upper.
- Removable liner with 200g T-MAX® insulation.
- Lightweight EVA shell.
- TARANTULA ICEFX® rubber outsole with Green Diamond technology.
- Tested to a true temperature rating of -40 to -50° C.

Ranked by Toronto Rehabilitation Institute as a top slip-resistant winter boot.
RateMyTreads.com



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANFDKW8-8530 SIZES: 7-14 (Full Sizes only)

"8530" STSP TEXTILE FELT PACK WINTER BOOT

- Textile upper.
- Removable liner with 200g T-MAX® insulation.
- Lightweight EVA shell.
- Rubber outsole.
- Tested to a true temperature rating of -50 to -60° C.

LINER AVAILABLE - LNR-8530DWG



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5ANFDKW6-8524 SIZES: 7-15 (Full Sizes only)

"8524" CTCP SYNTROL FELT PACK WINTER BOOT

- Oil, diesel and chemical resistant Syntrol upper.
- Oil resistant polyurethane shell.
- Superior removable liner system with 400g T-MAX® insulation.
- 6mm frost plug helps keep feet dry.
- Oil resistant midsole.
- Oil and diesel resistant TARANTULA ICEFX® outsole.
- Tested to a true temperature rating of -50 to -60° C.

LINER AVAILABLE - 5ANF-LNR-8524

Ranked by Toronto Rehabilitation Institute as a top slip-resistant winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





STYLE: HHF221101 SIZES: 7-14 (Full Sizes only)

CTCP PU WINTER BOOT

- Split leather upper with polyurethane shell.
- Breathable lining with FRESHTECH®.
- 400g T-MAX® insulation.
- HELLY TECH® waterproof membrane.
- Removable polyurethane footbed.
- HELLY GRIP® rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHF186118 SIZES: 7-15 (Full Sizes only)

CTCP SAFETY WINTER BOOT

- Oil resistant fabric upper.
- Polyurethane shell.
- Removable liner with 200g T-MAX® insulation.
- Rubber outsole.
- Tested to a true temperature rating of -50 to -60° C.

LINER AVAILABLE - HHF19-LNR-6118

EXCLUSIVELY AT
Mark's

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: HHF146111 SIZES: 7-15 (Full Sizes only)

CTCP FELT PACK WINTER WORK BOOT

- HELCORE 3D carbon upper is oil, diesel and chemical resistant.
- Removable truForm liner for comfort, stability and thermal protection.
- Rubber outsole with TARANTULA ICEFX®.
- 400g T-MAX® insulation.
- Seam sealed wapterproof polyurethane shell.
- Frost plug footbed.
- Tested to a true temperature rating of -40 to -50° C.

EXCLUSIVELY AT
Mark's

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.





STYLE: HHF196119 SIZES: 7-14 (Full Sizes only)

CTCP WINTER BOOT

- Abrasion resistant leather and nylon ripstop upper.
- HELLY TECH® Performance waterproof technology.
- EVA midsole.
- Removable EVE footbed with T-MAX® HEAT LINING.
- Removable liner with T-MAX insulation.
- TARANTULA ICEFX rubber outsole.

LINER AVAILABLE - HHF19-LNR-6119

Ranked by Toronto
Rehabilitation Institute as a
top slip-resistant
winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 915605 SIZES: 7-14 (Full Sizes only)

"CROSSBOW" CTCP TRANSITIONAL BOOT

- Full grain waterproof sealed seam leather upper.
- Direct-injected cold formulated polyurethane shell bottom.
- CLEAN FEET® odour-control treatment.
- Removable TERRASPHERE® 4 layer liner system.
- High traction thermal-tested rubber outsole with diamond cleat design.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: TR0A4NPSBRN-1 SIZES: 4-15 (Full Sizes only)

CTCP "CROSSBOW" TRANSITIONAL WINTER BOOT

- Full grain waterproof sealed-seam leather upper.
- Direct-injected cold formulated polyurethane shell bottom.
- CLEAN FEET® odour-control treatment.
- Removable TERRASPHERE™ 4 layer liner system.
- High-traction thermal-tested rubber outsole with diamond cleat design.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

GET THE TRACTION YOU NEED THIS WINTER

WINTER WALKING

TRANSITIONAL TRACTION® ICE CLEATS

TRANSITIONAL TRACTION® ice cleats are designed for the employees who are often the most difficult to provide traction for; those who frequently transition from outdoors to indoor settings and/or drive vehicles.

The key to TRANSITIONAL TRACTION® devices is that they can be left on all day without the need to be removed each time you walk indoors.

LOW-PRO® Ice Cleat

A compact, light weight industrial strength ice and snow walking device that fits over all types of shoes and boots. Extremely easy to use and light in weight, they are virtually inconspicuous on the user's foot.

Low-Profile Studs for Versatile Traction

- 26 permanent tungsten carbide studs for max durability.
- Safer to wear indoors and while driving.
- Dual rear pull-tab for easy on/off.

SIZES: 5-13.5+ (Men's),
7-11.5+ (Women's)

STYLE: JD6610



ICE BEAST® Low-Pro

Features 28 permanent low-profile tungsten carbide studs for transitional traction in outdoor and indoor settings.

Low-Profile Studs for Versatile Traction

- 28 durable tungsten carbide studs.
- Complete access to defined heel for safe climbing.
- Dual pull tabs for easy on/off.
- Wing-tip connection points keep steel chains off walking surface.
- Safer to wear indoors and while driving.
- Extremely pliable upper ring for easy on/off.

SIZES: 5-14+ (Men's),
7-12+ (Women's)

STYLE: JD7710





WOMEN'S

8 INCH
FOOTWEAR



AGGRESSOR

STYLE: 5BOAAG6-8500 SIZES: 5-11 (incl. half)

8" STSP WORK BOOT

- Buffalo leather upper.
- Polyurethane toe guard.
- Breathable mesh and foam lining.
- Removable one density footbed.
- Durable and lightweight polyurethane outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5BOADK0-8030 SIZES: 5,6-11

8" "8030" STSP WORK BOOT

- Full grain leather upper.
- DRI TEC with FRESHTECH® treated lining.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- EVA midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5BOADK4-8006 SIZES: 5,6-11

8" QUAD COMFORT STCP WORK BOOT

- Nubuck leather upper.
- Polyurethane DURATOE® guard.
- Cambrelle® lining with 200g T-MAX® insulation.
- Removable 4 density footbed.
- Direct injected polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOADK9-8016 SIZES: 6-10,11

8" QUAD LITE STSP WORK BOOT

- Leather upper.
- Removable contoured footbed.
- Additional EVA comfort layer.
- Compression molded EVA midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOADK5-8112 SIZES: 6-11 (incl. half)

8" INTERNAL METGUARD STCP WORK BOOT

- Full grain leather upper with side zipper.
- Internal metatarsal protection.
- Breathable and moisture wicking mesh lining.
- 200g T-MAX® insulation.
- Removable 4 density footbed.
- Injected polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



HH
workwear

STYLE: HHS202181W SIZES: 6-11 (incl. half)

8" "BERGEN" STCP WORK BOOT

- Waterproof leather upper.
- DRI-TEC® with FRESHTECH® treated lining.
- 200g T-MAX® insulation.
- HELLY TECH® waterproof membrane.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





Timberland PRO

STYLE: TB0A5V1U214 SIZES: 5.5-10,11

"BOONDOCK" INSULATED 8" CTCP WP WORK BOOT

- Full grain waterproof leather upper.
- Molded Vibram™ rubber toe cap.
- Breathable, anti-microbial lining with 200g Thermolite™ insulation.
- Non-metallic puncture resistant plate.
- Anti-fatigue technology polyurethane footbed.
- ExoSpine™ technology.

