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Sizes may be limited in some styles due to unforeseen circumstances. Consult your corporate sales person for the most up-to-date information on styles shown in this book.



# 3 CONVENIENT WAYS TO SHOP FOR COMPANY WORKWEAR AND FOOTWEAR

It's never been easier for company employees to purchase industrial footwear at your favorite Mark's store.



#### **CLIENT SAVINGS CARD**

Show the card at any Mark's store to receive your specified discount for a variety of store items shown on the card.

These cards are re-useable and valid until the expiry date found at the bottom of the card. The card must be presented for discounts to be applied against regular priced items. In the event of an item being sale priced, the lower price will apply.

#### **CLIENT VOUCHER**

Simply show the voucher at any Mark's store to receive the specified discount shown for a variety of store items listed on the voucher.

The voucher must be shown for discounts to be applied against regular priced items.

In the event of an item being sale priced, the lower price will apply.



## CLIENT INDUSTRIAL FOOTWEAR PURCHASING CARD

Our new footwear purchasing card contains all the benefits of the voucher combined with a more flexible client reporting experience and easier in-store purchasing. The card is only to be used on industrial footwear.



## 8 INCH BOOTS







**STYLE:** 5ANADK9-8517 **SIZES:** 7-11,12,13,14,15,16,17

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR

## 8" "8517" Quad Comfort® STCP Work Boot

- Full grain leather upper.
- FRESHTECH® treated lining.
- 200g **T-MAX**® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.











STYLE: 5ANADK9-8522 **SIZES:** 7-11,12,13,14

#### 8" "8522" Quad Comfort® STSP Waterproof Boot Waterproof full grain leather upper.

- HYPER-DRI® HD3 waterproof, breathable membrane.
- 200g **T-MAX**<sup>®</sup> insulation.
- Poured polyurethane welt midsole.
- Removable polyurethane footbed.
- QUAD COMFORT®, a better way to walk.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANADK9-8537

**SIZES:** 7-11,12,13,14

#### 8" "8537" Quad Comfort® **ATCP Work Boot**

- Full grain leather upper with TPU/Kevlar® reinforced molded side quarter panels.
- Breathable lining with 200g **T-MAX**® insulation.
- Removable polyurethane footbed.
- QUAD COMFORT®, a better way to walk.
- Poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







STYLE: 5ANADK3-8300 **SIZES:** 7-11,12,13,14

#### 8" "8300" Waterproof **CTCP Work Boot**

- Full grain leather upper.
- HYPER-DRI® HD3 waterproof membrane.
- Mesh lining with DRI-TEC®.
- 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable polyurethane footbed.
- Internal polyurethane midsole with exterior TPU shell.
- TARANTULA® ANTI-SLIP rubber outsole. engineered to help prevent slips and falls.





**STYLE:** 5ANADK2-8610 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.



Equipped with CSA Grade 1 approved steel toes and composite plates, these Dakota work boots also have the protection of X-TOE® EXTERNAL SAFETY TOES that offer safety on the outside and more comfort inside. QUAD COMFORT® technology addresses shock absorption, weight distribution, cushioning and pressure displacement, while FRESHTECH® controls odour for all-day freshness. T-MAX® INSULATION allows you to work comfortably in winter conditions and TARANTULA ANTISLIP® rubber outsoles offer a safer way to walk. These work boots are well equipped for durability and service on the job.

#### 8" X-Toe<sup>®</sup> STCP Work Boot

- Leather upper.
- QUAD COMFORT®, a better way to walk.
- 200g T-MAX® insulation.
- Removable polyurethane footbed.
- Poured polyurethane welt midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







**STYLE:** 5ANADK2-8611 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR

## 8" Winter "X-TOE" Insulated STCP Work Boot

- Waterproof leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- 600g **T-MAX**® insulation.
- QUAD COMFORT®, a better way to walk.
- EVA midsole, removable polyurethane footbed.
- ICEFX® ANTISLIP rubber outsole with GREEN DIAMOND® and ICELANDIC GRIP®.
- External steel safety toe.





STYLE: 5ANADK4-8200 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Our Dakota Workpro work boots are waterproof for outdoor work sites. Designed to meet CSA Grade 1 standards with composite toes and plates, these boots are also built for comfort. They provide odour protection with FRESHTECH® technology. The ENDUR-ALITE™ midsoles and TARANTULA ANTISLIP® outsoles are amazingly lightweight and durable.

#### 8" "Enduralite" CTCP Waterproof Work Boot Lenzi Textile upper.

- HYPER-DRI® HD3 waterproof membrane.
- TPU toe cap.
- Breathable mesh lining.
- Removable polyurethane footbed.
- **ENDURALITE™** midsole. Enhance your walking experience with our proprietary ENDURALITE™ midsole technology. Crafted from supercritical foam, a specialized material known for it's remarkable lightweight comfort, excellent cushioning, underfoot support, and durability. This technology helps reduce fatigue during extended wear.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





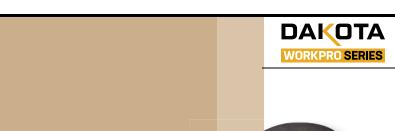


STYLE: 5ANADK4-8700 **SIZES:** 7-11,12,13,14

#### "8700" CTCP Western **Safety Work Boot**

- Leather upper.
- Helcore groove leather heel counter.
- DRI-TEC® lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- EVA midsole, removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.





STYLE: 5ANADK9-8557 **SIZES:** 7-11,12,13,14,15

These rugged steel-toed safety boots from Dakota will be a reliable addition to your work gear. Great for outdoor work in the fall and winter months, the boots are lined with T-MAX® insulation to help keep your feet warm. The FRESHTECH® Odour protection technology for all day freshness. Uppers are made from durable full grain leather, with HYPER-DRI® HD3 waterproof and breathable membranes. They provide an impenetrable barrier to the elements while allowing body-generated moisture to escape. The tough Vibram Fire & Ice outsoles are made of a durable flame/heat/ oil-resistant compound and provide traction in cold temperatures. The men's work boots are finished with DURATOE® caps, which help the toe boxes to withstand hard wearing conditions.

### 8" "8557" STCP Waterproof Boot Waterproof full grain leather upper.

- HYPER-DRI® HD3 waterproof, breathable membrane.
- 200g T-MAX® insulation.
- Textile lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Removable cushioning polyurethane footbed.
- Poured polyurethane midsole.
- VIBRAM® FIRE & ICE rubber outsole.





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STYLE: 5ANADK7-8510 **SIZES:** 7-11,12,13,14

#### 8" Vibram<sup>®</sup> Arctic Grip "8510" CTCP Work Boot

- Full grain leather upper.
- Moisture wicking and breathable DRI-TEC<sup>®</sup> lining.
- QUAD COMFORT®, a better way to walk.
- 200g T-MAX® insulation.
- · Removable EVA sponge footbed.
- Vibram<sup>®</sup> Arctic Grip Pro rubber outsole.
- TPU DURATOE® guard.





**STYLE:** 5ANADK0-8560 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

These Dakota men's eight-inch safety boots are made of ballistic nylon for durability and are waterproof. For added boot protection, they have exterior toe caps, built to withstand hard wearing conditions and extending the life of the toe box. They're constructed with DRI-TEC linings treated with FRESHTECH® Odour protection technology for all day freshness. Our T-MAX® insulation provides maximum warmth and superior comfort when the temperature is low. Safety features include composite toes and plates and the boots resist puncture and electric shock.

#### 8" "8560" Ballistic Nylon CTCP Work Boot

- Ballistic nylon upper with water resistant backing.
- DRI-TEC lining with FRESHTECH®.
- 200g T-MAX® INSULATION.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Removable ETPU footbed.
- Polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







STYLE: 5ANADK8024B SIZES: 7-11,12,13 CSA GRADE 1 STEEL FOR STEEL PLATE, ES

#### 8" "Ironworker" STSP Unlined Work Boot

- Oiled full grain leather upper with lace to toe lacing system.
- Unlined.
- Removable triple density footbed.
- Wedge rubberlon outsole.
- Abrasion resistant toe guard.







**STYLE:** 5ANADK8-8523 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

## 8" "523" STSP Insulated Ironworker Boot

- Buffalo leather upper.
- Breathable and moisture wicking DRI-TEC® lining with FRESHTECH®.
- 200g T-MAX® insulation.
- Removable triple density footbed.
- Wedge rubberlon outsole.
- Abrasion resistant toe guard.





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**WORKPRO SERIES** 

**STYLE:** 5ANADK5-8877 **SIZES:** 7-11,12,13,14

SA GRADE 1 STEEL TOE, STEEL PLATE. ESR

#### 8" "877" Duratoe<sup>®</sup> Insulated STSP Work Boot

- Full grain Buffalo leather upper.
- TPU **DURATOE**® durable toe guard.
- Breathable and moisture wicking Air Mesh lining with 200g T-MAX<sup>®</sup> insulation.
- QUAD COMFORT®, a better way to walk.
- Polyurethane injected midsole.
- Removable EVA footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





DAKOTA
WORKPRO SERIES

**STYLE:** 5ANADK2-8006 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ES

## 8" "8006" Quad Comfort<sup>®</sup> STCP Work Boot

- Nubuck leather upper.
- Polyurethane **DURATOE**® guard.
- Breathable and moisture wicking Cambrelle lining with 200g T-MAX® insulation.
- Removable 4 density EVA footbed.
- Direct injected polyurethane midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







**STYLE:** 5ANADK9-8518 **SIZES:** 7-11,12,13,14

SA GRADE 1 STEEL TOE, STEEL PLATE. ESR

#### 8" "8518" STSPT-Max<sup>®</sup> Insulated Work Boot

- Nubuck leather upper.
- Polyurethane **DURATOE**® exterior toecap.
- Padded collar.
- DRI-TEC lining with FRESHTECH®.
- 200g **T-MAX**<sup>®</sup> insulation.
- Removable polyurethane foam footbed.
- Polyurethane midsole.
- TPU outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANADK2-8529 **SIZES:** 7-12,13,14,15,16,17

CSA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

#### 8" "529" STSP Work Boot

- Full grain leather upper.
- DURATOE® "529" TPU exterior toecap.
- Moisture wicking and breathable DRI-TEC® lining with 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- · Cushioning Rubberlon midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANADK2-8529WP **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 STEEL TOE, STEEL PLATE, ESR

#### 8" "529" HD3 Waterproof STSP Work Boot

- Waterproof leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- DURATOE® "529" TPU exterior toecap.
- Moisture wicking and breathable DRI-TEC® lining with 200g T-MAX® insulation.
- · Cushioning Rubberlon midsole.
- QUAD COMFORT®, a better way to walk.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





#### **AGGRESSOR**

**STYLE:** 5ANADK2-8500 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE.STEEL PLATE. ESR

#### 8" "Lynx II" Duratoe<sup>®</sup> STSP Work Boot

- Buffalo Nubuck leather upper.
- Breathable air mesh lining.
- Removable EVA footbed.
- Polyurethane toe guard.







**STYLE:** HHS242003 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

#### 8" Ultralight ATCP Work Boot

- Nylon upper with Polyurethane synthetic eyestay and heel counter.
- DRI-TEC® lining with FRESHTECH®.
- Removable PU sponge footbed.
- HELLYGRIP® rubber outsole.







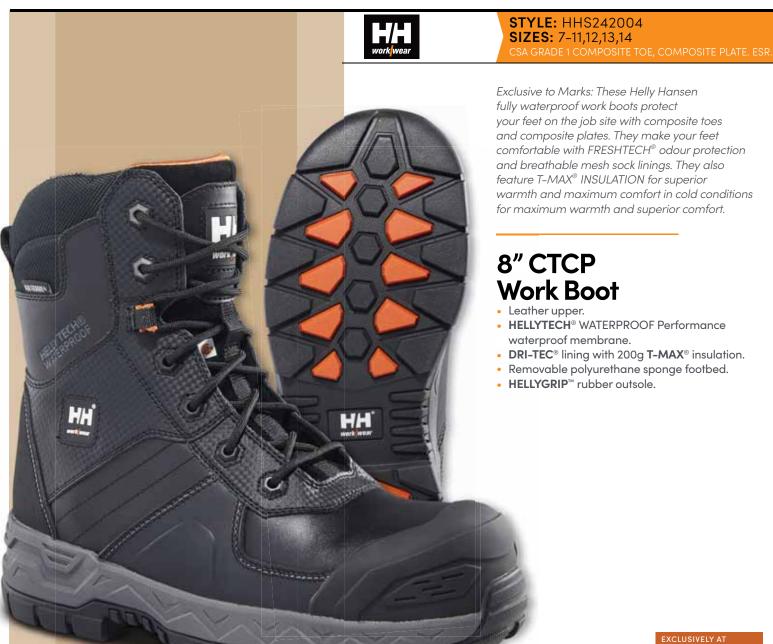
**STYLE:** HHS232000 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESP

#### 8" STSP Work Boot

- Leather upper.
- DRI-TEC® lining with FRESHTECH®.
- Poured polyurethane midsole.
- HELLYGRIP slip resistant rubber outsole.
- Removable polyurethane footbed.





Exclusive to Marks: These Helly Hansen fully waterproof work boots protect your feet on the job site with composite toes and composite plates. They make your feet comfortable with FRESHTECH® odour protection and breathable mesh sock linings. They also feature T-MAX<sup>®</sup> INSULATION for superior warmth and maximum comfort in cold conditions for maximum warmth and superior comfort.

#### **8" CTCP Work Boot**

- Leather upper.
- HELLYTECH® WATERPROOF Performance waterproof membrane.
- DRI-TEC® lining with 200g T-MAX® insulation.
- Removable polyurethane sponge footbed.
- HELLYGRIP<sup>™</sup> rubber outsole.





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**STYLE:** HHF212005

**SIZES:** 7-11,12,13,14 CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

## 8" ATCP High Abrasion Waterproof Work Boot

- Lenzi textile upper.
- **HELLYTECH**® WATERPROOF Performance waterproof membrane.
- Breathable mesh lining with DRI-TEC®.
- 200g **T-MAX**® insulation.
- Removable polyurethane sponge footbed.
- HELLYGRIP<sup>™</sup> rubber outsole.







**STYLE:** HHS202022 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

#### 8" CTCP Safety **Work Boot**

- Full grain leather upper.
- HELLYTECH® WATERPROOF Performance waterproof membrane.
- Removable polyurethane footbed.
- TPU toe cap.
- Injected polyurethane midsole.
- HELLYGRIP<sup>™</sup> rubber outsole.







**STYLE:** HHS202030

**SIZES:** 7-11,12,13,14 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### **8" CTCP Waterproof Work Boot**

- HELLYTECH® Performance waterproof membrane.
- Removable polyurethane footbed.
- TPU toe cap.
- Injected PU midsole.
- **HÉLLYGRIP**™ rubber outsole.

#### **AVAILABLE ONLINE ONLY**







**STYLE:** HHF231104 **SIZES:** 7-11,12,13

#### 8" CTCP ICEFX® **Work Boot**

- Full grain leather upper.
- HELLYTECH® WATERPROOF Performance waterproof membrane.
- **DRI-TEC®** lining.
- 600g T-MAX® insulation.
- Removable polyurethane footbed.
- ICEFX® ANTISLIP rubber outsole with GREEN DIAMOND®







STYLE: HHS212040 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" CTCP Leather **Work Boot**

- Waterproof leather upper.
- $\bullet \ \ \textbf{HELLYTECH} \\ \textcircled{$^{\circ}$ WATERPROOF Performance waterproof membrane.}$
- DRI-TEC® lining with FRESHTECH®.
- 200g **T-MAX**® insulation.
- · Removable ETPU footbed.
- HELLYGRIP™ rubber outsole.







**STYLE:** TROA4NQ9FWE **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" "SENTRY 2020" **CTCP Work Boot**

- Full grain waterproof, seam sealed leather upper with bellows tongue.
- 200g THINSULATE™ insulation.
- Removable premium comfort polyurethane footbed.
- Polyurethane midsole.
- Slip resistant heavy duty TPU outsole.
- Abrasion resistant **TECTUFF**™ leather back strap.





**STYLE: TROA4TCRFWE** 

**SIZES:** 7-12,13,14

#### 8" "Carbine" CTCP Waterproof Work Boot Waterproof leather upper.

- HYDROGUARD® waterproof membrane.
- 200g **THINSULATE**™ insulation.
- Removable EVA **JEATBOUND**™ footbed.
- TERRA® EXOLOK™ external heel counter.
- Moisture wicking lining with CLEANFEET® odour-control treatment.





**STYLE:** TROA4NRQGYX **SIZES:** 7-11,12,13,14

#### 8" "Gantry" CTCP Waterproof Work Boot • Waterproof leather with HYDROGUARD® waterproof membrane.

- Moisture wicking lining with CLEANFEET® odor management technology.
- Premium comfort PU + eTPU JETSTRIDE™ FOOTBED®.
- Polyurethane midsole.
- VIBRAM® FIRE & ICE outsole.
- Molded TERRA® TPU toe bumper.
- 3M™ Scotchlite™ reflective detail for high visibility.



#### **KODIAK**®

**STYLE:** 310090

**SIZES:** 7,8-11,12,13,14,15

#### 8" "Kodiak Blue Plus" **ATCP Work Boot**

- Premium waterproof leather upper with sealed seams.
- Moisture wicking lining.
- Anatomical off-centre last.
- Triple stitched molded TPU toe and heel guard.
- Removable **COMFORTZONE®** dual density footbed.
- · Polyurethane midsole.
- · Slip and oil resistant rubber outsole.



#### **KODIAK**®

**STYLE:** KD0A4THHBLK **SIZES:** 7-11,12,13,14,15

#### 8" "Quest Bound" **CTCP Work Boot**

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Kodiak® SOS Smell Out Science® odour control technology.
- COMFORTZONE® football with ORTHOLITE® comfort foam.
- EVA midsole.
- Oil, heat & slip resistant VIBRAM® TC4+ outsole.
- Molded TPU toe guard, heel and stability strap.



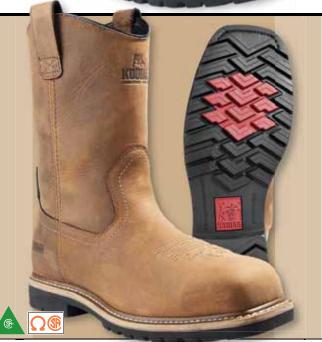
#### **KODIAK®**

**STYLE: 4TERDB SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" "McKinney" CTCP Wellington Waterproof Work Boot Full grain waterproof leather upper.

- Waterproof breathable membrane.
- Kodiak® **SOS Smell Out Science**® odour control technology.
- COMFORTZONE® footbed with ORTHOLITE® comfort foam.
- EVA midsole.
- Oil & slip resistant outsole.



#### **KODIAK**®

STYLE: 837CBN **SIZES:** 7-11,12,13,14,15

#### 8" "Lundbreck" CTCP Pull On **Waterproof Work Boot**

- Rugged full grain waterproof leather upper.
- Waterproof breathable membrane.
- Kodiak® **SOS Smell Out Science**® odour control technology.
- **COMFORTZONE®** footbed with **ORTHOLITE®** comfort foam.
- EVA midsole.
- Oil & slip resistant, non marking rubber outsole.





**STYLE:** P720211 **SIZES:** 7-11,12,13

#### 8" "Control" Waterproof **CTCP Work Boot**

- Full grain leather upper.
- Waterproof breathable membrane.
- 200g THINSULATE® insulation.
- Slip resistant rubber outsole.
- Removable EVA footbed.
- PVC welt midsole.





**STYLE:** P717629 **SIZES:** 7-11,12,13

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

#### 8" "Hauler" Waterproof CTCP Work Boot

- Full grain leather upper.
- Waterproof breathable membrane.
- 200g **THINSULATE**® insulation.
- Breathable nylon mesh lining.
- Removable Nylex and polyurethane foam footbed.
- SRX slip resistant outsole compound with excellent traction and abrasion protection.
- TPU toe guard.





**STYLE:** P725891 **SIZES:** 7-11,12,13

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

## 8" "Hauler XL" CTCP Waterproof Work Boot

- Full grain leather upper.
- Waterproof breathable membrane.
- Breathable Nylon mesh lining.
- 200g THINSULATE® insulation.
- Removable Nylex & PU foam footbed.
- Slip & abrasion resistant deep cleated rubber outsole.
- TPU toe guard.





**STYLE:** TB0A12EZ214 **SIZES:** 7,8-11,12,13

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE, ESR

#### 8" "Gridworks" ATCP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Mesh lining with antimicrobial treatment.
- All weather TPU outsole.
- Removable anti-fatigue foot bed.
- Lightweight, cushioning EVA midsole.





