

A woman with blonde hair in a braid, wearing a brown baseball cap, a light-colored work jacket over a dark t-shirt, brown work pants, and yellow work gloves. She is holding a pair of pliers in her left hand and looking off to the side. The background is a workshop with various tools and equipment.

 **Mark's**  
COMMERCIAL

# WOMEN'S INDUSTRIAL 2024

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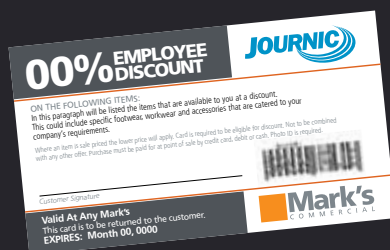
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PANTS

## 3 CONVENIENT WAYS TO SHOP FOR COMPANY WORKWEAR AND FOOTWEAR

It's never been easier for company employees to purchase industrial footwear at your favorite Mark's store.



### CLIENT SAVINGS CARD

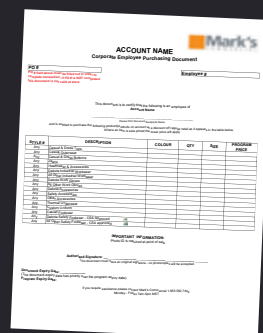
Show the card at any Mark's store to receive your specified discount for a variety of store items shown on the card.

These cards are re-useable and valid until the expiry date found at the bottom of the card. The card must be presented for discounts to be applied against regular priced items. In the event of an item being sale priced, the lower price will apply.

### CLIENT VOUCHER

Simply show the voucher at any Mark's store to receive the specified discount shown for a variety of store items listed on the voucher.

The voucher must be shown for discounts to be applied against regular priced items. In the event of an item being sale priced, the lower price will apply.



### CLIENT INDUSTRIAL FOOTWEAR PURCHASING CARD

Our new footwear purchasing card contains all the benefits of the voucher combined with a more flexible client reporting experience and easier in-store purchasing.

The card is only to be used on industrial footwear.





A woman with long brown hair, wearing a white beanie, a grey hoodie, and brown Carhartt overalls, is holding a wooden handle. She is looking down with a focused expression. The background is a clear blue sky. The text 'OVERALLS & COVERALLS' is overlaid in large white letters.

# OVERALLS & COVERALLS



## Women's Relaxed Fit Washed Duck Insulated Bib Overall

12 oz. 100% Cotton washed duck.  
80g 3M™ Thinsulate™ insulation throughout legs.  
Adjustable front elastic suspenders with webbing slider on straps.  
stretch side panels.  
Bib pocket style holds electronics securely.  
Stretch side panels for increased range of motion and comfort.  
Ledge pockets.  
Reinforced back pockets.  
Double front construction with cleanout bottoms  
that accommodate knee pads.  
Cordura® reinforced 360° kick panels.  
Ankle-to-knee leg zippers.  
Triple-stitched main seams.  
Machine wash warm, no bleach. Tumble dry medium.

**COLOR:** Dark Brown

**SIZES:** XS – 2XL, 31" inseam (Reg.)

**STYLE:** 104049-DKB



## Women's Rugged Flex® Loose Fit Canvas Bib Overall

8.5 oz. 97% Cotton/3% Elastane.  
Built to move with Rugged Flex® stretch technology.  
Loose fit: generous fit through the hip and thigh with  
the most room to move and a straight leg opening.  
Durable stretch canvas.  
Adjustable suspenders.  
Double-layer knees with openings for adding knee pads  
and cleaning out debris.  
Multi-compartment zippered bib pocket.  
Multiple utility pockets.  
Utility band.

**COLOR:** Black (N04), Carhartt Brown (BRN)

**SIZES:** XS-3XL (Reg., Short, Tall)

**STYLE:** 106001-N04, 106001-BRN





## Women's Gritman Insulated Bib Overall

10.8 oz. 100% cotton canvas.  
Rugged cotton canvas breaks in easy and wears hard.  
Original fit.  
Thermolite® T3 EcoMade insulation to help retain heat for superior warmth and breathability.  
Stretch straps with classic metal closures and adjusters.  
Knee overlay with drain holes.  
Ergonomically shaped back panel for enhanced fit and mobility.  
Shank button closure on sides.  
Zippered leg opening for easy-on over boots.  
Timberland PRO® orange details.

**COLOR:** Black  
**SIZES:** XS - 3XL  
**STYLE:** TB0A6DE7001



## DOVETAIL WORKWEAR

## Women's Freshly Grey Canvas Overall

12 oz. 97% cotton / 3% spandex.  
Straight leg, straight silhouette.  
4 pocket bib with TwineHole™.  
13 functional pockets total.  
Hip clip pocket.  
Flexible suspenders.  
Gusseted crotch.  
Double-front leg panels.

**COLOR:** Grey  
**SIZES:** 000-18, 28", 30", 32", and 34" inseams  
**STYLE:** DWF1801C-030







## Women's FR or Poly Cotton Covergall with 4" 3M™ Triple Stripe

Comfort Redefined: The diamond-shaped crotch gusset ensures unparalleled comfort during extended wear.

10 multi-functional pockets, including discrete compartments for tools and feminine sanitary essentials, provide convenient accessibility.

The curved shape waistband and adjustable double Velcro waist guarantee a secure fit for all body types.

Various materials and colours with a two-way main zipper prioritize your safety on the job.

Premium 3M™ Reflective Taping ensures optimal visibility, promoting safety in any work environment.

Three-part front pants with knee patches for protection against wear & tear.

Adjustable Velcro ankle tab for a personalized fit.

**COLOR:** Orange

**SIZES:** XS - 3XL

**STYLE:** WCP-051-4Y (PolyCotton)  
WCFR-051-4Y (FR)



## Women's Poly Cotton Bib Covergall with 4" 3M™ Triple Stripe

65/35 poly-cotton blend.