EXCLUSIVELY AT

Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A1KQS001 SIZES: 5.5-10,11

"ENDURANCE HD" 8" CTCP WP WORK BOOT

- Premium full grain waterproof leather upper.
- Re-BOTL breathable, anti-microbial and moisture wicking lining.
- Waterproof membrane.
- 200g Thermolite® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- Timberland® PRO rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P311182 SIZES: 5-10,11

8" "CLOVER" STSP WORK BOOT

- Full grain leather upper with knit collar.
- Padded knit collar.
- Molded polyurethane/PVC lining.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

WOMEN'S

6 INCH
FOOTWEAR



AGGRESSOR

STYLE: 5BOBAG4-6500 SIZES: 5,6-11

6" STSP WORK BOOT

- Buffalo leather upper.
- Polyurethane toe guard.
- Breathable mesh and foam lining.
- Removable one density footbed.
- Durable and lightweight polyurethane outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5BOBDK2-6030 SIZES: 6-10,11

6" "6030" STSP WORK BOOT

- Full grain leather upper.
- DRI-TEC® with FRESH TECH® treated lining.
- 200g T-MAX® insulation.
- Removable foam footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA WORKPRO SERIES

STYLE: 5BOBDK6-6006 SIZES: 5,6-11

6" STCP "6006" QUAD COMFORT BOOT

- Nubuck leather upper.
- Polyurethane DURATOE® guard.
- Cambrelle® lining with 200g T-MAX® insulation.
- Removable 4 density footbed.
- Direct injected polyurethane midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



Our QUAD COMFORT® Lite technology offers comfortable cushioning with less weight in this boot design from Dakota. CSA Grade 1 aluminum toes and steel plates, along with electric shock resistance, make these boots ideal for construction and trades workers, builders and equipment operators. TARANTULA ANTI-SLIP™ Carbon rubber outsoles help you maintain secure footing on slick surfaces.

6" QUAD LITE STSP WORK BOOT

- Nubuck leather upper.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



6" "BERGEN" WATERPROOF STCP WORK BOOT

- Waterproof leather upper.
- DRI-TEC® with FRESHTECH® treated lining.
- 200g T-MAX® insulation.
- HELLY TECH® waterproof membrane.
- Removable EVA footbed.
- EVA midsole. Rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





STYLE: HHF191061W SIZES: 5-11 (incl. half)

6" ATCP HIGH ABRASION WORK BOOT

- Lenzi abrasion resistant woven upper.
- DRI-TEC® with FRESHTECH® treated lining.
- 200g T-MAX® insulation.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: KD0A4TDFBLK SIZES: 5-10,11

6" "BRALORNE" CHELSEA CTCP WORK BOOT

- Full grain waterproof leather upper.
- Dual pull tabs.
- Double Gore inserts.
- Abrasion resistant lining.
- Kodiak® SOS Smell Out Science® odour control.
- Removable Comfortzone™ footbed with OrthoLite®.
- Oil and slip resistant, non-marking rubber outsole.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P310912 SIZES: 5-10 (incl. half)

6" STCP "ABBEY" PULL ON WORK BOOT

- Nubuck leather upper.
- Molded heel counter.
- Nylon mesh lining.
- Lightweight EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.





STYLE: P311382 SIZES: 5-11 (incl. half)

6" "EXCAVATOR SUPERLITE" CTCP WATERPROOF BOOT

- Waterproof Nubuck leather upper.
- Breathable nylon mesh lining with 200g Thinsulate™.
- Durable TPU toe guard.
- Cushioning polyurethane midsole.
- Extreme slip resistant rubber outsole.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: TB0A1Q6K001 SIZES: 5.5-10,11

6" "HIGHTOWER" ATSP WORK BOOT

- Premium full grain waterproof leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Waterproof membrane.
- Removable anti-fatigue footbed.
- All weather TPU outsole.



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



STYLE: TB0A1KJU214 SIZES: 5.5-10,11

6" "HIGHTOWER" ATCP WORK BOOT

- Full grain leather upper.
- Antimicrobial treated lining.
- Removable anti-fatigue footbed.
- All weather TPU outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



Timberland PRO

STYLE: TB0A5V2F001 SIZES: 5.5-10,11

6" "BOONDOCK" WP CTCP WORK BOOT

- Full grain waterproof leather upper.
- Molded Vibram™ rubber toe cap.
- Breathable, anti-microbial lining.
- Non-metallic puncture resistant plate.
- Anti-fatigue technology polyurethane footbed.
- ExoSpine™ technology.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Timberland PRO

STYLE: TB0A2KAJ231 SIZES: 5.5-10,11

For extra safety, we've added an alloy safety toe, puncture resistant plate, and shock-diffusion plate to these iconic waterproof work boots. These boots also feature an anti-fatigue footbed for shock absorption and energy return.

6" "ICON" ATSP WATERPROOF BOOT

- Re-BOTL breathable, anti-microbial and moisture-wicking lining.
- Waterproof membrane.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- Timberland® PRO rubber outsole.



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



STYLE: 1022104 SIZES: 5-10,11

6" "SEATTLE" WATERPROOF ATCP WORK BOOT

- Waterproof leather upper.
- KEEN.DRY waterproof, breathable membrane.
- EVA midsole.
- Heat, oil and slip resistant rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: 1026380 SIZES: 5-10,11

An extremely lightweight work boot from KEEN Utility. Featuring a KEEN Luftcell air-injected midsole, this waterproof leather boot needs almost no break-in period. For workplaces that are prone to wet and greasy floors, the boots are equipped with oil and slip-resistant rubber outsoles and also feature a lightweight aluminum safety toe and composite plate that's CSA Grade 1 approved.



6" ATCP "SAN JOSE" WATERPROOF WORK BOOT

- Waterproof leather upper.
- KEEN.DRY waterproof, breathable membrane.
- Removable polyurethane footbed.
- KEEN Luftcell lightweight polyurethane midsole.
- Oil and slip resistant rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

WOMEN'S

HIKER

FOOTWEAR



AGGRESSOR

STYLE: 5BOCAG9-2501 SIZES: 5-11 (incl. half)

LOW-CUT STSP HIKING SHOE

- Polyurethane mesh upper.
- DRI-TEC with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



AGGRESSOR

STYLE: 5BOCAG9-2502 SIZES: 5-11 (incl. half)

STSP MID-CUT SAFETY HIKING SHOE

- Textile and polyurethane upper.
- DRI-TEC with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOCDK0-2007 SIZES: 6-10 (incl. half)

ATCP MID-CUT HIKER

- Synthetic and breathable mesh upper.
- Breathable mesh lining.
- Removable footbed.
- EVA midsole.
- Added rubber heel and toe protection.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOCDK0-2003 SIZES: 5-11 (incl. half)

ATCP LOW-CUT HIKER

- Rubber, polyurethane and mesh upper.
- Breathable PK mesh lining.
- Lightweight and cushioning EVA midsole.
- Removable cushioned footbed.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOCDK8-2120 SIZES: 5,6-11



Offering steel toes and composite plates, these genuine suede safety boots are waterproof and breathable for all-weather comfort. They also feature breathable mesh linings along with our FRESHTECH® antimicrobial technology to keep your feet feeling dry and fresh during your shifts. The Dakota 2120 women's work boots have TARANTULA ANTI-SLIP® rubber outsoles that are designed to help prevent slips and falls.