**STYLE:** TB0A1Q6Z001 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

#### 8" "Endurance HD" CTCP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Breathable mesh lining with antimicrobial treatment.
- 200g **THERMOLITE**<sup>®</sup> insulation.
- All weather TPU outsole.
- Removable anti-fatigue foot bed.
- Polyurethane midsole.





**STYLE:** TB0A1Q5U214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

#### 8" "Endurance HD" CTCP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Breathable mesh lining with antimicrobial treatment.
- 200g Thermolite® insulation.
- All weather TPU outsole.
- Removable anti-fatigue foot bed.
- Polyurethane midsole.







**STYLE:** TB0A5U6Y214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

#### "True Grit" CTCP Pull On Work Boot

- Premium waterproof leather upper with Ever-guard<sup>™</sup> vamp.
- Waterproof breathable membrane.
- Breathable moisture wicking lining with antimicrobial treatment.
- Removable anti-fatique footbed.
- · Polyurethane midsole.
- All weather TPU outsole.





**STYLE:** TB0A24AJ214-1 **SIZES:** 7-11,12,13,14,15

#### Soft Toe "True Grit" **Pull On Work Boot**

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- TPU outsole.
- NON-SAFETY







**STYLE:** TB189645001 **SIZES:** 7-11,12,13,14,15

#### 8" "Boondock" CTCP Waterproof Work Boot Full grain waterproof leather upper.

- Breathable mesh lining.
- 200g THERMOLITE® insulation.
- Removable anti-fatigue foot bed.
- · Polyurethane anti-fatigue midsole.
- VIBRAM® FIRE & ICE rubber outsole.
- Molded VIBRAM® rubber toe cap.





**STYLE:** TB1A1VYP001 **SIZES:** 7-11,12,13,14,15

#### 8" "Boondock Ballistic" **CTCP Work Boot**

- Durable Ballistic Nylon double weave upper.
- Waterproof breathable membrane.
- 200g Thermolite® Insulation.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue PU footbed.
- All-Weather TPU slip & oil resistant is heat-resistant up to 120 degrees°C.





**STYLE:** TB1A4499214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### "Boondock" Pull On CTCP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- 200g THERMOLITE® insulation.
- Removable anti-fatigue technology footbed.
- Polyurethane midsole.
- VIBRAM® FIRE & ICE rubber outsole.
- Molded VIBRAM® rubber toe.





**STYLE:** TB1A28VR214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" "Boondock" CTCP Waterproof Work Boot

- Durable Ballistic Nylon double weave upper.
- Waterproof breathable membrane.
- 200g THERMOLITE® insulation.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatique PU footbed.
- All-Weather TPU slip & oil resistant is heat-resistant up to 120 degrees Celsius.







**STYLE:** TB0A28VR214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

#### 8" "Boondock HD" CTCP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Breathable, moisture wicking lining.
- Removable Step PROPEL<sup>™</sup> footbed.
- VIBRAM® Arctic Grip Pro rubber outsole.
- Molded VIBRAM® rubber toe.



carbartt 🔓

STYLE: CMR8939 **SIZES:** 8-11,12,13

#### 8" "Work Flex" Leather **CTCP Work Boot**

- Full grain leather uppper.
- STORM DEFENDER® waterproof breathable membrane.
- Breathable lining.
- 400g **3M<sup>™</sup> THINSULATE<sup>™</sup>** insulation.
- Polyurethane Ortholite® footbed.
- EVA midsole.
- Carhartt rubber RUGGED FLEX® outsole.
- Rubber toe guard.



#### carbartt 🖺

STYLE: CMR1999 **SIZES:** 8-11,12,13

#### 10" "Flex Mud Wellington" **CTCP Work Boot**

- Full grain leather uppper.
- STORM DEFENDER® waterproof breathable membrane.
- Breathable lining.
- 400g 3M™ THINSULATE™ insulation.
- Polyurethane Ortholite® footbed.
- EVA midsole.
- Carhartt rubber RUGGED FLEX® outsole.
- Rubber toe guard.



#### ROYER

**STYLE:** 6020VT

SIZES: 7-11,12,13,14 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" "Ventura" CTCP Leather **Insulated Work Boot**

- Leather upper.
- Breathable, moisture wicking TAIBRELLE® lining.
- 200g **3M<sup>™</sup> THINSULATE<sup>™</sup>** insulation.
- Removable polyuretyhane footbed.
- Polyurethane midsole.
- Oil resistant rubber outsole.
- Ultra-resistant TPU PARESHOK bumper toe.



### SIZES: 5,6-11,12,13,14,15,16 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE:** 5700GTR

#### 8" "Agility Reboot" CTCP Work Boot

- Full grain leather upper with **SHIELDTEX**™ abrasion resistant fabric.
- Comfortable and breathable **R-LITE**™ footbed.
- Polyurethane midsole.
- Metal free.
- Rubber outsole.
- Ultra resistant TPU PARESHOK<sup>™</sup> toe guard.



## SIZES: 5,6-11,12,13,14,15,16 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

**STYLE: 5700GT** 

#### 8" "Agility" Lightweight **CTCP Work Boot**

- Full grain leather upper with **SHIELDTEX**™ abrasion resistant fabric.
- · Spacer mesh lining.
- Comfortable and breathable **R-LITE**™ footbed.
- Polyurethane midsole.
- Metal free.
- Oil resistant rubber outsole.
- Ultra resistant TPU **PARESHOK**™ toe guard.



#### ROYER

**STYLE: 10-8680** 

SIZES: 8-11,12,13 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 8" Metal Free **CTCP Work Boot**

- Waterproof full grain leather upper with SHIELDTEX™ abrasion resistant fabric.
- AIRFLOW™ abrasion resistant fabric.
- Breathable, moisture wicking TAIBRELLE® lining.
- · Lightweight polyurethane midsole.
- Rubber outsole.
- TPU toe cap.





**STYLE:** 8600FLX **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

#### 8" "Flex" Waterproof CTCP Leather Work Boot

- Waterproof full grain leather upper with SHIELDTEX™ abrasion resistant fabric.
- AIRFLOW™ abrasion resistant fabric.
- Breathable, moisture wicking TAIBRELLE® lining.
- Removable polyurethane footbed.
- Polyurethane midsole.
- Oil resistant rubber outsole.
- TPU toe cap.





**STYLE:** 1026789 **SIZES:** 7-12,13,14,15

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

#### 8" "Abitibi" Waterproof CTCP Work Boot

- Waterproof leather upper.
- **KEEN.DRY**® waterproof breathable membrane.
- · Mesh and moisture wicking textile lining.
- Removable polyurethane footbed.
- Oil and slip resistant, non marking rubber outsole.





**STYLE:** 1025690 **SIZES:** 7-12,13,14,15

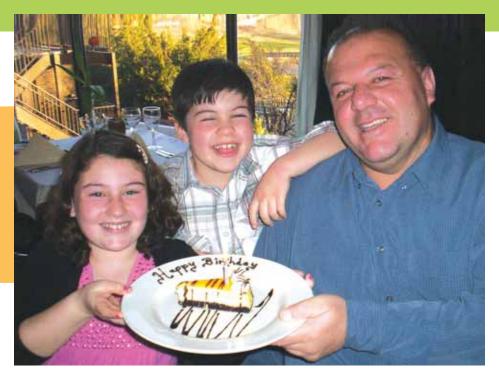
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ES

#### 8" "Cincinatti" CTCP Waterproof Work Boot

- Waterproof leather upper.
- **KEEN.DRY**® waterproof, breathable membrane.
- Moisture wicking textile lining / removable PU footbed.
- Injected PU midsole.
- Oil and slip resistant rubber outsole.

# It's a tough job. What keeps you going?

Leo worked for moments like this... you work so your employees can have more moments like this.



Leo was a big strong man with a booming voice, but he didn't hesitate to push his daughter's stroller through the park or get on the floor to play cars with his son. To provide for his family, he worked for a paving company.

The family lost its cornerstone the day Leo didn't come home from work.

Learn more about Leo's family at threadsoflife.ca/erin/

We care as much about health and safety as you do. We support families like Leo's after the worst happens: an on-the-job fatality, serious injury or occupational disease.

#### You can help turn workplace tragedy into hope:

**Spread the word** — Build Threads of Life into your emergency response and EAP programs. Let those who need help know where to find it: www.threadsoflife.ca.

**Get involved** — Our members share their stories to help prevent future tragedy. Book a Threads of Life speaker for your health and safety day: www.threadsoflife.ca/speakers.

**Designate and donate** - Make Threads of Life your company's Charity of Choice. Your company's contributions will directly support Canadian families affected by workplace fatalities, life-altering injuries and occupational disease - visit www.threadsoflife.ca/donate



Association for Workplace Tragedy Family Support

## MEN'S METGUARD BOOTS



# WHY METATARSAL WORK BOOTS ARE SO IMPORTANT IN THE WORKPLACE.



Metatarsal is the name given to the five bones found in the middle of the foot that form the arch and connected to tissues, ligaments and tendons, providing movement in the foot. This area of the foot is vulnerable to falling objects as there is virtually no flesh, muscle or fat protecting these important bones which makes wearing boots with metatarsal guards so important.

#### Safety Toe Versus Metatarsal Work Boots

The safety toe will protect primarily the big toe and two to three toes leaving the rest of the foot back to the ankle area susceptible to injury. In this small unprotected area there is 26 bones, 33 joints, 107 ligaments, 19 muscles plus tendons and nerves which can be protected with the addition of a metatarsal guard in work boots.

#### **Choosing A Metguard Boot**

There are two types of metatarsal guards – external and internal. They both have to meet the same CSA Z195–14 and ASTM standards, using a specific impact test for metatarsal guards. A 50–pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot–pound impact to the metatarsal guard. A full 1-inch clearance must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot–form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

#### The Difference Between External and Internal Guards?

External metatarsal guards have the layer of protection on the outside of the footwear, like a turtle's shell. A protective material is usually attached to the toe of the shoe and extends upwards and covers the entire top of the foot. Internal metatarsal guards have the layer of flexible protection on the inside of the footwear offering more comfort. Both guard designs have been improved over the years to offer a high degree of protection with improved resilience and comfort.

Metatarsal boots are very necessary in many environments. It is important to remember that certain industries and companies have specific requirements, regarding which guard they prefer; however, advanced technology has made either option much safer, and more comfortable, in addition to being available in a myriad of styles.







**STYLE:** 5ANADK3-8112 **SIZES:** 7-11,12,13,14,15

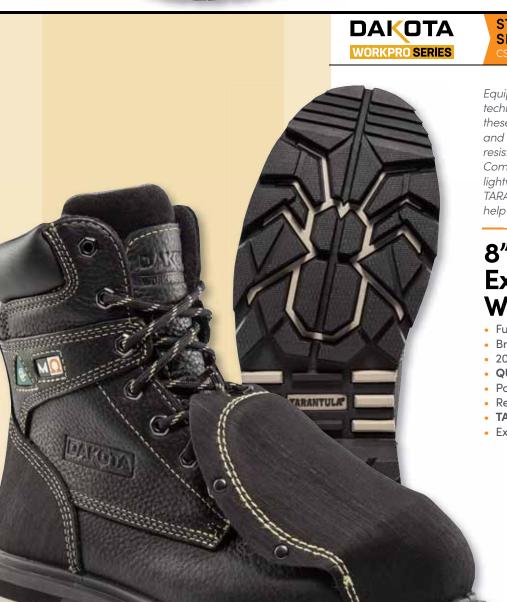
#### 8" "Quad Comfort" STCP Internal Metguard • Full grain leather upper with side zipper.

- Breathable, moisture wicking mesh lining with **T-MAX**® insulation.
- QUAD COMFORT®

26

- Injected polyurethane midsole.
- Removable quad density footbed.
- TARANTULA ANTISLIP® rubber outsole.





STYLE: 5ANADK2-8514 **SIZES:** 7-11,12,13,14,15

Equipped with sound safety and comfort technologies for on-the-job protection, these Dakota work boots have steel toes and plates and external metatarsal guards. They're also resistant to puncture and electric shock. Comfort features include odour protection, lightweight insulation and cushioned midsoles. TARANTULA ANTISLIP® rubber outsoles help to prevent slips and falls.

#### 8" "8514" STSP **External Metguard Work Boot**

- Full grain leather upper.
- Breathable, moisture wicking DRI-TEC lining.
- 200g **T-MAX**<sup>®</sup> insulation.
- QUAD COMFORT®.
- Poured polyurethane welt midsole.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.
- External metatarsal protection.



STYLE: HHS222044 **SIZES:** *7*–11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



These leather boots feature composite toes, composite plates and additional internal toe protection. T-MAX<sup>®</sup> insulation keeps feet warm while regulating heat and FRESHTECH® controls odours to keep you fresh all day long. The boots are waterproof for protection on outdoor worksites.

#### **8" CTCP** Internal Metguard **Work Boot**

- Waterproof full grain leather upper.
- HELLYTECH® WATERPROOF performance waterproof membrane.
- DRI-TEC lining with FRESHTECH®.
- 200g T-MAX® insulation.
- **HELLYGRIP**<sup>™</sup> rubber outsole.
- Injected polyurethane midsole.
- Removable ETPU footbed.
- Internal metatarsal protection.







**STYLE: 2988B SIZES:** 3-11,12,13,14

#### 8" "Paladin" CTCP Internal Metguard Work Boot • Full grain waterproof sealed-seam leather upper with internal metguard.

- Lightweight polyurethane midsole.
- Moisture wicking Aerospace lining with 200g **3M**™ **THINSULATE**™ insulation.
- ANTI-FOD high traction rubber outsole.
- TERRA FIRMA-FLEX<sup>™</sup> 100% Metal Free.





#### 8" "Camden" CTCP **Internal Metguard Work Boot**

- Waterproof leather upper.
- KEEN.DRY® waterproof breathable membrane.
- Breathable mesh lining.
- · Removable dual density polyurethane footbed.
- KEEN Luftcell: Air-infused, polyurethane midsole.
- Oil and slip resistant rubber outsole.
- · Internal metatarsal protection.





**STYLE:** TB0A1WUT001 **SIZES:** 7-12,13,14,15

#### 8" "Endurance" CTCP Internal Metguard Work Boot Premium waterproof leather upper.

- Waterproof breathable membrane.
- Antimicrobial treated mesh lining.
- · Contoured single-density open-cell polyurethane footbed.
- Polyurethane anti-fatigue midsole.
- Timberland PRO® rubber outsole.
- Internal metatarsal protection.





**STYLE:** TB0A66G7EDW **SIZES:** 7-12,13,14,15

#### 8" "Boondock" CTCP External Metguard Work Boot Premium full grain waterproof leather upper.

- Molded Timberland PRO® rubber toe with 3M<sup>™</sup> Scotchlite<sup>™</sup> reflective.
- Breathable and moisture wicking lining.
- Removable anti-fatigue PU footbed.
- Timberland PRO® rubber outsole.
- Flexible external metatarsal protection.

## 6 INCH BOOTS







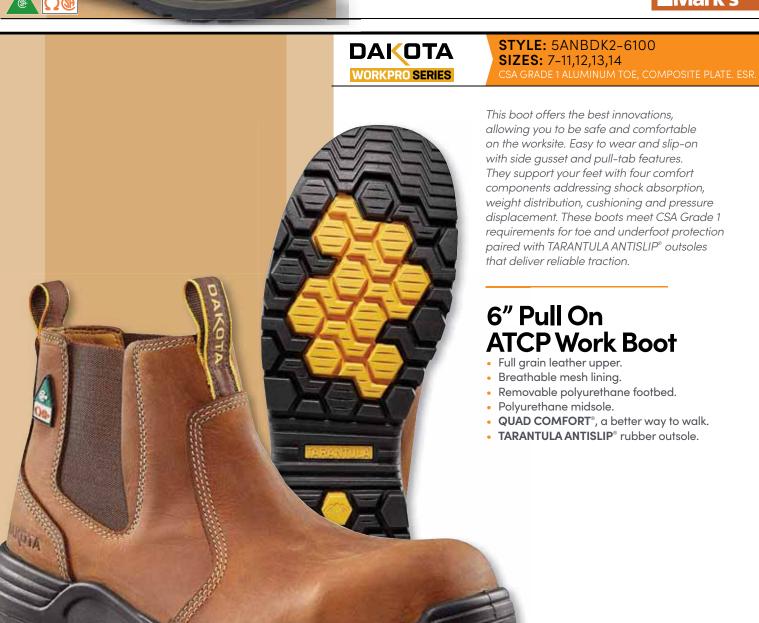
**STYLE:** 5ANBDK4-6200 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

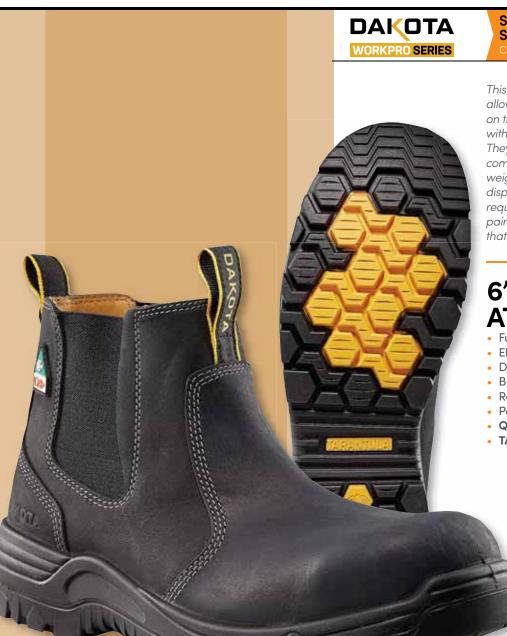
#### 6" "6200" CTCP Work Boot

- Leather upper.
- FRESHTECH® lining with 200g T-MAX® insulation.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.
- QUAD COMFORT®, a better way to walk.
- Injected polyurethane midsole.
- Removable polyurethane footbed.
- Assembled in Canada.









**STYLE:** 5ANBDK2-6101 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

This boot offers the best innovations, allowing you to be safe and comfortable on the worksite. Easy to wear and slip-on with side gusset and pull-tab features. They support your feet with four comfort components addressing shock absorption, weight distribution, cushioning and pressure displacement. These boots meet CSA Grade 1 requirements for toe and underfoot protection paired with TARANTULA ANTISLIP® outsoles that deliver reliable traction.

#### 6" Pull On ATCP Work Boot

- Full grain leather upper.
- Elastic gussets.
- Dual pull loops.
- Breathable mesh lining.
- Removable polyurethane footbed.
- Polyurethane midsole.
- QUAD COMFORT<sup>®</sup>, a better way to walk.
- TARANTULA ANTISLIP® rubber outsole.







**WORKPRO SERIES** 

**STYLE:** 5ANBDK0-6557 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE, ESR

#### 6" "6557" STCP Work Boot

- Waterproof full grain leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- 200g T-MAX® insulation, textile lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Removable polyurethane footbed.
- Poured polyurethane midsole.
- VIBRAM® FIRE & ICE rubber outsole.







**STYLE:** 5ANBDK3-6300 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 6" "6300" Waterproof CTCP Work Boot

- Full grain leather upper.
- HYPER-DRI® HD3 waterproof membrane.
- Mesh lining with DRI-TEC®.
- 200g **T-MAX**® insulation.
- Internal polyurethane midsole with exterior TPU shell.
- Removable polyurethane footbed.
- QUAD COMFORT®, a better way to walk.
- TARANTULA ANTISLIP® rubber outsole.

EXCLUSIVELY AT

Mark's



**STYLE:** 5ANBDK2-6612 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

Made for general construction applications, these Dakota work boots have the protection of X-TOE® EXTERNAL SAFETY TOES that offer safety on the outside and more comfort inside. They feature T-MAX® INSULATION that keeps your feet warm and comfortable without overheating. They come with our QUAD COMFORT® cushioning and support and FRESHTECH® Odour protection technology for all day freshness. These full-feature safety boots meet CSA Grade 1 requirements with steel toes and composite plates.

#### 6" "X-TOE" STCP Work Boot

- · Leather upper.
- QUAD COMFORT®, a better way to walk.
- Poured polyurethane welt midsole.
- 200g **T-MAX**® insulation.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.





**STYLE:** 5ANBDK3-6611 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR

Made for general construction applications, these Dakota work boots have the protection of X-TOE® EXTERNAL SAFETY TOES that offer safety on the outside and more comfort inside. T-MAX® INSULATION keeps you warm and helps regulate the temperature of your feet by allowing moisture and excess heat to escape. These boots come with our QUAD COMFORT® cushioning and support and FRESHTECH® odour protection technology for all day freshness. ICEFX® is our leading edge technology for advanced traction on ice.