Comfort Redefined: The diamond-shaped crotch gusset ensures unparalleled comfort during extended wear.

10 multi-functional pockets, including discrete compartments for tools and feminine sanitary essentials, cargo pocket for added storage.

The curved shape waistband and adjustable double Velcro waist guarantee a secure fit for all body types.

Various materials and colours with a two-way main zipper prioritize your safety on the job.

Premium 3M™ Reflective Taping ensures optimal visibility, promoting safety in any work environment.

Three-part front pants with knee patches for protection against wear & tear.

Ankle zippers.

Includes the famous rear trap-door feature tailored to not only fit the shape of a woman better than any other coverall available on the market but also to function and outperform.

**COLOR:** Orange, Navy

**SIZES:** XS - 3XL

**STYLE:** WBP-051-4Y (Orange)  
WBP-034-4Y (Navy)





# JACKETS

**HH**  
workwear

# DAKOTA

## WORKPRO SERIES

### Women's HD3 Waterproof 200D Stretch T-MAX® Lined Jacket

Lycra or Spandex added to fabric for comfort, ease of movement.

4-way stretch properties for comfort and range of motion.

HYPER-DRI® HD3, waterproof/breathable protection.

T-MAX® insulation is our lightest, warmest insulation.

All seams sewn with polyester thread, bar-tacked at stress points, taped and heat-sealed.

3-piece peaked hood includes centre-back adjustable barrel lock and elasticized drawcord with barrel locks.

Insulated with T-MAX®. Hood is removable when not needed.

Top collar lined with 220g polyester microfleece.

Mesh-lined underarm zipper vents.

Half-elastic sleeve cuffs with Velcro® strap.

Storm flap placket with Velcro® closure.

Elastic drawcord with barrel-lock adjusters inside bottom hem.

Lower front zippered pockets. Zippered pocket inside right front placket. Zippered tech pocket with headphone loop inside left chest. Waterproof zippered storage pocket on left sleeve.

Reflective piping across chest and down back.

**COLOR:** Black

**SIZES:** XS - XL, 2XL

**STYLE:** 1AANDK-HDSJL01, 1AANDK-HDSJL01X



# DAKOTA

## WORKPRO SERIES

### Women's HD3 Waterproof 200D Stretch Unlined Jacket

240g 95% Polyester/5% Spandex 200 Denier Trilobal ripstop.

HYPER-DRI® HD3 waterproof/breathable protection.

All seams taped and heat sealed for 100% waterproof protection.

All seams sewn w/strong polyester thread, bar tacked at stress points.

Superior strength and tear resistance.

4-way stretch fabric remains flexible in cold, wet conditions.

Upper body and sleeves lined with polyester mesh and lower body lined with woven polyester for added comfort.

3-piece peaked hood with adjustable barrel lock at back and elasticized drawcord with barrel locks. Hood snaps off when not needed.

Top collar lined with 120g polyester microfleece.

Underarm zipper vents for breathability: Mesh lining keeps debris from getting inside vents.

Zippered pocket inside right front placket. Waterproof zippered storage pocket on left sleeve. Lower front zippered pockets.

Half elastic sleeve cuffs with adjustable Velcro-close wrist straps.

Full front zippered closure with Velcro-close storm flap.

**COLOR:** Black    **SIZES:** XS - XL, 2XL

**STYLE:** 1AANDK-HDSJU01, 1AANDK-HDSJU01X







## Women's PU Waterproof LUNA Rain Jacket

100% Polyester with polyurethane coating.  
Stand collar includes a packable hood with elastic drawcord.  
Lower-front pockets with flaps. Napoleon pocket with YKK zipper.  
Extended back.  
Neoprene storm cuffs.  
Full-front zippered closure under storm placket.

**COLOR:** Army Green, Navy

**SIZES:** XS – 2XL

**STYLE:** 70286



## Women's Waterproof , Lightweight LUNA Winter Jacket

Waterproof, windproof and breathable.  
Primaloft Black Eco insulation.  
Fully taped construction.  
Detachable hood with vertical and horizontal hood adjustment.  
Padded collar construction for extra comfort. Brushed polyester inside collar. Collar adjustment on centre back.  
No shoulder seams.  
YKK zippered underarm ventilation.  
Articulated sleeves with adjustable cuffs and wrist gaiters.  
Extended back.  
Adjustable hem with elastic inside hand pocket.  
Zippered lower-front pockets with brushed lining.  
Inside stash pockets. Life Pocket™.  
Reflective HH logos.  
Full front YKK zippered closure under storm flap and chin protector.

**COLOR:** Black

**SIZES:** XS – 2XL

**STYLE:** 71304





## Women's Waterproof LUNA Shell Jacket

100% Polyester shell with 100% Polyester lining.  
Adjustable hem with elastic drawcord inside hand pocket.  
YKK® zipper for underarm ventilation.  
Adjustable cuffs.  
Articulated sleeves for optimal mobility.  
Brushed polyester inside collar.  
Collar adjustment on center back.  
Detachable hood.  
Embellishment zipper.  
Extended back for improved comfort.  
Front storm flap.  
Fully taped construction.  
Hand pockets with brushed lining, YKK® zipper.  
Helly Tech® Professional.  
No shoulder seams.  
Reflective Helly Hansen (HH) logos.  
Vertical and horizontal hood adjustmen.  
Waterproof, windproof and breathable.

**COLOR:** Black, Navy

**SIZES:** XS - 2XL

**STYLE:** 71240



## Women's MANCHESTER Softshell Jacket

94% Polyester/6% Elastane.  
Adjustable cuffs.  
Adjustable hem with elastic drawcord inside hand pocket.  
Articulated sleeves for optimal mobility.  
Brushed fleece inside collar.  
Extended back for improved comfort.  
Hand pockets with brushed lining, YKK® zipper.  
No shoulder seams.  
Reflective details.  
YKK® front zipper.  
Zip-in compatible style with 71262.  
Softshell fabric with membrane and DWR.