WATERPROOF STCP HIKER

- Waterproof leather upper.
- Breathable mesh lining with FRESHTECH®.
- Polyurethane midsole.
- HYPER-DRI® HD3 waterproof membrane.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



STYLE: HHS181009W SIZES: 6-11 (incl. half)

ATCP LOW-CUT SAFETY HIKING SHOE

- High abrasion mesh upper with welded TPU overlays.
- Durable rubber toe bumper.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: HHS191010W SIZES: 6-11 (incl. half)

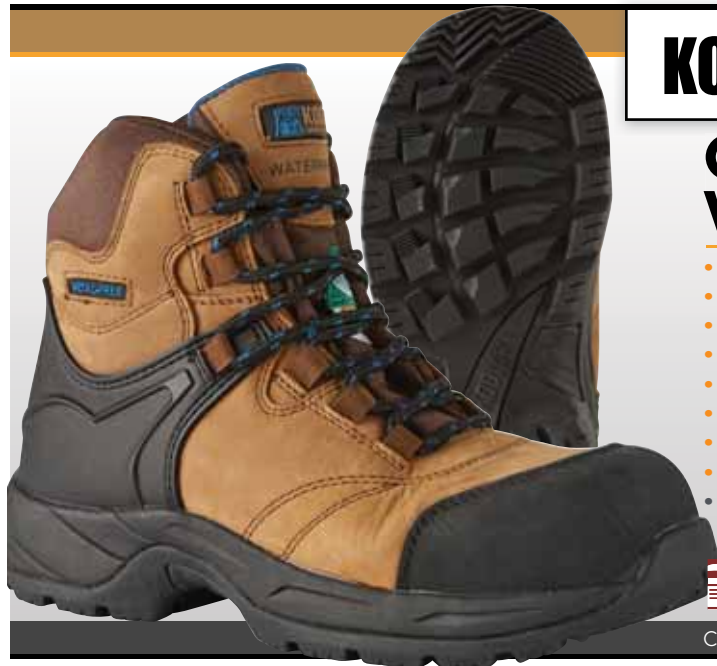
A mid-cut safety hiker from Helly Hansen, this design features aluminum toes and composite plates. They are resistant to electric shock and puncture. These women's safety hikers feature tough uppers made of abrasion-resistant mesh with welded TPU overlays and rubber toe bumpers. Comfort features include padding around the collar and tongue, and removable Ortholite® insoles. These hikers have cushioned EVA midsoles and rubber outsoles.

ATCP MID-CUT HIKER

- High abrasion mesh upper with welded TPU overlays.
- Durable rubber toe bumper.
- Removable Ortholite® footbed.
- Compression molded EVA midsole.
- Rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: 305003DW SIZES: 6-10 (incl. half)

CTCP "JOURNEY" WATERPROOF HIKER

- Waterproof, leather upper.
- TPU heel guard.
- Rubber toe guard.
- Breathable mesh lining with 200g Thinsulate™ insulation.
- Waterproof membrane.
- Removable EVA footbed.
- EVA midsole.
- Slip and oil resistant rubber outsole.
- ROCKFIBRE® METAL FREE technology.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



MERRELL
WORK

STYLE: J099354 SIZES: 5-11 (incl. half)

"SIREN" ATCP WATERPROOF HIKER

- Waterproof Nubuck and breathable mesh upper.
- Breathable mesh lining.
- Waterproof membrane.
- Removable COMFORTBASE™ footbed.
- Lightweight and cushioning comfort base EVA midsole.
- Slip resistant rubber outsole.



CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



KEEN

STYLE: 1026376 SIZES: 5-10,11

"FLINT II" STCP SAFETY HIKER

- Water resistant mesh and synthetic upper.
- Breathable mesh lining.
- Removable metatomical polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Oil and slip resistant rubber outsole with toe bumper.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

WOMEN'S

ATHLETIC

FOOTWEAR



AGGRESSOR

STYLE: 5BODAG9-1501 SIZES: 5-11 (incl. half)

STSP ATHLETIC SHOE

- Textile upper.
- DRI-TEC® with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.
- Rubber pods in outsole.

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK8-1007 SIZES: 5-11 (incl. half)

STSP LIGHTWEIGHT CANVAS SHOE

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH® treatment.
- EVA midsole.
- Rubber outsole.

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK9-1008 SIZES: 5-11 (incl. half)

LIGHTWEIGHT CANVAS STSP ATHLETIC SHOE

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH® treatment.
- EVA midsole.
- Rubber outsole.

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5BODDK9-1009 SIZES: 5-11 (incl. half)

LIGHTWEIGHT CANVAS STSP LACE-UP SHOE

- Cotton canvas upper.
- Lightweight canvas lining with FRESHTECH® treatment.
- EVA midsole.
- Rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK7-3602 SIZES: 6-10,11

ATSP QUAD LITE ATHLETIC SHOE

- Breathable Microfiber and mesh upper.
- Breathable nylon lining.
- Removable footbed.
- Cushioning EVA midsole.
- Lightweight TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.



HH
workwear

STYLE: HHS201006W SIZES: 6-10 (incl. half)

ATSP ATHLETIC SHOE

- Lightweight breathable mesh and polyurethane upper.
- Reinforced polyurethane welded toe and heel for additional protection.
- Breathable mesh lining.
- Removable moisture wicking Ortholite® footbed.
- Rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.





STYLE: TB0A5PVT001 SIZES: 5.5-10, 11

"SETRA" CTCP MID-LENGTH SHOE

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, anti-microbial lining for odor control.
- Lightweight and shock absorbing injection molded EVA sole.
- Non-metallic puncture resistant plate.
- Metal and mutilation free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: TB0A5SSU236 SIZES: 5.5-10, 11

"SETRA" CTCP LACE-UP SHOE

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, anti-microbial lining for odor control.
- Lightweight and shock absorbing injection molded EVA sole.
- Non-metallic puncture resistant plate.
- Metal and mutilation free.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: 308004BLK SIZES: 5,6-10

STCP "TAJA" LACE UP SHOE

- Stretchable action leather upper.
- Stretch nylon comfort lining.
- Removable Ortholite® footbed.
- Lightweight EVA flexible midsole.
- KODIAK® ultimate slip and oil resistant rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: 308005BLK SIZES: 5,6-10

"BRITT" STCP SLIP-ON SHOE

- Stretchable action leather upper.
- Stretch nylon comfort lining.
- Removable Ortholite® footbed.
- Lightweight EVA flexible midsole.
- KODIAK® ultimate SR and oil resistant rubber outsole.



CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



KODIAK®

STYLE: KD0A4TGXBLK SIZES: 5-10,11

"QUICKTRAIL NT" CTCP ATHLETIC SAFETY SHOE

- Lightweight and abrasion resistant synthetic upper.
- Scuff resistant toe protector and heel guard.
- KODIAK® SOS odor control treated lining.
- Removable Ortholite® footbed.
- EVA midsole.
- Non-marking, slip resistant cleated rubber outsole.
- ROCKFIBRE® METAL FREE technology.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



CAT

STYLE: P310493 SIZES: 5-10 (incl. half)

"WOODWARD" STSP ATHLETIC SHOE

- Leather upper with nylon mesh inserts.
- Breathable nylon mesh lining.
- Removable Ease footbed.
- Molded EVA midsole.
- Extreme slip resistant rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

From Skechers Work, a cool look for the job facility. These safety shoes feature aluminum toes and steel plates that meet CSA Grade 1 requirements, plus slip-resistant rubber outsoles. They're resistant to puncture and electric shock. For added comfort, these shoes have cushioned insoles and midsoles. Easy to get on and off, they have a non-tie elastic lacing panel.

SLIP RESISTANT ATSP SHOE

- Knit upper with synthetic overlays.
- Breathable mesh lining.
- Removable Air-Cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

STSP ATHLETIC SAFETY SHOE

- Synthetic knit, polyurethane TPU upper.
- Breathable mesh lining.
- Removable air-cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR



STYLE: J17548 SIZES: 5-11 (incl. half)

"FULLBENCH" ATCP SUPERLITE SHOE

- Mesh and synthetic upper.
- Breathable mesh lining.
- EVA midsole.
- Removable COMFORTBASE® footbed.
- Rubber outsole.

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.