## 6" IceFX° X-Toe° STCP Work Boot

- Waterproof leather upper.
- HYPER-DRI® HD3 waterproof membrane.
- Breathable lining with 600g T-MAX<sup>®</sup> insulation.
- QUAD COMFORT®, a better way to walk.
- Removable polyurethane footbed.
- ICEFX® rubber outsole with Green Diamond and Icelandic grip.







**WORKPRO SERIES** 

**STYLE:** 5ANBDK6-6877 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR

#### 6" "877" STSP Work Boot

- Buffalo leather upper.
- Breathable air mesh lining with 200g  $\textbf{T-MAX}^{\circ}$  insulation.
- QUAD COMFORT®, a better way to walk.
- Polyurethane injected midsole.
- Removable EVA footbed.
- TARANTULA ANTISLIP<sup>®</sup> rubber outsole.
- TPU DURATOE® toe guard.







STYLE: 5ANBDK2-6006 **SIZES:** *7*–11,12,13,14,15

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

#### 6" "6006" Quad Comfort® **STCP Work Boot**

- Nubuck leather upper.
- Breathable and moisture wicking Cambrelle lining with 200g **T-MAX**® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable 4 density EVA Ortholite® footbed.
- Direct injected polyurethane midsole.
- TARANTULA ANTISLIP® rubber outsole.





#### DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANBDK9-6518

**SIZES:** 7-11,12,13,14 CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### 6" "6518" STSP PU/TPU **Safety Work Boot**

- **DRI-TEC** lining with **FRESHTECH**°.
- 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable polyurethane foam footbed.
- Polyurethane midsole.
- TPU outsole.







**WORKPRO SERIES** 

STYLE: 5ANBDK8-6002 **SIZES:** 7-11,12,13,14,15

#### 6" "6002" STSP **Leather Work Boot**

- Full grain leather upper.
- Breathable lining with 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Injected polyurethane midsole.
- Removable polyurethane footbed.
- TPU DURATOE® toe guard.
- TARANTULA ANTISLIP® rubber outsole.







**STYLE:** 5ANBDK9-6114 **SIZES:** 7-11,12,13,14,15,16,17

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

# 6" "6114" Quad Comfort® STCP Work Boot

- Full grain leather upper.
- Lining with FRESHTECH®.
- 200g **T-MAX**® insulation.
- QUAD COMFORT®, a better way to walk.
- Poured polyurethane midsole.
- Multiple density removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.





# **AGGRESSOR**

**STYLE:** 5ANBDK2-6500 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### 6" STSP Work Boot

- Buffalo Nubuck leather upper.
- Breathable air mesh lining.
- Removable EVA footbed.
- Polyurethane toe guard.







**STYLE:** HHS242002 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ES

#### 6" STSP Pull On Work Boot

- Leather upper.
- DRI-TEC lining with FRESHTECH®.
- Removable PU footbed.
- **HELLYGRIP**™ rubber outsole.







**STYLE:** HHS243001 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

## 6" Ultralight ATCP Work Boot

- Nylon upper with PU synthetic eyestay and heel counter.
- Breathable, moisture wicking **DRI-TEC**° lining with **FRESHTECH**°.
- Removable polyurethane sponge footbed.
- HELLYGRIP® rubber outsole.







**STYLE:** HHS232001 **SIZES:** 7-11,12,13,14

SA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

#### 6" STSP Work Boot

- Waterproof leather upper.
- DRI-TEC® lining with FRESHTECH®.
- Poured polyurethane midsole.
- HELLYGRIP® slip resistant rubber outsole.
- Removable polyurethane footbed.







**STYLE:** HHS243002 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

## 6" CTCP Work Boot

- Waterproof full grain leather & action leather upper.
- **HELLYTECH**® Performance waterproof membrane.
- DRI-TEC lining.
- 200g **T-MAX**® insulation.
- Removable PU sponge footbed.
- **HELLYGRIP**™ rubber outsole.







**STYLE:** HHS202026 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 6" CTCP Work Boot

- Full grain leather upper.
- HELLYTECH® WATERPROOF Performance.
- Removable polyurethane footbed.
- TPU toe cap.
- Injected polyurethane midsole.
- HELLYGRIP® rubber outsole.







**STYLE:** HHS202031 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### 6" CTCP Work Boot

- Waterproof leather upper.
- HELLYTECH® Performance waterproof membrane.
- Injected PU midsole
- Removable PU footbed.
- **HELLYGRIP**™ rubber outsole.







**STYLE:** HHS212042 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ES

### 6" CTCP Leather Work Boot

- Waterproof leather upper.
- HELLYTECH® WATERPROOF Performance.
- DRI-TEC lining with FRESHTECH®.
- 200g **T-MAX**<sup>®</sup> insulation.
- Removable ETPU footbed.
- HELLYGRIP® rubber outsole.







STYLE: TROA4NRFBLK SIZES: 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

## 6" "Murphy" Slip-On CTCP Work Boot

- Full grain leather upper with elastic gore panels.
- Moisture wicking and abrasion resistant lining.
- CLEANFeet® odor management technology.
- Removable polyurethane footbed.
- Slip, heat and acid resistant TPU outsole.
- METAL FREE.





**STYLE:** TROA4T8VBLK **SIZES:** 7-11,12,13,14,15,16

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

## 6" "Gantry" Waterproof CTCP Work Boot

- Waterproof leather upper.
- Hydroguard® waterproof membrane.
- Moisture wicking lining with CLEANFeet® odor management technology.
- Premium comfort PU + eTPU **JETSTRIDE**™ **FOOTBED**®.
- PU midsole.
- VIBRAM® FIRE & ICE outsole.
- Molded TERRA® TPU toe bumper.
- 3M<sup>™</sup> Scotchlite<sup>™</sup> reflective detail for high visibility





**STYLE:** P720204 **SIZES:** 7-11,12,13

CSA GRADE 1 COMPOSITE TOF, COMPOSITE PLATE, ESP

# 6" "Control" Waterproof CTCP Work Boot

- Full grain leather upper.
- Waterproof breathable membrane.
- 200g T-MAX® insulation.
- Slip resistant rubber outsole.
- Removable EVA footbed.
- PVC welt midsole.





**STYLE:** P724582 **SIZES:** 7-11,12,13

# 6" "Excavator Superlight" Waterproof CTCP Work Boot Nubuck leather upper.

- Waterproof breathable membrane.
- Breathable nylon mesh lining.
- 200g **Thinsulate**™ insulation.
- · Cushioning polyurethane midsole.
- SRX slip resistant outsole compound with excellent traction and abrasion protection.
- Durable TPU toe guard.





**STYLE:** P717627 **SIZES:** 7-11,12,13

#### 6" "Hauler" Waterproof **CTCP Work Boot**

- Full grain leather upper.
- Waterproof breathable membrane.
- Breathable nylon mesh lining.
- 200g **Thinsulate**<sup>™</sup> insulation.
- Removable Nylex & polyurethane foam footbed.
- Slip and abrasion resistant deep cleated rubber outsole.
- Durable TPU toe guard.





**STYLE:** P725873 **SIZES:** 7-11,12,13

#### 6" "Hauler XL" Waterproof **CTCP Work Boot**

- Full grain leather upper.
- Waterproof breathable membrane.
- Breathable Nylon mesh lining.
- 200g Thinsulate® insulation.
- Removable Nylex & PU foam footbed.
- Slip & abrasion resistant deep cleated rubber outsole.
- TPU toe guard.
- New PU midsole engineered to be thicker and more comfortable.



**STYLE:** TB0A5NFT214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 ALLOY TOE, COMPOSITE PLATE. ESR.

From Timberland PRO, these Irvine Wedge work boots meet CSA Grade 1 standards with aluminum toes and composite plates. They're resistant to puncture and electric shock. With a strong and durable build, the safety boots provide comfort with moisture management-odour control technology and anti-fatigue insoles.

#### 6" "Irvine Wedge" ATCP Work Boot

- Premium full grain leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue polyurethane footbed.
- EVA midsole.
- Timberland PRO® rubber outsole.





**STYLE:** TB0A5YHQ231 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 ALLOY TOE, COMPOSITE PLATE, ESR

# 6" "50th Anniversary Irvine Wedge" CTSP Work Boot

- Premium full grain leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Timberland PRO® rubber outsole.
- Removable anti-fatigue PU footbed.
- EVA midsole.





**STYLE:** TB0A5ZZK214 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 ALLOY TOE, STEEL PLATE. ESR.

#### 6" "Nashoba" CTCP Pull On Work Boot

- Premium full grain waterproof leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue PU footbed.
- Lightweight and abrasion-resistant All-Weather TPU outsole.





**STYLE:** TB0A5X93214 **SIZES:** 7-11,12,13,14,15

SA GRADE 1 COMPOSITE TOE, STEEL PLATE, ESR.

#### 6" "Endurance EV" CTSP Work Boot

- Premium full grain leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Timberland PRO® rubber outsole.
- TPU & **Ever-Guard**™ leather reinforcements.





**STYLE:** TB0A5QJ2231 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 ALLOY TOE, STEEL PLATE. ESF

### 6" "50th Anniversary" CTSP Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue PU footbed.
- EVA midsole.





STYLE: TB0A22H2231 **SIZES:** 7-11,12,13,14,15

### 6" "Iconic" Waterproof **ATSP Work Boot**

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Breathable mesh lining with antimicrobial treatment.
- Removable anti-fatigue polyurethane footbed.
- Polyurethane midsole.
- Timberland PRO® rubber outsole.





STYLE: TB0A1Q6R001 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 6" "Endurance HD" **CTCP Work Boot**

- Premium waterproof leather upper.
- Waterproof, breathable membrane.
- 200g Thermolite® insulation.
- Breathable mesh lining with antimicrobial treatment.
- TimberlandPRO® all-weather TPU outsole.
- Removable anti-fatigue footbed, polyurethane midsole.





**STYLE:** 91631

**SIZES:** 7-11,12,13,14,15

# 6" "Boondock" CTCP Waterproof Work Boot Premium waterproof leather upper.

- Waterproof, breathable membrane.
- Breathable mesh lining with antimicrobial treatment.
- TimberlandPRO® all-weather TPU outsole.
- Removable anti-fatique footbed, polyurethane midsole.
- · Rubber toe cap.





**STYLE:** TB0A66KYEM4 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### 6" "Boondock Boa" Waterproof **CTCP Work Boot**

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Breathable mesh lining with antimicrobial treatment.
- Removable anti-fatigue footbed.
- PU midsole.
- Timberland PRO® all-weather TPU outsole.
- Timberland PRO® rubber toe cap.
- BOA® Fit Lacing system.





**STYLE:** 1029855

**SIZES:** 7-12,13,14 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 6" "Evanston" Waterproof **CTCP Work Boot**

- Waterproof leather upper.
- KEEN.DRY® waterproof breathable membrane.
- Breathable mesh lining.
- Removable anti-fatigue footbed.
- PU midsole.
- Heat resistant rubber outsole.





**STYLE:** 1023250 **SIZES:** 7-12,13,14

#### 6" "San Jose" **ATCP Work Boot**

- Waterproof leather upper.
- **KEEN.DRY**® waterproof breathable membrane.
- Moisture wicking textile lining.
- Removable metatomical polyurethane footbed.
- KEEN Luftcell: Air-infused, polyurethane midsole.
- Oil and slip resistant non-marking rubber outsole.



STYLE: CMR6971 **SIZES:** 8-12,13,14,15

## 6" Leather Rugged Flex **CTCP Work Boot**

- Full grain leather upper.
- Storm Defender<sup>®</sup> waterproof, breathable membrane.
- Polyurethane Ortholite® footbed.
- EVA midsole.
- Carhartt rubber Rugged Flex® outsole.
- · Abrasion resistant rubber toe and heel bumpers.



# ROYER

**STYLE: 10-8480** 

SIZES: 5,6,7-11,12,13,14,15 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### 6" Metal Free **CTCP Work Boot**

- Waterproof full grain leather upper with SHIELDTEX™ abrasion resistant fabric.
- Waterproof, breathable membrane.
- Breathable, moisture wicking TAIBRELLE® lining.
- Removable polyurethane footbed.
- Lightweight, flexible FLX<sup>™</sup> rubber outsole.
- Metal Free.



# ROYER SIZES: 8-11,12,13

**STYLE: 5630GT** 

## 6" "Agility" Pull On **CTCP Work Boot**

- Full grain leather upper.
- Unlined upper.
- Comfortable and breathable R-LITE footbed.
- PU midsole.
- Rubber outsole.
- · Metal free.





**STYLE:** 8820GT

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### 6" "Revolt" Metal Free **CTCP Work Boot**

- Waterproof leather upper.
- NANOTOE® carbon fiber toecap.
- Waterproof and breathable R-DRY membrane.
- PU midsole.
- VIBRAM® MEGAGRIP™ PRO rubber outsole.
- Metal free.





**STYLE:** 163-01 **SIZES:** 6-12,13,14

### 6" Leather Pull-On **CTCP Work Boot**

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethan (TPU) outsole: weatherproof, durable, lightweight and provides reliable certified traction.
- XRD® footbed for all-day comfort and support.
- Puncture resistant mid-soles by Lenzi: lighter, safer, more flexible, more comfortable and warmer than steel.
- Injection molded soles -no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- Comfort EVA removable footbed with XRD® in the heel pad.

ONLY AVAILABLE ONLINE AT: markscommercial.com





**STYLE:** 168-01 **SIZES:** 6-12,13,14

#### 6" Leather Pull-On **CTCP Work Boot**

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethan (TPU) outsole: weatherproof, durable, lightweight and provides reliable certified traction.
- XRD® footbed for all-day comfort and support.
- Puncture resistant mid-soles by Lenzi: lighter, safer, more flexible, more comfortable and warmer than steel.
- Injection molded soles -no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- Comfort EVA removable footbed with XRD® in the heel pad.

ONLY AVAILABLE ONLINE AT: markscommercial.com





**STYLE:** 180-01 **SIZES:** 6-12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# 6" Leather Pull-On CTCP Work Boot

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethane (TPU) outsole: flexible, lightweight and durable.
- XRD® footbed for all-day comfort and support.
- Injection molded soles -- no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- · Heat-formed heel for a snug fit.

ONLY AVAILABLE ONLINE AT: markscommercial.com





**STYLE:** 968-01 **SIZES:** 6-12,13,14,15

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# 6" Leather Pull-On CTCP Work Boot

- Slip-resistant rubber outsole. CSA approved grade 1 protective toe cap.
- Highly resistant to hydrolysis and microbial attack.
- Heat resistant to 300°C.
- Oil, acid and organic fat resistant sole. Molded TPU toe guard.
- Premium weatherproof leather upper and elastic sided boot.
- Luxury removable Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.
   Footbed is anti-bacterial, washable and breathable.
- Nylon shank ensures correct step flex point, assists with torsional stability.
- Extreme puncture protection that is metal-free and lightweight.

**ONLY AVAILABLE ONLINE AT: markscommercial.com** 





**STYLE:** 960-02 **SIZES:** 7-12,13,14,15,16

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

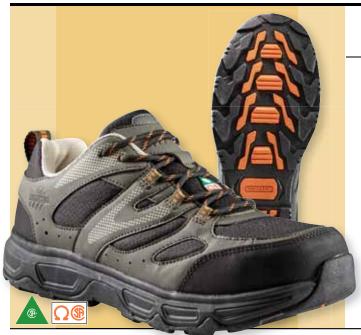
# 6" Leather Pull-On CTCP Work Boot

- Rubber outsole provides slip-resistance through a combination of design, tread pattern and sole material.
- Highly resistant to hydrolysis and microbial attack. Heat resistant to 300 °C.
- Oil, acid and organic fat resistant sole.
- Premium weatherproof leather upper and elastic sided boot.
- Molded TPU toe guard for added protection.
- Luxury removable Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.
- Footbed is anti-bacterial, washable and breathable.
- Nylon shank ensures correct step flex point, assists with torsional stability.
- Extreme puncture protection that is metal-free, lightweight and flexible offering optimum penetration resistance.
- Electrical shock resistant sole. CSA approved grade 1 protective toe cap.

ONLY AVAILABLE ONLINE AT: markscommercial.com







# **AGGRESSOR**

STYLE: 5ANCAG9-2000 **SIZES:** 7-11,12,13,14

# **Low-Cut STSP** Safety Hiking Shoe Polyurethane mesh upper.

- Mesh lining.
- EVA midsole.
- Removable polyurethane footbed.
- Rubber outsole.





# **AGGRESSOR**

STYLE: 5ANCAG9-2300 **SIZES:** 7-11,12,13,14

# **Mid-Cut STSP** Safety Hiking Shoe Polyurethane mesh upper.

- Mesh lining.
- EVA midsole.
- Removable polyurethane footbed.
- Rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANCDK0-2302

**SIZES:** 7-11,12,13,14

# Low-Cut Quad Comfort® ATCP Safety Yard Shoe Open air mesh and polyurethane upper.

- Breathable mesh lining.
- QUAD COMFORT°, a better way to walk.
- Cushioning EVA midsole.
- Removable footbed.
- TARANTULA ANTISLIP® rubber outsole.







**STYLE:** 26039MDQC-AS **SIZES:** 7-11,12,13,14

SA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

## Mid-Cut Approach STSP Safety Hiker

- Polyurethane Nubuck and nylon mesh upper.
- · Breathable PK mesh and foam lining.
- QUAD COMFORT®, a better way to walk.
- · Cushioning EVA midsole.
- TARANTULA ANTISLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANCDK0-2301 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE, ESR.

## Mid-Cut Quad Comfort® ATCP Safety Yard Shoe

- Waterproof Buffalo leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- Breathable mesh lining.
- QUAD COMFORT®, a better way to walk.
- · Cushioning EVA midsole.
- Removable footbed.
- TARANTULA ANTISLIP<sup>®</sup> rubber outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANCDK2-2410 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

# High Abrasion Low-Cut CTCP Safety Hiker

- High abrasion textile upper.
- Mesh lining.
- QUAD COMFORT®, a better way to walk.
- EVA midsole.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.







STYLE: 5ANCDK2-2411 **SIZES:** 7-11,12,13,14,15

# High Abrasion Mid-Cut CTCP Safety Hiker

- High abrasion textile upper.
- Mesh lining.
- QUAD COMFORT®, a better way to walk.
- EVA midsole.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.

#### LIMITED QUANTITIES







**STYLE:** HHS231006

**SIZES:** 7-11,12,13,14 CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

## Low-Cut **ATCP Safety Hiker**

- Durable Polyester mesh upper with re-enforced eyestay.
- Breathable mesh lining with FRESHTECH®.
- Removable Ortholite® footbed.
- HELLYGRIP® rubber outsole.







**STYLE:** HHS231007 **SIZES:** 7-11,12,13,14

# Mid-Cut ATCP Safety Hiker • Durable Polyester mesh upper with re-enforced eyestay.

- Breathable mesh lining with FRESHTECH®.
- Removable Ortholite® footbed.
- HELLYGRIP® rubber outsole.





**STYLE:** HHS241010 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

A waterproof mid-cut safety hiker from Helly Hansen, this design features aluminum toes and composite plates along with resistance to electric shock and puncture. These men's safety hikers feature tough uppers made of abrasion-resistant mesh with welded TPU overlays and rubber toe bumpers. Outsoles are designed to improve traction in wet conditions. The work shoes meet CSA Grade 1 safety standards.

# Waterproof ATCP Safety Hiker

- Microfibre polyurethane upper.
- HELLYTECH® Performance waterproof membrane.
- · Moisture wicking air mesh lining.
- EVA midsole / removable comfort footbed.
- HELLYGRIP™ rubber outsole.









**STYLE:** HHS211005 **SIZES:** 7-11,12,13

# **Waterproof** CTCP Safety Hiker Waterproof full grain leather upper.

- HELLYTECH® WATERPROOF Performance waterproof membrane.
- · Moisture wicking Air mesh lining.
- EVA midsole.
- Removable comfort footbed.
- HELLYGRIP® rubber outsole.





# **KODIAK**®

**STYLE:** 302123 **SIZES:** 7-11,12,13,14

# "Journey" Waterproof CTCP Safety Hiker • Waterproof leather upper.

- Waterproof breathable membrane.
- Breathable Nylon mesh lining.
- 200g **Thinsulate**<sup>™</sup> insulation.
- Removable EVA footbed.
- EVA midsole.
- Slip and oil resistant rubber outsole.
- TPU heel guard.
- Rubber toe guard.
- METAL FREE.



# **KODIAK**®

**STYLE: KD0A4TELA62 SIZES:** *7*-11,12,13,14,15

# "Quest Bound" Waterproof CTCP Mid-Cut Safety Hiker

- · Premium waterproof leather upper.
- Waterproof breathable membrane.
- Kodiak SOS Smell Out Science® odor control technology.
- Comfortzone® footbed with Ortholite® comfort foam.
- EVA midsole.
- VIBRAM® slip and oil resistant rubber outsole.
- TPU molded toe wrap.