**COLOR:** Black, Ebony, Grey Fog, Navy, Alert Red

**SIZES:** XS - 2XL

**STYLE:** 74241





## Women's Waterproof LUNA Softshell Jacket

305g 92% Polyester/8% Elastane.  
Softshell fabric with membrane and DWR.  
No shoulder seams.  
High collar for comfort.  
Brushed fleece inside collar.  
YKK® front zipper with chin protector.  
Hand pockets with YKK® zipper.  
Hand pockets with brushed lining.  
Inside stash pockets.  
Articulated sleeves for optimal mobility.  
Adjustable cuffs.  
Adjustable hem with elastic drawcord  
inside hand pocket.  
Extended back for improved comfort.

**COLOR:** Black

**SIZES:** XS - 2XL

**STYLE:** 74240



## Women's Black Washed Cotton Duck Sherpa Lined Jacket

100% Cotton.  
Attached 3-piece hood.  
Bi-swing back for ease of movement.  
Side-front pockets.  
Long sleeves with extended cuffs.  
Machine wash, tumble dry. Do not steam iron.

**COLOR:** Black

**SIZES:** XS - 2XL

**STYLE:** 104292-BLK







## Women's Washed Duck Loose Fit Insulated Active Jacket with Hood

SHELL: 12 oz. 100% ringspun cotton washed duck.  
80g 3M™ Thinsulate™ insulation.  
Attached hood with low profile adjustment.  
Triple stitched main seams.  
Lower front pockets with brushed tricot lining and reinforced bottoms. Pen stall in right lower front pocket. 2 interior pockets.  
Long sleeves with Cordura®-reinforced hems.  
Elbow pleats for ease of movement.  
Interior rib-knit storm cuffs.  
Rib-knit hem.  
Full-front zippered closure.

**COLOR:** Carhartt Brown

**SIZES:** XS - 2XL

**STYLE:** 104053-BRN



## Women's Washed Duck Insulated Work Jacket

Carhartt strong triple-stitched main seams.  
Detachable hood with hidden drawcord.  
Stand collar with sherpa lining.  
Quilted flannel body lining. Quilted nylon sleeve lining.  
Arctic weight polyester insulation.  
1 buttoned flap pocket and 1 patch pocket on chest.  
Lower-front buttoned flap pockets with side entry.  
2 interior pockets.  
Snap button adjustable cuffs.  
Hem with side slits and drop tail.  
Full-front zippered closure under snap buttoned storm flap.

**COLOR:** Carhartt Brown

**SIZES:** XS - 2XL

**STYLE:** 105512-BRN





## Women's Plush Pile-Lined Flannel Jacket

SHELL: 4 oz. 100% brushed cotton, yarn-dyed flannel, double  
preshrunk.

100% polyester plush pile.

Front zipper closure.

Attached 3-piece hood with drawcord.

2 chest pockets with flaps and button closures.

2 lower on-seam pockets.

Adjustable button cuffs.

Lining pockets, including media pocket.

**COLOR:** Green/Gold Plaid, Navy/Blue Plaid,  
Red/Navy Plaid

**SIZES:** XS - 2XL

**STYLE:** WS121





A young woman with long blonde hair is smiling and looking at the camera. She is wearing a black Carhartt hoodie. The hoodie has a white Carhartt logo on the left chest and the word "Carhartt" written vertically in white on the right sleeve. The background is a dark, textured wall. A large white vertical bar is on the left side of the image.

# HOODIES





## Women's Relaxed Fit Sleeve Logo Graphic Hoodie

10.5 oz. 55% Cotton/45% Polyester Fleece.  
Pullover with attached three-piece hood.  
Carhartt signature logoprinted on left sleeve  
with Carhartt "C" graphic on front.  
Front pouch pocket with hidden media pocket.  
Ribbed cuffs and waistband.

**COLOR:** Asphalt Heather Nep, Black,  
Blackberry Heather (shown)

**SIZES:** XS - 2XL

**STYLE:** 102791-E07, 102791-001, 102791-V27



## Women's Anna V-Neck Kangaroo Pocket Pullover Fleece Work Hoodie

Shallow V-Neck.  
Fitted with side panels.  
Kangaroo pocket and additional zippered front pocket.  
Long sleeves with thumbhole cuffs.  
Brand logo down left sleeve.  
Reinforced elbows.

**COLOR:** Black

**SIZES:** XS - 2XL

**STYLE:** DWF21H01-001





# SHIRTS



## Women's Loose Fit Heavyweight Long-Sleeve Graphic T-Shirt

6.75 oz. 100% cotton jersey knit.  
(Heather Gray 90% cotton/10% polyester)  
Rib-knit crewneck and cuffs.  
Side-seamed construction minimizes twisting.  
Carhartt signature logo printed on left sleeve.  
Tagless neck label.

**COLOR:** Black, Heather Grey

**SIZES:** XS - 2XL

**STYLE:** 103401-001, 103401-034



## Women's Loose Fit Heavyweight Short-Sleeve Pocket T-Shirt

6.75oz. 100% cotton jersey knit.  
(Heather Gray is 90% cotton/10% polyester)  
Rib-knit crewneck.  
Side-seamed construction minimizes twisting.  
est pocket with sewn-on Carhartt label.  
Tagless neck label.