STYLE: 1025244 SIZES: 5-10,11

"VISTA ENERGY" CTCP ATHLETIC SAFETY SHOE

- Mesh and synthetic upper.
- Breathable mesh lining.
- Removable metatomical polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Oil and slip resistant rubber outsole.
- METAL FREE.

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



STYLE: 1026378 SIZES: 5-10,11

"VISTA ENERGY SHIFT" CTCP ATHLETIC SHOE

- Mesh and synthetic upper.
- Breathable mesh lining.
- Removable metatomical polyurethane footbed.
- KEEN.ReGen® multi-density midsole.
- Oil and slip resistant rubber outsole.
- METAL FREE.

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



WOMEN'S

ANTI-SLIP

FOOTWEAR



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK0-3108 SIZES: 5-11 (incl. half)

NON-SAFETY ANTI-SLIP SLIP-ON SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



NON-SAFETY.



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK0-3106 SIZES: 5-11 (incl. half)

NON-SAFETY ANTI-SLIP LACE-UP SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



NON-SAFETY.



DAKOTA
WORKPRO SERIES

STYLE: 5BODDK0-3105 SIZES: 5-11 (incl. half)

STSP ANTI-SLIP LACE-UP OXFORD SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.





DAKOTA
WORKPRO SERIES

STYLE: 5BODDK0-3107 SIZES: 5-11 (incl. half)

STSP ANTI-SLIP SLIP-ON SHOE

- Microfibre and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTI-SLIP® rubber outsole.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



SKECHERS

STYLE: 76551 SIZES: 5-10,11,12

"ELDRED" ANTI-SLIP LACE-UP SHOE

- Smooth leather upper with mesh fabric collar and heel panel.
- Relaxed fit design for a roomy comfortable fit.
- Soft fabric lining.
- Removable Memory Foam topped cushioning footbed.
- EVA midsole.
- Slip resistant Nitrile rubber traction outsole.



NON-SAFETY.



SKECHERS
WORK

STYLE: 77210 SIZES: 5-10, 11,12

GHENTER ANTI-SLIP LACE-UP SHOE

- Slip-resistant traction outsole with oil resistance.
- Relaxed Fit® for a roomy comfort fit at toe and forefoot.
- Treated with 3M® Scotchgard® to resist water and stains.
- Lace-up sporty casual comfort sneaker.
- Durable airy mesh and synthetic upper.
- 1-inch heel.



NON-SAFETY.

WOMEN'S

STATIC DISSIPATIVE

FOOTWEAR



Mellow Walk

STYLE: 420092 SIZES: 5-11 (incl. half)

STATIC DISSIPATIVE ST LACE-UP SHOE

- Brushed suede and premium leather upper.
- Moisture wicking lining.
- Removable cushioning footbed.
- Extremely lightweight polyurethane outsole.



STATIC DISSIPATIVE.



SKECHERS
WORK

STYLE: 99B96553 SIZES: 5-10,11

STSP SD ANTI-SLIP LACE-UP SHOE

- Knit upper with synthetic overlays.
- Breathable soft Lycra lining.
- Removable Air-Cooled memory foam footbed.
- Cushioning EVA midsole.
- Slip resistant rubber outsole.
- Static dissipative.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. SD.



Timberland **PRO**

STYLE: TB0A2A63001 SIZES: 5-10,11

"RADIUS" SD CTCP ATHLETIC SHOE

- Breathable, durable mesh upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue technology footbed.
- Lightweight HoverSpring™ foam midsole.
- Oil, slip, abrasion resistant non-marking flexible rubber outsole.
- METAL FREE.



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. SD.



WOMEN'S

WET WEATHER

FOOTWEAR



AGGRESSOR

STYLE: 5BOEAG8-9601 SIZES: 6-10 (even sizes)

NST INSULATED WET WEATHER BOOT

- Adjustable cuff keeps snow and debris out.
- Removable insulated wool felt liner.
- Durable TPE injected construction.
- Self-cleaning multi-directional traction rubber outsole.



NON-SAFETY.



AGGRESSOR

STYLE: 5BOEAG4-9500 SIZES: 6-10 (even sizes)

INSULATED STSP WET WEATHER BOOT

- Durable rubber TPO injected construction.
- Adjustable cuff keeps snow and debris out.
- Removable insulated wool felt liner.
- Self-cleaning multi-directional traction rubber outsole.
- Tested to a true temperature rating of -20 to -30° C.



CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



STYLE: HHF216113W SIZES: 5-10 (even sizes)

STSP POLYURETHANE WET WEATHER BOOT

- Oil resistant polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.

EXCLUSIVELY AT
Mark's



CSA GRADE 1 STEEL TOE, STEEL PLATE. SD.



WOMEN'S

WINTER

FOOTWEAR





DAKOTA
WORKPRO SERIES

STYLE: 5BOFDK8-8905 SIZES: 6-10 (even sizes)

"8905" CTCP TRANSITIONAL WINTER WORK BOOT

- Waterproof full grain leather upper.
- Mesh lining with 400g T-MAX® insulation.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Lightweight EVA shell.
- TARANTULA ICEFX® rubber outsole.
- Tested to a true temperature rating of -30 to -40° C.

Ranked by Toronto Rehabilitation Institute as a top slip-resistant winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



DAKOTA
WORKPRO SERIES

STYLE: 5BOFDK7-8520 SIZES: 6-10 (even sizes)



When you're working outdoors during the cold months, you'll appreciate our Dakota women's felt pack winter boots. These safety boots feature composite toes and plates and reflective trim for added visibility in low-light conditions. Ideal for safe traction when it's icy, these boots are equipped with Tarantula Anti-Slip™ on Ice outsoles.

CTCP FELT PACK WINTER BOOT

- Synthetic polyurethane Nubuck upper.
- Lightweight EVA shell.
- Removable liner system.
- 400g T-MAX® insulation.
- TARANTULA ICEFX® rubber outsole.

LINER AVAILABLE 5BOF-LNR-8520

Ranked by Toronto Rehabilitation Institute as a top slip-resistant winter boot.
RateMyTreads.com



CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



A man in a workshop setting, wearing dark blue work clothes and brown work boots, is looking down at his hands. The background shows a cluttered workshop with various tools and equipment. The text 'FOOTWEAR INFORMATION' is overlaid in large white letters, with an orange square to the right of the word 'INFORMATION'.

FOOTWEAR INFORMATION

TARANTULA ANTISLIP® footwear. The ultimate in slip protection.

TARANTULA ANTISLIP®

Our TARANTULA ANTISLIP® outsoles provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced soft rubber compounds to increase the coefficient of friction (CoF). The higher the CoF value, the better the slip resistance. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTISLIP® outsoles, however, push liquids to the outside using unique micro channels instead of keeping liquids underfoot.

Disclaimer: TARANTULA ANTISLIP® footwear have been tested for wet and dry conditions. They have not been tested for use on any type of ice.

INDEPENDENTLY TESTED FOR SLIP RESISTANCE

TARANTULA ANTISLIP® footwear are all tested at SATRA Technology Centre Ltd. in accordance to test methods SATRA TM144 or ISO 13287. SATRA TM144 is a widely accepted slip resistance test



method in the footwear industry and formed the basis of the European Standard EN ISO 13287. There are slight differences between the two methods, but the basic mechanics are virtually the same and we accept both slip resistance test methods.