CAT

**STYLE:** P720996 **SIZES:** 7-11,12,13

## "Outline" STSP **Leather Safety Hiker**

- Full grain leather upper.
- Breathable nylon mesh lining.
- Removable molded EVA footbed.
- Slip resistant rubber outsole.





**STYLE:** P725173 **SIZES:** 7-12,13

# "Accomplice" STSP Waterproof Safety Hiker Full grain waterproof leather upper.

- Waterproof breathable membrane.
- Breathable nylon mesh lining.
- Removable EVA footbed.
- Slip resistant rubber outsole.





**STYLE:** 1027118 **SIZES:** 7-12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

## "Reno" CTCP **Mid Safety Hiker**

- Waterproof leather upper.
- KEEN.DRY® waterproof, breathable membrane.
- · Moisture wicking mesh lining.
- Removable PU footbed.
- KEEN ReGEN EVA & PU midsole.
- Rubber outsole.





**STYLE: 1020096 SIZES:** 7-12,13,14,15

# "Hamilton" CTCP Waterproof Safety Hiker Waterproof leather upper.

- KEEN DRY® waterproof, breathable membrane.
- Removable metatomical polyurethane footbed.
- Dual density compression molded EVA and polyurethane midsole.
- · Moisture wicking textile lining.
- Oil and slip resistant, non marking rubber outsole.





**STYLE:** |003345W **SIZES:** 7-12,13,14

# "Jungle Moc" CTCP Safety Shoe Nubuck leather upper.

- Breathable mesh lining.
- **COMFORTBASE**™ contoured footbed.
- COMFORTBASE™ rubberized EVA midsole for increased shock absorption and cushion.
- Merrell **M Select**™ GRIP oil and slip resistant rubber outsole.
- Protective and abrasion resistant synthetic toe cap.
- Wide fit.





**STYLE:** J003347W **SIZES:** 7-12,13,14

## "Jungle Moc" CTCP Safety Hiker

- Waterproof full grain leather upper with double stretch gore.
- Breathable mesh lining.
- Removable footbed with mesh cover.
- EVA midsole / rubber outsole.
- Protective abrasion resistant rubber toe cap.





**STYLE:** J005467W **SIZES:** 7-11,12,13,14

## "Moab Vertex 2" CTCP **Waterproof Mid-Safety Hiking Boot**

- Waterproof pig suede leather upper.
- Faux fur lining.
- Removable PU footbed with faux fur cover.
- EVA midsole.
- Rubber outsole.





## **AGGRESSOR**

STYLE: 5ANDAG2-3001 **SIZES:** 7-11,12,13,14

# STSP Athletic Safety Shoe Microfiber and polyurethane upper.

- DRI-TEC lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANDDK2-3613 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# **STSP Skate** Safety Shoe Action Nubuck leather upper.

- DRI-TEC lining with FRESHTECH®.
- · Removable comfort footbed.
- TARANTULA ANTISLIP® rubber outsole.







**WORKPRO SERIES** 

STYLE: 5ANDDK8-3603

SIZES: 7-11,12,13,14 CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. ESR.

# "3603" Quad Comfort® Lite **ATSP Athletic Safety Shoe**

- Mesh upper with welded TPU.
- Breathable mesh lining with **FRESHTECH**®.
- Injected EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTISLIP® rubber outsole.







STYLE: 5ANDDK6-3617 **SIZES:** 7-11,12,13,14

# **Quad Comfort® Lite** STSP Mid-Cut Athletic Safety Shoe High abrasion synthetic upper.

- Breathable lining.
- QUAD COMFORT®, a better way to walk.
- · Cushioning EVA midsole.
- · Removable EVA footbed.
- TARANTULA ANTISLIP® rubber outsole.





STYLE: 5ANDDK8-3604

**SIZES:** 7-11,12,13,14 CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

These sporty Dakota safety shoes feature aluminum toes and steel plates to protect your feet from common workplace hazards. The athletic work shoes have Tarantula Anti-Slip™ outsoles which are engineered to help prevent slips and falls. EVA insoles and midsoles combined with our innovative Quad Comfort® Lite cushioning technology provide exceptional comfort at a remarkably light weight.

## "3604" **Quad Comfort® Lite ATSP Athletic Safety Shoe**

- Mesh upper with welded TPU.
- Breathable mesh lining with FRESHTECH®.
- Injected EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTISLIP® rubber outsole.







STYLE: 5ANDDK2-4000 **SIZES:** 7-11,12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# **ATCP Mid-Cut Air Bag** Athletic Safety Shoe Breathable mesh & synthetic upper.

- Breathable mesh lining.
- QUAD COMFORT®, a better way to walk.
- AIRBAG cushioned EVA Midsole.
- Removable PU footbed.
- TARANTULA ANTISLIP® rubber outsole.





STYLE: 5ANDDK4-4001 **SIZES:** 7-11,12,13,14

An athletic-style work boot from Dakota, this design supports your feet with four comfort components addressing shock absorption, weight distribution, cushioning and pressure displacement. They have removable insoles featuring advanced one-way moisture management to keep your feet dry and comfortable. These men's work boots meet CSA Grade 1 requirements for toe and underfoot protection. They're also electric shock resistant. Bottomed out with TARANTULA ANTISLIP® rubber outsoles, these boots provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces.

# **ATCP Mid-Cut** Air Bag Safety Boots Breathable synthetic upper.

- Breathable mesh lining.
- QUAD COMFORT®, a better way to walk.
- · AIRBAG cushioned EVA midsole.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole.





**STYLE:** 5ANDDK0-1117QC **SIZES:** 7-11,12,13,14,15,16,17

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE, ESR.

# Traditional Oxford ATCP Safety Shoe

- Full grain leather upper.
- Polyester lining.
- QUAD COMFORT®, a better way to walk.
- Poured polyurethane welt midsole.
- Removable polyurethane footbed.
- Durable soft polyurethane outsole.





#### DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANDDK0-1119QC **SIZES:** 7-11,12,13,14,15,16,17

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

# Traditional Oxford ATCP Safety Shoe

- Full grain leather upper.
- · Polyester lining.
- QUAD COMFORT®, a better way to walk.
- Poured polyurethane welt midsole.
- Removable polyurethane footbed.
- Durable soft polyurethane outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANDDK1-3830 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE.

# Lace-Up Street Sport STSP Athletic Safety Shoe

- Canvas upper.
- Breathable mesh lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.







STYLE: 5ANDDK1-3831 **SIZES:** 7-11,12,13,14

# Slip-On Street Sport STSP Athletic Safety Shoe

- Canvas upper.
- Breathable mesh lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.







**STYLE:** HHS194002 **SIZES:** 7-11,12,13,14,15

# **ATSP Welded** Athletic Safety Shoe High abrasion mesh upper with welded polyurethane overlays for protection.

- Mesh lining.
- Removable Ortholite® footbed.
- HELLYGRIP<sup>™</sup> rubber outsole.
- Durable rubber toe guard.







**STYLE:** HHS194003 **SIZES:** 7-11,12,13,14,15

## **Knit Athletic ATSP Safety Shoe**

- Knit upper with welded TPU overlays for protection.
- Mesh lining.
- Removable Ortholite® footbed.
- **HELLYGRIP**<sup>™</sup> rubber outsole.
- Durable rubber toe guard.







STYLE: HHS214004 **SIZES:** 7-11,12,13

# Waterproof Leather CTCP Safety Oxford

- HELLYTECH® WATERPROOF Performance waterproof leather upper.
- · Moisture wicking Air mesh lining.
- EVA midsole.
- Removable comfort footbed.
- HELLYGRIP<sup>™</sup> rubber outsole.







**STYLE: 108008BLL SIZES:** 7,8-11,12,13

# "Spider X" CTCP Safety Shoe

- Full grain leather and suede upper.
- Moisture wicking lining with CLEENFEET® odour control.
- Removable polyurethane footbed.
- Direct injected single density polyurethane midsole and outsole.
- METAL FREE.



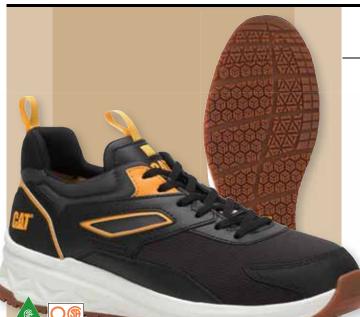
**STYLE:** P726026

SIZES: 7–12,13 CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# "Invader" STSP **Safety Shoe**

- Breathable nylon mesh lining with CLEANSPORT.
- NXT<sup>™</sup> pro-biotic odor control.
- EVA midsole.
- Rubber outsole.







**STYLE:** P725695 **SIZES:** 7-12,13,14

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# "Streamline" Athletic CTCP Safety Shoe

- Nylon mesh, polyurethane coated suede.
- Breathable nylon mesh lining.
- ReVive footbed is built with engineered comfort for a contoured fit and support underfoot.
- Slip-resistant, industrial grade rubber outsole.
- METAL FREE.





**STYLE:** P725306 **SIZES:** 7-11,2,13

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# "Streamline 2.0" Athletic CTCP Safety Shoe

- Nylon mesh, TPU and polyurethane upper.
- Breathable mesh lining.
- SRX slip resistant outsole compound with excellent traction and abrasion protection.
- Removable polyurethane footbed.
- METAL FREE.



**STYLE:** P725307 **SIZES:** 7-11,12,13

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESF

# "Streamline" Athletic CTCP Safety Shoe

- Full grain leather upper.
- Breathable mesh lining.
- SRX slip resistant outsole compound with excellent traction and abrasion protection.
- Removable polyurethane footbed.
- METAL FREE.



CAT

**STYLE:** P726027 **SIZES:** 7-12,13

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# "Invader Mecha" CTCP Safety Shoe

- Waterproof full grain leather upper.
- Breathable nylon mesh lining with CLEANSPORT.
- NXT<sup>™</sup> pro-biotic odor control
- EVA midsole.
- Rubber outsole.
- METAL FREE.





**STYLE:** TB0A5ZX3001 **SIZES:** 7-11,12,13,14,15

SA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

## "Intercept" STSP Athletic Safety Shoe

- Mesh upper with abrasion resistant reinforcements.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- EVA midsole.
- Timberland PRO® Flex Technology sole with positioned flex grooves.

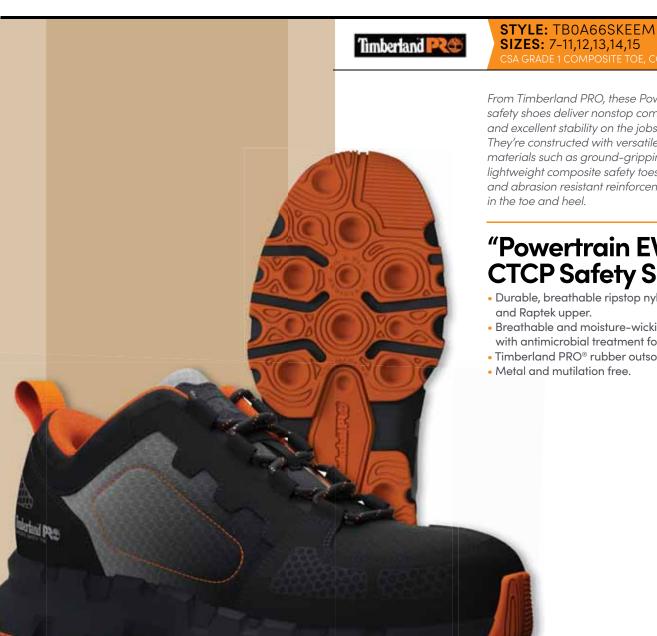


**STYLE:** TB0A61YH065 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESF

# "Intercept" STSP Athletic Safety Shoe

- Mesh upper with abrasion resistant reinforcements.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- EVA midsole.
- Timberland PRO® Flex Technology sole with positioned flex grooves.



 $\Omega$ 

From Timberland PRO, these Powertrain safety shoes deliver nonstop comfort and excellent stability on the jobsite. They're constructed with versatile and durable materials such as ground-gripping rubber outsoles, lightweight composite safety toes, and abrasion resistant reinforcements

## "Powertrain EV" **CTCP Safety Shoe**

- Durable, breathable ripstop nylon and Raptek upper.
- Breathable and moisture-wicking lining with antimicrobial treatment for odour control.
- Timberland PRO® rubber outsole.
- Metal and mutilation free.



**STYLE:** TB0A29C6001 **SIZES:** 7-11,12,13,14,15

## "Radius" CTCP **Athletic Safety Shoe**

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, moisture wicking lining.
- Removable polyurethane footbed.
- · Lightweight HoverSpring foam midsole.
- Timberland PRO® rubber outsole.
- METAL FREE.



Timberland PC

**STYLE:** TB0A297S001 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

## "Radius" Knit Mid-Cut CTCP Athletic Safety Shoe

- Breathable, durable mesh upper with abrasion resistant reinforcements.
- Breathable, moisture wicking lining with anti-microbial treatment.
- Removable anti-fatigue polyurethane footbed.
- · Lightweight HoverSpring foam midsole.
- Timberland PRO® Flex Technology sole with positioned flex grooves.
- METAL FREE.





Timberland PC®

**STYLE:** TB0A5TYB001-01 **SIZES:** 7-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# "Morphix" Mid-Cut CTCP Safety Shoe

- Abrasion resistant coated leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Lightweight HoverSpring foam midsole.
- Timberland PRO® rubber outsole.
- Removable anti-fatigue polyurethane footbed.
- · HoverSpring midsole.





**STYLE:** 1029360

**SIZES:** 7-11,12,13,14,15

CSA GRADE 1 CARBON FIBER TOE, COMPOSITE PLATE. ES

## "Kenton" CTCP Sneaker

- Breathable canvas upper.
- Breathable mesh lining.
- Removable polyurethane footbed.
- KEEN.ReGEN® EVA & polyurethane midsole.
- Heat resistant rubber outsole.



ROYER

**STYLE:** 602SP2 **SIZES:** 4,5-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR.

# "Inspades" Leather ATCP Safety Shoe

- Full grain leather upper.
- Woven lining with antimicrobial treatment.
- · Low density polyurethane footbed with antimicrobial treatment.
- Polyurethane midsole.
- Slip and oil resistant rubber outsole.
- Ultra resistant TECTUFF® toe guard.



ROYER

**STYLE:** 10-501 **SIZES:** 4,5-11,12,13,14

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

## **STCP Safety Shoe**

- Full grain leather upper.
- Mesh lining.
- · Leather and EVA footbed.
- EVA midsole.
- Oil resistant rubber outsole.



Reebok

STYLE: IB4041

**SIZES:** 2,3-11,12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

# "SubLite Cushion" CTCP Athletic Safety Shoe

- Microfibre and mesh upper.
- Moisture wicking nylon mesh lining.
- Removable MemoryTech footbed.
- EVA midsole.
- Slip resistant rubber outsole.
- METAL FREE.



Reebok

STYLE: IB4311 **SIZES:** 8-11,12,13,14,15

## "Fusion Flexwave" **CTCP Athletic Safety Shoe**

- Ultraknit and **Flexweave**™ upper.
- · Moisture wicking nylon mesh lining.
- Removable EVA footbed.
- Floatride Energy foam lightweight midsole.
- Slip resistant rubber outsole.
- METAL FREE.



# Reebok

STYLE: IB3317

SIZES: 7-11,12,13,14,15 CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

## "Nanoflex TR" CTCP SD **Athletic Safety Shoe**

- Mesh upper.
- Moisture wicking mesh lining.
- Removable MemoryTech Massage 2.0 cushion footbed.
- EVA midsole.
- Slip resistant rubber outsole.
- METAL FREE.



**SKECHERS** 

**STYLE:** 99993001 **SIZES:** 7-11,12,13,14

## **STSP** Safety Shoe

- PU & mesh upper.
- DRI-TEC lining with FRESHTECH®.
- Cushioning EVA midsole.
- Removable Air cooled memory foam footbed.
- Slip resistant rubber outsole.





**SKECHERS**WORK

**STYLE:** 99999401 **SIZES:** 7-11,12,13,14

# **STSP** Safety Shoe Breathable synthetic upper.

- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.

EXCLUSIVELY AT

Mark's



**SKECHERS**WORK

**STYLE:** 99999402 SIZES: 7-11,12,13,14 CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# **STSP Athletic** Safety Shoe Breathable upper.

- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.





**STYLE:** 99999403 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# STSP Athletic Safety Shoe Breathable upper.

- Removable EVA footbed.
- EVA midsole.
- Rubber outsole.







**SKECHERS** WORK

**STYLE:** 99999066 **SIZES:** 7-11,12,13,14

# STCP Slip-On Safety Shoe • Action leather & synthetic upper.

- · Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable Air cooled memory foam footbed.
- Slip resistant rubber outsole.





**STYLE:** 99999110 **SIZES:** 7-11,12,13,14

A sturdy shoe to withstand the rigours of the workday, this Skechers design has steel toes and puncture-resistant composite plates. The leather design is built for comfort with cushioned midsoles and Air Cooled Memory Foam insoles. Slip-resistant rubber outsoles add traction in areas that are prone to moisture and grease.

# **STCP Brown** Safety Shoe Leather & textile upper.

- Soft mesh fabric lining.
- · Cushioning EVA midsole.
- Removable Air cooled memory foam footbed.
- Slip resistant rubber outsole.





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# STATIC DISSIPATIVE

FOOTWEAR







**STYLE:** 5ANDDK9-3200 **SIZES:** 7-11,12,13,14,15 CSA GRADE 1 ALUMINUM TOE, SD.

#### SD Lace-Up Leather Safety Shoe

- Leather upper.
- Breathable lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Compression molded EVA midsole.
- Removable polyurethane footbed.
- Rubber outsole.
- STATIC DISSIPATIVE.









An athletically-styled work shoe from Timberland PRO, they can take on the toughest job sites while keeping your feet protected. This pair is made of breathable mesh with a moisture-wicking lining for comfort on the job. Compliant with CSA Grade 1 safety requirements, the shoes provide support, durability and flexibility.

**STYLE:** TB0A2A55001

**SIZES:** 7-11,12,13,14,15

#### Pro Radius SD CTCP Athletic Safety Shoe

- Breathable durable mesh upper with abrasion-resistant reinforcements.
- Cement construction for durability.
- Pull loop.
- · Breathable and moisture-wicking lining.
- Removable anti-fatigue polyurethane insole: Provides shock absorption and energy return.
- Lightweight HOVERSPRING™ Foam midsole: Fuel and oil resistant, providing industry-leading underfoot comfort, flexibility and durability.
- TIMBERLAND PRO® FLEX TECHNOLOGY: Rubber outsole features anatomically positioned flex grooves.
- Elasticized laced panel. Pull-on style.

safety first: CSA Grade 1 asymmetrical composite toe, puncture resistant composite plate.

SD protection.





**STYLE:** 77A77068 **SIZES:** 7-11,12,13,14

CSA GRADE 1 ALUMINUM TOE, STEEL PLATE. SD

#### ATSP Slip Resistant Athletic Safety Shoe

- Leather & synthetic upper.
- Soft mesh fabric lining.
- Cushioning EVA midsole.
- Removable Air cooled memory foam footbed.
- Slip resistant rubber outsole.
- STATIC DISSIPATIVE.









#### **AGGRESSOR**

STYLE: 5ANDAG2-3400 **SIZES:** 7-11,12,13

#### **Non-Safety** Lace Up Oxford

- Microfiber and polyurethane upper.
- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- Slip resistant rubber outsole.





#### **AGGRESSOR**

STYLE: 5ANDAG2-3401

**SIZES:** 7-11,12,13

#### Non-Safety Slip-On Shoe

- Microfiber and polyurethane upper.
- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- Slip resistant rubber outsole.

**NON-SAFETY** 



STYLE: 5ANDAG2-3403

**SIZES:** 7-11,12,13

#### **Non-Safety** Lace-Up Shoe Microfiber and polyurethane upper.

- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- Slip resistant rubber outsole.



NON-SAFETY





**WORKPRO SERIES** 

**STYLE:** 5ANDDK0-3025 **SIZES:** 7-11,12,13,14

#### Non-Safety Slip-On Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- · Cushioning EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANDDK0-3026 **SIZES:** 7-11,12,13,14

# Non-Safety Lace-Up Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with **FRESHTECH**®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5ANDDK0-3027 **SIZES:** 7-11,12,13,14

#### **Non-Safety** Skate Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- · Cushioning EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.