**COLOR:** Black, Heather Grey, Blackberry Heather

**SIZES:** XS - 2XL

**STYLE:** 103067-001, 103067-034, 103067-V27







## Women's Long-Sleeve Shirt with Mimix®

4.25 oz. 65% Polyester / 35% Cotton Ripstop,  
Flex Panels: 3.8 oz. 100% Polyester.  
Wrinkle resistant finish.  
Five matte melamine break-resistant buttons.  
Two-piece collar, lined convertible, with sewn-in stays.  
Two button-thru, hex-style chest pockets with bartack  
reinforcement and pencil stall on left chest.  
Stitched-down front facing.  
Patented MIMIX® flex panels increase freedom of movement.  
Exclusive ripstop fabric is lightweight and breathable but  
75% stronger than common workwear poplin fabric.  
Performance mesh fabric provides additional breathability.  
Moisture-wicking finish keeps you cool and dry.  
Patented color matched MIMIX stretch polyester  
mesh panels on back.  
Feminine silhouette.

**COLOR:** Grey, Charcoal, Navy, Light Blue, Black, White  
**SIZES:** S - 4XL  
**STYLE:** SX11GY, SX11CH, SX11NV, SX11LB, SX11BK, SX11WH



## Women's Long-Sleeve Industrial Work Shirt

4.25 oz. 65% Polyester / 35% Cotton Poplin.  
Soil release, moisture wicking.  
Five buttons plus gripper at neck.  
Two-piece collar, lined, sewn-in stays.  
Two button-thru, hex-style pockets with angled bartacks,  
bartacked pencil stall in left pocket.  
Stitched-down front facing.  
Touchtex Technology provides breathable comfort,  
lasting colors and stain resistance.  
Requires minimum ironing thanks to a wrinkle-resistant finish.  
Squared bottom for wearing tucked in or out.  
Separate two-piece yoke.  
Industrial laundry friendly.

**COLOR:** Black, White, Navy, Petrol Blue, Light Blue  
**SIZES:** S - 3XL  
**STYLE:** SP13BK, SP13WH, SP13NV, SP13MB, SP13LB





## Women's Short-Sleeve Shirt with Mimix®

4.25 oz. 65% Polyester / 35% Cotton Ripstop,  
Flex Panels: 3.8 oz. 100% Polyester.  
Wrinkle resistant finish.  
Five matte melamine break-resistant buttons.  
Two-piece collar, lined convertible, with sewn-in stays.  
Two button-thru, hex-style chest pockets with bartack  
reinforcement and pencil stall on left chest.  
Stitched-down front facing.  
Patented MIMIX® flex panels increase freedom of movement.  
Exclusive ripstop fabric is lightweight and breathable but  
75% stronger than common workwear poplin fabric.  
Performance mesh fabric provides additional breathability.  
Moisture-wicking finish keeps you cool and dry.  
Patented color matched MIMIX stretch polyester  
mesh panels on back.  
Feminine silhouette.

**COLOR:** Grey, Charcoal, Navy, Light Blue, Black, White

**SIZES:** S - 4XL

**STYLE:** SX21GY, SX21CH, SX21NV, SX21LB, SX21BK, SX21WH



## Women's Short-Sleeve Industrial Work Shirt

4.25 oz. 65% Polyester / 35% Cotton Poplin.  
Soil release, moisture wicking.  
Five buttons plus gripper at neck.  
Two-piece collar, lined, sewn-in stays.  
Two button-thru, hex-style pockets with angled  
bartacks, bartacked pencil stall in left pocket.  
Stitched-down front facing.  
Touchtex Technology provides breathable comfort,  
lasting colors and stain resistance.  
Requires minimum ironing thanks to  
a wrinkle-resistant finish.  
Squared bottom for wearing tucked in or out.  
Separate two-piece yoke.  
Industrial laundry friendly.

**COLOR:** Black, White, Navy, Petrol Blue, Light Blue

**SIZES:** S - 4XL

**STYLE:** SP23BK, SP23WH, SP23NV, SP23MB, SP23LB





A woman is standing outdoors in front of a light-colored, textured rock face. She is wearing a full set of high-visibility safety equipment. Her headgear is an orange hard hat with a headlamp and a label that reads "EXPLOSIVES". She is wearing a bright orange long-sleeved shirt with reflective silver stripes on the sleeves and chest. Over the shirt, she has a pink safety harness with black buckles and straps. She is also wearing orange work gloves with black palms and fingers. A black tool belt with silver-colored metal rings is worn around her waist. She has her hands on her hips and is smiling at the camera.

# HI-VIS





## Women's Sustainable Short-Sleeve Hi-Vis Shirt

6.0 oz. 44% R-Pet / 56% Poly/Cotton. Bird eye double face soft jersey. Made from recycled plastic bottles that are collected and recycled in most countries around the world. Waste2Wear's RPET consumes 70% less energy, 75% less CO<sub>2</sub>, and 86% less water than virgin polyester.

2" silver retro-reflective heat applied segmented tape.

Vertical stripes on the front.

Full "X" on back.

A band at the waist and on the arms.

Knit collar, mic loops and a patch pocket on left chest.

Relaxed fit ladies cut with ribbed knit cuff.

Machine wash warm, tumble dry low.

### **SAFETY COMPLIANCE**

Meets CSA Z96 Class 2/Level 2 standards.

**COLOR:** Orange

**SIZES:** XS - 3XL

**STYLE:** WSSP-051-2



## Women's Sustainable Long-Sleeve Hi-Vis Shirt

6.0 oz. 44% R-Pet / 56% Poly/Cotton. Bird eye double face soft jersey. Made from recycled plastic bottles that are collected and recycled in most countries around the world. Waste2Wear's RPET consumes 70% less energy, 75% less CO<sub>2</sub>, and 86% less water than virgin polyester.

2" silver retro-reflective heat applied segmented tape.

Vertical stripes on the front.

Full "X" on back.

A band at the waist and on the arms.

Knit collar, mic loops and a patch pocket on left chest.

Relaxed fit ladies cut with ribbed knit cuff.

Machine wash warm, tumble dry low.

### **SAFETY COMPLIANCE**

Meets CSA Z96 Class 2/Level 2 standards.