TESTING BEYOND THE STANDARDS

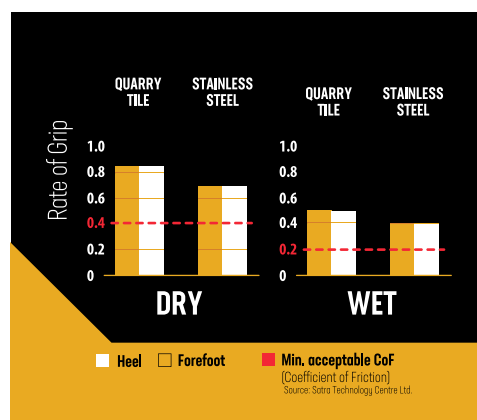
The Canadian Standards Association (CSA) Standard Z195 - Protective Footwear list method ISO 13287 for slip resistance testing. However, currently there are no specified minimum coefficient of friction

(CoF) requirements. To ensure that our line of TARANTULA ANTISLIP® footwear meet a standard level of performance, we developed our own internal standards that must be achieved to qualify as anti-slip footwear. Furthermore, we test all our anti-slip footwear on a yearly basis to ensure that every production meets our performance requirements.

To see more details on how a style performed, please refer to the hangtag attached to the TARANTULA ANTISLIP® footwear style.

The below chart is our TARANTULA ANTISLIP® standard that we hold ourselves to:

Surface Conditions	TARANTULA ANTISLIP® CoF Requirements
Dry Quarry Tile	Heel CoF ≥ 0.85 Forefoot CoF ≥ 0.85
Wet Quarry Tile	Heel CoF ≥ 0.50 Forefoot CoF ≥ 0.50
Dry Stainless Steel	Heel CoF ≥ 0.70 Forefoot CoF ≥ 0.70
Wet Stainless Steel	Heel CoF ≥ 0.40 Forefoot CoF ≥ 0.40



Example of CoF results found on the hangtags attached to our TARANTULA ANTISLIP® safety footwear.

DAKOTA

WORKPRO SERIES

footwear with TARANTULA ANTISLIP® outsoles are exclusive to Mark's and Mark's Commercial.



How to find the perfect fitting work boot.

1. Have your feet measured.

Your foot size and shape can change over time. So don't rely on the fact that you have always worn a certain size. That size likely is no longer the best fit for you. Most people have one foot that is larger than the other, so make sure you have BOTH feet measured. Fit your shoes to the larger foot. Get measured at the end of the day when your feet are the largest. When you are up during the day, your feet will swell and settle some. You want to make sure you are comfortable throughout the day and not just when you head out of the house in the morning. Since you will be working in these shoes and most likely on your feet the majority of time you wear them, it is necessary to closely represent work-like conditions to ensure they are truly comfortable.

2. Different Brands, Different Sizes

Just like clothes, the size marked inside the shoe may be different depending on the brand. So your shoe size is a just a starting point in selecting the correct shoe. Try on different sizes from multiple brands to make certain you choose the best safety shoe for the job.

3. Lace them up

You should be sure to tie your prospective shoes as if you were going to work. You wouldn't wear your shoes untied on the job, would you? Simulate your work environment as close as possible, testing the shoes for grip and protection – with them laced, of course.

4. Do you wear socks?

Wear the exact socks you wear on the jobsite to the shoe store. Wearing socks that are too thin will make your feet feel squished when you wear your regular socks at work. If you wear socks that are thicker than the ones you wear to work, then your foot will slide around on the jobsite, leading to blisters and other health risks.

5. You won't fit into them over time

Don't plan on shoes stretching over time; they should fit well when you buy them. It's like buying clothes that are too small and hoping that you will lose weight and then they will fit. That rarely happens.

6. Look for comfort

The ball of your foot (the widest part just before your toes begin) should fit comfortably in the widest part of the shoe. The shoe should also have enough depth to fit your toes, especially if you have hammertoes or other conditions. Shoes with too small of a toe box will cause rubbing and you will get calluses or sores.

7. Wiggle Room

With any pair of shoes, it is recommended that you are able to fit your index finger between the heel of your foot and the heel of the shoe, as well as the top of your foot and the tongue of the shoe. This test ensures that you have proper "wiggle room" to comfortably move throughout your work day.

8. Walk Around

Always stand and walk around in the shoes to see if they are comfortable, fit well, and don't chafe or rub anywhere. Your heel should not slip or slide while walking. Find out in the store if they are a good fit and not on the job site.

Now That You're Wearing Them

Rotate Your Footwear

Most workers buy a pair of boots and wear them till they're worn out. Boots (and shoes) last much longer if they are rotated in use. Alternating 2 pairs gives each one a chance to completely dry out between uses. Your boots will last longer and your feet will be more comfortable.

Maintain Your Boots

All boots will last longer and be more comfortable if they are well taken care of: Dry Your Boots – Allow your boots to dry after a long day on the job. Boots like to air dry without excessive heat. Never subject your boots to more heat than your hand can stand. Remove insoles to speed drying. If your boots get soaked, fill them with wads of newspaper. It will draw out the moisture from within.

Keep Them Clean

Remove mud to keep the leather from drying out. A stiff brush works well and avoids getting your boots wet. Remove salt with a mild solution of vinegar and water.

Leather Boots Like Conditioner

Waterproof leathers do not need the same level of conditioning as regular leathers but all leathers benefit from conditioner. Boots should be clean and dry before applying conditioner. Oil-based treatments will soften the leather. Silicone- or PTFE- based treatments add waterproofing without softening the leather.



Four Basic Footwear Components

UPPER

This area of the boot is usually made up from different leathers or a combination of materials and special fabrics. These can include:

Full Grain Leather

Full-grain leather is made from the whole hide of the animal. The hide of an animal is strongest and most durable just below the hair. Once the hair is removed during processing, the natural grain pattern is visible. The leather made with this part of the hide is called full-grain leather, and because the grain is tighter at this layer, it resists moisture very well. Full-grain leather incorporates the entire grain of the hide with all the imperfections and inherent toughness of the material.

Nubuck Leather

Nubuck is simply sanded or buffed leather, giving it a velvet-like surface. While visually it may be confused with Suede, which is produced from the lower part of the skin (splits), Nubuck comes from the top part (full grain), making it more robust and durable than suede.

Buffalo Leather

Buffalo leather (also referred to as English Saddle leather) is the tanned hide of one of the 74 species of domestic Buffalo. It has a more distinctive grain than bovine leather and comes in many colours and finishes, characterised by rich, deep tones that give it a striking appearance.

Suede

Suede is really a type of split leather – in fact, it's the innermost layer of the hide. Most commonly, it comes from sheep,

but also from deer, goats and calves. Thicker hides have the same feel but become shaggier, rather than the preferred napped feel. The thin innermost layer is cut off to create a thin, soft material. Technically, this layer doesn't have to be cut off; however, that would leave a thick, less pliable leather which usually isn't preferred for suede products.

Action Leather

Action leather is suede cow leather that is covered with a thin coating of Polyurethane. The coating can be any color and can be embossed with a roller. The final product is generally a solid color leather looking product. This material is still classified as leather for import duty.



FOOTBED / INSOLE

The footbed is the inside part of the shoe that runs under the bottom of the foot and is more commonly referred to as the insole. It may have layers of construction and structural elements added for better fit and comfort and may have a removable sock liner.

