



Blundstone®

TASMANIA AUSTRALIA · 1870



**Pull-on comfort
since 1870.**

**Blundstone
Work & Safety 2023**



Mark's
COMMERCIAL



A tradition of comfort & safety.

Blundstone Work & Safety boots first reported for work back in 1870 and they haven't missed a day since.

We've been working job sites around the world learning how to minimize foot injuries and maximize foot comfort. The result is a boot series that's light and easy but packs serious safety. CSA-approved safety!

Work & Safety XFR Series.

Muddy hills, slippery loading ramps and greasy stair treads demand new Blundstone Work & Safety XFR. The XFR deep-lug rubber soles grip and hold for great stability and focus on task. Being highly resistant to the destructive effects of oil, acid and organic fats, and withstand up to 300° Celsius, XFR soles grab every last day of service life out of the boot.



Premium weatherproof leather upper.

SPS MAX XRD® Technology at the forefoot for added shock absorption.

Removable anti-bacterial Comfort Arch footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.

Rubber outsole highly resistant to hydrolysis and microbial attack. Heat resistant to 300°c.

Nylon shank – ensures correct step flex point, assists with torsional stability.

Extreme puncture protection. Metal-free puncture protection is lightweight & flexible. Offers optimum penetration resistance.

Oil, acid, organic fat & electric shock resistant sole.

CSA Grade 1 protective toe cap.

Molded TPU toe guard.

Rubber outsole provides slip-resistance through a combination of design, tread pattern & soling material.

Materials & specifications

- Rubber outsole provides slip-resistance through a combination of design, tread pattern and soling material
- The sole material is resistant to most chemicals encountered in a variety of situations underfoot such as oil, acid, and organic fat. Heat resistant to 300 °C
- Premium quality weatherproof leather elastic side safety boot
- Moulded TPU toe guard for added protection
- Low density shock absorbing polyurethane midsole with anti-bacterial agent
- SPS MAX - XRD® Technology in the forefoot strike zones for increased impact protection
- Removable Comfort Arch footbed with arch support and the revolutionary XRD® Technology for greater impact absorption and comfort
- Nylon shank—ensures correct step flex point, assists with torsional stability
- Electrical hazard resistant
- CSA approved toe and underfoot puncture protection



960 **NEW**

**Work & Safety XFR
Wheat**

Sizes Women's 6 to Men's 15
Height 6 Inches

968 **NEW**

**Work & Safety XFR
Black**

Sizes Women's 6 to Men's 15
Height 6 Inches



Work & Safety Series.

Blundstone work boots just make the job a little easier. This pull-on, kick-off safety boot is weather resistant with a heat, slip, oil, acid and electric shock-resistant sole. XRD® Technology footbeds with patented Blundstone SPS (Shock Protection System) MAX softens even the hardest surfaces for all-day comfort and support, even on concrete. CSA-approved.



Premium weatherproof leather upper and elastics.

SPS MAX XRD® Technology in the heel and strike zones.

Removable Comfort Classic premium footbed with XRD® Technology for greater impact absorption and cushioning support for all-day comfort.

TPU outsole highly resistant to hydrolysis and microbial attack. Heat resistant to 140°C.

Nylon shank – ensures correct step flex point, assists with torsional stability.

Extreme puncture protection. Metal-free puncture protection is lightweight & flexible. Offers optimum penetration resistance.

Oil, acid, organic fat & electric shock resistant sole.

CSA Grade 1 protective toe cap.

Molded TPU toe guard.

Durable TPU outsole provides slip-resistance.

Materials & specifications

- Weatherproof leather is 2.5 mm thick, yet 'breathes' for absolute comfort
- Dual density PU midsole and TPU outsole: Slip, heat, oil, acid and electric shock-resistant. Injection molded soles join seamlessly to the leather uppers with no adhesives to fail or stitching to rot
- CSA Grade 1 toe caps protect against crushing and drop hazards
- Metal-free underfoot puncture protection is lightweight and flexible offering optimum penetration resistance
- CSA-approved toe and underfoot puncture protection



#163

**Work & Safety
Black**

Sizes Women's 6 to Men's 14
Height 6 Inches



#168

**Work & Safety Rubber Toe Cap
Black**

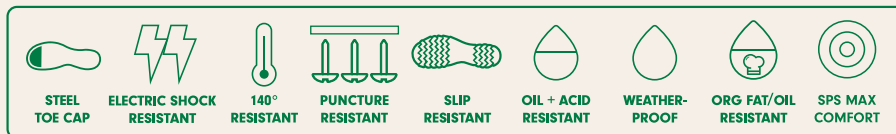
Sizes Women's 7 to Men's 14
Height 6 Inches



#180

**Work & Safety
Waxy Rustic Brown**

Sizes Women's 6 to Men's 14
Height 6 Inches



Commonly asked questions.

“Are Blundstone Work & Safety boots water resistant?”

Our weatherproof leather is as water resistant as any leather can be, while still allowing the foot to breathe. If properly cared for, the leather will prevent most water penetration, keeping your feet dry. Blundstone Work & Safety boots are a unique construction with a limited number of seams which means there are few places for water to get in.

“Do Blundstone Work & Safety boots come in half sizes?”

Yes, however, the half size fitting offers more width not more length.

“Are Blundstone Work & Safety boots slip resistant?”

Yes. All Blundstone Work & Safety boot soles are heat, slip, oil and acid resistant.

“Do Blundstone Work & Safety boots provide electric shock resistance?”

Yes. However, shock resistance deteriorates rapidly in a wet environment and with wear.

“Do Blundstone Work & Safety boots come with a warranty?”

Yes! All Blundstone products are fully guaranteed against defects in materials and workmanship. Our warranty does not guarantee or imply an expectation of service life. In simpler terms, Blundstone products are not guaranteed for a specific amount of time. We fix what we can, and replace what we cannot. All warranty queries must be submitted from the customer's original place of purchase, or through [blundstone.ca/warranty](https://www.blundstone.ca/warranty). “We stand by our products, and have been doing so since 1870.”

Find your perfect fit.

Women's

| | | | | | | | | | | |
|-------------|---|---|-----|---|-----|---|-----|----|------|----|
| CAN/US Size | 6 | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 |
| UK/AUS Size | 3 | 4 | 4.5 | 5 | 5.5 | 6 | 6.5 | 7 | 7.5 | 8 |

Men's

| | | | | | | | | | | | | | |
|-------------|---|-----|---|-----|---|-----|----|------|----|------|----|----|----|
| CAN/US Size | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | 11.5 | 12 | 13 | 14 |
| UK/AUS Size | 6 | 6.5 | 7 | 7.5 | 8 | 8.5 | 9 | 9.5 | 10 | 10.5 | 11 | 12 | 13 |

Blundstone Rule of Toe:

Women, please subtract 3 sizes from your Canadian size.

Men, please subtract 1 size from your Canadian size.

Length is the most important element when fitting Blundstone boots. It's normal for there to be a slight amount of heel lift in the boot. The boots will never stretch in length. With wear it's common to find some “give” over the top of the boot, with the exception of where the steel toes are located. If the fit is initially tight on the top of your feet – be patient, it should stretch with some wear.

All Blundstone Work & Safety boot styles are unisex. This size conversion chart provides a simple guideline. Boot colour may not appear exactly as shown.