**COLOR:** Orange

**SIZES:** XS - 3XL

**STYLE:** WLSP-051-2





## Women's Hi-Vis Birdseye Short-Sleeve Safety T-Shirt

Soft, premium bird's-eye moisture-wicking polyester.  
StarTech® reflective tape.

Rib crew neck.

Chest pocket with hook and loop closure.

Radiophone clip strap.

Tailored for women's fit.

UPF 30+ UV protection (yellow).

UPF 50+ UV protection (orange).

### **SAFETY COMPLIANCE**

CSA Z96-22 Class 2 Level 2 and ANSI/ISEA 107-2020  
Class 2 Type P and R.

**COLOR:** Yellow, Orange

**SIZES:** XS - 4XL

**STYLE:** 6949 (Yellow), 6948-01 (Orange)



## Women's Hi-Vis Tricot Poly Interlock Zipper Closure Safety Vest

3.5 oz. 100% Polyester Tricot.

Specially tailored with the woman worker in mind.

Tricot polyester material delivers a soft  
and breathable garment.

Premium Startech® reflective tape provides  
maximum visibility.

9 total pockets including compartments for ID  
and mobile phone.

Full front zipper keeps vest secure while on the job.

Comes complete with a radiophone clip strap.

### **SAFETY COMPLIANCE**

CSA Z96-22 Class 2 Level 2. ANSI/ISEA 107-2020  
Class 2 Type P and R.

**COLOR:** Yellow, Orange

**SIZES:** XS - 3XL

**STYLE:** 139-01 (Yellow), 136 (Orange)





## Women's Hi-Vis 300D Oxford "The Rock" Hi-Vis Poly Jacket

100% waterproof 300D oxford polyester.  
Superior tear and abrasion-resistant fabric.  
StarTech® reflective tape.  
Full-front zipper with a full back.  
Mesh-lined vented back for working comfort.  
2 lower flap pockets and a detachable hood  
that easily folds into the collar.

### SAFETY COMPLIANCE

ANSI/ISEA 107-2020 Class 3 Type P and R certified  
and compliant to CSA Z96-15 Class 2 Level 2  
standards and become Class 3 when worn  
with Hi-Viz pants featuring reflective leg bands.

**COLOR:** Yellow, Orange

**SIZES:** XS - 4XL

**STYLE:** 5628W (Yellow), 5626W (Orange)







## Women's Poly-Cotton 4" Triple Stripe Cargo Pant

Button front closure.  
Brass zipper fly.  
Slash front pockets.  
Cargo style pockets on the leg.  
Hammer loop.  
4" Triple Stripe reflective tape.  
Partially elasticized waist.

**COLOR:** Navy  
**SIZES:** XXS - 4XL  
**STYLE:** WCPP-034-4Y



## Women's Alta Hi-Vis Pants

HELLY TECH® Performance.  
AMANN threads - German quality.  
YKK® zipper  
Fully taped construction.  
Loop attachment on inside waistband  
for suspender integration.  
Elastic waist.  
Plastic covered metal buttons.  
Adjustable bottom leg with snap buttons.  
Reflective design details.

### SAFETY COMPLIANCE

Becomes CSA Z96-22 Class 3, Level 3 when worn as an ensemble with a compliant CSA Z96-22 Class 2, Level 2 garment with arm bands.

**COLOR:** Yellow, Orange  
**SIZES:** XS - 2XL  
**STYLE:** 71444





# FLAME RESISTANT



## Women's Flame Resistant Long-Sleeve Crewneck Cotton T-Shirt

6.75 oz. 100% cotton FR jersey knit.  
Force® Technology to wicks sweat, dries fast and fights odours.  
FastDry® Technology keeps you cool for all-day comfort.  
Rib knit crewneck, collar and cuffs.  
Left chest pocket.  
Mesh side panel provides added stretch and comfort.  
Droptail hem for added coverage.

### SAFETY COMPLIANCE

Arc Rating: 8.9cal/cm<sup>2</sup>. CAT 2. Meets the performance requirements of NFPA 70E UL® classified to NFPA 2112. ASTM F1506.

**COLOR:** Dark Navy

**SIZES:** XS - 2XL

**STYLE:** 102685-410



## Women's Flame-Resistant Rugged Flex Relaxed Fit Midweight Twill Long-Sleeve Shirt

7oz. 87% cotton/7% high-tenacity nylon/  
5% polyester/1% spandex FR twill.  
RUGGED FLEX®: Durable stretch technology for ease of movement.  
Relaxed fit.  
Button-down collar.  
Flame-resistant melamine buttons.  
Conventional placket.  
Buttoned flap chest pockets.  
Long sleeves with adjustable cuffs.

### SAFETY COMPLIANCE

Arc Rating: 8.7cal/cm<sup>2</sup>. CAT 2. Meets the performance requirements of NFPA 70E UL® classified to NFPA 2112. ASTM F1506.

**COLOR:** Dark Navy

**SIZES:** XS - 2XL

**STYLE:** 102459-410







**iQ SERIES®**

## Women's Flame Resistant Comfort Knit Tee with Reflective Trim

5.3 oz. 69% Cotton / 25% Polyester / 6% Polyoxadiazole iQ Series®  
Rib knit collar.

One concealed pocket with pencil stall.

360° visibility with front & back 2-inch flame-resistant  
silver segmented heat seal reflective striping.

Rib knit collar & concealed rib cuffs.

Set-in sleeves & full underarm gussets for added mobility.

### SAFETY COMPLIANCE

Arc Rating: 8.2 cal/cm<sup>2</sup>. CAT 2. Meets the performance  
requirements of NFPA 2112, CSA-Z96 Class 2 Level 2.