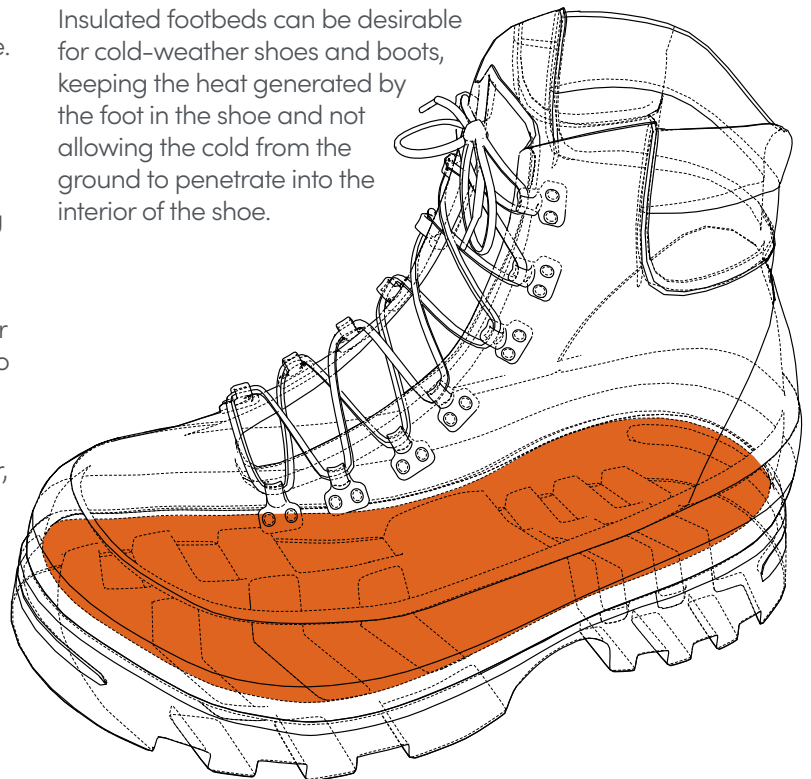
Shoes have been further developed to have contoured footbeds that may provide cushioning and support for different areas of the foot. They may have structural arch supports built in, cushioning for the heel, and be shaped to cradle the foot.

Ethylene vinyl acetate (EVA) foam is a shock-absorbing element that was initially seen in athletic shoes but is now also common for footbeds of all types of footwear. It can be compression molded to specific shapes as desired. It can be made with recycled materials or blended with other materials such as cork.

Natural materials used for footbeds include cellulose, latex rubber, jute, bamboo, cork, and leather. Some shoe manufacturers add anti-microbial elements to their footbeds. These help keep the

shoes fresh and prevent foot odor by inhibiting the growth of bacteria that produce the unwanted smell.

Insulated footbeds can be desirable for cold-weather shoes and boots, keeping the heat generated by the foot in the shoe and not allowing the cold from the ground to penetrate into the interior of the shoe.



Four Basic Footwear Components

MIDSOLE

Sandwiched between the outsole and the upper, the midsole is one of the most important components of any boot, and one you should watch out for. A well thought out midsole can provide ample shock absorption, flex support and added cushioning.

POPULAR MIDSOLE COMPOUNDS

PU (Polyurethane)

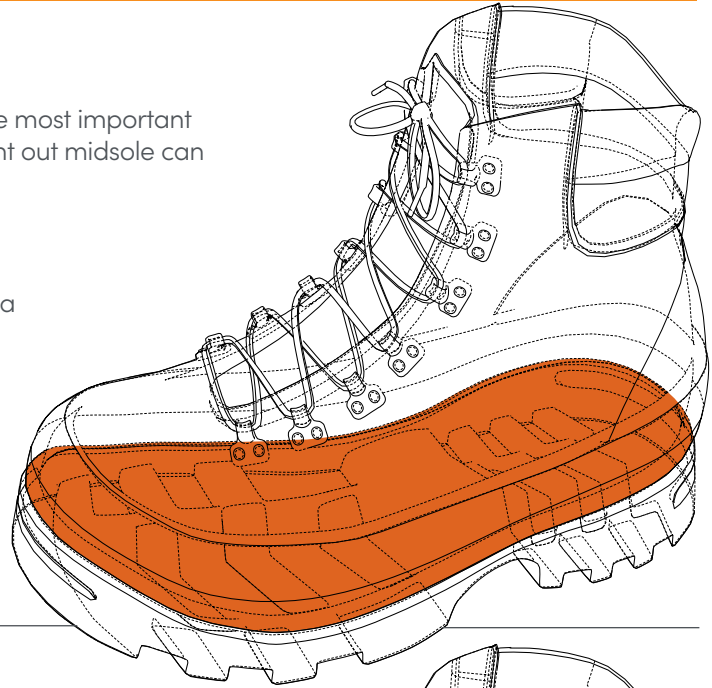
More durable but heavier than EVA. Great resistance to chemicals and has a better lifespan and shock absorption.

EVA (Ethylene Vinyl Acetate)

Super lightweight and flexible compound. It can breakdown when exposed to chemicals and will compress overtime.

Rubber sponge

A durable compound that maintains its cushioning abilities and shape for a long time with a lower cost than polyurethane.



OUTSOLE

The outsole is the outermost part of the shoe that is in contact with the ground. The outsole is meant to provide footwear with the necessary traction and protection from the surfaces it will be in contact with. They can be made from various materials, often rubber, polyurethane, leather, and other synthetic materials. The material used is dependant on the usage and the environment the boot will be subjected to.

POPULAR OUTSOLE COMPOUNDS

RUBBER

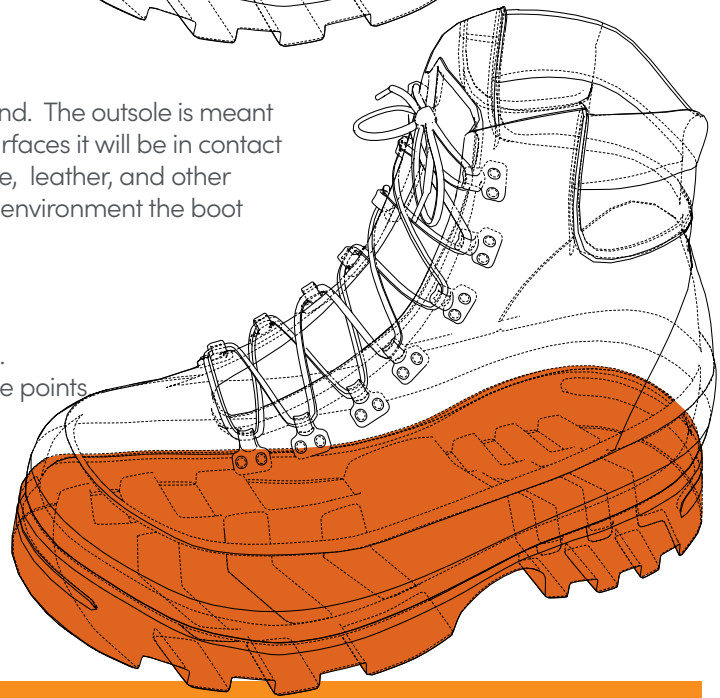
Natural rubber often mixed with additives to provide oil and slip resistance. Heavier than polyurethane and TPU but the benefits outweigh the negative points. More pliable in cold climates.

POLYURETHANE (PU)

Resistant to chemicals and lightweight although prone to hardening in extreme cold. Can be a less expensive option for an entry level boot.

THERMO-PLASTIC POLYURETHANE (TPU)

Great abrasion, heat and chemical resistance with cold weather performance.



Safety Components

STEEL TOE VS. COMPOSITE TOE

Steel toe offers classic protection with the highest available standard for impact and compression. It leaves a roomier fit in the toe box and has incredible durability. Composite toe is a great alternative to steel toe, it passes the same protection standards as steel toe but is non-metallic and lighter compared to traditional steel.

PLATE

Steel-plated safety shoes offer puncture resistance in the sole of the shoe. Composite plate safety shoes offer lightweight, metal-free puncture resistance.

MET GUARD

There are two types of metatarsal guards – external and internal. They both have to meet the same CSA Z195-14 and ASTM standards, using a specific impact test for metatarsal guards. A 50-pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot-pound impact to the metatarsal guard. A full 1-inch clearance

must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot-form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

ELECTRIC SHOCK RESISTANCE (ESR)

Contains a sole and heel design assembly that at the point of manufacturing has insulating properties intended to withstand 18,000 volts.

STATIC DISSIPATIVE

Static dissipative is the opposite to Electric Shock Resistance, SD grounds you. The outsoles are made from an anti-static compound, chemically bound into the bottom components, capable of dissipating an electrostatic charge in a controlled manner.