**STYLE:** 5ANDDK3-3028 **SIZES:** 7-11,12,13,14

**NON-SAFETY** 

#### Non-Safety Athletic Shoe

- TPU and mesh upper.
- Breathable lining with **DRI-TEC**®.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANDDK3-3029 **SIZES:** 7-11,12,13,14

**NON-SAFETY** 

#### Non-Safety Canvas Shoe

- · Canvas upper.
- Breathable lining with **DRI-TEC**®.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANDDK0-3020 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE IES

#### STSP Slip-On Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with **FRESHTECH**®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.







**STYLE:** 5ANDDK0-3021 **SIZES:** 7-11,12,13,14

CSA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

#### STSP Lace-Up Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole
- Removable EVA footbed.
- TARANTULA ANTI-SLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANDDK0-3023 **SIZES:** 7-11,12,13,14

SA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

#### STSP Lace-Up Oxford

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole
- Removable EVA footbed.
- TARANTULA ANTI-SLIP<sup>®</sup> rubber outsole.





**STYLE:** 77156 **SIZES:** 7-12,13,14 NON-SAFETY.

#### "Napa SR" Non-Safety Anti-Slip Shoe

- Skechers **Memory Foam**™ cushioned comfort footbed.
- Relaxed Fit® design for a roomy comfortable fit.
- Smooth synthetic upper.
- · Slip-resistant traction outsole with oil resistance.







**SKECHERS**WORK

**STYLE:** 200205-BBK **SIZES:** 7-11,12,13,14

**NON-SAFETY** 

#### "Summits" Non-Safety Slip-Ins Anti-Slip Shoe

- Knit mesh and synthetic upper.
- Skechers **Hands Free Slip-ins**<sup>TM</sup> molded heel panel for easy fit.
- · Slip resistant traction rubber outsole.
- Skechers Air-Cooled Memory Foam<sup>®</sup> footbed.





**STYLE:** 77048 **SIZES:** 7-12,13,14,15,16

NON-SAFETY

Slip on these Skechers Flex Advantage McAllen casual shoes when you want a great fit and all-day comfort. The durable synthetic uppers are water and stain resistant. They feature diamond-patterned mesh fabric panels with mesh fabric linings for optimized breathability. The FlexSole midsoles absorb shock, and the removable memory foam insoles provide cushioning. The relaxed-fit design ensures you have roomy comfort all day long. Both sides of these sporty shoes have fabric panels for a great fit, and the outsoles are slip-resistant to give you traction.

#### "Flex Advantage McAllen" Non-Safety Anti-Slip Shoe

- Flexsole shock-absorbing lightweight midsole.
- Removable memory foam footbed.
- Soft mesh fabric lining.
- Durable synthetic upper.
- Slip resistant rubber outsole.



# TACTICAL FOOTWEAR





MAGNUM

**STYLE:** 5440 **SIZES:** 4-12,13,14,15

NON-SAFETY

#### Stealth Force II 8.0 Leather Safety Shoe

- Full grain/Magna shield leather and denier nylon upper delivers ultimate performance, durability and flexibility.
- Durable non-metal, anti glare hardware is tough, lightweight, scratch resistant and airport safe.
- Ankle and fore-foot pads offer added impact protection and support.
- Impact Power breathable PU contoured sock liner.
- RECOIL midsole absorbs impact and provides all-day support and comfort.
- · Composite shank offers lightweight, airport safe underfoot support.
- High traction, slip and oil resistant, Michelin outsole for maximum grip.
- Impact Power breathable polyurethane contoured sockliner.





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**STYLE:** 5402 **SIZES:** 4-12,13,14,15

CSA GRADE 1 COMPOSITE TOE COMPOSITE PLATE ESP.

The updated and upgraded version of the popular Stealth Force has arrived. Offering more branded components, new technology and longer lasting comfort!.



- Full grain/Magna shield leather and denier nylon upper delivers ultimate performance, durability and flexibility.
- Durable non-metal, anti glare hardware is tough, lightweight, scratch resistant and airport safe.
- Ankle and fore-foot pads offer added impact protection and support.
- Impact Power breathable PU contoured sock liner.
- RECOIL midsole absorbs impact and provides all-day support and comfort.
- Composite shank offers lightweight, airport safe underfoot support.
- High traction, slip and oil resistant, Michelin outsole for maximum grip.
- Impact Power breathable polyurethane contoured sockliner.
- CSA certified composite toe and plate.







**STYLE:** 5419 **SIZES:** 4-12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR..

#### Stealth Force II 8.0 CTCP SZ WP

- Full grain/Magna shield leather and denier nylon upper.
- Durable non-metal, anti glare hardware is tough, lightweight, scratch resistant and airport safe.
- YKK circular side zip
- Ankle and fore-foot pads offer added impact protection and support.
- Impact Power breathable polyurethane contoured sock liner.
- RECOIL midsole absorbs impact and provides all-day support and comfort.
- Composite shank offers lightweight, airport safe underfoot support.
- High traction, slip and oil resistant, Michelin outsole for maximum grip.
- Waterproof and breathable bootie membrane.
- Impact Power breathable PU contoured sockliner.



#### MAGNUM

**STYLE:** 5448 **SIZES:** 4-12,13,14,15

#### Stealth Force II 6.0

- Full grain/Magna shield leather and denier nylon upper delivers ultimate performance, durability and flexibility.
- Durable non-metal, anti glare hardware is tough, lightweight, scratch resistant and airport safe.
- Ankle and fore-foot pads offer added impact protection and support.
- Impact Power breathable PU contoured sock liner.
- RECOIL midsole absorbs impact and provides all-day support and comfort.
- Composite shank offers lightweight, airport safe underfoot support.
- High traction, slip and oil resistant, Michelin outsole for maximum grip.
- Impact Power breathable PU contoured sockliner.





**STYLE:** 5420 **SIZES:** 4-12,13,14,15

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

#### Stealth Force II 6.0 CTCP SZ WP

- Full grain/Magna shield leather and denier nylon.
- Durable non-metal, anti glare hardware is tough, lightweight, scratch resistant and airport safe.
- YKK circular side zip.
- Ankle and fore-foot pads offer added impact protection and support.
- Impact Power breathable PU contoured sock liner.
- RECOIL midsole absorbs impact and provides all-day support and comfort.
- Composite shank offers lightweight, airport safe underfoot support.
- High traction, slip and oil resistant, Michelin outsole for maximum grip.
- Waterproof and breathable bootie membrane.

Impact Power breathable polyurethane contoured sockliner.



# WEN'S WEATHER FOOTWEAR





#### **AGGRESSOR**

STYLE: 5ANEAG2-9500 **SIZES:** 7-13 Full Sizes Only

#### **STSP Insulated Wet Weather Boot**

- Waterproof molded TPO upper.
- Wool blend liner is tested to a comfort rating -20°C-30°C.
- · Long wearing, self cleaning outsole.

LINER AVAILABLE 5ANFAG3-01LNR





#### **AGGRESSOR**

STYLE: 5ANEAG2-9600 SIZES: 7-13 Full Sizes Only

#### **NST Insulated Wet Weather Boot**

- Waterproof molded TPO upper.
- Wool blend liner is tested to a comfort rating -20°C-30°C.
- · Long wearing, self cleaning outsole.

LINER AVAILABLE 5ANFAG3-01LNR







WORKPRO SERIES

STYLE: 5ANDK3-9860 SIZES: 7-13 Full Sizes Only

#### **NST Syntrol Premium Injected Boot**

- Thermoplastic Rubber upper.
- Unlined.
- Premium poured polyurethane footbed.
- Thermoplastic Rubber midsole, outsole.







**STYLE:** 5ANEDK3-9850 **SIZES:** 7-13 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE.ESR.

#### STSP Syntrol Premium Injected Boot

- Thermoplastic Rubber upper.
- Unlined.
- · Poured polyurethane footbed.
- Thermoplastic Rubber midsole, outsole.





STYLE: HHF234011 SIZES: 5-14 Full Sizes Only

#### Non-Safety Polyurethane Boot

- Polyurethane upper.
- Comfort Rating -20° to -30°C.
- Removable polyurethane footbed.







STYLE: HHF234012 SIZES: 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### SISP Polyurethane Boot

- Polyurethane upper.
- Comfort Rating -20° to -30°C.
- Removable polyurethane footbed.







STYLE: HHS222010 **SIZES:** 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### **STSP Wet Weather Safety Boot**

- Polyurethane and Neoprene Upper.
- Spacer mesh lining with FRESHTEC®.
- Neoprene insulation.
- Removable PU footbed.
- Wrapped EPTU midsole with **HELLYGRIP**™ rubber outsole.





**STYLE:** HHF196120 **SIZES:** 7-14 Full Sizes Only

Featuring a fully-sealed shell, these Helly Hansen Workwear boots are ideal for outdoor and indoor wet environments. They have heavily lugged rubber outsoles for improved traction. These boots meet CSA Grade 1 requirements for toe protection and resistance to puncture and electric shock.

#### STSP Polyurethane **Work Boot**

- Polyurethane upper.
- Comfort Rating -20° to -30°C.
- HELLYGRIP® rubber outsole provides high traction in wet environments.
- Polyurethane footbed for added comfort.









STYLE: HHF236121 SIZES: 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# STSP Cold Weather Polyurethane Boot

- Polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.







STYLE: LICO-M001 SIZES: 7-14 Full Sizes Only

#### "Blackhawk" Non-Safety Wet Weather Boot

- Lightweight Thermal Rubber (TR) compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning outsole with TPR outsole.







STYLE: LICO-MP01 SIZES: 7-15 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### "Blackhawk" STSP Wet Weather Boot

- Lightweight Thermal Rubber (TR) compound upper.
- Unlined.
- Removable comfort footbed.
- Self-cleaning outsole with TPR outsole.





#### "Hunter" STSP Felt Lined Rubber Boot

- Fully moulded Arctic™ rubber upper provides cold-resistance and resilience.
- Removable Tri-Fit multi-layer liner for insulation and heat regulation.
- Nylon Snow collar to protect from the elements.
- Lightweight and flexible Arctic Rubber self-cleaning outsole.





STYLE: 9699 SIZES: 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### "Maximum" STSP Oarprene Boot

- Molded seamless Oarprene upper.
- Generous wider fit.
- Comfort crafted footbed.
- Gelflex fatigue resistant midsole.
- Oil and acid resistant, self cleaning outsole.





STYLE: LJ2HX42 SIZES: 5-14 Full Sizes Only

#### "RigPro" STSP Boot

- Durable waterproof Purofort® upper.
- Polyurethane outsole.
- Fit perfected with Dunlop's innovative Snug-fit construction to eliminate heel slippage.





**STYLE:** PB661841MWCSA **SIZES:** 6-15 Full Sizes Only, (excl. 12) CSA GRADE 1 STEEL TOE, STEEL PLATE. SD.

# "Purofort Thermo+" STSP Polyurethane Boot

- Lightweight, long wearing polyurethane upper.
- Thermo+ extreme cold weather lining.
- Polyurethane outsole provides high traction in wet environments.
- Premium footbed.
- Static dissipative.



**STYLE:** LPLKL01

SIZES: 5-15 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

These cold weather boots feature the Thermo+ extreme cold weather lining for comfortable warmth. They're equipped with a steel toe and plate and outsoles that provide exceptional traction on slippery surfaces. Stronger and lighter than traditional rubber boots, these PU boots are designed for work on oil rigs and petroleum refineries.

## "Fieldpro" Thermoplus CTCP Boot

- Waterproof Purofort polyurethane upper.
- · Sneaker fit eliminates heel slippage.
- FIELDPRO THERMO+ insulation.
- Removable footbed.
- Injected polyurethane midsole.
- Polyurethane outsole with tread wear indicators.
- Comfort rating -60°C.







**STYLE:** E902033

**SIZES:** 5-15 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

# "Explorer" Vibram<sup>®</sup> STSP Polyurethane Boot

- Flexible Purofort upper.
- Dunlop branded red welded lining.
- Thermal insulation up to -20°C.
- Premium footbed.
- Dirt-repellant, oil resistant, slip resistant VIBRAM® FIRE & ICE outsole with wide lugs and ladder grip for extra stability.





**STYLE:** TR113001BLK-1 SIZES: 8-16 Full Sizes Only

**STYLE:** A1305B-11 **SIZES:** 6-17 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE.

#### "Narvik" Metguard **CTCP Boot**

- Thermal polyurethane upper.
- **XRD**<sup>®</sup> internal metatarsal protection.
- · Moisture wicking neo-spacer lining.
- Premium single-density polyurethane footbed.
- Heavy duty all terrain rubber outsole.
- Internal metatarsal protection.



NON-SAFETY





#### Single Strap Work Boot Overshoe

- Rubber upper.
- Unlined.
- Rubber outsole.







STYLE: N5P3 SIZES: S-4XL NON-SAFETY.

## "Gaitor" Overshoe Work Boot Overshoe

- Durable polyester upper with waterproof membrane .
- Expandable gaiter top can roll-out to increase boot height to 20 inches.
- 4mm Polyurethane foam insulation.
- Aggressive Vibram<sup>®</sup> Ninja<sup>™</sup> outsole offers superior traction on ice, snow and slush.





STYLE: N5P3G SIZES: S-4XL NON-SAFETY.

#### Non-Safety "gaitor" Waterproof Overshoe

- Durable polyester upper with waterproof membrane.
- Expandable gaiter top can roll-out to increase boot height to 20 inches.
- 4mm Polyurethane foam insulation.
- Multi directional lugged outsole provides traction in snow and uneven terrain.
- Comes with 16 replaceable cleats per pair.



# To reduce the likelihood of slipping and falling this winter we suggest wearing...

ICELANDIC GRIP®
Abrasive fibre-like
material designed
to grip on wet ice.

#### **ICEFX**®

Leading-edge technology features an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to achieve an anti-slip outsole. The outsole uses a softer, more flexible rubber compound that performs in the cold and incorporates gripping pods to provide advanced traction. ICEFX® may also utilize other compounds or materials in the outsole to help achieve slip resistance on ice. Constant research is explored to search for new and better materials to provide a "Safer Way to Walk on Ice".

DISCLAIMER: ICEFX\* provides enhanced traction on ice but does not guarantee slips will not occur under any circumstances. Care should always be taken when walking on ice.



GREEN
DIAMOND®
grip
Synthetic quartz
embedded into the
rubber for effective grip
on all ice surfaces.



# MEN'S WINTER FOOTWEAR



#### **AGGRESSOR**

**STYLE:** 5ANFAGW0-8910 **SIZES:** 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### Winter Transitional STSP Winter Work Boot

- Polyurethane Nubuck upper.
- DRI-TEC lining with 200g T-MAX® insulation.
- Flat molded shell.
- Rubber outsole.

LINER AVAILABLE 5ANFAG3-01LNR







**WORKPRO SERIES** 

STYLE: 5ANFDKW2-8907 SIZES: 7-14 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### **"8907" ICEFX® TRANSITIONAL**CTCP Winter Work Boot

- Action leather upper with TPU full shell.
- Mesh lining with 400g **T-MAX**® insulation.
- Removable comfort footbed.
- EVA midsole.
- ICEFX<sup>®</sup> rubber outsole with GREEN DIAMOND<sup>®</sup> & Icelandic grip.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5ANFDKW3-8901 **SIZES:** 7-15 Full Sizes Only

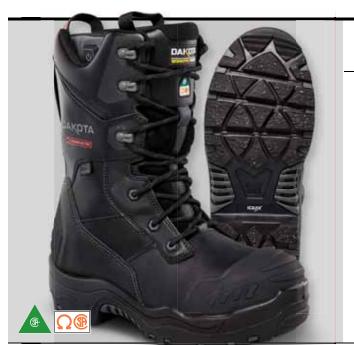
CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR

#### "8901" CTCP Winter Work Boot

- Diesel & oil resistant waterproof full grain leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- 400g **T-MAX**® insulation.
- Removable liner system.
- TPU DURATOE® Guard.
- ICEFX® rubber outsole with GREEN DIAMOND® Technology.

**LINER AVAILABLE 5ANF7-LNR-8901** 







**STYLE:** 5ANFDKW4-8911 **SIZES:** 7-14 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### Thermalectric® Heated CTCP Winter Work Boot

- Diesel & oil resistant waterproof full grain leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane.
- 400g T-MAX® INSULATION.
- Removable liner system with THERMALECTRIC® heated technology.
- QUAD COMFORT®, a better way to walk.
- 6MM frost plug helps keep feet dry and warm.
- ICEFX® rubber outsole with GREEN DIAMOND® technology.
- Molded TPU DURATOE®.

EXCLUSIVELY AT

Mark's



STYLE: 5ANFDKW8-8530 SIZES: 7-14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

Fitted with Propac removable felt liners, these Dakota work boots are built to protect your feet in extreme cold environments.

They feature our T-MAX® light and warm insulation. The boots meet CSA Grade 1 standards with steel toes and plates which are electric shock and puncture resistant. Stoppered drawcords in the topline help keep debris and moisture out and tough rubber outsoles provide sound footing on various surfaces.

#### "8530" STSP Winter Felt Pack Winter Boot

- Textile upper.
- · Lightweight EVA Shell.
- Removable liner with 200g **T-MAX**® insulation.
- QUAD COMFORT®, a better way to walk.
- Rubber outsole.
- Comfort Rating -50°C to -60°C.

**LINER AVAILABLE LNR-8530DWG** 







STYLE: 5ANFDKW8-8527 **SIZES:** 7–14 Full Sizes Only CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### "8527" STSP Leather **Felt Pack Winter Boot**

- Waterproof leather upper.
- · Lightweight EVA Shell.
- Removable liner with 200g **T-MAX**® insulation.
- ICEFX® rubber outsole with GREEN DIAMOND® technology.
- **QUAD COMFORT®**, a better way to walk.
- Comfort Rating -40°C to -50°C.

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STYLE: 5ANFDKW6-8524 SIZES: 7-15 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.



Our Dakota oil and diesel resistant work boots are designed to protect your feet and legs on an industrial work site. ICEFX ® on Ice technology will help keep you safe on slick and frozen surfaces. Frost plugs keep your feet dry, while T-MAX® technology offers lightweight warmth. Safety features include CSA Grade 1 Comp toes and plates and electric shock resistance. Yellow reflective bands make you visible in poor lighting situations.

#### "8524" CTCP Syntrol Felt Pack Winter Boot

- Oil, Diesel & chemical resistant Syntrol upper.
- Oil Resistant polyurethane shell.
- Superior removable liner system with 400a T-MAX<sup>®</sup> insulation.
- QUAD COMFORT®, a better way to walk.
- 6mm Frost Plug helps keep feet dry and warm.
- Oil resistant midsole.
- Oil & Diesel resistant ICEFX® outsole.
- Comfort Rating -50°C to -60°C.

**LINER AVAILABLE 5ANF-LNR-8524** 







STYLE: HHF221101 SIZES: 7-14 Full Sizes Only CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### CTCP Polyurethane Winter Boot

- Split leather upper with polyurethane shell.
- HELLYTECH® WATERPROOF Performance waterproof membrane.
- Breathable lining with FRESHTECH®.
- 400g T-MAX® Insulation.
- Removable polyurethane footbed.
- **HELLYGRIP**<sup>™</sup> rubber outsole.





STYLE: HHF231102 SIZES: 7-14 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

Waterproof and breathable, these Helly Hansen work boots will keep your feet dry in wet weather. They'll also keep them warm when it's cold outside, thanks to T-MAX® INSULATION technology that offers superior warmth and maximum comfort. These men's metal free boots meet CSA Grade 1 requirements for toe and underfoot protection. They're also electric shock resistant. Bottomed out with IceFX® rubber outsoles, these boots will help you walk safely in slippery conditions.

#### CTCP Safety Winter Winter Boot

- Nylon Ripstop upper.
- HELLYTECH® WATERPROOF Performance waterproof membrane.
- Helcore Groove leather toe cap and heel counter.
- Removable EVA footbed with **T-MAX**® HEAT lining.
- Removable Aero Foam liner with **T-MAX**®.
- ICEFX® rubber outsole with GREEN DIAMOND® technology.

**LINER AVAILABLE HHF23-LNR-1102** 







STYLE: HHF231103 SIZES: 7-15 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

## CTCP Winter Felt Pack Boot

- Oil resistant fabric upper.
- Polyurethane full shell with reflective material on toe and heel.
- Removable EVA footbed with T-MAX® HEAT lining.
- Superior removable liner with 400g T-MAX® insulation.
- Removable EVA frost plug.
- ICEFX® rubber outsole with GREEN DIAMOND® technology.