**COLOR:** Orange

**SIZES:** XS - 2XL

**STYLE:** QT37OR



**DragonWear**

## Women's Pro Dry® Long-Sleeve Hi-Vis Shirt

6.9 oz. DragonWear Inherent Tri-Blend FR Fabric.  
3M™ segmented silver reflective.

Odor Resistant. Inherently fire and arc-resistant.

Tri-fiber fabric that delivers superior, always permanent  
moisture management.

True-Flat™ high density seams and tagless garment  
labels for a true comfort experience.

Highly breathable and dries quickly.

Proven wash-and-wear performance.

Increased fabric durability and improved stretch  
for longer-lasting wear and flexibility.

Comfortable rib-trim collar.

Specifically tailored for a woman's build with added  
room and length for bust and hips.

Sleeve opening is minimized to reduce sliding  
over the hands.

### SAFETY COMPLIANCE

Arc Rating: 9.3cal/cm<sup>2</sup>. CAT 2. NFPA 70E. NFPA 2112. CSA Z96.

**COLOR:** Orange **SIZES:** XS - 2XL

**STYLE:** DFHW050 (S), DFHW051 (M), DFHW052 (L),  
DFHW053 (XL), DFHW054 (2XL)





## Women's FR High-Vis Long Sleeve Shirt

2" silver retroreflective heat applied segmented tape.  
CSA-Z96 striping pattern-vertical stripes on front  
with a full "X" on back and bands at the waist.  
Ladies cut and a knit collar.  
Relaxed fit with a ribbed knit cuff for  
extra comfort and protection.

### SAFETY COMPLIANCE

100% Fire Resistant Cotton, this shirt meets Flash Fire  
PPE Standard, Arc Flash PPE Standard and Electrical  
Workplace Standard.

**COLOR:** Orange

**SIZES:** XS - 3XL

**STYLE:** WLSFR-051-2 (FR)



## Women's FR Hoodie with 2" Solid Stripe

14 oz. 55% modacrylic / 45% cotton FR Fleece, 62/64".

11.8 oz. 55% modacrylic / 45% cotton FR rib, 52/54"

3M™ 2" silver reflective tape.

Zipper guard stops irritation.

Side panels and underarm feature fine ribbed fabric  
to add increased range of movement while keeping  
the garment close to the body for a better fit.

Ribbed cuff + thumb hole and hem to contain  
body heat and maintain insulation.

Front "kangaroo" pocket.

Three-piece hood construction guarantees  
a better, more snug fit for better insulation  
and more streamlined shape.

Approx. 12" from natural waist.

**COLOR:** Orange

**SIZES:** XS - 3XL

**STYLE:** WHFR-051-2





## Women's FR Rugged Flex® Canvas Work Pants

Rugged Flex® Stretch Technology.  
Mid rise front, higher back rise.  
Comfortable fit through hip and thigh.  
Zippered fly.  
Buttoned waist with strong sewn-in-seam belt loops.  
Reinforced back pockets. Cell phone and utility pocket.  
Carhartt FR label on back pocket.  
Leg opening fits over boots.

### **SAFETY COMPLIANCE**

Flame resistant: Meets performance requirements of NFPA 70E UL classified to NFPA 2112. High-temperature FR zipper tape. Arc-resistant button closure.

**COLOR:** Navy

**SIZES:** 2-18

**STYLE:** 105015-I26





A female mechanic with brown hair in a ponytail and bangs is working on a blue car in a garage. She is wearing a red short-sleeved button-down shirt with a name tag that says "Haley" and black pants. She has a colorful tattoo on her left forearm. She is holding a large, circular, blue plastic air filter housing. The car's hood is open, and the engine compartment is visible. The background shows a garage with various tools and equipment. The word "PANTS" is overlaid in large white letters on the right side of the image.

# PANTS

# DAKOTA

## WORKPRO SERIES

### Women's HD3 Waterproof 200D Stretch T-MAX Lined Waist Pant

240g 95% polyester/5% Spandex, 200 Denier Trilobal ripstop.  
LINING: 125g polyester knit lining.

Lycra or Spandex added to fabric for comfort and ease of movement. 4-Way stretch properties provide ultimate in comfort and range of motion.

HYPER-DRI® HD3: Waterproof/breathable protection.

T-MAX® Insulation: our lightest, warmest insulation.

All seams sewn with polyester thread, bar-tacked at stress points, taped and heat-sealed. Double-stitched leg seams and seat.

Side elastic waistband inserts.

Zippered fly.

Placket-protected leg zippers.

Adjustable leg cuffs with Velcro®-adjustable straps.

Double-layer fabric around bottom of leg.

2 front and 2 double-layer back pockets with extra-heavy poly-cotton pocket bags. Expandable Velcro® closure cargo pocket on left leg. Tool pocket on right leg. 5 bar-tacked belt loops with D-ring on front left.

**COLOR:** Black

**SIZES:** XS - 2XL

**STYLE:** 1AANDK-HDSPL01, 1AANDK-HDSPL01X



# DAKOTA

## WORKPRO SERIES

### Women's Stretch Poly/Cotton Cargo Work Pants

Soil and stain release treatment.

Waistband with belt loops.

Durable semi-auto locking brass zippered fly.

Deep front pockets with double lined pocket bags to prevent objects from punching through.

Button close secure back pockets. Expandable cargo pocket with Velcro-close flap on right and left leg.

Cell phone pocket on right leg

**COLOR:** Black, Navy

**SIZES:** 0-18, 30" & 32" inseam

**STYLE:** 1AANDWS-4051





## Women's Luna Waterproof Rain Work Pants

240g 100% PU on 100% Polyester knit.

Adjustable waist.

Adjustable bottom leg with snap buttons.

Machine wash in luke warm water - 40°C,  
do not bleach, do not tumble dry, do not iron,  
do not dry clean.