Footwear Innovations



ARMOUR FLEX® /ARMOUR FLEX+®

This technology is a multi-layer textile composite made from a high tenacity yarn. The woven fabric undergoes different treatments to reach the desired level of hardness while maintaining its flexibility. The ARMOUR-FLEX® textile insole can be sewn directly onto the upper and offers a greater area of protection of the bottom of the foot. ARMOUR-FLEX® will keep your feet warmer in winter because, unlike steel, it will not conduct heat away from your foot. ARMOUR-FLEX® provides the technology that you need to keep your feet protected, while still allowing your foot to bend. ARMOUR-FLEX+® uses a slightly heavier and stiffer material than regular ARMOUR-FLEX® construction and offers a higher puncture resistance.



DURATOE®

DURATOE® is a molded toe cap applied to the outside of the work boot to increase the life of the toe area of the boot. The toe cap can be made of a variety of materials that may look or have properties similar to plastics and other artificial components. They will be quite flexible and extremely durable, ensuring that the toes of your work boots withstand hard wearing.



FRESHTECH®

FRESHTECH® is a safe and invisible antimicrobial treatment that is applied to our footwear and garment products. In garments the treatment inhibits the growth of bacteria that cause odor. In footwear the treatment inhibits the growth of fungi, mold, and mildew, in addition to odor causing bacteria. The FRESHTECH® treatment stops bacteria and fungi from reproducing, which creates a safe and comfortable product. We ensure the effectiveness and durability of FRESHTECH® through standard testing.



HYPER-DRI® FOOTWEAR

Waterproof/Breathable: Designed with a seam sealed, bootie shaped, waterproof and breathable membrane providing an impenetrable barrier to the elements while allowing body generated moisture to escape. The membrane used must meet our high waterproof and water vapour transmission testing standards. Footwear is water tank tested to 50 000 foot flexes to simulate extreme conditions.



QUAD-COMFORT®

The QUAD COMFORT® footwear technology consists of a minimum of 4 comfort components, which address shock absorption, weight distribution, cushioning & pressure displacement and occasionally outsole performance. The construction of the footwear depends on their end use and the requirements of the footwear. The four components are integrated between the footbed or insole through to the bottom of the outsole. If a component provides a significant and functionally noticeable advantage, it may also comprise a feature that is incorporated into the

upper of the footwear. Shock absorption is addressed by adding additional cushioning in the heel of the shoe as it is the first areas of contact when walking. Another component of comfort can be added under the ball of the foot to help distribute weight, alleviate pressure points and provide greater energy return. For cushioning and pressure displacement, our footwear uses lightweight, flexible functional midsoles that can be made up of many densities of cushioning. Lastly, outsoles are functionally engineered to provide the utmost in comfort, shock absorption and flexibility.

Other outsole materials may also be considered such as leather if they truly provide a comfort component or benefit to the end user. Our TARANTULA ANTI-SLIP® outsoles can be used for QUAD COMFORT® footwear to provide a high degree of slip resistance to reduce the likelihood of a slip or fall while still maintaining QUAD COMFORT features in their structure.



TARANTULA ANTI-SLIP®

Our TARANTULA ANTI-SLIP® outsoles provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced compound to increase the coefficient of friction. Our anti-slip outsoles provide incredible grip to resist slipping on most surfaces including wet, soapy, oily and greasy surfaces. To achieve this high performance, the footwear has a unique tread pattern and soft rubber compound to increase the coefficient of friction. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTI-SLIP® outsoles, however, push liquids to the outside using unique micro channels, instead of keeping liquids underfoot.

DISCLAIMER: This footwear has been tested for wet and dry conditions. It has not been tested for use on any type of ice.



ICEFX®

ICEFX® has an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to achieve an anti-slip outsole. The outsole also uses a softer, more flexible rubber compound that does not harden in the cold and incorporates gripping pods to provide enhanced traction. ICEFX® may also utilize other compounds or materials in the outsole to help achieve slip resistance on ice. Constant research is explored to search for new and better materials to provide a "Safer Way to Walk on Ice".

DISCLAIMER: ICEFX® provides enhanced traction on ice but does not guarantee slips will not occur under any circumstances. Care should always be taken when walking on ice.

Footwear Innovations



T-MAX®

The warmest, lightest hypo-allergenic insulation on the market. It regulates body temperature by allowing moisture to move away from the body, keeping the body dry and comfortable.



VIBRAM®

Vibram soles are an expert integration of functional design and high performance compounds. Vibram ensures that demanding workers have reliable and safe products for their professional activities, in any situation, in any weather condition or environment. Grip, stability, heat and oil resistance, electrical

hazard rated, flexibility: a boot powered by Vibram improves worker efficiency, performance, reliability and comfort.



VIBRAM FIRE & ICE®

The Vibram® Fire & Ice™ compound has been studied for extreme applications and maintains its performance values in a wide range of temperatures (from -20°C to +250°C). The formulation satisfies both requirements for fire resistance from NFPA and the Ross cold flex at -23°C.

What Is Rate My Treads?



ratemytreads.com

The KITE Research Institute is the research arm of the Toronto Rehabilitation Institute at the University Health Network located in Toronto. KITE is home to WinterLab, which originally opened as part of the IDAPT (Intelligent Design for Adaptation, Participation and Technology) Centre for Rehabilitation.

KITE works with a broad range of clinicians, engineers, scientists, researchers, students and more to find practical solutions to common problems. We care about slips, trips and falls and their impact on a person's mobility and quality of life.

The researchers at KITE had a vision and a belief: we believe that choosing the right footwear can reduce and prevent unintentional slips and falls. The outcome? The world's only human oriented slip resistant testing method done in a real winter environment – our Maximum Achievable Angle (MAA) Test.

The Maximum Achievable Angle (MAA) Test – We Tip Till You Slip

Participants walk back and forth on an ice floor while we slowly increase the angle of the floor. We call our method the Maximum Achievable Angle Test or MAA.

OUR RATING SYSTEM

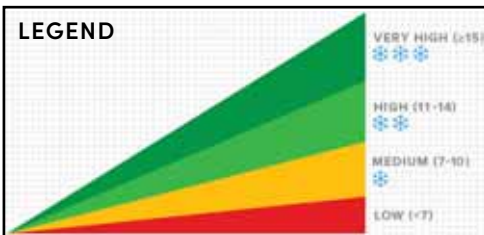
If footwear passes an angle of 7 degrees (which means it will have a score of 7), then it passes our MAA test and is on the list with one snowflake! We picked 7 as the minimum because it meets the accessibility guidelines in Ontario for a curb ramp.

If footwear has a score of 11 then it will get 2 snowflakes and if it reaches 15 or above, it will receive 3 snowflakes!

We test on both Cold Ice and Wet Ice to simulate different environments, from an icy parking lot to a slippery wet sidewalk. It is also important that you can walk up and down a ramp, so we test participants walking both uphill and downhill for this very reason.

To ensure maximum slip protection, we base our overall score for each footwear on the lowest MAA from the four testing conditions.

As mentioned above, the footwear was tested under two conditions (Cold Ice and Wet Ice). Those that passed both conditions received two checkmarks; however, there were some that performed well under one condition only, and they received a single checkmark.