**LINER AVAILABLE HHF23-LNR-1103** 







**STYLE:** 915605

SIZES: 7-14 Full Sizes Only

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### "Crossbow" CTCP Transitional Winter Boot

- Full grain waterproof sealed-seam leather upper.
- Direct-injected cold formulated polyurethane shell bottom.
- **CLEANFEET** odour-control treatment.
- Removable **TERRASPHERE**™ 4 layer liner system.
- High-tracation thermal-tested rubber outsole with diamond cleat design.
- METAL FREE.





**STYLE:**TB0A5QXJ001 **SIZES:** 4-16 Full Sizes Only CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

#### "Pac Max" CTCP 10" Winter Boot

- Ever-Guard™ waterproof leather upper.
- Waterproof breathable membrane.
- Polyurethane shell and midsole.
- Removable frost plug.
- All weather TPU outsole.
- Heavy weight liner with comfort rating to -60° C.
- Multiple handles for easy entry/exit.

MIDWEIGHT LINER AVAILABLE TB0A5TTB484
HEAVY LINER AVAILABLE TB0A5MR2827





# TRANSITIONAL TRACTION® ICE CLEATS

TRANSITIONAL TRACTION® ice cleats are designed

for the employees who are often the most

difficult to provide traction for; those who frequently

transition from outdoors to indoor settings and/or drive vehicles.

The key to TRANSITIONAL TRACTION® devices is that they can be left on all day without the need to be removed each time you walk indoors.

#### LOW-PRO® Ice Cleat

A compact, light weight industrial strength ice and snow walking device that fits over all types of shoes and boots. Extremely easy to use and light in weight, they are virtually inconspicuous on the user's foot.

Low-Profile Studs for Versatile Traction

- 26 permanent tungsten carbide studs for max durability.
- Safer to wear indoors and while driving.
- Dual rear pull-tab for easy on/fff.



#### **ICE BEAST® Low-Pro**

Features 28 permanent low-profile tungsten carbide studs for transitional traction in outdoor and indoor settings.

Low-Profile Studs for Versatile Traction

- 28 durable tungsten carbide studs.
- Complete access to defined heel for safe climbing.
- Dual pull tabs for easy on/off.
- Wing-tip connection points keep steel chains off walking surface.
- Safer to wear indoors and while driving.
  Extremely pliable upper ring for easy on/off.

SIZES: 5-14+ (Men's), 7-12+ (Women's) STYLE: JD7710

# 8 INCH FOOTWEAR





#### **AGGRESSOR**

STYLE: 5BOAAG6-8500 SIZES: 5-11 (incl. half)

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### Women's 8" STSP Work Boot

- Buffalo Nubuck leather upper.
- Breathable air mesh lining.
- Removable EVA footbed.
- · Polyurethane toe guard.

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**STYLE:** 5BOADK4-8006 **SIZES:** 5,6-11

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

The Quad Comforf® women's safety boots from Dakota have Nubuck leather uppers reinforced with triple stitching and two-colour Tarantula Anti-Slip® rubber outsoles for safe traction. Insulated for outdoor work, the T-MAX® Insulation fibres improve heat retention and help to regulate body temperature. Your feet will thank you for the anti-microbial treatment that fights odours and stains and the supportive cushioning that absorbs shock. Four-density insoles are removable in favour of custom orthotics and PU midsoles provide extra support for when you spend long shifts on your feet.

#### Women's Quad Comfort 8" "8006" STSP Work Boot

- Nubuck leather upper.
- Breathable & moisture wicking Cambrelle lining with 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable 4 density EVA Ortholite® footbed.
- Direct injected PU midsole.
- TARANTULA ANTISLIP® rubber outsole, engineered to help prevent slips and falls.







STYLE: 5BOADKO-8030

**SIZES:** 5,6-11

#### Women's 8" "8030" **STSP Work Boot**

- Full grain leather upper
- DRI-TEC with FRESHTECH® treated lining.
- 200g T-MAX® Insulation.
- QUAD COMFORT®, a better way to walk.
- EVA midsole.
- Removable polyurethane footbed.
- TARANTULA ANTISLIP® rubber outsole, engineered to help prevent slips and falls.





DAKOTA

WORKPRO SERIES

**STYLE: 5BOADK9-8016** 

**SIZES:** 6-10,11

#### 8" STSP Quad Comfort® Lite **Work Boot**

- Suede leather upper.
- DRI-TEC with FRESHTECH® treated lining.
- QUAD COMFORT®, a better way to walk.
- Compression molded EVA midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







**WORKPRO SERIES** 

**STYLE:** 5BOADK5-8112

**SIZES:** 6-10,11

#### Women's 8" STCP **Internal Metguard Boot**

- Full grain leather upper with side zipper
- Breathable & moisture wicking mesh lining.
- 200g TMAX® Insulation.
- QUAD COMFORT®, a better way to walk.
- Removable 4 density footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.
- Internal metatarsal protection.







**STYLE:** HHS202181W **SIZES:** 6-11

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE, ESR

#### Women's 8" "Bergen" STCP Work Boot

- Waterproof leather upper.
- HELLYTECH® WATERPROOF Waterproof membrane.
- DRI-TEC with FRESHTECH® treated lining.
- 200g **T-MAX**® insulation.
- Removable EVA footbed
- HELLYGRIP™ Rubber Outsole.







**STYLE:** P311182 **SIZES:** 5-10,11

SA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

#### Women's 8" "Clover" STSP Work Boot

- Full grain leather upper with knit collar
- Nylon lining.
- EASE footbed.
- Molded EVA midsole.
- · Rubber outsole.





**STYLE:** TB0A1KQS001 **SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESF

# Women's 8" "Endurance HD" CTCP Waterproof Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- 200g **Thermolite**<sup>®</sup> Insulation.
- Removable anti-fatigue footbed.
- Polvurethane midsole.
- Timberland PRO® Oil, slip, abrasion resistant non-marking flexible rubber outsole.
- Internal metatarsal protection.





**STYLE:** TB0A5V1U214 **SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

#### Women's 8" "Boondock" CTCP Waterproof Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- · Polyurethane midsole.
- VIBRAM® FIRE & ICE outsole.
- VIBRAM® molded rubber toe.







**STYLE:** TB1A5V1U214 **SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# Women's 8" "Boondock" CTCP Waterproof Work Boot

- Premium waterproof leather upper.
- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- VIBRAM® FIRE & ICE outsole.
- VIBRAM® molded rubber toe.





STYLE: TROA4NRDBLK-01 SIZES: 5-10,11

CSA GRADE 1 COMPOSITE TOE COMPOSITE PLATE

#### Women's 8" "Brenn" CTCP Metguard Work Boot

- Full grain waterproof leather upper.
- Internal metatarsal protection.
- Moisture wicking, abrasion resistant lining with 200g Thinsulate<sup>™</sup> insulation.
- Removable polyurethane footbed.
- Polyurethane midsole.
- TPU outsole.

# 6 INCH FOOTWEAR





#### **AGGRESSOR**

**STYLE:** 5BOBAG4-6500

**SIZES:** 5.6-11

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

#### Women's 6" STSP Work Boot

- Buffalo Nubuck leather upper.
- Breathable Air Mesh lining.
- Removable EVA footbed.
- Polyurethane toe guard.

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**WORKPRO SERIES** 

STYLE: 5BOBDK2-6030

**SIZES:** 6-10,11

CSA GRADE 1 STEEL TOE. STEEL PLATE. ESR

#### 6" "6030" STSP Work Boot

- Full grain leather upper.
- DRI-TEC with FRESHTECH® treated lining.
- 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- EVA midsole.
- Removable polyurethane Footbed
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5BOBDK6-6006

**SIZES:** 5,6-11

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE, ESI

## Women's Quad Comfort® 6" STCP Work Boot

- Nubuck leather upper.
- Breathable & moisture wicking Cambrelle lining with 200g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable 4 density EVA Ortholite® footbed.
- Direct injected PU midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







**STYLE:** 5BOBDK5-6016

**SIZES:** 6-10,11

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

#### Women's Quad Comfort® 6" STCP Work Boot

- Suede leather upper.
- DRI-TEC with FRESHTECH® treated lining.
- QUAD COMFORT®, a better way to walk.
- Compression molded EVA midsole.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5BOBDK4-6000

**SIZES:** 5,6-11

#### 6" ATCP **Pull On Work Boot**

- Full grain leather upper.
- Elastic gussets.
- Breathable lining.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.







STYLE: HHS202160W

**SIZES:** 6-11

# Women's 6" "Bergen" STCP Waterproof Boot

- Waterproof leather upper.
- HELLYTECH® WATERPROOF. Waterproof Membrane
- DRI-TEC with FRESHTECH® treated lining.
- 200g **T-MAX**® insulation.
- Removable EVA footbed.
- HELLYGRIP™ Rubber Outsole.







**STYLE:** HHF191061W **SIZES:** 6-11

SA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE, ESR.

# 6" ATCP High Abrasion Work Boot

- Lenzi abrasion resistant woven upper.
- DRI-TEC with FRESHTECH® treated lining.
- 200g **T-MAX**® insulation.
- Removable EVA footbed.
- **HELLYGRIP**™ Rubber Outsole.

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**STYLE:** P310912 **SIZES:** 5-10

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE, ESR.

### Women's "Abbey" STCP Pull-On Boot

- Nubuck leather upper.
- Nylon mesh lining for added breathability and comfort.
- Removable molded EVA footbed.
- Lightweight EVA midsole.
- Oil, slip, abrasion resistant rubber outsole.
- Molded heel counter.



**STYLE:** KD0A4TDFBLK

**SIZES:** 5-10,11

CSA GRADE 1 COMPOSITE TOF, COMPOSITE PLATE, ESP

### Women's 6" "Bralorne" Chelsea CTCP Work Boot

- Removable **Comfortzone™ OrthoLite®** footbed.
- · Abrasion-resistant lining wicks away moisture.
- Kodiak® SOS Smell Out Science® odour control.
- Full grain leather upper.
- Oil & slip resistant, non-marking rubber outsole.







**STYLE:** TB0A1KJU214 **SIZES:** 5.5-10,11

# Women's "Hightower" ATCP Work Boot

- Premium leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- Timberland PRO® all-weather, Oil, Heat and Slip resistant TPU outsole.





**STYLE:** TB0A612F214 **SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR..

### 6" "Nashoba" CTCP **Pull On Work Boot**

- Premium full grain leather upper.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue PU footbed.
- Timberland PRO® rubber outsole.





**STYLE:** TB0A2KAJ231 **SIZES:** 5.5-10,11

### "ICON" ATSP Waterproof Work Boot Premium leather upper.

- Waterproof, breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- Timberland PRO® oil, slip and abrasion-resistant non-marking flexible, rubber outsole.





STYLE: TB0A5V2F001 **SIZES:** 5.5-10,11

### 6" "Boondock" CTCP Waterproof Work Boot • Premium waterproof leather upper.

- Waterproof breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- VIBRAM® FIRE & ICE outsole.
- VIBRAM® molded rubber toe.







STYLE: TB1A5V2F001 **SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR..

### 6" "Boondock" CTCP **Waterproof Boot**

- Premium full grain leather upper.
- Waterproof, breathable membrane.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Removable anti-fatigue footbed.
- Polyurethane midsole.
- All-Weather TPU slip & oil resistant outsole is heat-resistant up to 120° C.





**STYLE:** 1022104 **SIZES:** 5-10,11

### Women's "Seattle" 6" ATCP **Waterproof Work Boot**

- Waterproof leather upper.
- KEEN.DRY® waterproof breathable membrane.
- Moisture wicking quilted mesh.
- Removable PU footbed.
- EVA midsole.
- Heat, oil & slip resistant, non-marking rubber outsole.





**STYLE:** 163-01 **SIZES:** 6-11.5

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

## 6" Leather Pull-On CTCP Work Boot

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethan (TPU) outsole: weatherproof, durable, lightweight and provides reliable certified traction.
- XRD® footbed for all-day comfort and support.
- Puncture resistant mid-soles by Lenzi: lighter, safer, more flexible, more comfortable and warmer than steel.
- Injection molded soles -no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- Comfort EVA removable footbed with XRD® in the heel pad.

**ONLY AVAILABLE ONLINE AT: markscommercial.com** 





**STYLE:** 168-01 **SIZES:** 7-11.5

SA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# 6" Leather Pull-On CTCP Work Boot

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethan (TPU) outsole: weatherproof, durable, lightweight and provides reliable certified traction.
- XRD® footbed for all-day comfort and support.
- Puncture resistant mid-soles by Lenzi: lighter, safer, more flexible, more comfortable and warmer than steel.
- Injection molded soles -no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- Comfort EVA removable footbed with XRD® in the heel pad.

**ONLY AVAILABLE ONLINE AT: markscommercial.com** 





**STYLE:** 180-01 **SIZES:** 6-11.5

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR

# 6" Leather Pull-On CTCP Work Boot

- CSA Grade 1 protective toe cap.
- Weatherproof leather is an industry-leading 2.5 mm thick, yet 'breathes' for absolute comfort.
- Dual-density polyurethane midsole and thermo-polyurethane (TPU) outsole: flexible, lightweight and durable.
- XRD® footbed for all-day comfort and support.
- Injection molded soles -- no adhesives to come unglued, no stitching to rot.
- Heat, slip, oil, acid and electric shock-resistant sole.
- Heat-formed heel for a snug fit.

ONLY AVAILABLE ONLINE AT: markscommercial.com





**STYLE:** 968-01 **SIZES:** 6-11.5

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# 6" Leather Pull-On CTCP Work Boot

- Slip-resistant rubber outsole. CSA approved grade 1 protective toe cap.
- Highly resistant to hydrolysis and microbial attack.
- Heat resistant to 300°C.
- Oil, acid and organic fat resistant sole. Molded TPU toe guard.
- Premium weatherproof leather upper and elastic sided boot.
- Luxury removable Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort. Footbed is anti-bacterial, washable and breathable.
- Nylon shank ensures correct step flex point, assists with torsional stability.
- Extreme puncture protection that is metal-free and lightweight.

ONLY AVAILABLE ONLINE AT: markscommercial.com



**STYLE:** 960-02 **SIZES:** 6-11.5

CSA GRADE 1 STEEL TOE, STEEL PLATE, ESR

Blundstone CSA-Approved 960 Work & Safety XFR in Wheat stands on a thicker, solid rubber lug sole for safe, long-wearing, comfort and stability. This unisex Blundstone Work and Safety boot has Comfort Arch footbeds reduce stress on bones and joints, cushioning heel-strike impact by up to 90%. Tough-as-nails rubber toe caps protect the boot itself and extend service life. Step up to comfort and safety that won't let you down.

# 6" Leather Pull-On CTCP Work Boot

- Rubber outsole provides slip-resistance through a combination of design, tread pattern and sole material.
- Highly resistant to hydrolysis and microbial attack.
- Heat resistant to 300°C.
- Oil, acid and organic fat resistant sole.
- Premium weatherproof leather upper and elastic sided boot.
- Molded TPU toe guard for added protection.
- Luxury removable Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.
  - Footbed is anti-bacterial, washable and breathable.
    - Nylon shank ensures correct step flex point, assists with torsional stability.
  - Extreme puncture protection that is metal-free, lightweight and flexible offering optimum penetration resistance
  - Electrical shock resistant sole.
  - CSA approved grade 1 protective toe cap.

ONLY AVAILABLE ONLINE AT: markscommercial.com







### **AGGRESSOR**

**STYLE:** 5BOCAG9-2501 **SIZES:** 6-11.5

CSA GRADE 1 STEEL TOE STEEL PLATE ESP

### Women's STSP Low-Cut Safety Hiker

- Textile & polyurethane upper.
- DRI-TEC with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.





### **AGGRESSOR**

**STYLE:** 5BOCAG9-2502

**SIZES:** 5-11

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR

### Women's STSP Mid-Cut Safety Hiker

- Textile & polyurethane upper.
- DRI-TEC with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.







**WORKPRO SERIES** 

**STYLE:** 5BOCDK0-2007 **SIZES:** 6-10

CSA GRADE 1 ALUMINUM TOE, COMPOSITE PLATE. ESR

### Women's ATCP Mid-Cut Safety Hiker

- Synthetic & breathable mesh upper.
- Breathable mesh lining.
- QUAD COMFORT®, a better way to walk.
- EVA Midsole.
- Removable footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





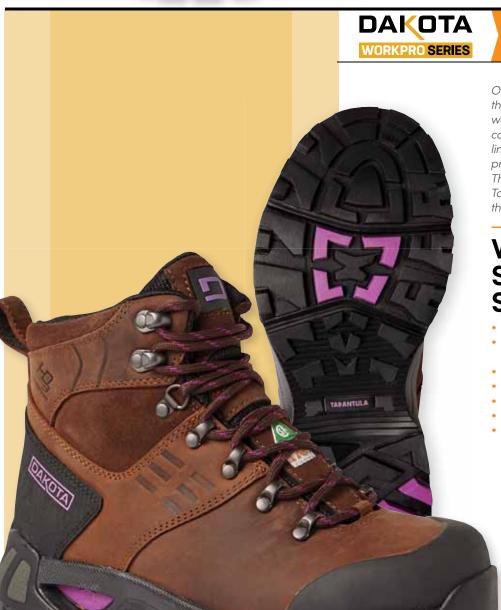


STYLE: 5BOCDK0-2003

### Women's ATCP Low-Cut Safety Hiker • Synthetic & breathable mesh upper.

- Breathable mesh lining.
- QUAD COMFORT®, a better way to walk.
- EVA Midsole.
- Removable footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





STYLE: 5BOCDK8-2120

**SIZES:** 5,6-11

Offering steel toes and composite plates, these genuine suede safety boots are waterproof and breathable for all-weather comfort. They also feature breathable mesh linings along with our FRESHTECH® Odour protection technology for all day freshness. The Dakota 2120 women's work boots have Tarantula Anti-Slip<sup>™</sup> rubber outsoles that are designed to help prevent slips and falls.

### Women's "2120" STCP Waterproof Safety Hiker

- Waterproof leather upper.
- HYPER-DRI® HD3 waterproof, breathable membrane
- Breathable, moisture wicking DRI-TEC lining.
- QUAD COMFORT®, a better way to walk.
- Cushioning PU Midsole.
- Removable EVA Footbed.
- TARANTULA® ANTI-SLIP rubber outsole, engineered to help prevent slips and falls.





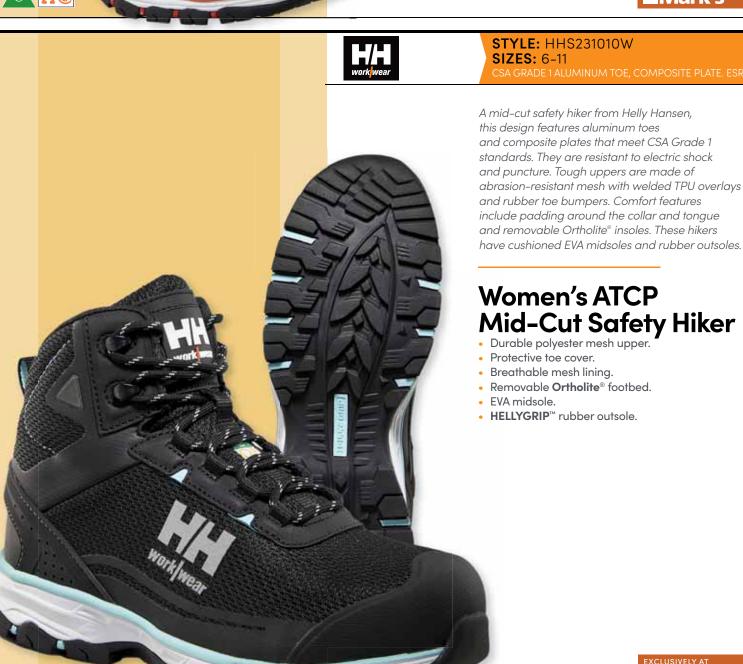
**STYLE:** HHS231009W **SIZES:** 6-11

### Women's ATCP Low-Cut Safety Hiker • Durable polyester mesh upper.

- · Protective toe cover.
- Breathable mesh lining.
- Removable Ortholite® footbed.
- EVA midsole.
- **HELLYGRIP**™ rubber outsole.



lMark's



115



### **KODIAK**®

**STYLE:** 305003DW **SIZES:** 6-10

### Women's "Journey" CTCP Waterproof Hiker Full grain waterproof leather upper.

- Waterproof breathable membrane.
- Breathable mesh lining.
- 200g **Thinsulate**™ insulation.
- Oil & slip resistant, non-marking rubber outsole.
- Removable, shock-absorbing polyurethane Footbed.
- EVA Midsole.
- ROCKFIBRE® Metal free technology.