**COLOR:** Army Green, Navy

**SIZES:** XS-2XL

**STYLE:** 70486



## Women's Luna BRZ 4 Way Stretch Construction

4-way stretch, lightweight fabric.

Cordura® hanging pockets with double lined bottom  
and nylon webbing for durability.

External pocket on left side with YKK® zipper.

Shaped waistband for improved comfort.

Broad center back belt loop for extra stability and strength.

Gusset in crotch for freedom of movement.

Plastic covered metal buttons.

Thigh pocket with fastener closure and several compartments.

ID card loop.

Ruler pocket in Cordura® reinforcement fabric.

Cordura® fabric reinforcement on knees.

Articulated knees for optimal mobility.

Knee Pad pockets accessible from the outside.

Knee Pad position can be adjusted by 5 cm for optimal mobility.

Ventilation opening at side seam.

Adjustable bottom leg with snap buttons.

Possibility to increase leg length by 5cm.

Reflective details.

**COLOR:** Black

**SIZES:** 4-18, 30" & 32" inseam

**STYLE:** 77591







## Women's Chelsea Cargo Pants

Slim fit.  
Waistband with bewlt loops and zippered fly.  
Articulated knees.  
Side-front pockets. Back patch pockets.  
Pleated cargo pockets with flaps.  
Crotch gusset for ease of movement.

**COLOR:** Black  
**SIZES:** 4-18, 30" & 32" inseam  
**STYLE:** 78188-01



## Women's Manchester Construction Pants

235g, 68% Cotton/32% Polyester.  
2-way mechanical stretch fabric.  
Hanging pockets with double lined bottom.  
Gusset in crotch for freedom of movement.  
Plastic covered metal buttons.  
Thigh pocket with fastener closure.  
ID card loop.  
Ruler pocket.  
Articulated knees for optimal mobility.  
Knee pad pockets accessible from the inside.  
Knee pad position can be adjusted by 5cm for optimal mobility.  
Possibility to increase leg length by 5cm.  
Reflective details.

**COLOR:** Black, Navy  
**SIZES:** 4-18, 30" & 32" inseams  
**STYLE:** 77528





## Women's BRZ 4 Way Stretch Luna Service Work Pants

PFC-Free DWR.  
4-way stretch fabric.  
Lightweight fabric.  
Shaped waistband for improved comfort.  
Broad center back belt loop for extra stability and strength.  
Gusset in crotch for freedom of movement.  
Plastic covered metal buttons.  
Thigh pockets with fastener closure and several compartments.  
Opening for ruler.  
ID card loop.  
Articulated knees for optimal mobility.  
Ventilation opening at side seam.  
Adjustable bottom leg with snap buttons.  
Possibility to increase leg length by 5cm.  
Reflective details.

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**COLOR:** Black  
**SIZES:** 4-18, 30" & 32" inseam  
**STYLE:** 77594



## Women's Manchester Pants

235g, 68% Cotton/32% Polyester.  
2-way mechanical stretch fabric.  
Gusset in crotch for freedom of movement.  
Plastic covered metal buttons.  
Thigh pocket with fastener closure.  
ID card loop.  
Possibility to increase leg length by 5 cm.  
Reflective details.

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**COLOR:** Black, Navy  
**SIZES:** 4-18, 30" & 32" inseams  
**STYLE:** 77532





## Women's Luna 4X Construction Pants

4-way stretch, lightweight fabric.  
Broad center back belt loop for extra stability and strength.  
Gusset in crotch for freedom of movement.  
Hanging pockets with double lined bottom and nylon webbing for durability.  
Thigh pocket with fastener closure.  
Ruler pocket.  
Plastic covered metal buttons.  
Articulated knees for optimal mobility.  
Knee Pad pockets accessible from the outside.  
Knee Pad position can be adjusted by 5 cm for optimal mobility.  
Reinforcement fabric at knee and bottom hem.  
Possibility to increase leg length by 5cm.  
ID card loop.  
Tonal logos.

---

**COLOR:** Black  
**SIZES:** 4-18, 30" & 32" inseam  
**STYLE:** 77585



## Women's Luna 4X Cargo Pant

YKK® Zipper.  
AMANN threads.  
4-way stretch fabric.  
Lightweight fabric.  
Broad center back belt loop for extra stability and strength.  
Gusset in crotch for freedom of movement.  
Thigh pockets with fastener closure.  
Plastic covered metal buttons.  
Possibility to increase leg length by 5cm.  
Reinforcement fabric on bottom hem.  
ID card loop.  
Reflective design details.

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**COLOR:** Black  
**SIZES:** 4-18, 30" & 32" inseams  
**STYLE:** 77589







## Women's Luna Pants

Hand pockets.  
Broad center back belt loop for extra stability and strength.  
Back pockets.  
YKK® zipper.  
Gusset in crotch for freedom of movement.  
Plastic covered metal buttons.  
Thigh pocket with fastener closure.  
ID card loop.  
Reinforcement fabric at bottom hem.  
Possibility to increase leg length by 5cm.  
Tonal logos.

**COLOR:** Black

**SIZES:** 4-18, 30" & 32" inseam

**STYLE:** 77483-990



## Women's Luna Construction Pant

Hanging pockets with double lined bottom  
and nylon webbing for durability.  
Hand pockets.  
Broad center back belt loop for extra stability and strength.  
Back pockets.  
YKK® zipper.  
Gusset in crotch for freedom of movement.  
Plastic covered metal buttons.  
Thigh pocket with fastener closure.  
ID card loop.  
Ruler pocket.  
Reinforcement fabric at knee and bottom hem.  
Articulated knees for optimal mobility.  
Knee Pad pockets accessible from the inside.  
Knee Pad position can be adjusted by 5cm for optimal mobility.  
Possibility to increase leg length by 5cm.  
Tonal logos.