Our top picks

(meeting our minimum slip resistance standard for icy conditions)

BRAND	NAME	PAGE SHOWN	RATINGS SCORE	MAA
Dakota	"8510" Arctic Grip Boots 5ANADK7-8510	8	❄️❄️❄️	8
Timberland PRO	"BOONDOCK" Work Boots 89645	16	❄️❄️❄️	2
ROYER	"AGILITY" Arctic Grip Boot 5727AG	21	❄️❄️❄️	8
Dakota	"8907" IceFX Winter Boot 5ANFDKW0-8907	83	❄️❄️❄️	8
Dakota	"8901" HD3 Transitional Boot 5ANFDKW7-8901	83	❄️❄️❄️	12
Dakota	"8524" Syntrol Felt Pack Boot 5ANFDKW6-8524	84	❄️❄️❄️	8
Dakota	"8527" Leather Felt pack Boot 5ANFDKW8-8527	84	❄️❄️❄️	12
Helly Hansen	Felt Pack Winter Boot HHF146111	85	❄️❄️❄️	10
Helly Hansen	Safety Winter Boot HHF186118	85	❄️❄️❄️	11
Helly Hansen	Winter Work Boot HHF196119	86	❄️❄️❄️	11
Dakota	Felt Pack Winter Boot 5BOFDK7-8520	120	❄️❄️❄️	8
Dakota	"8905" Transitional Winter Boot 5BOFDK8-8905	120	❄️❄️❄️	8

For a complete listing of all footwear reviewed go to - ratemytreads.com

Deciphering The Symbols



CSA Green Triangle

Indicates sole puncture protection with Grade 1 protective toecap which can withstand impacts of 125 joules (22.7 kg object falling from 56 cm above).



CSA White Rectangle with Orange Omega

Indicates soles that provide electric shock resistance. Intended to withstand 18,000 volts at 60Hz for one minute without disruptive discharge to ground; leakage current not exceeding 1mA.



CSA Yellow Rectangle

Indicates soles are static-dissipative.

Warning: This footwear should not be used where contact with live electrical conductors can occur.



CSA Blue Rectangle

Indicates Grade 1 protective toecap without sole puncture protection.



CSA Dark Grey Rectangle with White M

Indicates metatarsal protection. Note: Toe protection is required for all metatarsal protective footwear.

These boots are intended for industrial work environments where heavy objects can hurt the metatarsal region of the foot.

The Language of Footwear

ANSI

International standards organization that develops and publishes voluntary consensus technical standards for a range of materials.

Aerospace Lining

A breathable synthetic lining comprised of a mesh-like structure.

Anti-microbial

A chemical treatment applied to footwear linings which prevents microbe growth.

ATCP

Aluminum toe, composite plate.

Cement Construction

A shoe construction in which the upper of a shoe is cemented, rather than stitched, to the bottom of a shoe. Cement construction results in a lighter, more flexible shoe.

Contoured Footbed

An insole that molds to the shape of your foot.

Composite Plate

A safety, puncture resistant sole plate used in safety footwear in replacement of steel plates. A few varieties exist today, made of synthetic materials such as nylons, resins and also Kevlar.

CTCP

Composite toe, composite plate.

Dri-Tec

A generic term for breathable, moisture-wicking lining found in footwear.

Dual Density Midsole

A midsole that employs two different densities of cushioning foam.

ESR

Electrical shock resistance.

EVA

Ethylene Vinyl Acetate - A synthetic compound used for outsoles. EVA provides cushioning to the footbeds, midsoles, and is easily shaped by heat and pressure.

Footbed

Sometimes also referred to by customers as the insole. It is the foundation in footwear that rests under the foot and has a critical role in comfort.

Goodyear Welt Construction

A shoe construction in which the upper and sole of the shoe are stitched together, resulting in greater durability. The resulting seam is visible and runs around the outside of the shoe, where the upper and outsole meet.

Green Diamond Technology

Patented silica carbide crystals are embedded throughout the rubber outsole which are durable and long lasting traction on ice.

Heel Counter

Counters provide support and help the upper wrap around the foot.

Injection Molded Construction

A type of sole unit construction created by injecting material into the sole mold. Injection molded construction is an efficient way to mass-produce footwear.

Inseam

The hidden seam of a welted shoe holding together the welt, upper, lining and insole.

Metguard

A safety feature found in some boots which is comprised of a protective cap that covers the metatarsal area of the foot and protects against injury from impacts. Can be internal or external.

Moisture Wicking

Synthetic materials that have been developed specifically to channel perspiration away from the body.

Nubuck Leather

Nubuck is a type of leather with a soft, velvety surface and is far more durable than suede.

Oarprene

Rubber that is acid and oil resistant.

OrthoLite

OrthoLite insoles are made up of open-cell foam, allowing air to circulate around the foot, keeping it cooler inside the shoe. The open cell structure also moves moisture away from the foot, keeping it drier.

PU

Polyurethane; a type of man-made material.

PVC

Polyvinyl chloride. A semi-rigid plastic, often used in heel counters and outsoles for added support.

SD

Static Dissipating. The shoe dissipates static buildup on the body so as not to cause an arcing effect.

STSP

Steel toe, steel plate.

STCP

Steel toe, composite plate.

TPR

Thermo plastic rubber. A plastic material used by many manufacturers in the injection molding process.

TPU

Thermopolyurethane. Man made material used in footwear production on uppers, but also outsoles.

Upper

The part of the shoe that covers the top part of the foot, from heel to toe.

Welt

A strip of material sewn between the insole and the outsole to create greater durability.

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MEN'S

8 INCH BOOTS

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5ANADK2-8006	3	HHS202026
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5ANADK2-8529	3	HHS212042
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HHF182004	11	5ANCDK2-2411
HHF212005	11	5ANCDK5-2120
HHS172003	10	5ANCDK7-2124
HHS202022	12	5ANCDK8-2127
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TB0A28VR214	16	KD0A4TF3A66
TB0A4499214	17	P720996
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1022091	25	108008BLL
HHS222044	25	5ANDAG2-3000
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6 INCH BOOTS	25	5ANDDK0-1117QC
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5ANBDK6-6877	26	5ANDDK2-4000
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5ANBDK9-6114	25	5ANDDK8-3603
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30	HHS194003
30	HHS214004
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31	HHS222002
32	J17541
32	P725306
34	P725307
34	TB0A21RU001
33	TB0A29C6001
31	TB0A297S001
31	TB0A5PS2001
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40	77156
38	STATIC DISSIPATIVE
40	5ANDDK9-3200
41	5ANDDK9-3201
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42	5ANEAG2-9600
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47	9699
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54	915605
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52	HHF196119
52	HHF221101
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49	WOMEN'S
50	8 INCH BOOTS
53	5BOAAG6-8500
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50	5BOADK4-8006
51	5BOADK5-8112
62	5BOADK9-8016
64	HHS202181W
64	P311182

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63	TBOA5V1U214	87
63	6 INCH BOOTS	
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56	5BOBAG4-6500	89
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58	P311382	92
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60	TB0A2KAJ231	93
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67	5BOCAG9-2502	96
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66	5BOCDK0-2007	96
66	5BOCDK8-2120	97
68	HHS181009W	98
68	HHS191010W	98
	J099354	99
74	ATHLETIC	
74	1025244	106
74	1026378	106
	308004BLK	103
	308005BLK	104
77	5BODAG9-1501	101
72	5BODDK7-3602	102
73	5BODDK8-1007	101
72	5BODDK9-1008	101
76	5BODDK9-1009	102
76	99996550	105
77	99996595	105
77	HHS201006W	102
74	J17548	106
73	KD0A4TGXBLK	104
74	P310493	104
75	TBOA5PVT001	103
75	TBOA5SSU236	103
76	ANTI-SLIP	
	5BODDK0-3105	108
79	5BODDK0-3106	108
79	5BODDK0-3107	109
80	5BODDK0-3108	108
79	76551	109
80	77210	109
80	STATIC DISSIPATIVE	
82	420092	111
81	99B96553	111
81	TB0A2A63001	111
82	WET WEATHER	
81	5BOEAG4-9500	113
82	5BOEAG8-9601	113
	HHF216113W	113
	WINTER	
	5BOFDK7-8520	115
85	5BOFDK8-8905	115
85		
85		
86		
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