**STYLE:** J006128 **SIZES:** 5-11

### Women's "Antora" CTCP **Waterproof Hiker**

- Breathable mesh and TPU Upper.
- Waterproof breathable membrane.
- Breathable mesh lining.
- Merrell M Select™ GRIP oil & slip resistant rubber outsole.
- Removable COMFORTBASE™ contoured footbed.
- **COMFORTBASE™** rubberized EVA midsole for increased shock absorption and cushion.

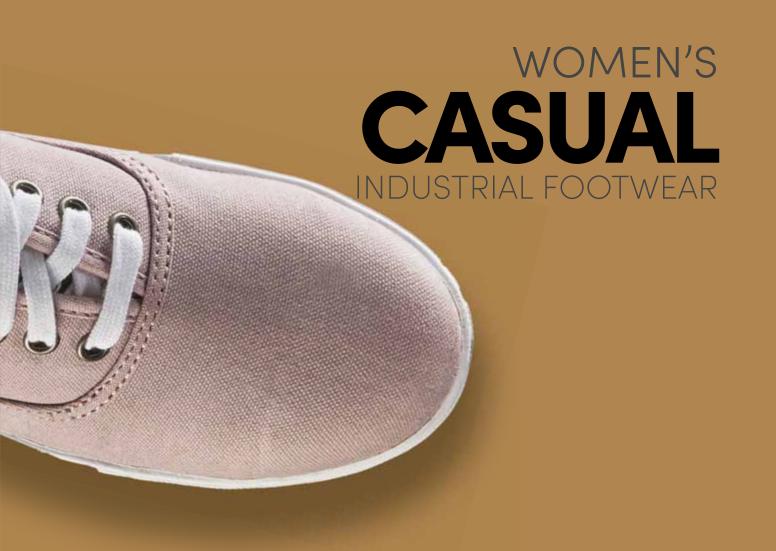




**STYLE:** J006146 **SIZES:** 5-10,11

### "Moab Vertex 2" CTCP Waterproof Mid-Safety Hiker

- Waterproof pig suede leather upper.
- Faux fur lining.
- Removable PU footbed with faux fur cover.
- FVA midsole.
- Rubber outsole.





### **AGGRESSOR**

STYLE: 5BODAG9-1501

**SIZES:** 5-11

### Women's STSP Athletic **Safety Shoe**

- Textile upper.
- DRI-TEC with FRESHTECH® treated lining.
- Removable EVA footbed.
- EVA midsole.





DAKOTA

**WORKPRO SERIES** 

**STYLE:** 5BODDK8-1007

**SIZES:** 5-11

### Women's Lightweight Canvas STSP Safety Shoe

- Canvas upper
- Breathable mesh lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.





STYLE: 5BODDK9-1008 **SIZES:** 5-11

### Women's Lightweight Canvas STSP Slip-On Shoe

- Canvas upper
- Breathable mesh lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.



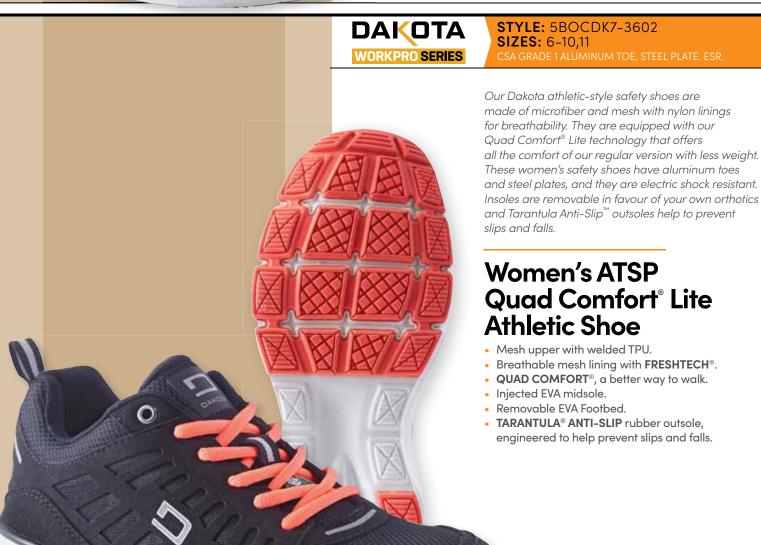


DAKOTA **STYLE: 5BODDK9-1009 SIZES:** 5-11

# Women's Lightweight STSP Canvas Lace-Up Shoe

- Canvas upper
- Breathable mesh lining with FRESHTECH®.
- EVA midsole.
- Removable comfort footbed.
- Rubber outsole.











**STYLE:** HHS201006W

**SIZES:** 6-10

### Women's ATSP Athletic **Safety Shoe**

- Lightweight breathable mesh and polyurethane upper.
- Reinforced PU welded toe and heel for additional protection.
- Removable moisture wicking Ortholite® footbed.
- **HELLYGRIP**™ Rubber Outsole.







**STYLE:** P310493 **SIZES:** 5-10

### Women's "Woodward" **STSP Athletic Shoe**

- Leather upper with nylon mesh inserts.
- Nylon mesh lining for added breathability and comfort.
- Oil, slip, abrasion resistant rubber outsole.
- Removable ease footbed.
- Molded EVA midsole.



CAT

**STYLE:** P725770 **SIZES:** 5-10,11

### Women's "Streamline" **CTCP Athletic Shoe**

- Nylon mesh, polyurethane coated suede.
- Breathable nylon mesh lining.
- ReVive footbed is built with engineered comfort for a contoured fit and support underfoot.
- Slip-resistant, industrial grade rubber outsole.
- Metal free.



Timberland P

**STYLE:** TB0A632U001 **SIZES:** 5.5-10,11

### "Intercept" STSP Athletic Safety Shoe

- Mesh upper with abrasion resistant reinforcements.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- EVA midsole.
- Timberland PRO® Flex Technology sole with positioned flex grooves.



STYLE: TB0A66T7ECS

**SIZES:** 5.5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### "Powertrain EV" **CTCP Safety Shoe**

- Durable, breathable ripstop nylon and Raptek upper.
- Breathable and moisture-wicking lining with antimicrobial treatment for odour control.
- Timberland PRO® rubber outsole.
- Metal and mutilation free.



**STYLE:** TB0A2A63001

**SIZES:** 5-10,11

### Women's "Radius" SD+ **CTCP Athletic Safety Shoe**

- Durable, breathable mesh upper with abrasion resistant reinforcements.
- Re-BOTL breathable, antimicrobial and moisture wicking lining.
- Static Dissipative.
- Timberland PRO® Oil, slip, abrasion resistant non-marking flexible rubber outsole.
- · Removable anti-fatigue technology footbed.
- · Hoverspring midsole.



### **KODIAK®**

**STYLE:** 308004BLK **SIZES:** 5,6-10

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR.

### Women's "Taja" STCP Lace-Up Safety Shoe

- Stretchable PU coated leather upper.
- Stretch nylon comfort lining with reinforced microfiber heel counter lining.
- Removable, breathable Ortholite® footbed.
- · Lightweight EVA flexible midsole.
- KODIAK® ultimate slip & oil resistant rubber outsole.



### **KODIAK®**

**STYLE:** 308005BLK

**SIZES:** 5,6-10

CSA GRADE 1 STEEL TOE, COMPOSITE PLATE. ESR

### Women's "Britt" STCP Slip-On Safety Shoe

- Stretchable PU coated leather upper.
- · Stretch nylon comfort lining with reinforced microfiber heel counter lining.
- Removable, breathable Ortholite® footbed.
- Lightweight EVA flexible midsole.
- KODIAK® ultimate slip & oil resistant rubber outsole.





**STYLE:** 1025244 **SIZES:** 5-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

# Women's "Vista Energy" CTCP Athletic Safety Shoe

- Mesh & synthetic upper.
- Breathable mesh lining.
- Removable PU footbed.
- **KEEN.ReGen**® multi-density midsole.
- Heat, oil & slip resistant, non-marking rubber outsole
- Metal Free.



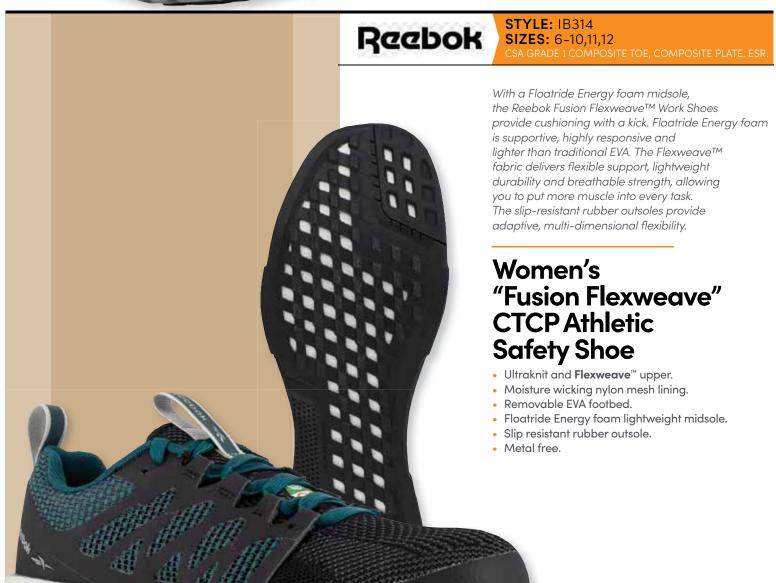
### Reebok

**STYLE:** IBO46 **SIZES:** 6-10,11

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, ESR.

# Women's "Sublite Cushion" CTCP Athletic Safety Shoe

- Microfibre & mesh upper.
- · Moisture wicking nylon mesh lining.
- Removable MemoryTech footbed.
- EVA midsole.
- Slip resistant rubber outsole.
- Metal free.



123



### Reebok

**STYLE:** IB492 **SIZES:** 6-10,11,12

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE, SD.

### Women's "Sublite Cushion" CTCP Athletic Safety Shoe

- Ultraknit and **Flexweave**™ upper.
- · Moisture wicking nylon mesh lining.
- Removable EVA footbed.
- Floatride Energy foam lightweight midsole.
- Slip resistant rubber outsole.
- Metal free.



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**SKECHERS**WORK

**STYLE:** 99997000 **SIZES:** 5-11

CSA GRADE 1 STEEL TOE. STEEL PLATE. ESR

### STSP Athletic Safety Shoe

- Breathable Jacquard no sew upper.
- Breathable mesh lining.
- Cushioning EVA Midsole.
- Removable EVA footbed.
- Slip resistant rubber outsole.





**SKECHERS** 

**STYLE:** 99997001

**SIZES:** 5-11

SA GRADE 1 STEEL TOE, STEEL PLATE, ESR.

### STSP Athletic Safety Shoe

- Breathable Jacquard no sew upper.
- Breathable mesh lining.
- Cushioning EVA Midsole.
- Removable EVA footbed.
- Slip resistant rubber outsole.





**STYLE:** 99997002

**SIZES:** 5-11

CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR

### STSP Athletic Safety Shoe

- Breathable Jacquard no sew upper.
- Breathable mesh lining.
- Cushioning EVA Midsole.
- Removable EVA footbed.
- Slip resistant rubber outsole.









**STYLE:** 5BODWM2-102 **SIZES:** 5-11 (Full sizes only)

ION-SAFETY

### Women's Diabetic Non-Safety Shoe

- Waterproof leather upper.
- Non-removable polyurethane footbed.
- Polyurethane midsole with TPU bottom insert.
- Microfiber suede lining with antimicrobial treatment and 2mm polyurethane foam.







**STYLE:** 5BODWM2-103 **SIZES:** 5-11 (Full sizes only)

### Women's Diabetic Non-Safety Shoe

- Waterproof leather upper.
- Non-removable polyurethane footbed.
- Polyurethane midsole with TPU bottom insert.
- Microfiber suede lining with antimicrobial treatment and 2mm polyurethane foam.

NON-SAFETY



STYLE: 5BODWM2-104
SIZES: 5-11 (Full sizes only)
NON-SAFFTY

### Women's Diabetic Non-Safety Shoe

- Waterproof leather upper.
- Non-removable polyurethane footbed.
- Polyurethane midsole with TPU bottom insert.
- Microfiber suede lining with antimicrobial treatment and 2mm polyurethane foam.





# ANTI-SLIP FOOTWEAR





### **AGGRESSOR**

**STYLE:** 5BODAG2-3400 **SIZES:** 5-11

NON-SAFETY.

### Women's Non-Safety Anti-Slip, Lace-Up Skate Shoe

- Synthetic upper.
- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- Slip resistant rubber outsole.





### **AGGRESSOR**

STYLE: 5BODAG2-3401

**SIZES:** 5–11 NON-SAFETY.

### Women's Non-Safety Anti-Slip, Lace-Up Skate Shoe

- Microfiber and polyurethane upper.
- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- Slip resistant rubber outsole.





STYLE: 5BODDK0-3106 SIZES: 5-11 NON-SAFFTY

### Women's Non-Safety Anti-Slip, Lace-Up Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTISLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5BODDK0-3108 **SIZES:** 5-11

### Women's Non-Safety Anti-Slip, Slip-On Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Cushioning EVA midsole.
- Removable EVA footbed.
- TARANTULA ANTISLIP® rubber outsole.





DAKOTA

**WORKPRO SERIES** 

STYLE: 5BODDK3-3109

**SIZES:** 5-11

### Women's Non-Safety Anti-Slip, **Athletic Shoe**

- TPU and mesh upper.
- DRI-TEC lining with FRESHTECH®.
- Removable EVA footbed.
- EVA midsole.
- TARANTULA ANTISLIP® rubber outsole.





STYLE: 5BODDK0-3105

**SIZES:** 5-11

### Women's STSP Anti-Slip, Lace-Up Safety Oxford

- Microfiber and polyurethane upper.
- Breathable mesh lining lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTISLIP® rubber outsole.







DAKOTA STYLE: 5BODDK0-3107

**SIZES:** 5-11

# Women's STSP Anti-Slip, Slip-On Safety Shoe

- Microfiber and polyurethane upper.
- Breathable mesh lining lining with FRESHTECH®.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed.
- Cushioning EVA midsole.
- TARANTULA ANTISLIP® rubber outsole.

Mark's





### **SKECHERS**

**STYLE:** 77210 **SIZES:** 5-10,11,12

### Women's "Ghenter" Relaxed Fit Slip-Resistant Shoe

- Treated with 3M<sup>™</sup> Scotchgard<sup>™</sup> to resist water and stains.
- Relaxed Fit® for a roomy comfort fit at toe and forefoot.
- Durable airy mesh and synthetic upper.
- Slip-resistant traction outsole with oil resistance.





### **SKECHERS**

**STYLE:** 108144-BBK **SIZES:** 5-10,11

# "Summits" Non-Safety Slip-Resistant Shoe

- Knit mesh and synthetic upper.
- Skechers Hands Free Slip-ins $^{\text{\tiny{TM}}}$  molded heel panel for easy fit.
- Skechers Air-Cooled Memory Foam® footbed.
- Slip resistant traction rubber outsole.





**SKECHERS** 

**STYLE:** 76551 **SIZES:** 5-10,11,12 NON-SAFETY.

### Women's "Eldred" Slip-Resistant, Lace-Up Shoe

- Smooth leather upper with cooling mesh fabric collar and heel panel.
- · Soft fabric lining.
- Removable Skechers Memory Foam™ footbed.
- EVA Midsole.
- Oil & slip resistant rubber outsole.
- Relaxed Fit® design for a roomy comfortable fit.

NON-SAFETY

# TARANTULA ANTISLIP® footwear. The ultimate in slip protection.

#### TARANTULA ANTISLIP®

Our TARANTULA ANTISLIP® outsoles provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced soft rubber compounds to increase the coefficient of friction (CoF). The higher the CoF value, the better the slip resistance. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTISLIP® outsoles, however, push liquids to the outside using unique micro channels instead of keeping liquids underfoot.

Disclaimer: TARANTULA ANTISLIP® footwear have been tested for wet and dry conditions. They have not been tested for use on any type of ice.

### INDEPENDENTLY TESTED FOR SLIP RESISTANCE

TARANTULA ANTISLIP® footwear are all tested at SATRA Technology Centre Ltd. in accordance to test methods SATRA TM144 or ISO 13287. SATRA TM144 is a widely accepted slip resistance test



method in the footwear industry and formed the basis of the European Standard EN ISO 13287. There are slight differences between the two methods, but the basic mechanics are virtually the same and we accept both slip resistance test methods.

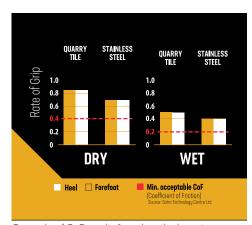
#### **TESTING BEYOND THE STANDARDS**

The Canadian Standards Association (CSA) Standard Z195 - Protective Footwear list method ISO 13287 for slip resistance testing. However, currently there are no specified minimum coefficient of friction (CoF) requirements. To ensure that our line of TARANTULA ANTISLIP® footwear meet a standard level of performance, we developed our own internal standards that must be achieved to qualify as anti-slip footwear. Furthermore, we test all our anti-slip footwear on a yearly basis to ensure that every production meets our performance requirements.

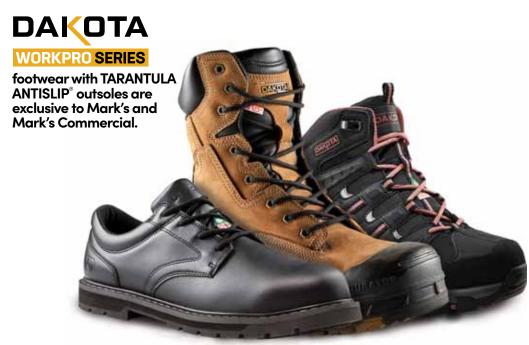
To see more details on how a style performed, please refer to the hangtag attached to the TARANTULA ANTISLIP® footwear style.

The below chart is our TARANTULA ANTISLIP® standard that we hold ourselves to:

Surface Conditions	TARANTULA ANTISLIP® CoF Requirements
Dry Quarry Tile	Heel CoF ≥ 0.85 Forefoot CoF ≥ 0.85
Wet Quarry Tile	Heel CoF $\geq$ 0.50 Forefoot CoF $\geq$ 0.50
Dry Stainless Steel	Heel CoF $\geq$ 0.70 Forefoot CoF $\geq$ 0.70
Wet Stainless Steel	Heel CoF ≥ 0.40 Forefoot CoF ≥ 0.40



Example of CoF results found on the hangtags attached to our TARANTULA ANTISLIP® safety footwear.



# WOMEN'S WETWEATHER FOOTWEAR





### **AGGRESSOR**

**STYLE:** 5BOEAG8-9601 **SIZES:** 6-10 (Full Sizes Only)

NON-SAFETY.

## Women's NST Insulated Wet Weather Boot

- Waterproof molded TPO upper.
- Wool blend liner is tested to a Comfort Rating -20°C to -30°C.
- · Long wearing, self cleaning outsole.





STYLE: 5BOEAG4-9500 SIZES: 6-10 (Full Sizes Only) CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

Designed with adjustable cuffs that shed snow and debris, these rubber boots come with insulated wool felt liners keeping your feet warm and dry in colder environments. The rubber TPO injected construction offers long-term protection in cooler and wet environments. Finished with durable rubber outsoles, these boots have multi-directional traction treads for added traction.

### Women's Insulated STSP Wet Weather Boot

- Waterproof molded TPO upper.
- Wool blend liner is tested to a Comfort Rating -20°C to -30°C.
- Long wearing, self cleaning outsole.

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**STYLE:** HHF236113W **SIZES:** 5–10 (Full Sizes Only) CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

### Women's Polyurethane STSP Wet Weather Boot

- Oil resistant polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.
- **HELLYGRIP**<sup>™</sup> rubber outsole.





STYLE: HHF216113W SIZES: 5-10 (Full Sizes Only) CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.

Keep your feet safe and dry in these Helly Hansen work boots. With steel toes and plates, they have injection-molded shells to keep water on the outside. Ideal for use in wet weather or wet environments.

### Women's Polyurethane STSP Wet Weather Boot

- Oil resistant polyurethane upper.
- Nylon lining.
- Removable polyurethane footbed.
- **HELLYGRIP**<sup>™</sup> rubber outsole.







**STYLE:** 5BOFDK8-8905 **SIZES:** 6-10 (Full Sizes Only)

CSA GRADE 1 COMPOSITE TOE, COMPOSITE PLATE. ESR.

### Women's "8905" CTCP Transitional Winter Boot

- Waterproof full grain leather upper.
- HYPER-DRI® HD3 waterproof/breathable membrane.
- Mesh lining with 400g T-MAX® insulation.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed
- ICEFX® rubber outsole
- Comfort Rating -30°C to -40°C.





STYLE: 5BOFDK7-8520
SIZES: 6-10 (Full Sizes Only)
CSA GRADE 1 STEEL TOE, STEEL PLATE. ESR.