**COLOR:** Black

**SIZES:** 4-18, 30" & 32" inseams

**STYLE:** 77482-990





## Women's Cargo Work Pants

65% Polyester/35% Cotton mechanical woven stretch twill.  
Slim fit work pant with straight leg bottom opening.  
Velcro closure back and side cargo pockets.  
Wide grip elastic on the waistband.  
Expandable waistband.

**COLOR:** Navy

**SIZES:** 0-20 Reg., inseam unfinished

**STYLE:** MC WN CARGO NV



## Women's Mid-Rise Relaxed Fit Canvas Work Pants

Rugged Flex® stretch technology.  
Triple-stitched main seams.  
Higher rise in back.  
Easy fit through hip and thigh.  
Durable stretch canvas.  
Flex waistband.  
Side-front pockets. Back patch pockets. Cargo pockets  
with tool pocket/loop.  
Straight leg.

**COLOR:** Black(N04), Tarmac(217), Carhartt Brown(BRN)

**SIZES:** 0-18

**STYLE:** 105113-N04, 105113-217, 105113-BRN





## Women's Mid-Rise Relaxed Fit Double Front Canvas Work Pants

8.5 oz. 97% Cotton/3% Elastane.  
Built to move with Rugged Flex® stretch technology.  
Mid-rise sits below the waist with a relaxed fit through the hip and thigh and straight leg opening.  
Durable stretch canvas.  
Flex waistband.  
Higher rise in back.  
Double-layer knees with openings for adding knee pads and cleaning out debris.  
Multiple tool pockets.  
Utility band.

**COLOR:** Black

**SIZES:** 0-26

**STYLE:** 105999-N04



## Women's Utility Pant with Mimix®

10 oz. 65% Polyester / 35% Cotton Woven Stretch.,  
MIMIX® Panels: 93% Nylon / 7% Spandex.  
Soil release, moisture wicking, color retention.  
Matte melamine break-resistant button.  
Two slack-style front pockets, two set-in hip pockets,  
left pocket has button closure.  
Jean style waistband.  
Touchtex Technology provides breathable comfort, lasting colors and stain resistance with an even softer hand.  
Built-in MIMIX® flex panels provide superior mobility and a comfortable fit so you can bend, squat, and stretch without restriction.  
Straight Fit features an updated rise that sits slightly below the waist.  
Slim through seat and thigh with a leg opening that fits over work boots.  
Patented color-matched MIMIX® flex panels.  
Wider center back belt loop.

**COLOR:** Black, Charcoal, Navy

**SIZES:** 02-24, 24-34" unfinished inseam

**STYLE:** PX61







## Women's Lightweight Crew Pant

6.5 oz. 70% Polyester/28% Cotton/2% Spandex Twill Ripstop.  
Water repellant (DWR) finish.

Concealed, no-scratch button closure at waistband.

Two jean-style front pockets, two hip pockets, angled left tool pocket and right cell phone pocket. Specialty Pockets made heavy-duty to hold wrenches, keys, personal items and more.

Comfort stretch elastic waistband.

Touchtex Technology provides breathable comfort, lasting colors and stain resistance.

Exclusive IL Stretch Canvas Fabric for comfort and durability.

Exclusive Ripstop Fabric is lightweight and breathable but 75% stronger than common workwear fabrics.

Covered Buttons keep painted surfaces polished and protected.

Inseam Gusset offers more room to crouch, bend and stretch.

**COLOR:** Black, Charcoal, Khaki, Navy

**SIZES:** 02-30, 24-37" unfinished inseam

**STYLE:** PT3L



**DOVETAIL**  
WORKWEAR

## Women's Britt Mid Rise Straight Leg Utility Work Pants

Mid-rise.

Zippered fly.

Straight leg with tough cuffs.

Articulated, reinforced knees.

Side-front pockets. Back patch pockets. Cargo pockets.

Hip Slot™ and knee slot. Zippered pocket. Tool loop.

**COLOR:** Dark Grey

**SIZES:** 0-18, 30"-32" inseam

**STYLE:** DWS19P2C-030



## DOVETAIL WORKWEAR

### Women's Maven Mid-Rise Slim Fit Work Pants

4-Way stretch.  
Slim fit.  
Mid-rise.  
Reinforced knees.  
10 Pockets and tool holders, including Hip Slot™,  
knee slot and tool loop.

**COLOR:** Heathered Black  
**SIZES:** 0-18, 30-32" inseam  
**STYLE:** DWF18P1D-001



## DOVETAIL WORKWEAR

### Women's Britt X Ripstop Water Resistant Work Pants

Water resistant and stain resistant.  
Ultra breathable fabric.  
Mid rise..  
EZWaist™.  
Crotch gusset.  
Articulated, reinforced knees.  
Straight leg with tough cuffs.  
13 pockets/tool loops, including reinforced front  
and back pockets, zippered leg pockets.

**COLOR:** Flax  
**SIZES:** 2-18, 30"-32" inseam  
**STYLE:** DWS22P6R-251



## DOVETAIL WORKWEAR

### Women's Stretch Canvas Pants

Midweight stretch canvas for ease of movement.  
Waistband with belt loops.  
Zippered fly.  
Multiple pockets front and back.  
Tool/hammer loops.  
Articulated knees.  
Knee slots to accommodate pads.

**COLOR:** Sawdust Brown  
**SIZES:** 2-18, 30"-32" inseam  
**STYLE:** DWS24P2C-210



## DOVETAIL WORKWEAR

### Women's Maven X Canvas Mid-Rise Slim Leg Work Pants

Mid-rise.  
EZWaist™.  
Crotch gusset.  
Reinforced knee.  
Slim leg.  
10 Pockets and tool holders, including reinforced front pockets, a knee slot, Hip Slot™ and tool loops

**COLOR:** Saddle Brown  
**SIZES:** 0-18, 30-32" inseam  
**STYLE:** DWS21P5C-220





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