When you're working outdoors during the cold months, you'll appreciate our Dakota women's felt pack winter boots. These safety boots feature composite toes and plates and reflective trim for added visibility in low-light conditions. Ideal for safe traction when it's icy, these boots are equipped with Tarantula Anti-Slip™ on Ice outsoles.

### Women's CTCP Felt Pack Winter Boot

- Synthetic polyurethane Nubuck upper.
- · Lightweight EVA shell.
- Removable liner system.
- 400g **T-MAX**® Insulation.
- QUAD COMFORT®, a better way to walk.
- Removable EVA footbed
- ICEFX® rubber outsole.

**LINER AVAILABLE 5BOF-LNR-8520** 

# FOOTWEAR INFORMATION

# How to find the perfect fitting work boot.

#### 1. Have your feet measured.

Your foot size and shape can change over time. So don't rely on the fact that you have always worn a certain size. That size likely is no longer the best fit for you. Most people have one foot that is larger than the other, so make sure you have BOTH feet measured. Fit your shoes to the larger foot. Get measured at the end of the day when your feet are the largest. When you are up during the day, your feet will swell and settle some.

You want to make sure you are comfortable throughout the day and not just when you head out of the house in the morning. Since you will be working in these shoes and most likely on your feet the majority of time you wear them, it is necessary to closely represent work-like conditions to ensure they are truly comfortable.

#### 2. Different Brands, Different Sizes

Just like clothes, the size marked inside the shoe may be different depending on the brand. So your shoe size is a just a starting point in selecting the correct shoe. Try on different sizes from multiple brands to make certain you choose the best safety shoe for the job.

#### 3. Lace them up

You should be sure to tie your prospective shoes as if you were going to work. You wouldn't wear your shoes untied on the job, would you? Simulate your work environment as close as possible, testing the shoes for grip and protection - with them laced, of course.

#### 4. Do you wear socks?

Wear the exact socks you wear on the jobsite to the shoe store. Wearing socks that are too thin will make your feet feel squished when you wear your regular socks at work. If you wear socks that are thicker than the ones you wear to work, then your foot will slide around on the jobsite, leading to blisters and other health risks.

#### 5. You won't fit into them over time

Don't plan on shoes stretching over time; they should fit well when you buy them. It's like buying clothes that are too small and hoping that you will lose weight and then they will fit. That rarely happens.

#### 6. Look for comfort

The ball of your foot (the widest part just before your toes begin) should fit comfortably in the widest part of the shoe. The shoe should also have enough depth to fit your toes, especially if you have hammertoes or other conditions. Shoes with too small of a toe box will cause rubbing and you will get calluses or sores.

#### 7. Wiggle Room

With any pair of shoes, it is recommended that you are able to fit your index finger between the heel of your foot and the heel of the shoe, as well as the top of your foot and the tongue of the shoe. This test ensures that you have proper "wiggle room" to comfortably move throughout your work day.

#### 8. Walk Around

Always stand and walk around in the shoes to see if they are comfortable, fit well, and don't chafe or rub anywhere. Your heel should not slip or slide while walking. Find out in the store if they are a good fit and not on the job site.

# Now That You're Wearing Them

#### **Rotate Your Footwear**

Most workers buy a pair of boots and wear them till they're worn out. Boots (and shoes) last much longer if they are rotated in use. Alternating 2 pairs gives each one a chance to completely dry out between uses. Your boots will last longer and your feet will be more comfortable.

#### **Maintain Your Boots**

All boots will last longer and be more comfortable if they are well taken care of: Dry Your Boots – Allow your boots to dry after a long day on the job. Boots like to air dry without excessive heat. Never subject your boots to more heat than your hand can stand. Remove insoles to speed drying. If your boots get soaked, fill them with wads of newspaper. It will draw out the moisture from within.

#### Keep Them Clean

Remove mud to keep the leather from drying out. A stiff brush works well and avoids getting your boots wet. Remove salt with a mild solution of vinegar and water.

#### Leather Boots Like Conditioner

Waterproof leathers do not need the same level of conditioning as regular leathers but all leathers benefit from conditioner. Boots should be clean and dry before applying conditioner. Oil-based treatments will soften the leather. Silicone- or PTFE- based treatments add waterproofing without softening the leather.

### Four Basic Footwear Components

### **UPPER**

This area of the boot is usually made up from different leathers or a combination of materials and special fabrics. These can include:

#### **Full Grain Leather**

Full-grain leather is made from the whole hide of the animal. The hide of an animal is strongest and most durable just below the hair. Once the hair is removed during processing, the natural grain pattern is visible. The leather made with this part of the hide is called full-grain leather, and because the grain is tighter at this layer, it resists moisture very well. Full-grain leather incorporates the entire grain of the hide with all the imperfections and inherent toughness of the material.

#### **Nubuck Leather**

Nubuck is simply sanded or buffed leather, giving it a velvet-like surface. While visually it may be confused with Suede, which is produced from the lower part of the skin (splits), Nubuck comes from the top part (full grain), making it more robust and durable than suede.

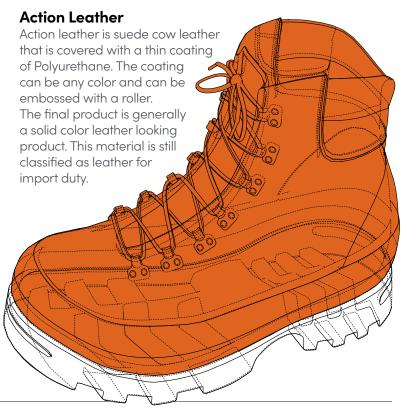
#### **Buffalo Leather**

Buffalo leather (also referred to as English Saddle leather) is the tanned hide of one of the 74 species of domestic Buffalo. It has a more distinctive grain than bovine leather and comes in many colours and finishes, characterised by rich, deep tones that give it a striking appearance.

#### Suede

Suede is really a type of split leather – in fact, it the innermost layer of the hide. Most commonly, it comes from sheep,

but also from deer, goats and calves. Thicker hides have the same feel but become shaggier, rather than the preferred napped feel. The thin innermost layer is cut off to create a thin, soft material. Technically, this layer doesn't have to be cut off; however, that would leave a thick, less pliable leather which usually isn't preferred for suede products.



### FOOTBED / INSOLE

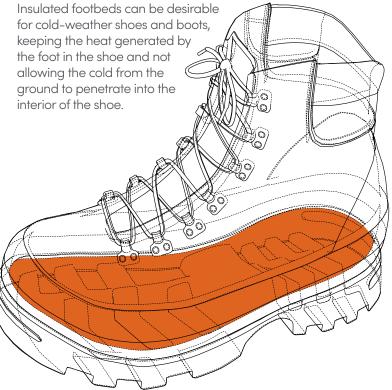
The footbed is the inside part of the shoe that runs under the bottom of the foot and is more commonly referred to as the insole. It may have layers of construction and structural elements added for better fit and comfort and may have a removable sock liner.

Shoes have been further developed to have contoured footbeds that may provide cushioning and support for different areas of the foot. They may have structural arch supports built in, cushioning for the heel, and be shaped to cradle the foot.

Ethylene vinyl acetate (EVA) foam is a shock-absorbing element that was initially seen in athletic shoes but is now also common for footbeds of all types of footwear. It can be compression molded to specific shapes as desired. It can be made with recycled materials or blended with other materials such as cork.

Natural materials used for footbeds include cellulose, latex rubber, jute, bamboo, cork, and leather. Some shoe manufacturers add anti-microbial elements to their footbeds. These help keep the

shoes fresh and prevent foot odor by inhibiting the growth of bacteria that produce the unwanted smell.



### Four Basic Footwear Components

### **MIDSOLE**

Sandwiched between the outsole and the upper, the midsole is one of the most important components of any boot, and one you should watch out for. A well thought out midsole can provide ample shock absorption, flex support and added cushioning.

#### POPULAR MIDSOLE COMPOUNDS

#### PU (Polyurethane)

More durable but heavier than EVA. Great resistance to chemicals and has a better lifespan and shock absorption.

#### EVA (Ethylene Vinyl Acetate)

Super lightweight and flexible compound. It can breakdown when exposed to chemicals and will compress overtime.

#### Rubber sponge

A durable compound that maintains its cushioning abilities and shape for a long time with a lower cost than polyurethane.

### **OUTSOLE**

The outsole is the outermost part of the shoe that is in contact with the ground. The outsole is meant to provide footwear with the necessary traction and protection from the surfaces it will be in contact with. They can be made from various materials, often rubber, polyurethane, leather, and other synthetic materials. The material used is dependant on the usage and the environment the boot will be subjected to.

#### POPULAR OUTSOLE COMPOUNDS

#### **RUBBER**

Natural rubber often mixed with additives to provide oil and slip resistance. Heavier than polyurethane and TPU but the benefits outweigh the negative point More pliable in cold climates.

#### POLYURETHANE (PU)

Resistant to chemicals and lightweightalthough prone to hardening in extreme cold. Can be a less expensive option for an entry level boot.

#### THERMO-PLASTIC POLYURETHANE (TPU)

Great abrasion, heat and chemical resistance with cold weather performance.

### Safety Components

#### STEEL TOE VS. COMPOSITE TOE

Steel toe offers classic protection with the highest available standard for impact and compression. It leaves a roomier fit in the toe box and has incredible durability. Composite toe is a great alternative to steel toe, it passes the same protection standards as steel toe but is non-metallic and lighter compared to traditional steel.

#### PLATE

Steel-plated safety shoes offer puncture resistance in the sole of the shoe. Composite plate safety shoes offer lightweight, metal-free puncture resistance.

#### **MET GUARD**

There are two types of metatarsal guards – external and internal. They both have to meet the same CSA Z195-14 and ASTM standards, using a specific impact test for metatarsal guards. A 50-pound weight in the shape of a 1 inch diameter bar is dropped eighteen inches onto the metatarsal area of the shoe, resulting in a 75 foot-pound impact to the metatarsal guard. A full 1-inch clearance

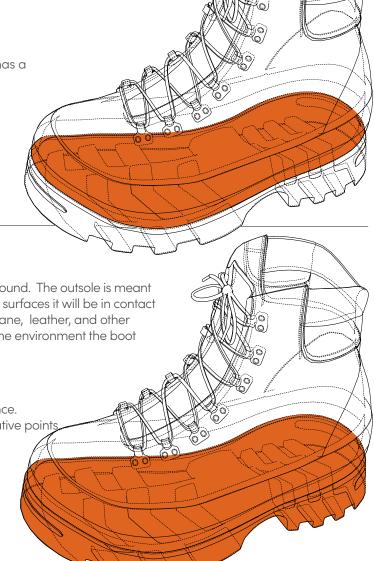
must be maintained under the metatarsal impact area on the inside of the shoe. The results are clearly seen and measured from a soft wax foot-form, which was placed within the shoe before the test and removed afterward to measure the deflection of the guard during impact.

#### **ELECTRIC SHOCK RESISTANCE (ESR)**

Contains a sole and heel design assembly that at the point of manufacturing has insulating properties intended to withstand 18,000 volts.

#### STATIC DISSIPATIVE

Static dissipative is the opposite to Electric Shock Resistance, SD grounds you. The outsoles are made from an anti-static compound, chemically bound into the bottom components, capable of dissipating an electrostatic charge in a controlled manner.



### Footwear Innovations



#### ARMOUR FLEX® /ARMOUR FLEX+®

This technology is a multi-layer textile composite made from a high tenacity yarn. The woven fabric undergoes different treatments to reach the desired level of hardness while maintaining its flexibility. The ARMOUR-FLEX® textile insole can be sewn directly onto the upper and offers a greater area of protection of the bottom of the foot. ARMOUR-FLEX® will keep your feet warmer in winter because, unlike steel, it will not conduct heat away from your foot. ARMOUR-FLEX® provides the technology that you need to keep your feet protected, while still allowing your foot to bend. ARMOUR-FLEX®+ uses a slightly heavier and stiffer material than regular ARMOUR-FLEX® construction and offers a higher puncture resistance.



#### **DURATOE®**

DURATOE® is a molded toe cap applied to the outside of the work boot to increase the life of the toe area of the boot. The toe cap can be made of a variety of materials that may look or have properties similar to plastics and other artificial components. They will be quite flexible and extremely durable, ensuring that the toes of your work boots withstand hard wearing.



#### **FRESHTECH®**

FRESHTECH® is a safe and invisible antimicrobial treatment that is applied to our footwear and garment products. In garments the treatment inhibits the growth of bacteria that cause odor. In footwear the treatment inhibits the growth of fungi, mold, and mildew, in addition to odor causing bacteria. The FRESHTECH® treatment stops bacteria and fungi from reproducing, which creates a safe and comfortable product. We ensure the effectiveness and durability of FRESHTECH® through standard testing.



#### **HYPER-DRI® FOOTWEAR**

Waterproof/Breathable: Designed with a seam sealed, bootie shaped, waterproof and breathable membrane providing an impenetrable barrier to the elements while allowing body generated moisture to escape. The membrane used must meet our high waterproof and water vapour transmission testing standards. Footwear is water tank tested to 50 000 foot flexes to simulate extreme conditions.



#### QUAD-COMFORT®

The QUAD COMFORT® footwear technology consists of a minimum of 4 comfort components, which address shock absorption, weight distribution, cushioning & pressure displacement and occasionally outsole performance. The construction of the footwear depends on their end use and the requirements of the footwear. The four components are integrated between the footbed or insole through to the bottom of the outsole. If a component provides a significant and functionally noticeable advantage, it may also comprise a feature that is incorporated into the upper of the footwear. Shock absorption is addressed by adding additional cushioning in the heel of the shoe as it is the first areas of contact when walking. Another component of comfort can be added under the ball of the foot to help distribute weight, alleviate pressure points and provide greater energy return. For cushioning and pressure displacement, our footwear uses lightweight, flexible functional midsoles that can be made up of many densities of cushioning. Lastly, outsoles are functionally engineered to provide the utmost in comfort, shock absorption and flexibility.

Other outsole materials may also be considered such as leather if they truly provide a comfort component or benefit to the end user. Our TARANTULA ANTI-SLIP® outsoles can be used for QUAD COMFORT® footwear to provide a high degree of slip resistance to reduce the likelihood of a slip or fall while still maintaining QUAD COMFORT features in their structure.



#### TARANTULA ANTI-SLIP®

Our TARANTULA ANTI-SLIP® outsoles provide the ultimate in slip protection by reducing the likelihood that you'll slip or fall on wet and/or greasy surfaces. To achieve this high performance, the outsoles use a unique tread pattern and advanced compound to increase the coefficient of friction. Our anti-slip outsoles provide incredible grip to resist slipping on most surfaces including wet, soapy, oily and greasy surfaces. To achieve this high performance, the footwear has a unique tread pattern and soft rubber compound to increase the coefficient of friction. Many other shoe outsoles hydroplane on wet surfaces, resulting in poor traction for the wearer. TARANTULA ANTI-SLIP® outsoles, however, push liquids to the outside using unique micro channels, instead of keeping liquids underfoot.

DISCLAIMER: This footwear has been tested for wet and dry conditions. It has not been tested for use on any type of ice.



#### **ICEFX**®

Leading-edge technology features an innovative tread design to provide greater surface contact in the heel strike zone and forefoot to achieve an anti-slip outsole. The outsole uses a softer, more flexible rubber compound that performs in the cold and incorporates gripping pods to provide advanced traction. ICEFX® may also utilize other compounds or materials

in the outsole to help achieve slip resistance on ice. Constant research is explored to search for new and better materials to provide a "Safer Way to Walk on Ice".

DISCLAIMER: ICEFX® provides enhanced traction on ice but does not guarantee slips will not occur under any circumstances. Care should always be taken when walking on ice.



#### T-MAX®

The warmest, lightest hypo-allergenic insulation on the market. It regulates body temperature by allowing moisture to move away from the body, keeping the body dry and comfortable.



#### **VIBRAM®**

Vibram soles are an expert integration of functional design and high performance compounds. Vibram ensures that demanding workers have reliable and safe products for their professional activities, in any situation, in any weather condition or environment. Grip, stability, heat and oil resistance, electrical hazard rated, flexibility: a boot powered by Vibram improves worker efficiency, performance, reliability and comfort.



#### VIBRAM FIRE & ICE®

The Vibram® Fire & Ice™ compound has been studied FIRECULES for extreme applications and maintains its performance values in a wide range of temperatures (from - 20°C to + 250°C). The formulation satisfies both requirements for fire resistance from NFPA and the Ross cold flex at -23°C.

### Deciphering The Symbols



#### **CSA Green Triangle**

Indicates sole puncture protection with Grade 1 protective toecap which can withstand impacts of 125 joules (22.7 kg object falling from 56 cm above).



#### CSA White Rectangle with Orange Omega

Indicates soles that provide electric shock resistance. Intended to withstand 18,000 volts at 60Hz for one minute without disruptive discharge to ground; leakage current not exceeding 1mA.



#### **CSA Yellow Rectangle**

Indicates soles are static-dissipative.

Warning: This footwear should not be used where contact with live electrical conductors can occur.



#### CSA Blue Rectangle

Indicates Grade 1 protective toecap without sole puncture protection.



#### CSA Dark Grey Rectangle with White M

Indicates metatarsal protection. Note: Toe protection is required for all metatarsal protective footwear.

These boots are intended for industrial work environments where heavy objects can hurt the metatarsal region of

### The Language of Footwear

International standards organization that develops and publishes voluntary consensus technical standards for a range of materials.

#### **Aerospace Lining**

A breathable synthetic lining comprised of a mesh-like structure.

#### Anti-microbial

A chemical treatment applied to footwear linings which prevents microbe growth.

Aluminum toe, composite plate.

#### **Cement Construction**

A shoe construction in which the upper of a shoe is cemented, rather than stitched, to the bottom of a shoe. Cement construction results in a lighter, more flexible shoe.

#### **Contoured Footbed**

An insole that molds to the shape of your foot.

#### **Composite Plate**

A safety, puncture resistant sole plate used in safety footwear in replacement of steel plates. A few varieties exist today, made of synthetic materials such as nylons, resins and also Kevlar.

#### **CTCP**

Composite toe, composite plate.

#### Dri-Tec

A generic term for breathable, moisture-wicking lining found in footwear.

#### **Dual Density Midsole**

A midsole that employs two different densities of cushioning foam.

#### **ESR**

Electrical shock resistance.

Ethylene Vinyl Acetate - A synthetic compound used for outsoles. EVA provides cushioning to the footbeds, midsoles, and is easily shaped by heat and pressure.

Sometimes also referred to by customers as the insole. It is the foundation in footwear that rests under the foot and has a critical role in comfort.

#### **Goodyear Welt Construction**

A shoe construction in which the upper and sole of the shoe are stitched together, resulting in greater durability. The resulting seam is visible and runs around the outside of the shoe, where the upper and outsole meet.

#### **Green Diamond Technology**

Patented silica carbide crystals are embedded throughout the rubber outsole which are durable and long lasting traction on ice.

#### **Heel Counter**

Counters provide support and help the upper wrap around the foot.

#### Injection Molded Construction

A type of sole unit construction created by injecting material into the sole mold. Injection molded construction is an efficient way to mass-produce footwear.

The hidden seam of a welted shoe holding together the welt, upper, lining and insole.

#### Metguard

A safety feature found in some boots which is comprised of a protective cap that covers the metatarsal area of the foot and protects against injury from impacts. Can be internal or external.

#### Moisture Wicking

Synthetic materials that have been developed specifically to channel perspiration away from the body.

#### **Nubuck Leather**

Nubuck is a type of leather with a soft, velvety surface and is far more durable than suede.

#### Oarprene

Rubber that is acid and oil resistant.

OrthoLite insoles are made up of open-cell foam, allowing air to circulate around the foot, keeping it cooler inside the shoe. The open cell structure also moves moisture away from the foot, keeping it drier.

Polyurethane; a type of man-made material.

#### PVC

Polyvinyl chloride. A semi-rigid plastic, often used in heel counters and outsoles for added support.

Static Dissipating. The shoe dissipates static buildup on the body so as not to cause an arcing effect.

#### **STSP**

Steel toe, steel plate.

#### **STCP**

Steel toe, composite plate.

#### **TPR**

Thermo plastic rubber. A plastic material used by many manufacturers in the injection molding process.

#### **TPU**

Thermopolyurethane. Man made material used in footwear production on uppers, but also outsoles.

#### Upper

The part of the shoe that covers the top part of the foot, from heel to toe.

#### Welt

A strip of material sewn between the insole and the outsole to create greater durability.

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HEAD OFFICE 205 Quarry Park Blvd. SE Calgary, Alberta **P** 1.855.592.7444 **W** markscommercial.com